Service part catalogue

Modell CM 102

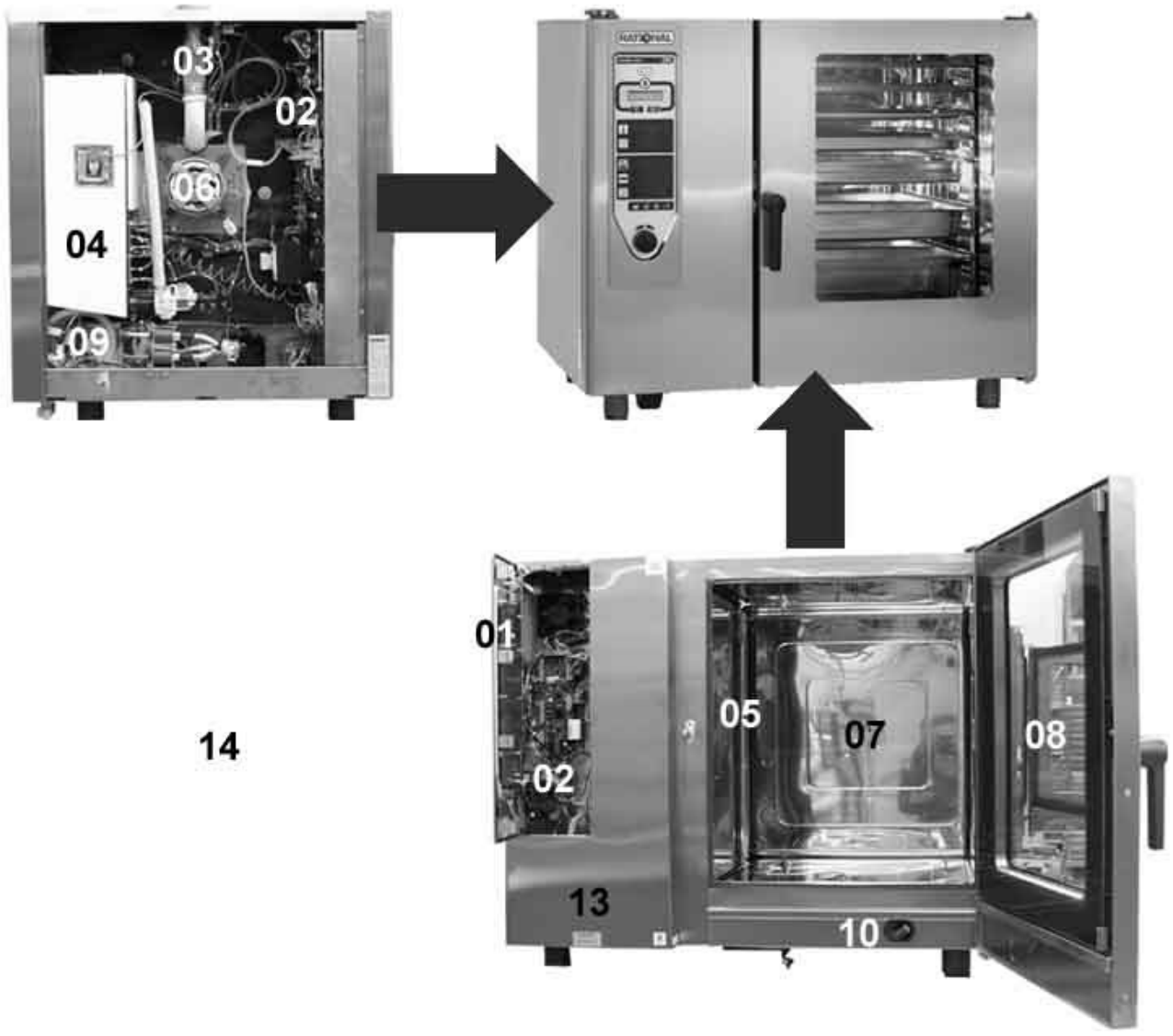
E12MD0403



22.07.2020
3 NAC 400V 50-60Hz

Kat-RTS_140922
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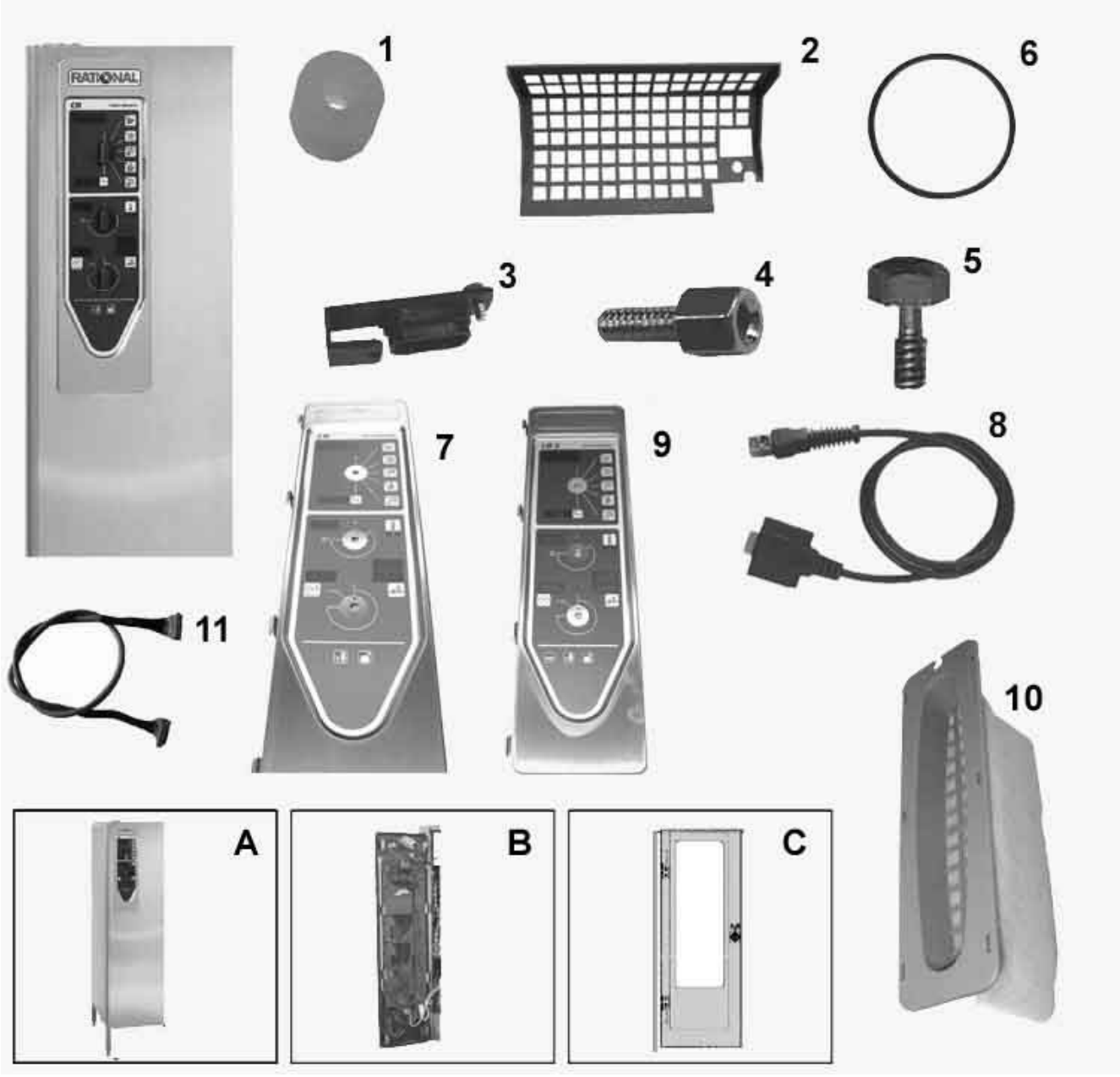
Overview



Overview

Pos.	Assembly	Page
1	Control panel	4
2	Electrical installation	14
3	Clima Plus	26
4	Steam generator, Bypass	28
5	Hot air heating	44
6	Motor and fan wheel	48
7	Interior cabinet	54
8	Door	66
9	Water supply, quenching box	84
10	Hand shower	90
13	Exterior cabinet	92
14	Miscellaneous	116

Control panel



Control panel

Pos.	Part no.	Description	Qty.
3	3040.0304	Protection cover for RS232 connection	
5	3040.0309	Locking screw for D-SUB	
6	5012.0565	O-ring inlet filter	
7	8720.1327	Control panel insert with overlay	
10	8455.1377	Air inlet filter	
B		Panel insert	
C	8700.0324	Cover for front panel insert, lockable	

Panel insert







Panel insert

Pos.	Part no.	Description	Qty.
1	1106.0160	Hex nut M6	
2	1206.0120	Tooth lock washer A6,4	
A		Panel insert	

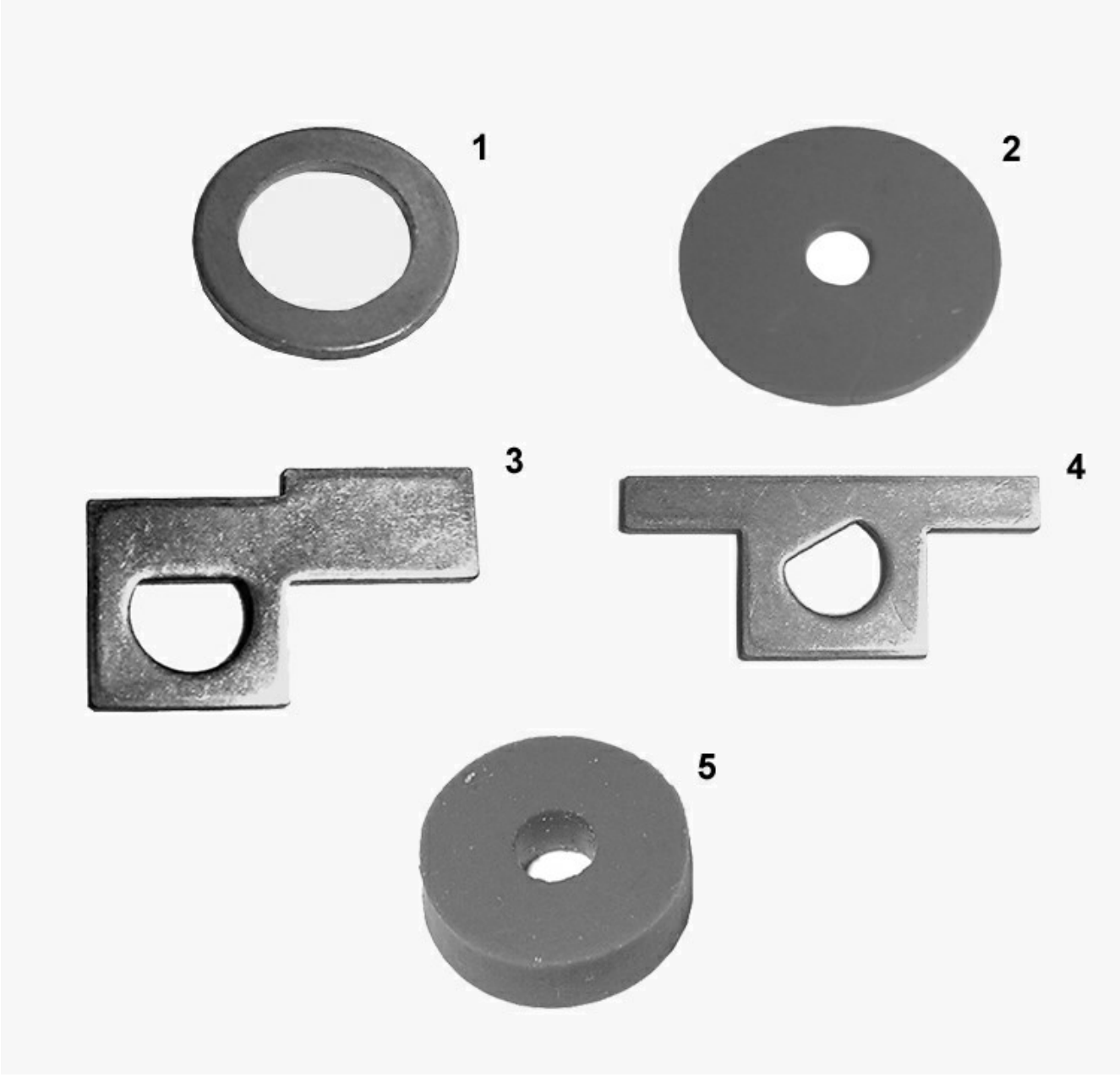
Panel insert



Panel insert

Pos.	Part no.	Description	Qty.
1	1103.0120	Hex nut M3	
2	1104.0121	Hex nut M4 self locking	
3	1304.0160	Washer A4,3	
4	1306.0218	Washer A4,3	
5	2039.0326	Spacer for pcb	
6	2052.1180	Sticker name trade sign Rational	
7	3006.0107	Buzzer	
8	3013.0344	Dial blue,	
9	4005.0103	Tie rap black	
9	4005.0101	Tie rap 145 mm	
10	5100.1011	Gasket	
11	5110.1027	Distance plate for front panel	
12	5110.1028	Gasket poti hot air, core temperature	
13	8720.1300	Bus cable CPU - operator pcb	
15	8720.1302	Power supply cable for operator pcb	
16	1603.0166	Rivet 3,2x7,9 CNS closed	
A	3040.3010	Operator pcb Electrical	

Operator pcb Electrical



Operator pcb Electrical

Pos.	Part no.	Description	Qty.
1	1315.0101	Copper washer 6x10	
2	5110.1029	Gasket mode switch	
3	2760.1100	Stop for Poti-Core temperature	
4	2760.1129	Stop for mode switch	
5	2022.0100	Silicone gasket red, for PG 9 15x4mm	

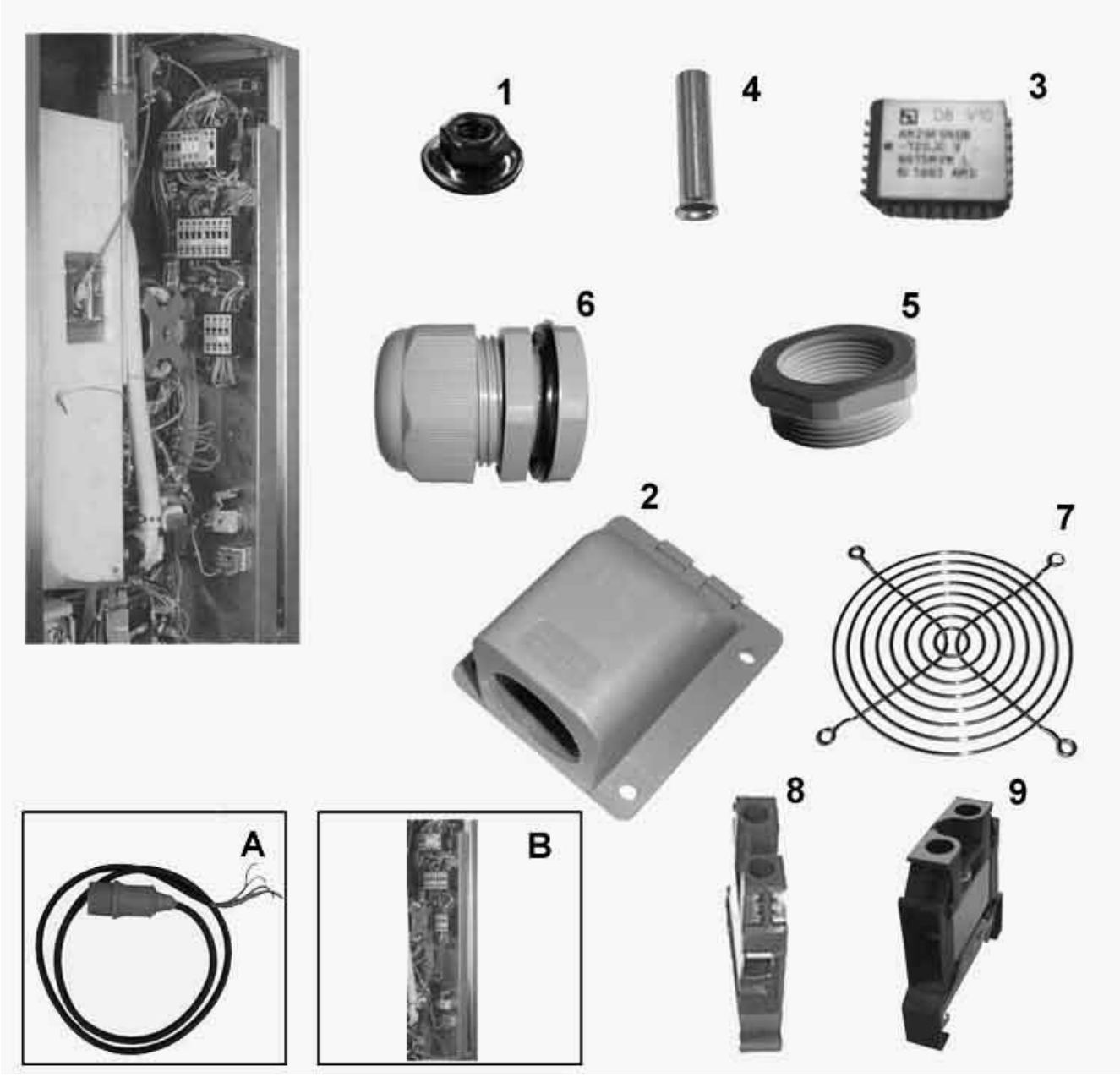
Cover for front panel insert, lockable



Cover for front panel insert, lockable

Pos.	Part no.	Description	Qty.
1	1106.0160	Hex nut M6	
2	1306.0120	Washer A6,4	
3	2016.1352	Lock for panel cover	
4	2039.0339	Plastic knop for door drip tray	
5	5006.0212	Silicone tube E127, 310 ml silver	

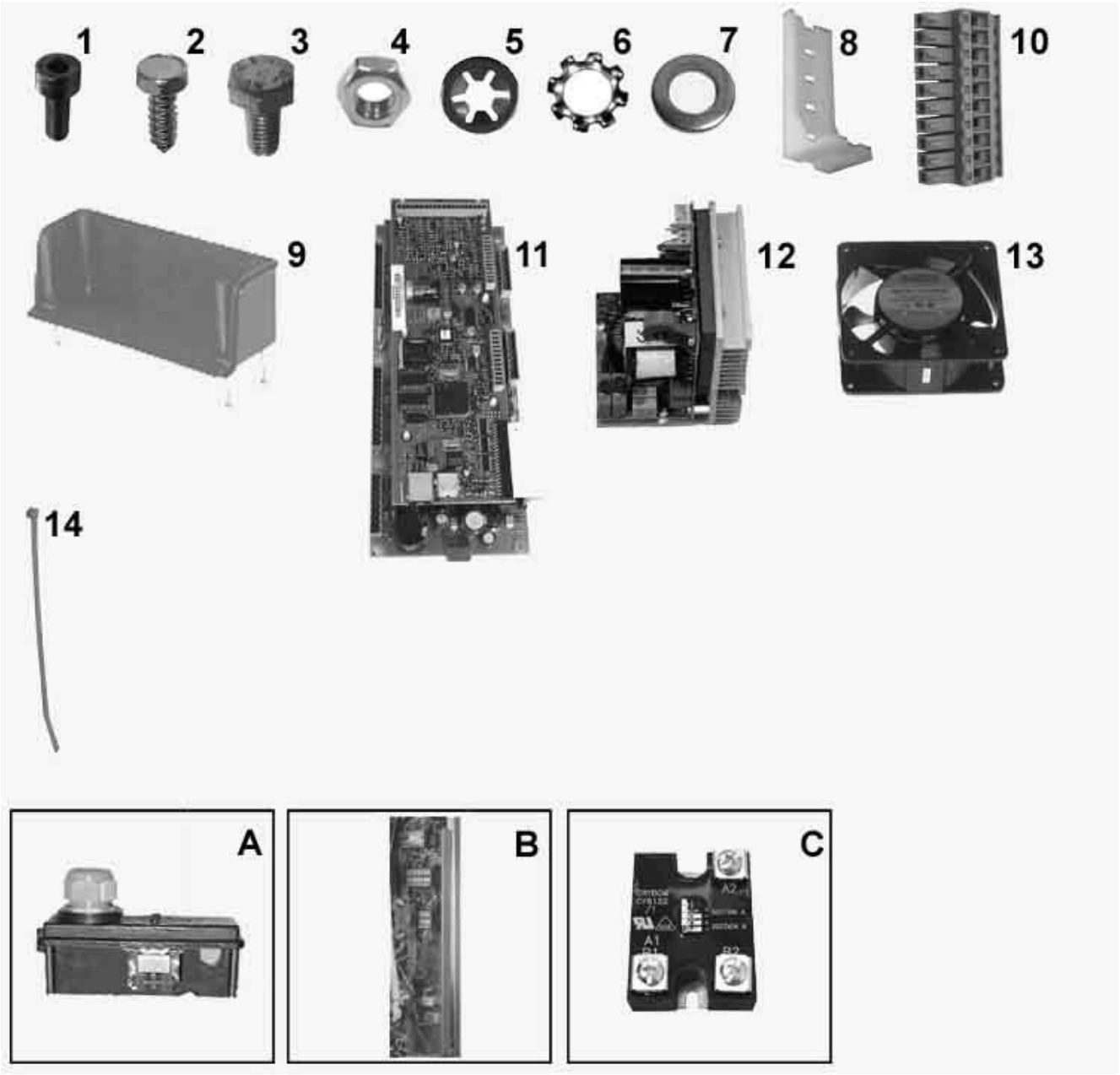
Electrical installation



Electrical installation

Pos.	Part no.	Description	Qty.
3	3040.0316	E-Prom C5.02	
4	4004.0114	Wire end sleeve 0,75 mm² blue insulated	
6	4007.0606	Screwed cable gland PG36 strain relief	
7	2005.0106	Protective grid for cooling fan	
B		Contactor assembly	
B		Contactor assembly 211	
B		Contactor assembly 211	

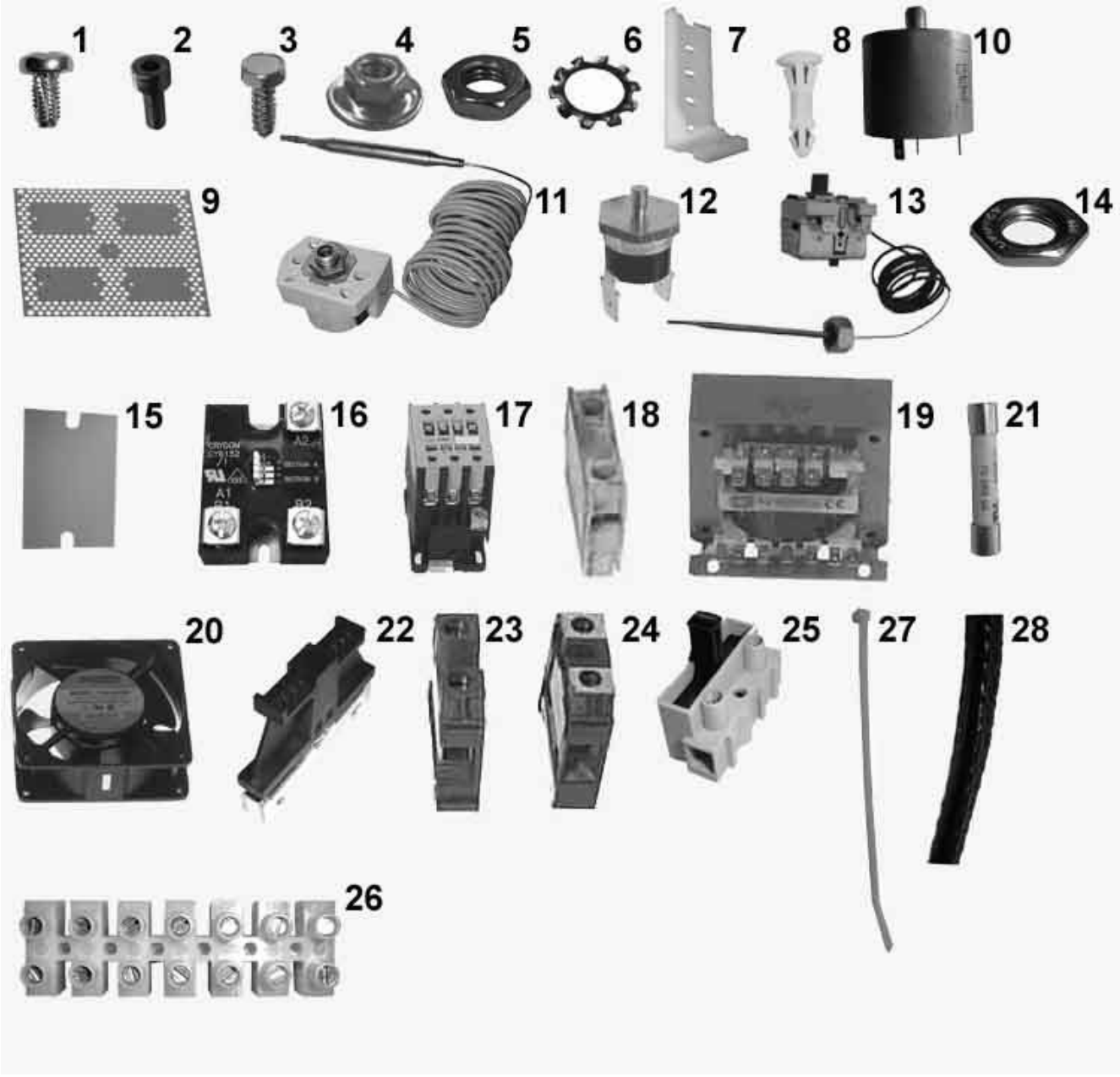
Contactor assembly 211



Contactor assembly 211

Pos.	Part no.	Description	Qty.
3	1006.0761	Hex screw M6x12	
5	1107.0103	Star lock ø3	
7	1306.0120	Washer A6,4	
7	1306.0221	Washer A6,4	
8	2020.0400	Fixing device for cable harness	
10	3040.0262	Multipoint connector left 10pin, 3.5	
11	3040.3001	Main pcb	
12	3040.3040	Motor control for fan motor	
13	3101.1008	Cooling fan	
14	4005.0101	Tie rap 145 mm	
B		Contactor assembly 211	

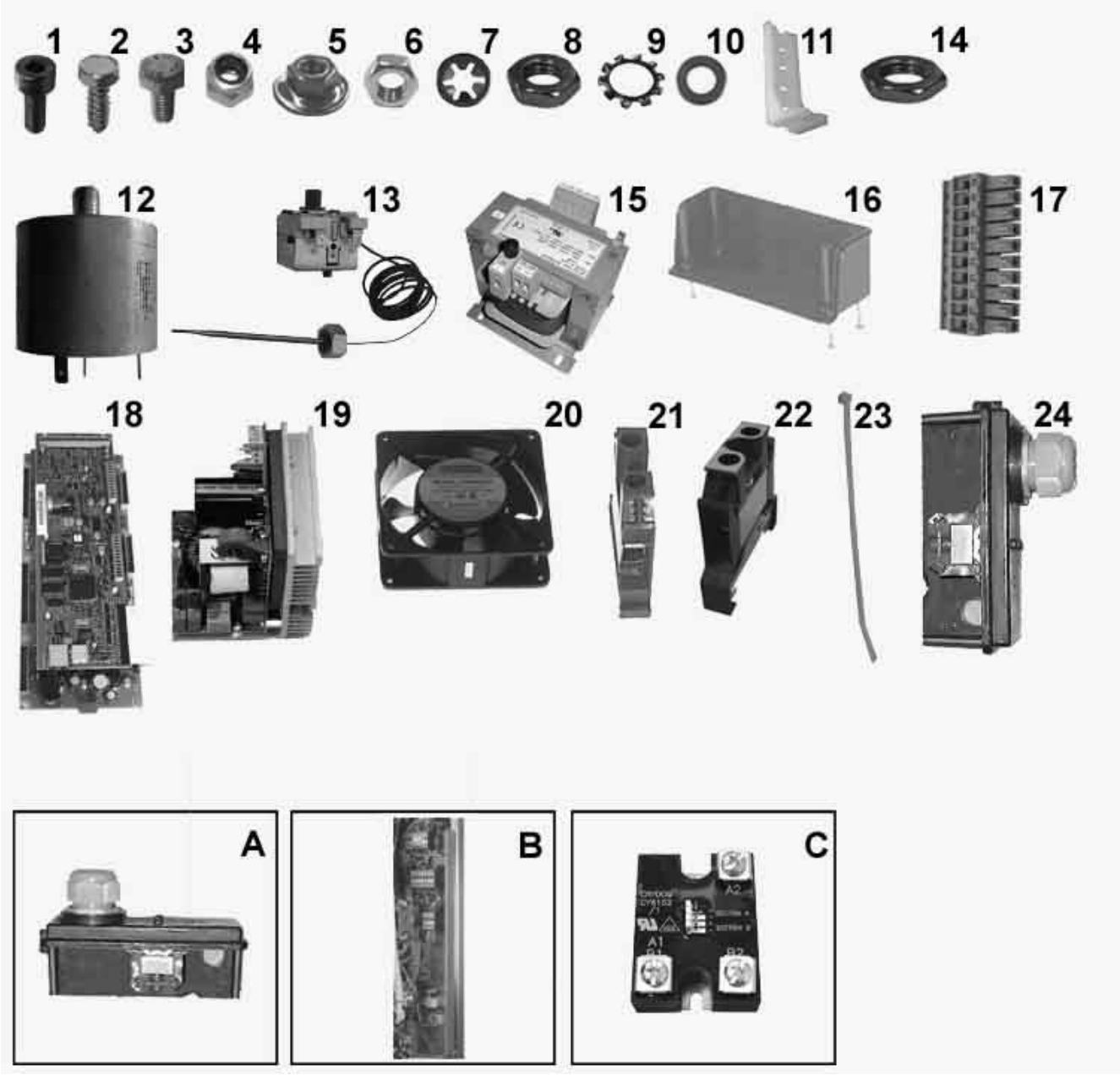
Contactor assembly 211



Contactor assembly 211

Pos.	Part no.	Description	Qty.
1	1004.0500	Raised countersunk metal screw M4x8 oval head	
2	1004.0660	Allen screw M4x10	
3	1004.2161	Hex self tapping screw 4,2x13	
4	1105.0121	Hex combination nut M5 galv	
4	1104.0122	Hex combination nut M4 galv	
5	1112.0220	Hex nut M12 flat	
6	1212.0160	Tooth lock washer A12,5	
7	2020.0400	Fixing device for cable harness	
8	2039.0370	Spacer 12x1,6	
9	2930.1303	Cooling plate solid state relay	
10	3001.0455	Electronic noise filter	
11	3014.0300	Dry up protector 257°F/135°C	
12	3014.0325	Bimetall switch 110°,SSR	
13	3014.0326	Safety temperature limiter 365°C,	
14	3014.0327	Hex nut M10x1,0	
15		Heat transfer tape	
16	3028.0533	Solid state relais	
17	3028.0554	Contactor AEG LS 15K00	
18	3028.0560	Auxilliary contact BCLF10 N/O	
19	3037.0240	Control transformer	
20	3101.1008	Cooling fan	
21	4001.0224	Fuse 6.35x32mm	
22	4001.1203	End plate for mounting rail	
23	4001.1252	Terminal block, blue 35 mm²	
23	4001.1206	Terminal block 35mm² grey	
24	4001.1233	Terminal block yellow/green 35mm²	
25	4001.1295	Fuse holder e 1003Si/1DS	
26	4001.1298	Sicotronic-Terminal 7poles	
27	4005.0101	Tie rap 145 mm	
28	5013.0100	Edge protection profile	

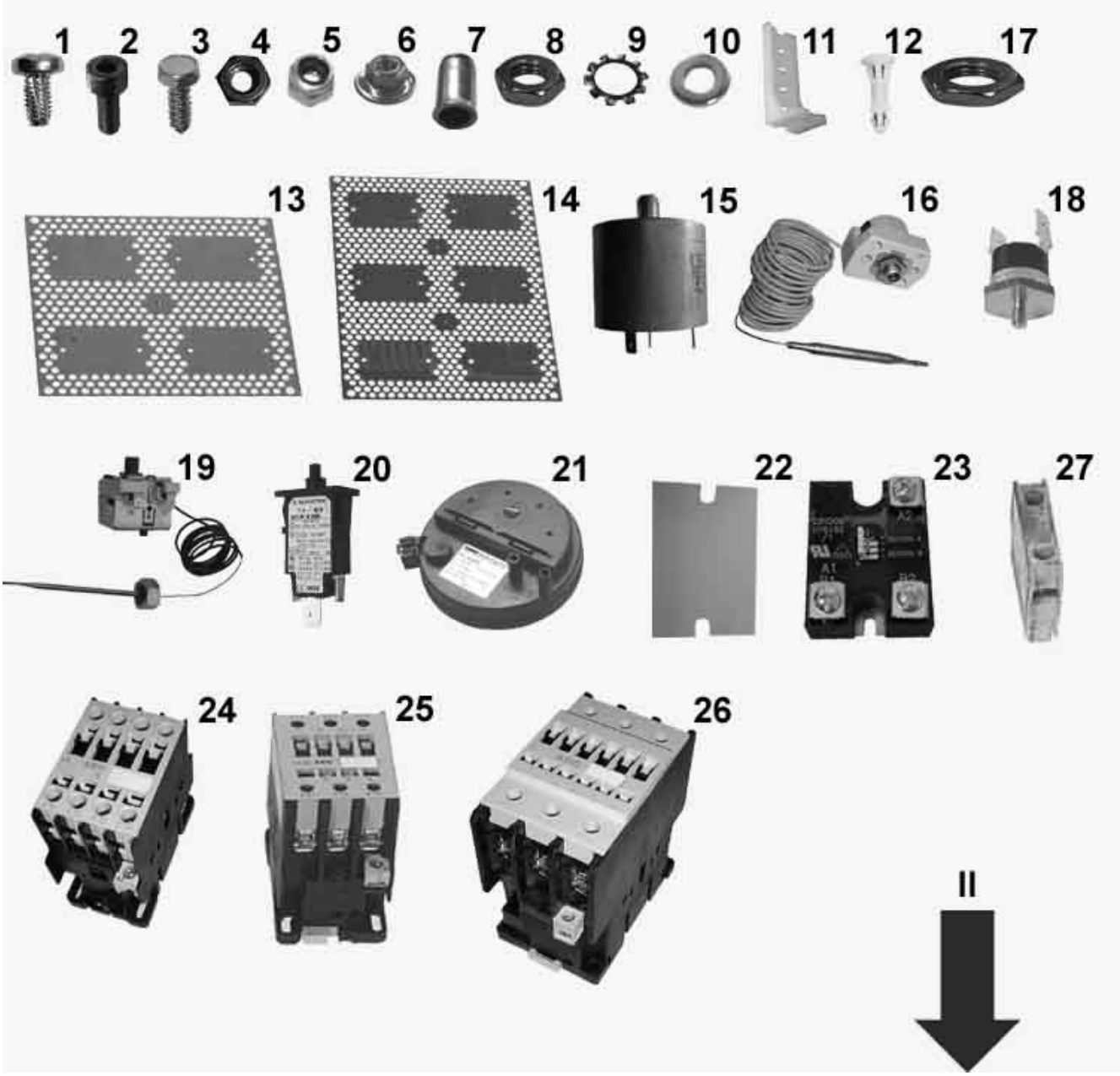
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
3	1006.0761	Hex screw M6x12	
7	1107.0103	Star lock ø3	
10	1306.0221	Washer A6,4	
10	1306.0120	Washer A6,4	
11	2020.0400	Fixing device for cable harness	
17	3040.0262	Multipoint connector left 10pin, 3.5	
18	3040.3001	Main pcb	
19	3040.3040	Motor control for fan motor	
20	3101.1008	Cooling fan	
23	4005.0101	Tie rap 145 mm	
B		Contactor assembly	

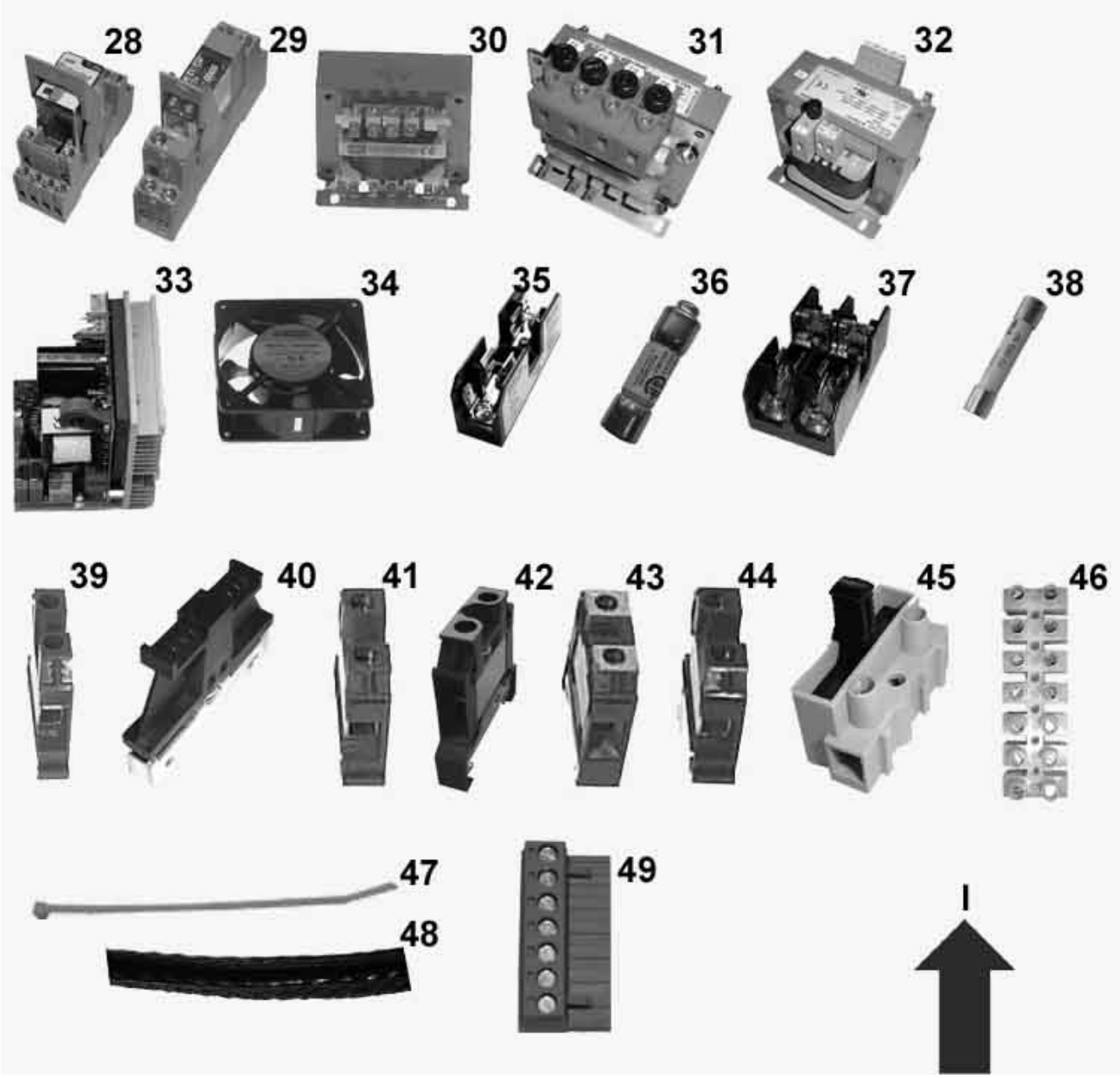
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
1	1004.0500	Raised countersunk metal screw M4x8 oval head	
2	1004.0660	Allen screw M4x10	
3	1004.2161	Hex self tapping screw 4,2x13	
6	1104.0122	Hex combination nut M4 galv	
6	1105.0121	Hex combination nut M5 galv	
8	1112.0220	Hex nut M12 flat	
9	1212.0160	Tooth lock washer A12,5	
11	2020.0400	Fixing device for cable harness	
12	2039.0370	Spacer 12x1,6	
13	2930.1303	Cooling plate solid state relay	
15	3001.0455	Electronic noise filter	
16	3014.0300	Dry up protector 257°F/135°C	
17	3014.0302	Hex nut M10 for dry-up protector	
17	3014.0327	Hex nut M10x1,0	
18	3014.0325	Bimetall switch 110°,SSR	
19	3014.0326	Safety temperature limiter 365°C,	
22		Heat transfer tape	
23	3028.0533	Solid state relais	
25	3028.0554	Contactor AEG LS 15K00	
27	3028.0560	Auxilliary contact BCLF10 N/O	
30	3037.0240	Control transformer	
34	3101.1008	Cooling fan	
38	4001.0224	Fuse 6.35x32mm	
40	4001.1203	End plate for mounting rail	
41	4001.1206	Terminal block 35mm² grey	
43	4001.1233	Terminal block yellow/green 35mm²	
44	4001.1252	Terminal block, blue 35 mm²	
45	4001.1295	Fuse holder e 1003Si/1DS	
47	4005.0101	Tie rap 145 mm	
48	5013.0100	Edge protection profile	

Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
1	1004.0500	Raised countersunk metal screw M4x8 oval head	
2	1004.0660	Allen screw M4x10	
3	1004.2161	Hex self tapping screw 4,2x13	
6	1104.0122	Hex combination nut M4 galv	
6	1105.0121	Hex combination nut M5 galv	
8	1112.0220	Hex nut M12 flat	
9	1212.0160	Tooth lock washer A12,5	
11	2020.0400	Fixing device for cable harness	
12	2039.0370	Spacer 12x1,6	
13	2930.1303	Cooling plate solid state relay	
15	3001.0455	Electronic noise filter	
16	3014.0300	Dry up protector 257°F/135°C	
17	3014.0302	Hex nut M10 for dry-up protector	
17	3014.0327	Hex nut M10x1,0	
18	3014.0325	Bimetall switch 110°,SSR	
19	3014.0326	Safety temperature limiter 365°C,	
22		Heat transfer tape	
23	3028.0533	Solid state relais	
25	3028.0554	Contactor AEG LS 15K00	
27	3028.0560	Auxilliary contact BCLF10 N/O	
30	3037.0240	Control transformer	
34	3101.1008	Cooling fan	
38	4001.0224	Fuse 6.35x32mm	
40	4001.1203	End plate for mounting rail	
41	4001.1206	Terminal block 35mm² grey	
43	4001.1233	Terminal block yellow/green 35mm²	
44	4001.1252	Terminal block, blue 35 mm²	
45	4001.1295	Fuse holder e 1003Si/1DS	
47	4005.0101	Tie rap 145 mm	
48	5013.0100	Edge protection profile	

Clima Plus



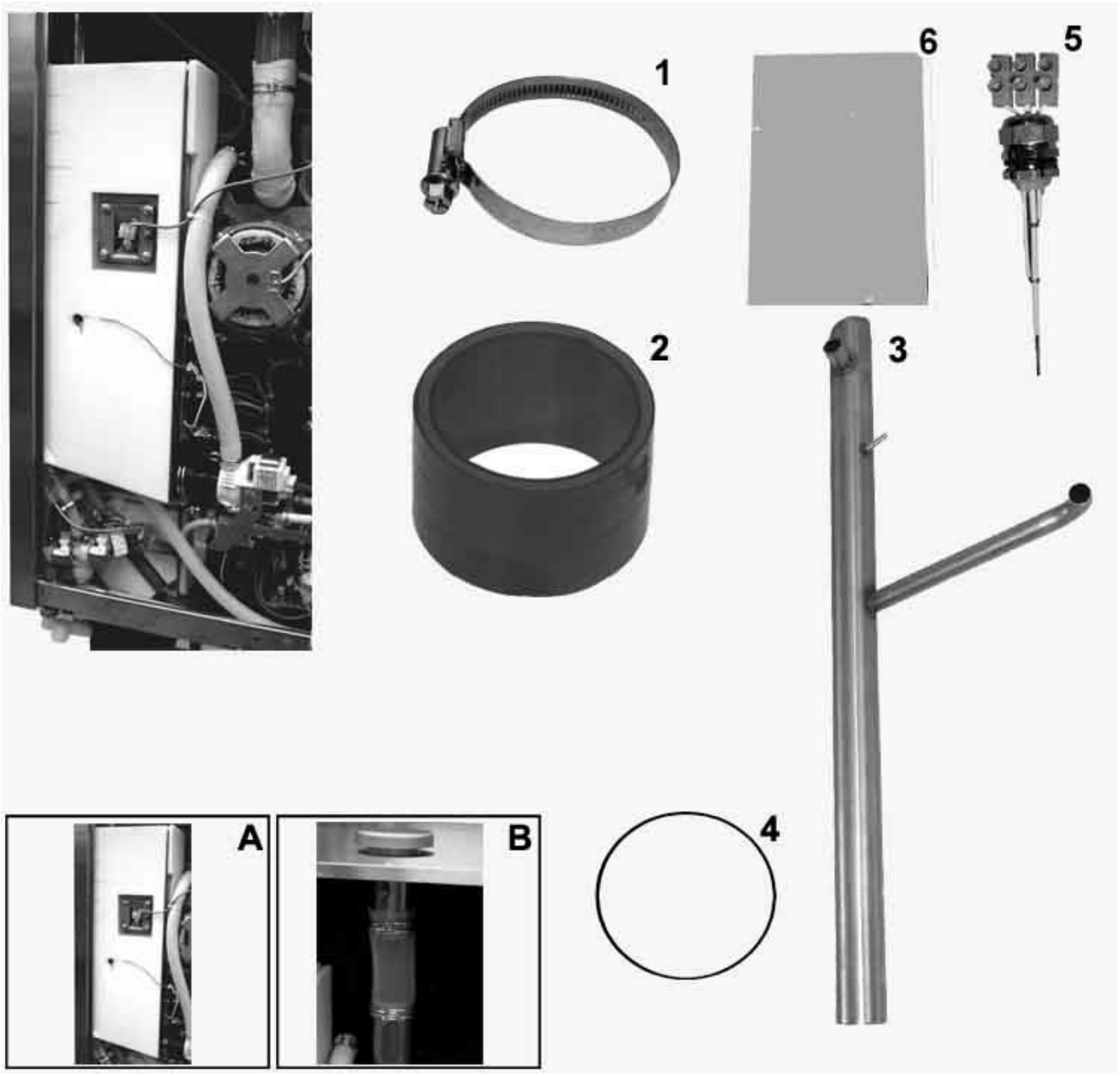




Clima Plus

Pos.	Part no.	Description	Qty.
1	2066.0531	Hose clamp ø56	
2	2112.1301	Silicone hose safety valve	
4	3014.1016	Thermocouple	
22	8455.1209	Vent cover	

Steam generator, Bypass



Steam generator, Bypass

Pos.	Part no.	Description	Qty.
1	2066.0516	Hose clamp 60-80 mm	
2	2112.1307	Hose 70x5mm	
2	2112.1006	Steam hose Ø50x50mm	
6	5003.0300	Insulation, melamin resin foam	
A		Steam generator	
B		Safety valve	

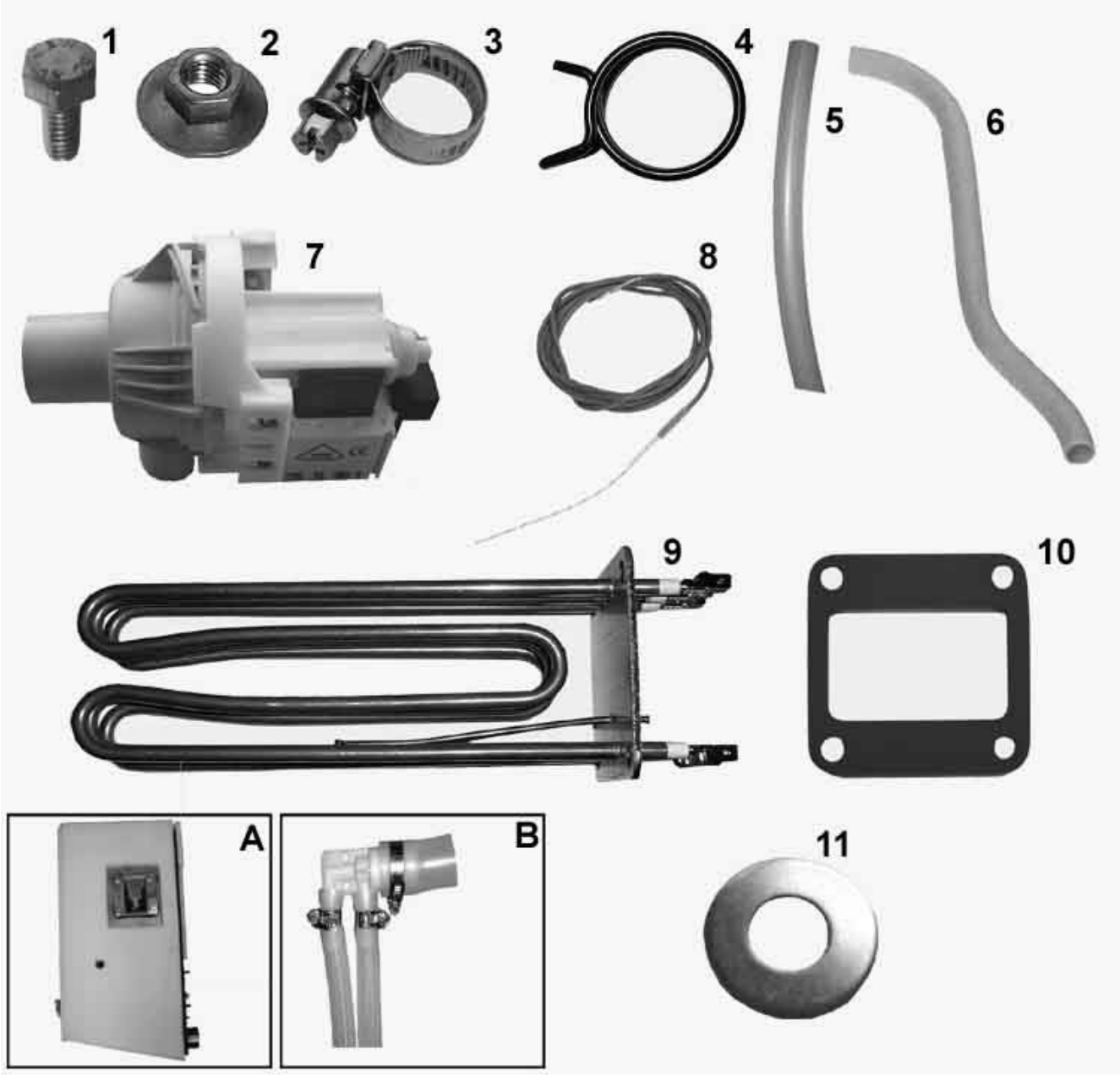
Steam generator



Steam generator

Pos.	Part no.	Description	Qty.
1	1105.0120	Hex nut M5	
1	1106.0160	Hex nut M6	
2	1206.0120	Tooth lock washer A6,4	
2	1205.0120	Tooth lock washer A5,3	
4	2066.0300	Hose clamp 50-70 mm	
5	2066.0518	Hose clamp 30mm	
6	2112.1006	Steam hose Ø50x50mm	
7	2740.1040	Fixing plate steam generator thermostat	
9	3014.1013	Thermocouple steam generator B5,1300mm	
10	8801.0975	Neutral link 2,5mm² blue	
11	1106.0803	Hex combination nut M6 galv	
A		Steam generator cpl.type 102, 230V	

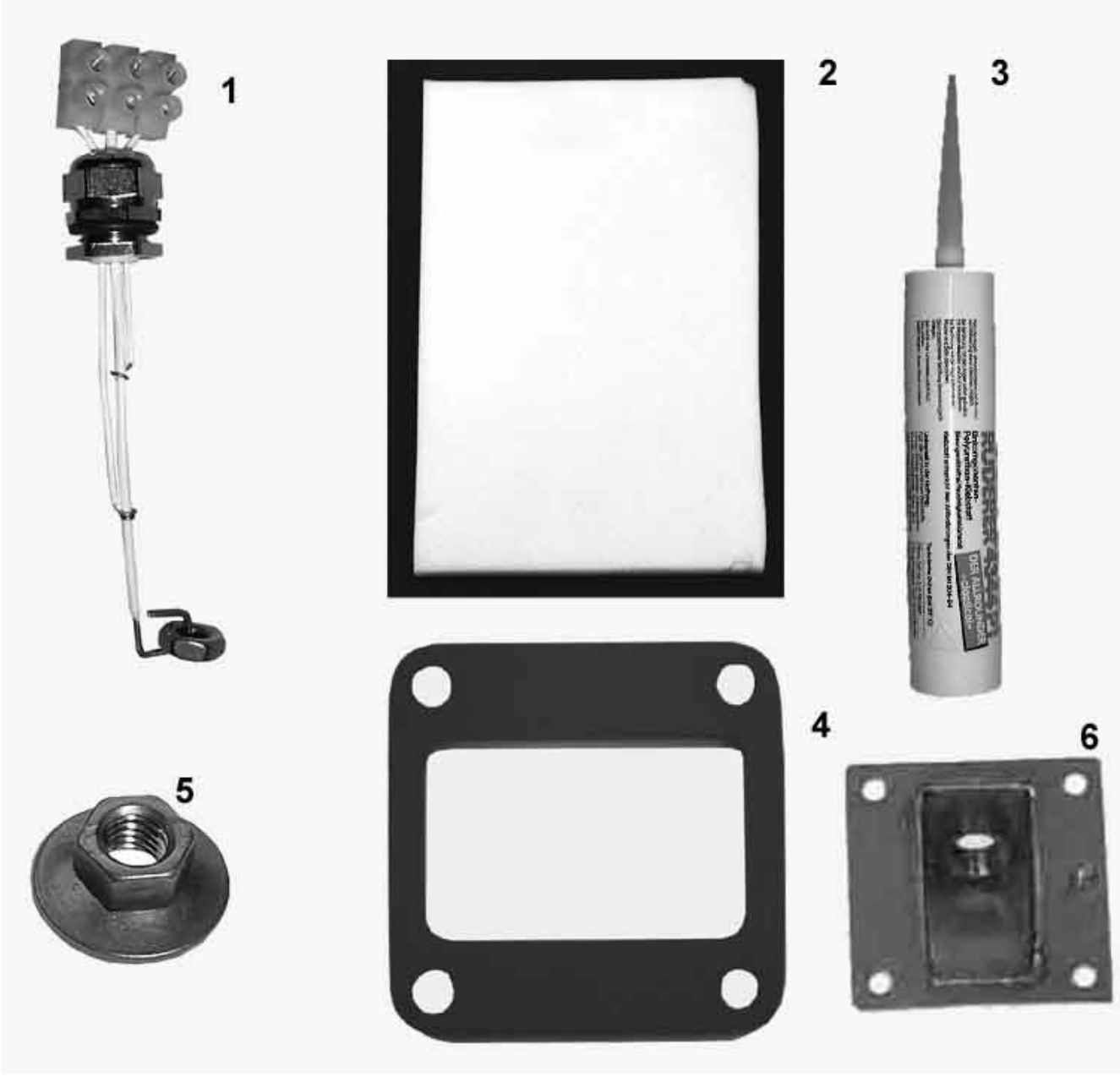
Steam generator cpl.type 102, 230V



Steam generator cpl.type 102, 230V

Pos.	Part no.	Description	Qty.
1	1006.0761	Hex screw M6x12	
2	1106.0803	Hex combination nut M6 galv	
2	1106.0801	Hex combination nut M6	
3	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
4	2066.0518	Hose clamp 30mm	
4	2066.0519	Hose clamp Ø35,6mm	
4	2066.0526	Hose clamp ø46mm	
5	2067.0050	Pressure hose d10mm	
6	2112.1304	Emptying hose steam generator	
7	3002.1005	Emptying pump	
7	3002.1000	Emptying pump	
8	3014.0165	Thermocouple steam generator	
9	3201.1004	Heating element	
10	5110.1003	Gasket for heating element	
11	1306.0222	Washer A6,4x15x1,5	
A	8350.1304	Steam generator isolated	
B		Pump connection	
B	8354.1304--	Venting valve for steam generation	

Steam generator isolated



Steam generator isolated

Pos.	Part no.	Description	Qty.
1	3002.0402	Filling level electrode 90 mm	
2	5003.0300	Insulation, melamin resin foam	
3	5006.0500	Polyurethan-Glue for insulation 310ml	
4	5110.1003	Gasket for heating element	
5	1106.0803	Hex combination nut M6 galv	
6	2920.1300	Level elektrode insert	

Venting valve for steam generation



Venting valve for steam generation

Pos.	Part no.	Description	Qty.
1	2062.0332	Receptacle for ventilation valve SG	
2	2066.0506	Hose clamp 20-32mm	
3	2069.0108	Ventilation valve	
4	2112.1310	Form hose for ventilation of steam generator	

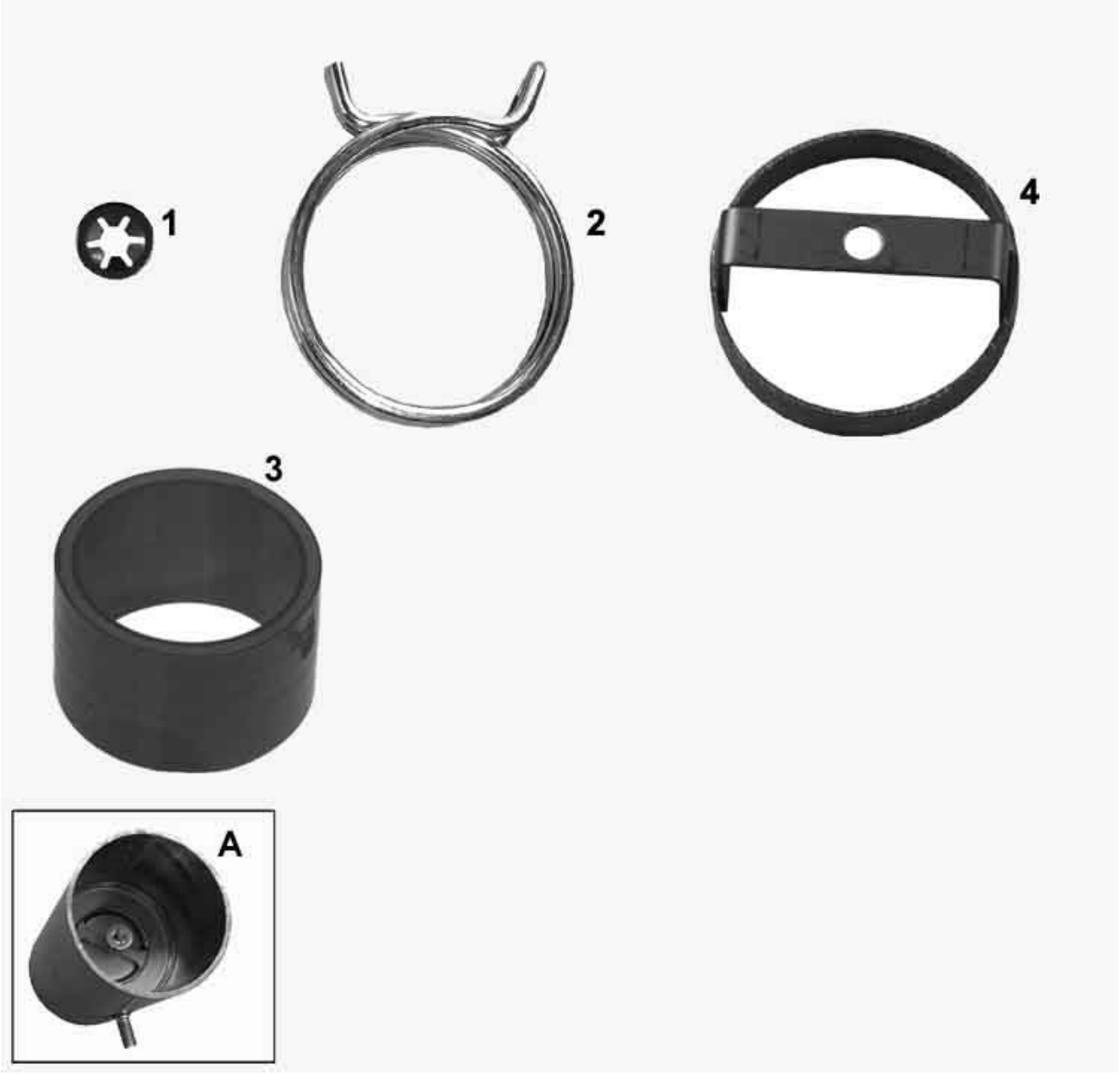
Pump connection



Pump connection

Pos.	Part no.	Description	Qty.
1	2062.0331	Junction pressure hose GS 10	
2	2066.0527	Hose clamp ø14mm	
3	2066.0530	Hose clamp ø16.4mm	
4		Silicon hose	
5	2118.1000	Pump connection spout	
6	2120.1259	Stop plug 10mm	
7	4005.0101	Tie rap 145 mm	

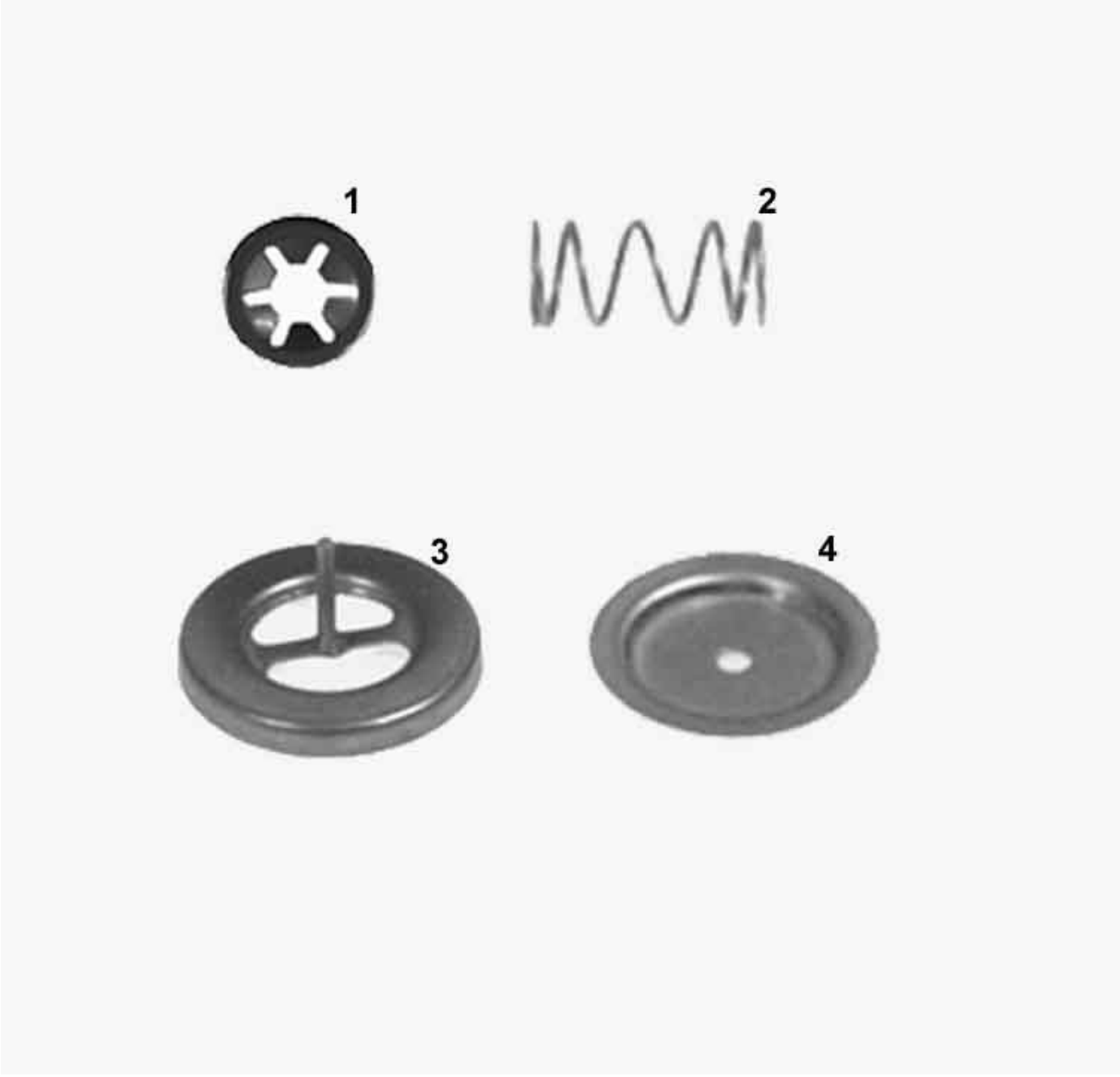
Safety valve



Safety valve

Pos.	Part no.	Description	Qty.
1	1107.0103	Star lock ø3	
2	2066.0531	Hose clamp ø56	
4	8450.1310	Spacer ring	
A	8450.1304	Safety valve	

Safety valve



Safety valve

Pos.	Part no.	Description	Qty.
1	1107.0103	Star lock ø3	
2	2001.0117	Compression spring for safety valve	
3		Base for safety valve	
4	2064.1304	Cover for safety valve	

Hot air heating





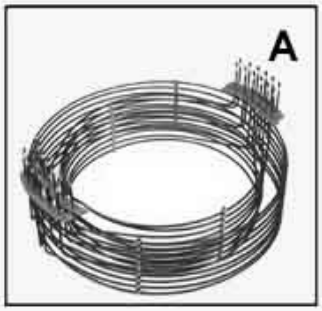
1



2



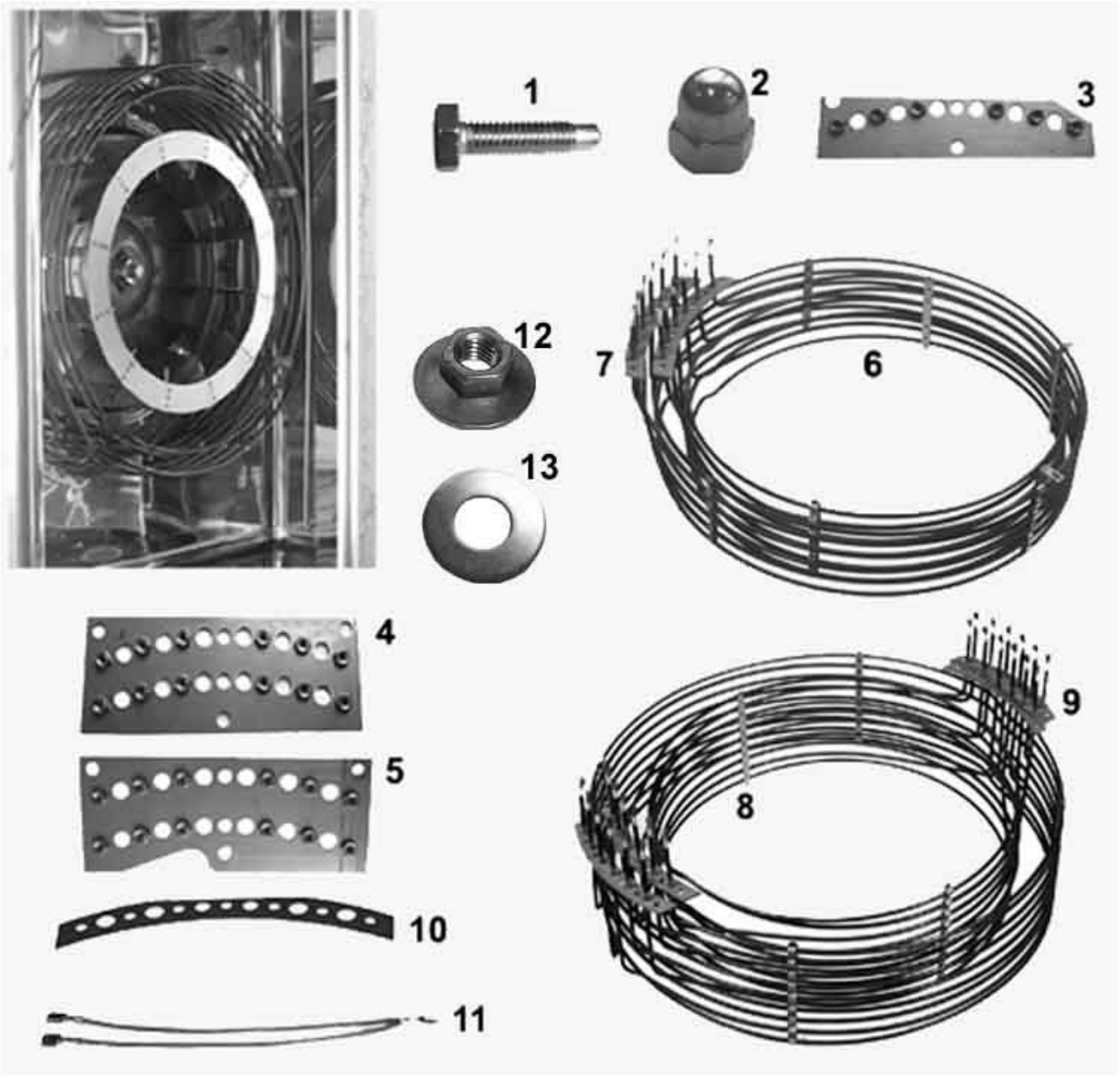
3



Hot air heating

Pos.	Part no.	Description	Qty.
3	2150.1252	External flange for Hot Air heater	
A		Heating assy	

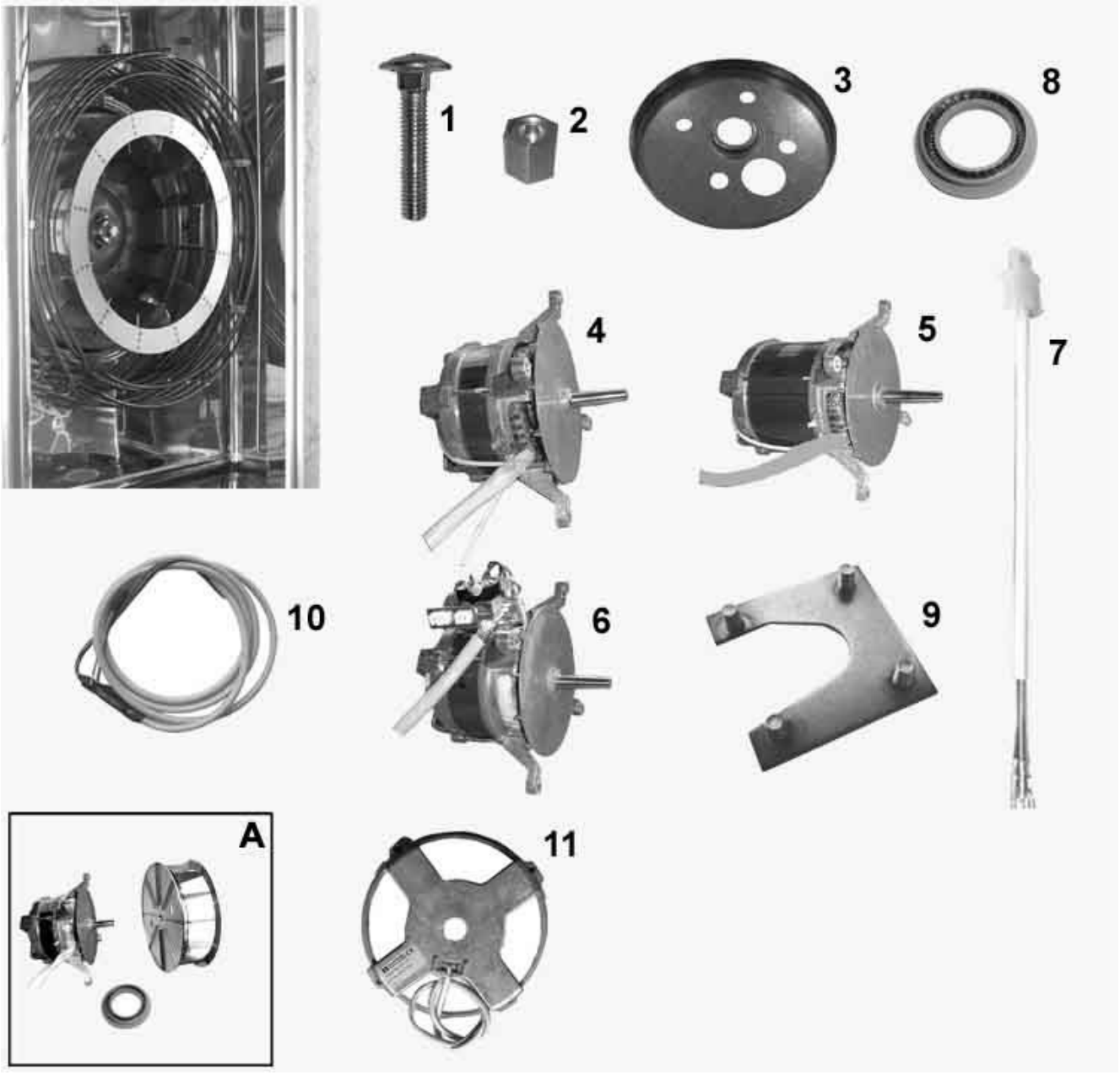
Heating assy



Heating assy

Pos.	Part no.	Description	Qty.
1	1006.0766	Hex screw M6x25	
5	2150.1252	External flange for Hot Air heater	
8	3200.1002	Inner heating assembly	
9	3200.1003	Outer heating assembly	
10	5110.1009	Seal for heating assembly	
11	8801.0975	Neutral link 2,5mm² blue	
12	1106.0803	Hex combination nut M6 galv	

Motor and fan wheel



Motor and fan wheel

Pos.	Part no.	Description	Qty.
2	2120.1306	Spacer SW19x17	
3	2920.1301	Inner sealing flange	
6	3100.1084	Fan motor 4pol	
8	5001.0207	Motor shaft gasket	
9	8514.1339	Motor shaft gasket mounting support	
11	8720.1384	Hallsensor cpl	
A		Fan motor assy	
A		Fan motor assy	

Fan motor assy



Fan motor assy

Pos.	Part no.	Description	Qty.
3	1010.0762	Hex screw M10x20	
4	1106.0220	Hex nut M6 flat	
5	1108.0260	Hex nut M8	
6	1208.0260	Spring washer B8	
7	1306.0120	Washer A6,4	
8	1315.0101	Copper washer 6x10	
9	1315.0109	Copper washer 8.5x16x1,2	
10	1328.0102	Safety washer A10,2	
12	2012.0514	Fan wheel	
17	2120.1306	Spacer SW19x17	
18	2920.1301	Inner sealing flange	
21	5001.0207	Motor shaft gasket	
23	8514.1339	Motor shaft gasket mounting support	

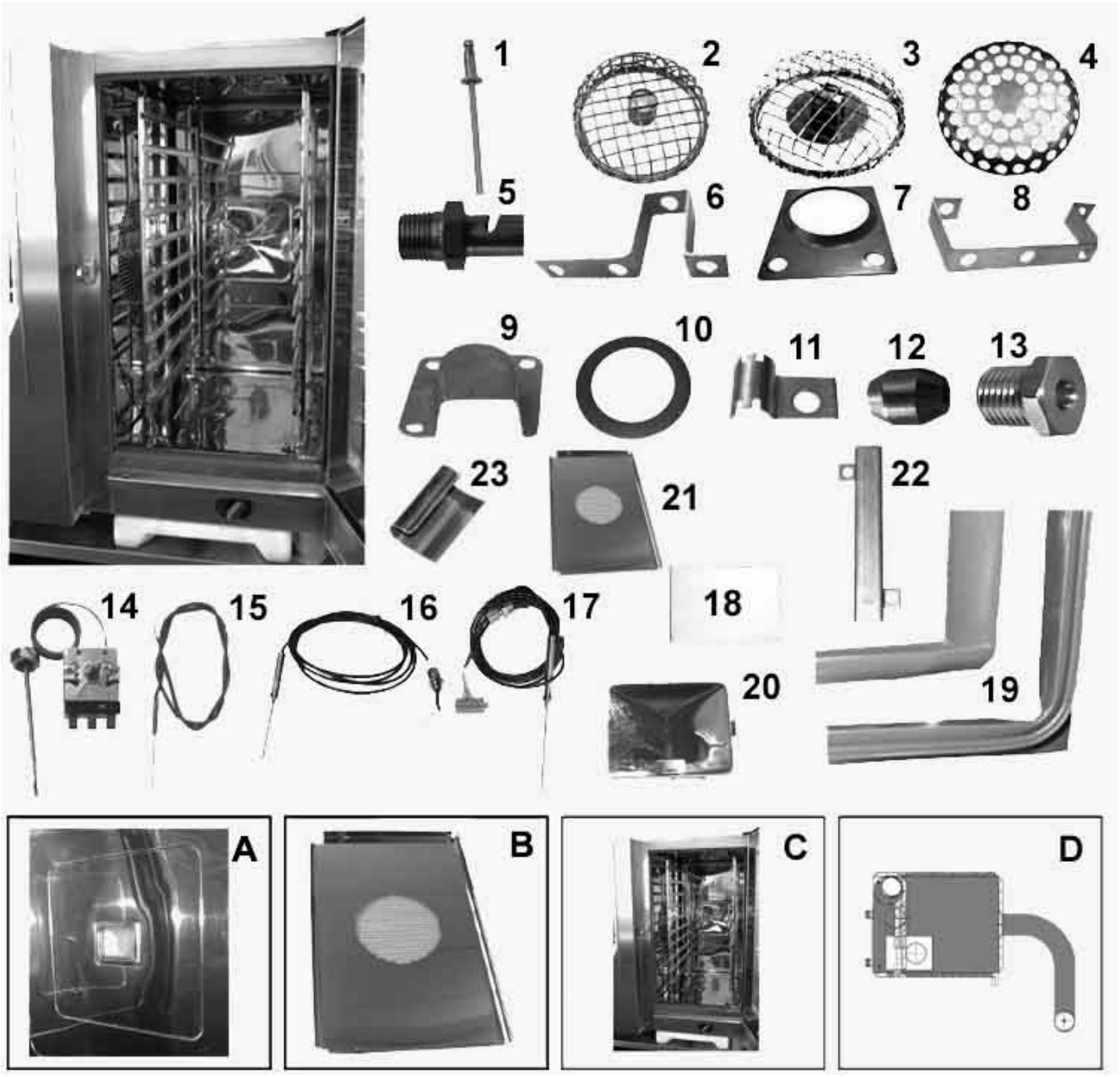
Fan motor assy



Fan motor assy

Pos.	Part no.	Description	Qty.
1	1010.0762	Hex screw M10x20	
2	1108.0260	Hex nut M8	
3	1208.0260	Spring washer B8	
4	1328.0102	Safety washer A10,2	
6	2012.0514	Fan wheel	

Interior cabinet



Interior cabinet

Pos.	Part no.	Description	Qty.
1	1603.0168	Rivet 3,2x8 A4	
4	2005.0308	Outlet sieve	
5	2035.0111	Moistening nozzle	
6	2720.1073	Mounting device for int.cabinet sensor	
8	2720.1364	Mounting device f. int. cabinet sensors	
9	2720.1417	Cover for steam inlet pipe	
11	2760.1089	Guide bush for core temperatur sensor	
12	3014.0162	Sealing cone for thermocouple	
13	3014.0163	Gasket sleeve with nipple	
15	3014.1000	Thermocouple for interior cabinet	
16	3035.0712	Meat probe sensor	
19	5105.1022	Door gasket	
20	8514.1018	Reflector for interior light	
23	2760.1132	Holding bracket core probe tip	
A		Interior light	
B	8516.1343	Air baffle	
B	8516.1359	Air baffle	
D		Quenching box	

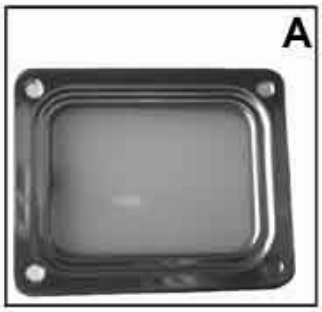
Interior light



1



2



A

Interior light

Pos.	Part no.	Description	Qty.
1	1008.0753	Hex screw M5x8	
2	3024.0201	Halogen bulb 300°C	
A	8514.1034	Gasket frame with glass and gaskets	

Gasket frame with glass and gaskets

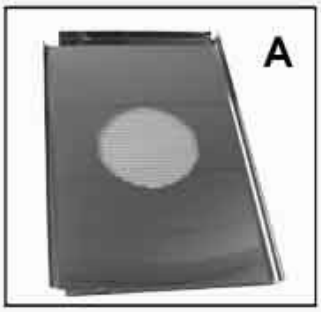


Gasket frame with glass and gaskets

Pos.	Part no.	Description	Qty.
1	5110.1022	External gasket frame for interior light	
2	5110.1023	Internal gasket frame for interior light	
3	5201.1000	Glass for interior lamp	
4	8514.1017	Gasket frame for interior light	

Air baffle





Air baffle

Pos.	Part no.	Description	Qty.
1	1603.0168	Rivet 3,2x8 A4	
1	1603.0166	Rivet 3,2x7,9 CNS closed	
A	8516.1343	Air baffle	

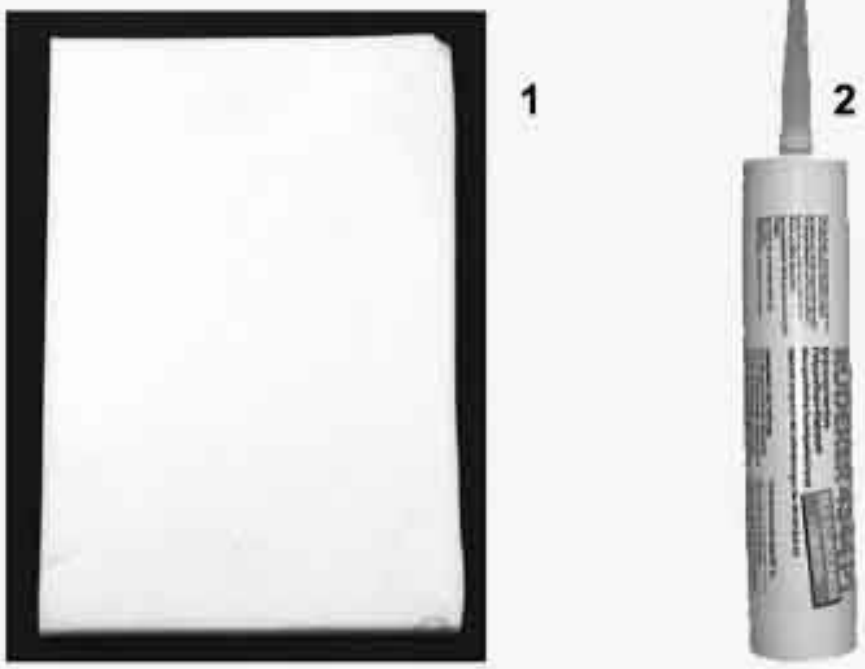
Air baffle



Air baffle

Pos.	Part no.	Description	Qty.
2	1304.0160	Washer A4,3	
3	1604.0167	Rivet 4x10	
3	1604.0165	Rivet 4x9,9	
7	2005.0103	Protective grating,ø259	
9	2760.1370	Latch hook for air baffle	

Quenching box



Quenching box

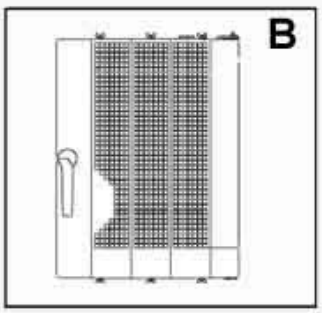
Pos.	Part no.	Description	Qty.
1	5003.0300	Insulation, melamin resin foam	
2	5006.0500	Polyurethan-Glue for insulation 310ml	

Door







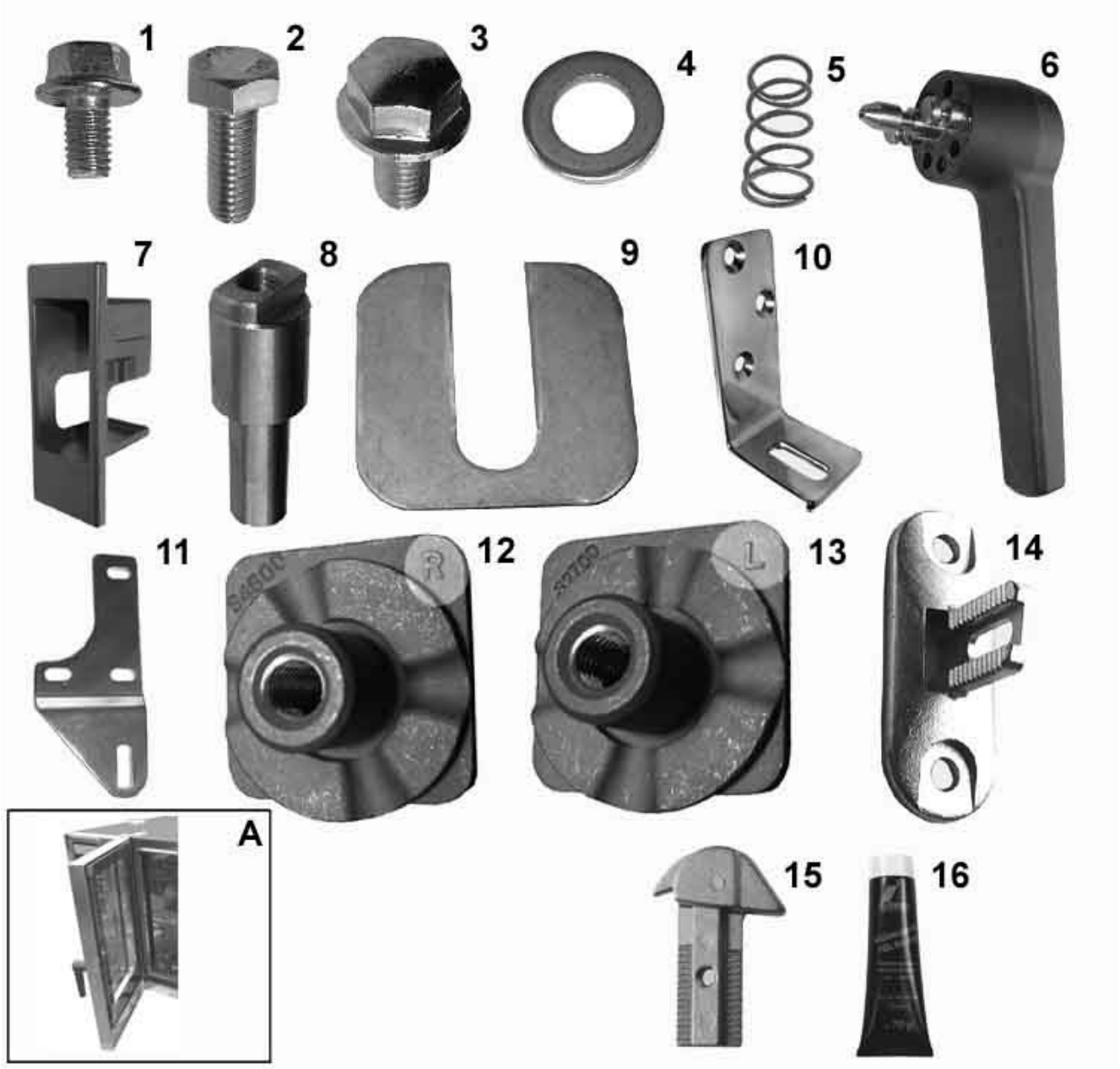




Door

Pos.	Part no.	Description	Qty.
1	8474.1338	Inner glass pane	
A		Door 2-step safety catch	
A		Door	
A		Door LH	
C	8474.1373	Inner glass pane	

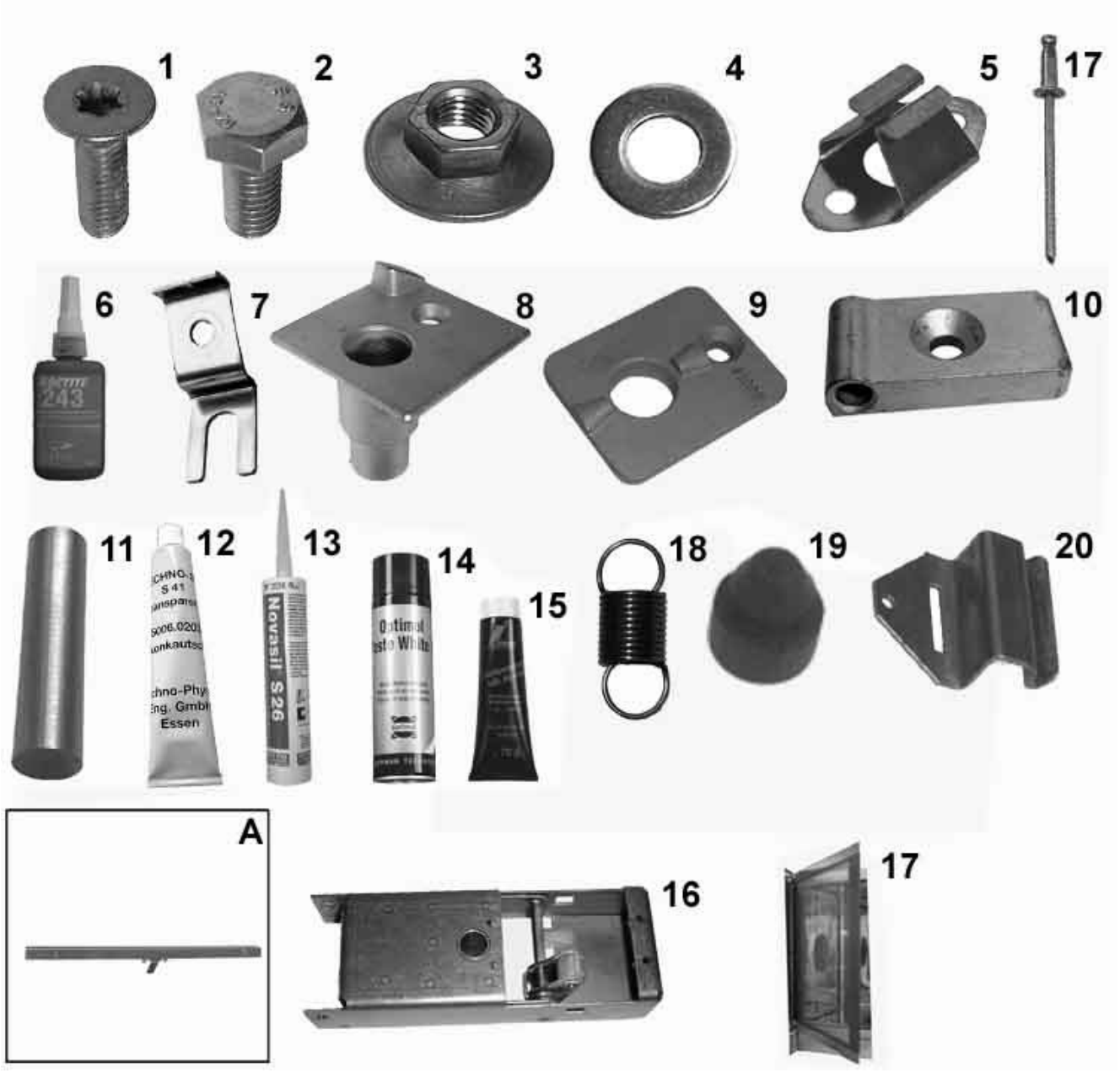
Door LH



Door LH

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0760	Hex screw M6x16	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1308.0160	Washer A8,4	
4	1308.0162	Washer A8,4	
4	1306.0120	Washer A6,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0340	Internal lock cover	
8	2120.1254	Door bolt top	
9	2760.1406	Shim	
10	2930.1316	Door mounting support bottom	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
13	2940.1304	Door setting console 80°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
16	9003.0211	Klüberpaste HEL 46-450 70g tube	
A	8470.1305	Door cpl.	

Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
2	1008.0750	Hex screw M5x16	
3	1105.0122	Hex combination nut M5 V2A	
4	1305.0260	Washer A5,3x15mm	
5	1901.0041	Spring clip stainless steel	
6	2001.0040	Loctite 243 50ml	
7	2760.1396	Spring supp. f. int. glass holding bra.	
9	2940.1302	Door setting bolt	
10	2940.1309	Hinge for inner glass	
12	5006.0200	Silicon tube E41 90ml	
13	5006.0212	Silicone tube E127, 310 ml silver	
14	9003.0210	Optimol paste white T400 ml	
15	9003.0211	Klüberpaste HEL 46-450 70g tube	
17	1603.0166	Rivet 3,2x7,9 CNS closed	
17	1603.0161	Rivet 3,2x6	
18	2002.0106	Tension spring for inner window	
19	2039.0402	Spacer for interior door	
20	2760.1395	Fixing bracket for interior glass pane	
A	8474.1379	Door drip collector	
A	8474.1373	Inner glass pane	

Inner glass pane



Inner glass pane

Pos.	Part no.	Description	Qty.
1	2120.1258	Knurled bolt for inner door hinge	
2	5006.0200	Silicon tube E41 90ml	

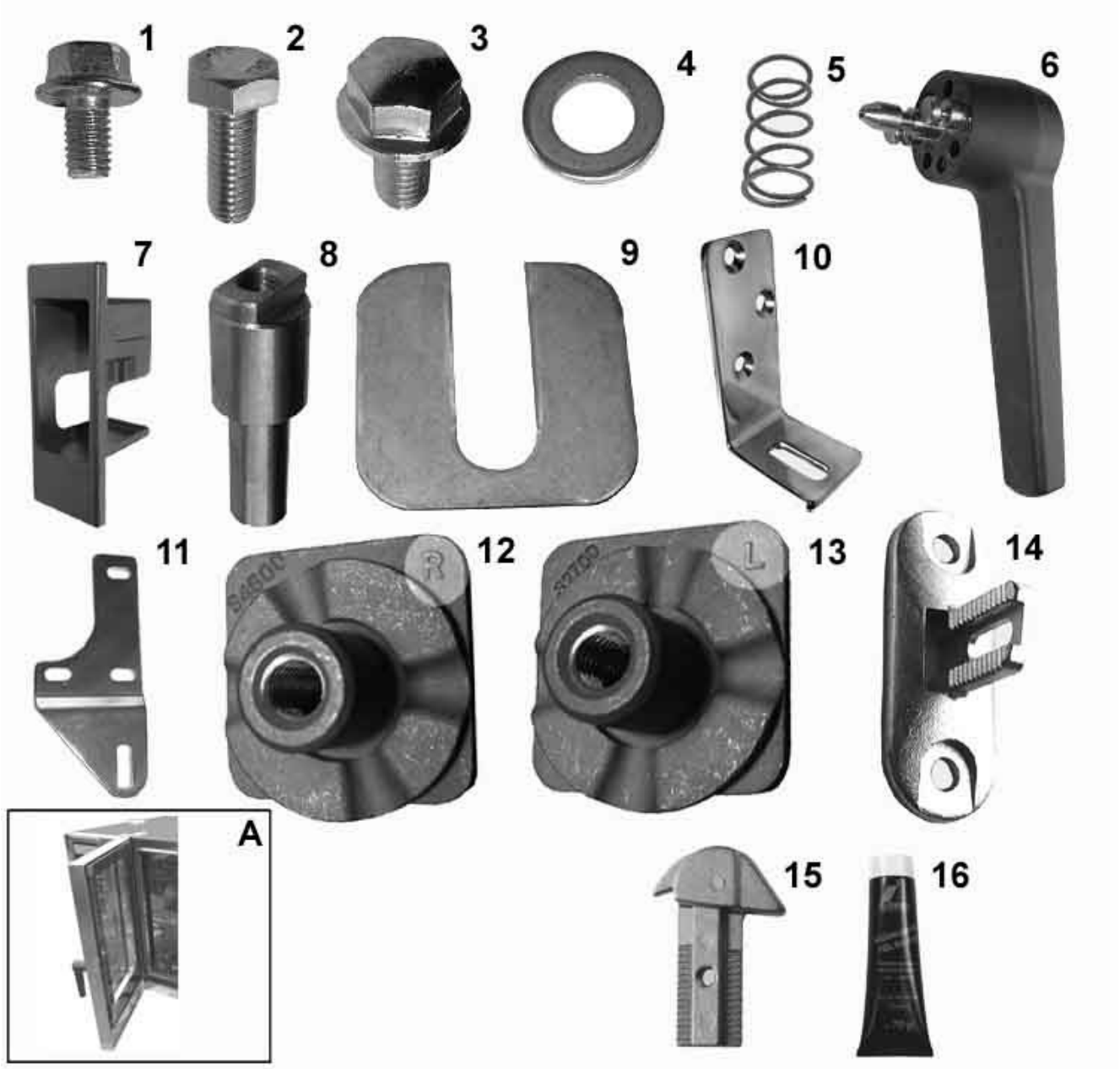
Door drip collector



Door drip collector

Pos.	Part no.	Description	Qty.
1	1103.0122	Hex nut M3 self-locking	
2	2001.0122	Cone compression spring for drip tray	
3	2039.0339	Plastic knop for door drip tray	
4	2120.1308	Distance nut M3 for door drip collector	
5	2760.1540	Opening device for drain door drip colle	

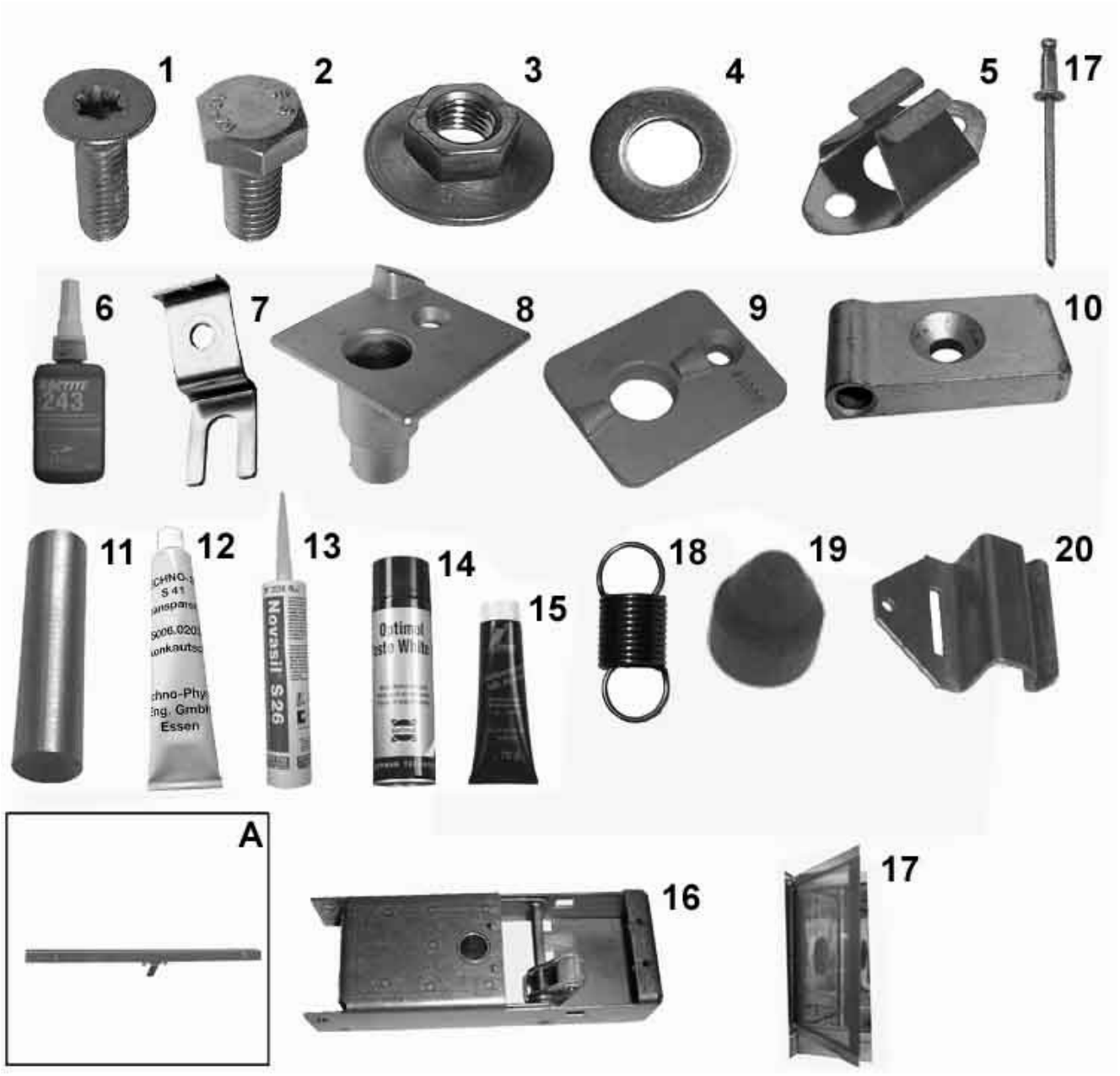
Door



Door

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0760	Hex screw M6x16	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1308.0162	Washer A8,4	
4	1306.0120	Washer A6,4	
4	1308.0160	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0340	Internal lock cover	
8	2120.1254	Door bolt top	
9	2760.1406	Shim	
10	2930.1316	Door mounting support bottom	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
12	2940.1303	Door setting console 110°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1302	Door cpl.	

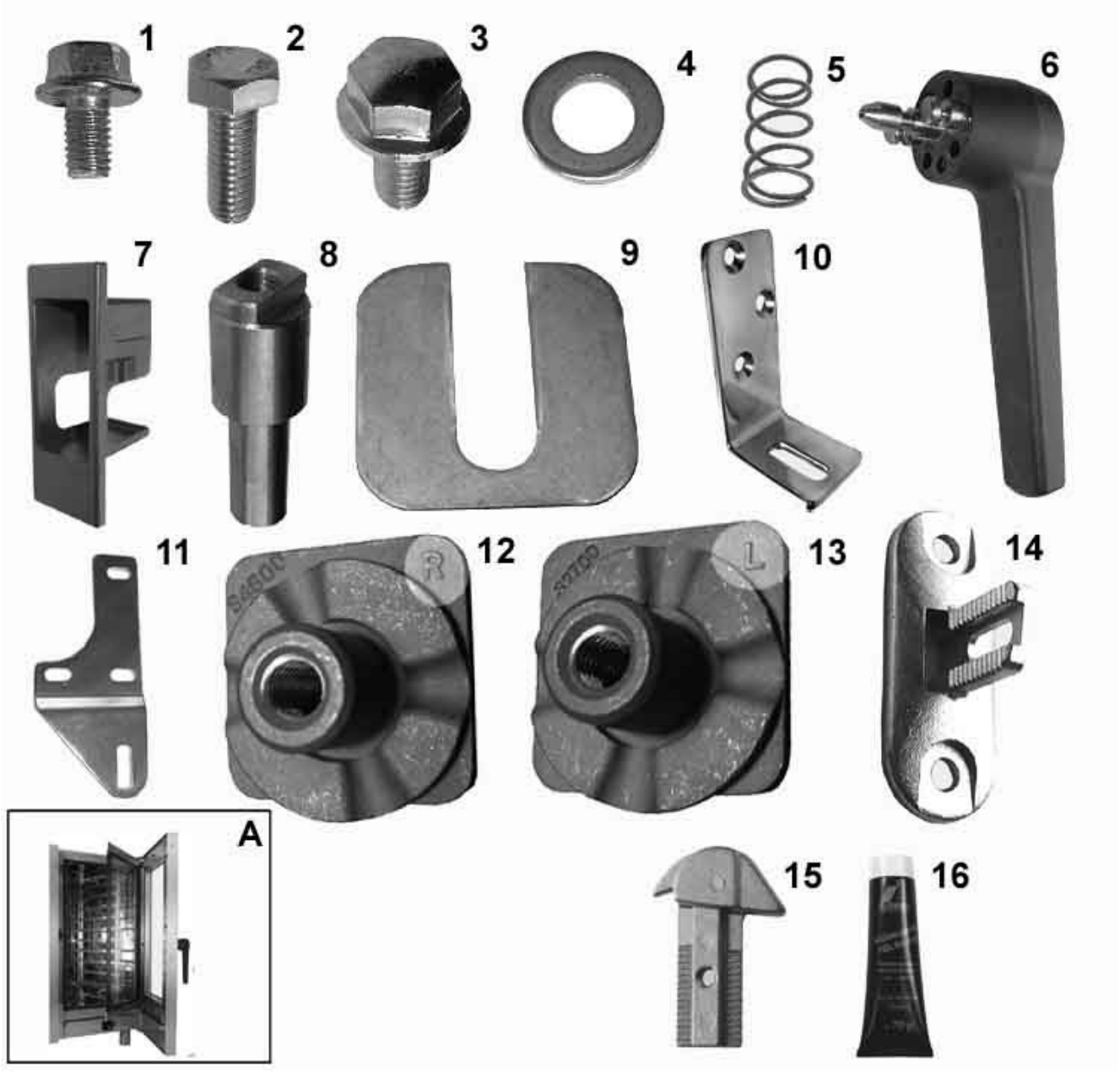
Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
3	1105.0122	Hex combination nut M5 V2A	
5	1901.0041	Spring clip stainless steel	
7	2760.1396	Spring supp. f. int. glass holding bra.	
8	2940.1300	Sleeve for door bolt top	
9	2940.1302	Door setting bolt	
10	2940.1309	Hinge for inner glass	
11	3016.1409	Magnet round for door contact d10x40	
12	5006.0200	Silicon tube E41 90ml	
13	5006.0212	Silicone tube E127, 310 ml silver	
14	9003.0210	Optimol paste white T400 ml	
15	9003.0211	Klüberpaste HEL 46-450 70g tube	
16	8474.1300	Door lock	
17	1603.0166	Rivet 3,2x7,9 CNS closed	
18	2002.0106	Tension spring for inner window	
19	2039.0402	Spacer for interior door	
20	2760.1395	Fixing bracket for interior glass pane	
A	8474.1379	Door drip collector	

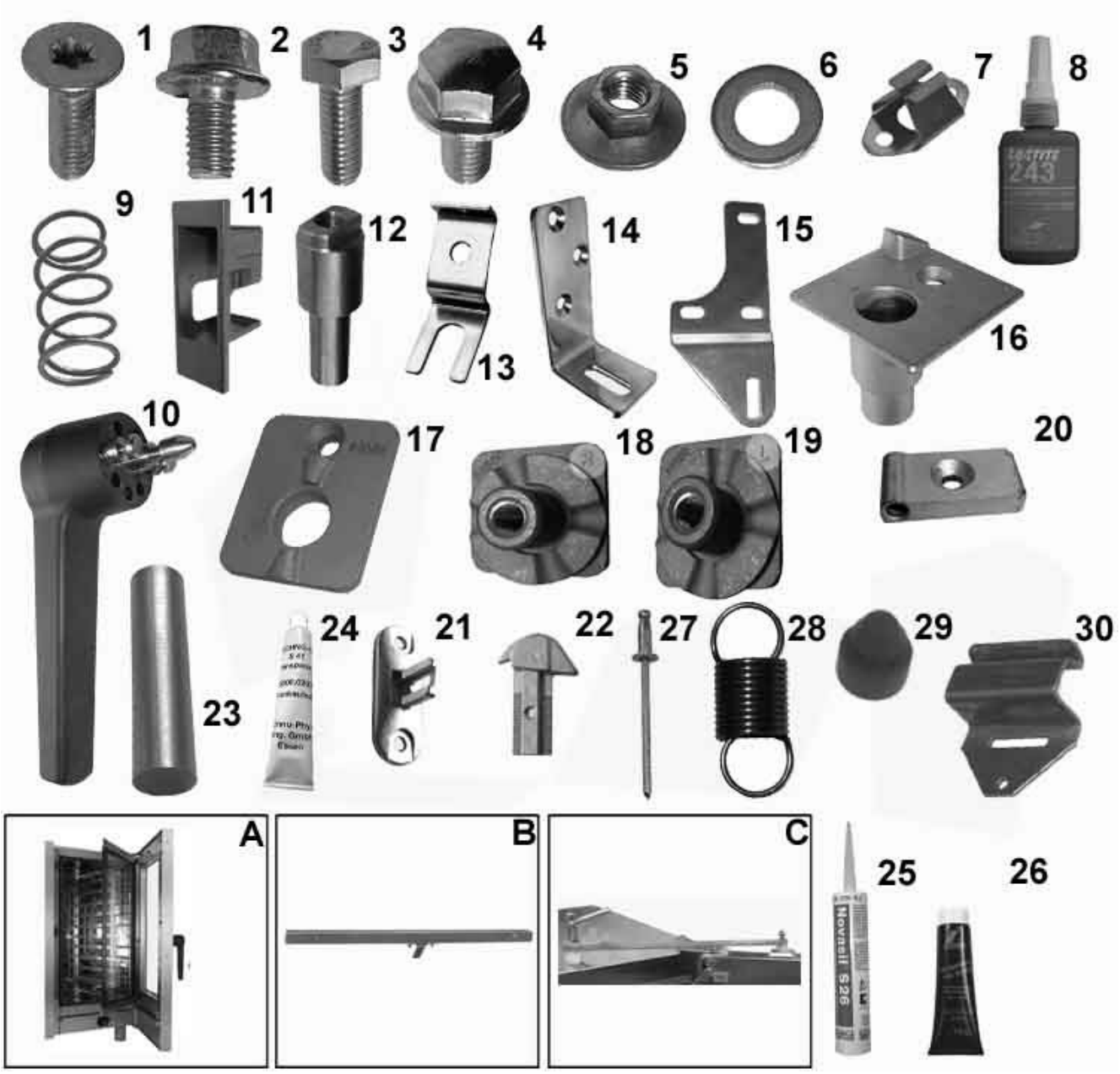
Door 2-step safety catch



Door 2-step safety catch

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1008.0766	Hex screw M8x30	
2	1006.0760	Hex screw M6x16	
3	1008.0768	Ornamental screw M8x16	
4	1306.0120	Washer A6,4	
4	1308.0162	Washer A8,4	
4	1308.0160	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0351	Internal lock cover for safety lock	
8	2120.1254	Door bolt top	
9	2760.1406	Shim	
10	2930.1316	Door mounting support bottom	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
12	2940.1303	Door setting console 110°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1320	Door cpl. with safety lock	

Door cpl. with safety lock



Door cpl. with safety lock

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
5	1105.0122	Hex combination nut M5 V2A	
7	1901.0041	Spring clip stainless steel	
13	2760.1396	Spring supp. f. int. glass holding bra.	
16	2940.1300	Sleeve for door bolt top	
17	2940.1302	Door setting bolt	
20	2940.1309	Hinge for inner glass	
23	3016.1409	Magnet round for door contact d10x40	
24	5006.0200	Silicon tube E41 90ml	
25	5006.0212	Silicone tube E127, 310 ml silver	
26	9003.0211	Klüberpaste HEL 46-450 70g tube	
27	1603.0166	Rivet 3,2x7,9 CNS closed	
28	2002.0106	Tension spring for inner window	
29	2039.0402	Spacer for interior door	
30	2760.1395	Fixing bracket for interior glass pane	
B	8474.1379	Door drip collector	

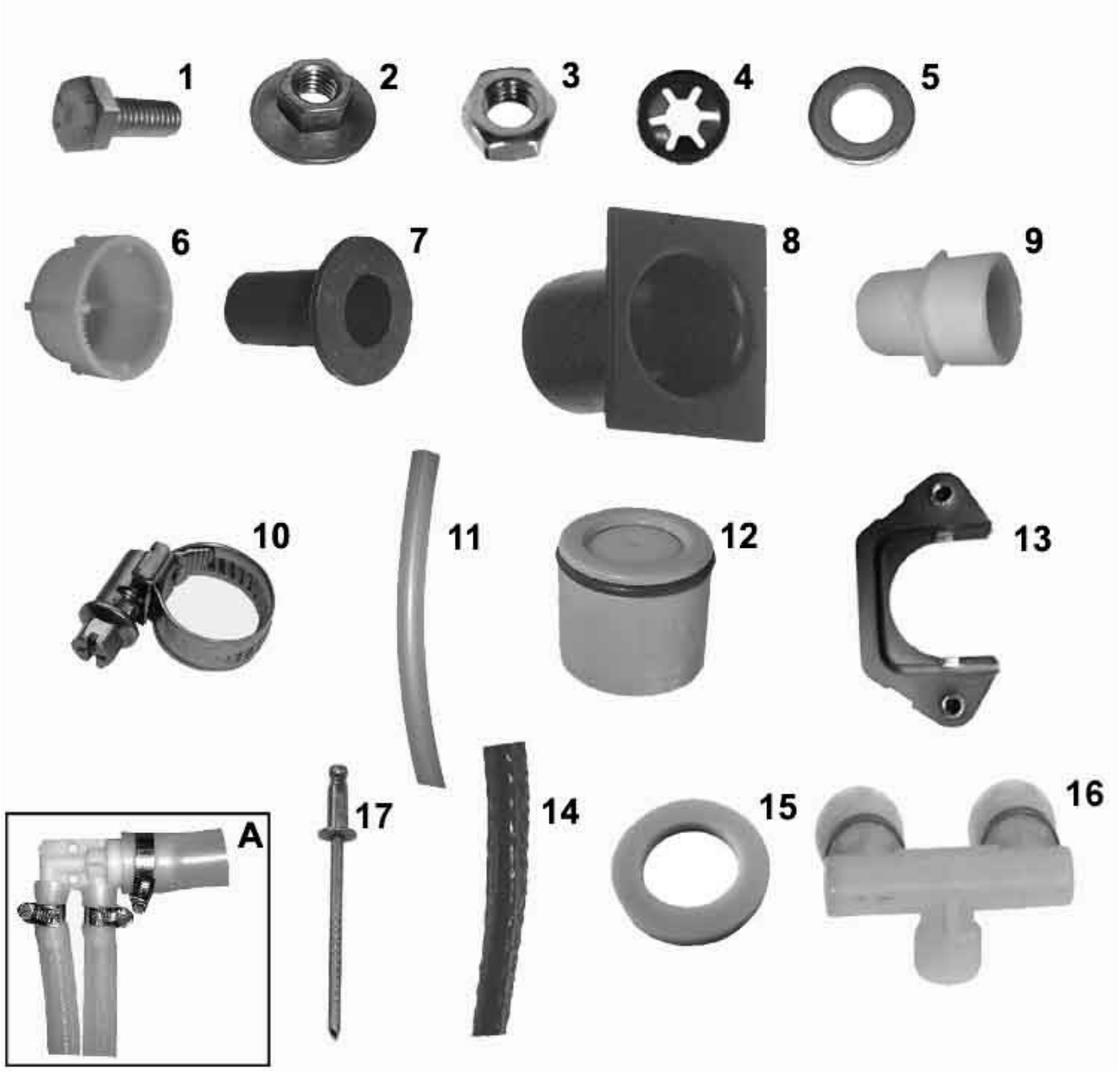
Water supply, quenching box



Water supply, quenching box

Pos.	Part no.	Description	Qty.
2	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
3	2066.0504	Hose clamp 40-60mm	
4	2067.0050	Pressure hose d10mm	
7	3002.0330	Double solenoid valve	
8	3002.0331	Single solenoid valve	
13	2066.0525	Hose clamp ø22,1 mm	
B		Water connection	
C		Quenching box	

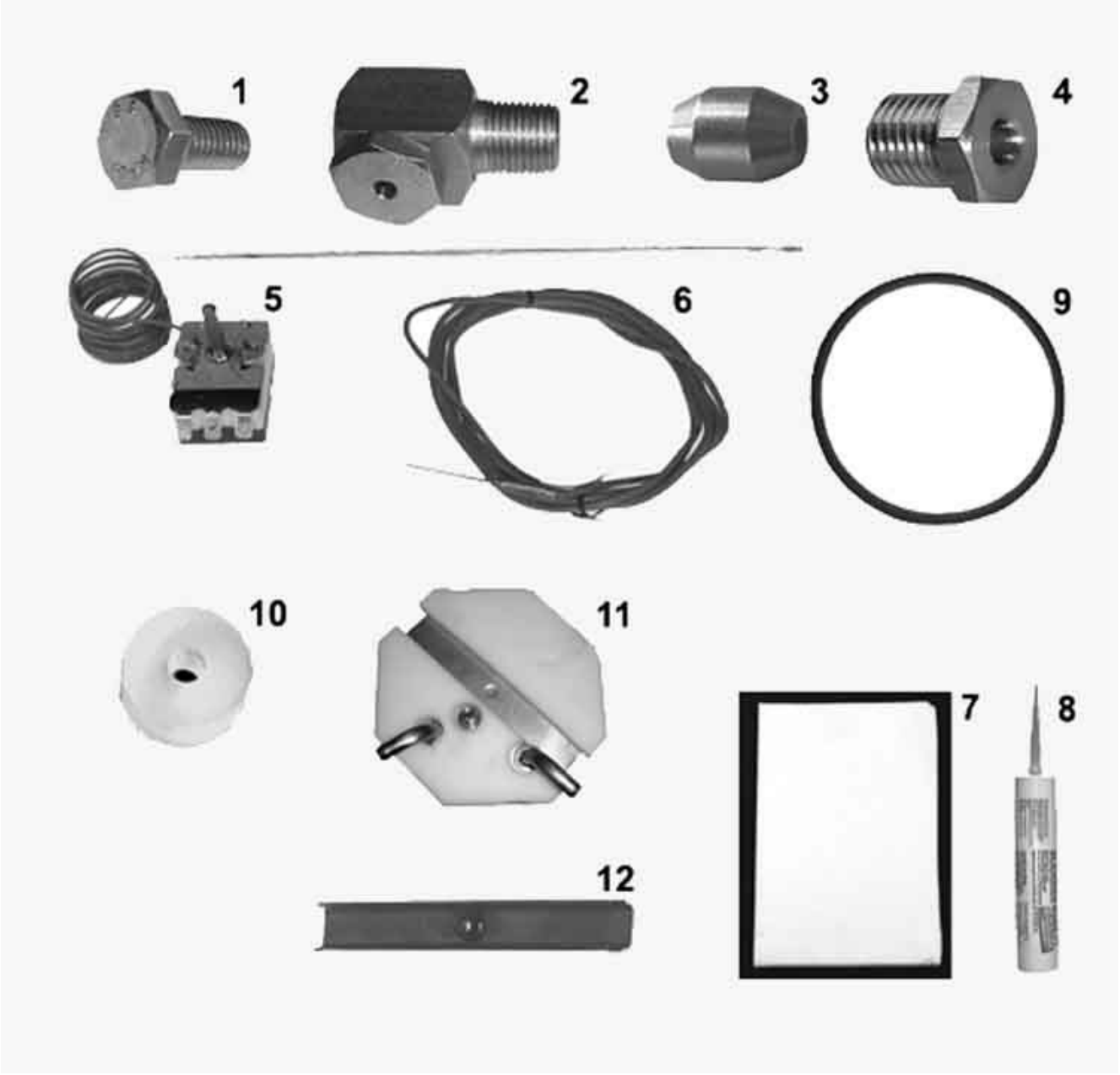
Water connection



Water connection

Pos.	Part no.	Description	Qty.
1	1004.0666	Hex screw M4x10	
2	1105.0122	Hex combination nut M5 V2A	
6	1900.0202	Water filter	
9	2062.0333	Housing for non returne valve	
10	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
11	2067.0050	Pressure hose d10mm	
12	2069.0108	Ventilation valve	
13	3002.0339	Fixing bracket for solenoid valve	
15	5110.1024	Gasket for G3/4" threaded joint	
16	8664.1301	T-fitting water connection	

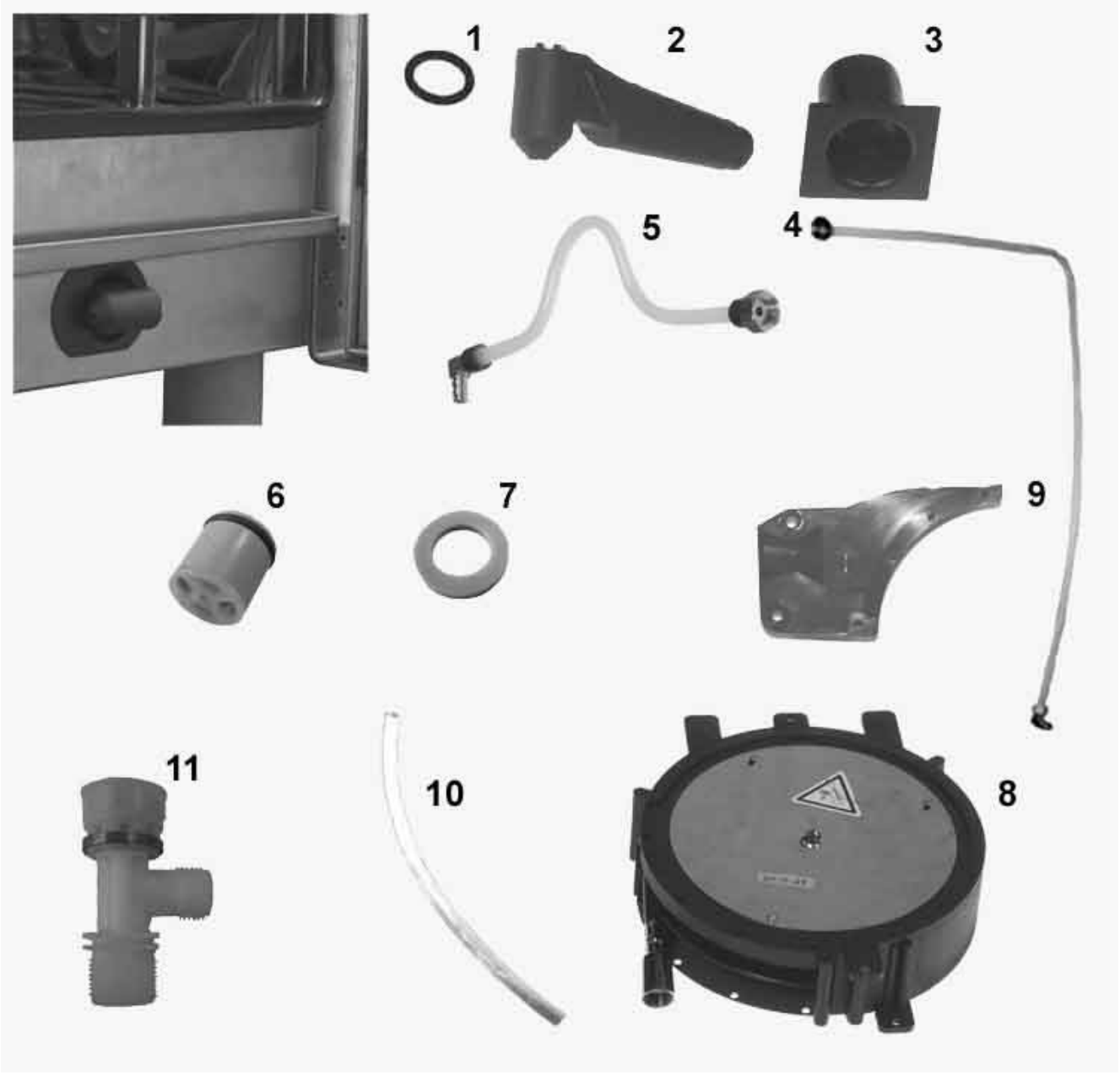
Quenching box



Quenching box

Pos.	Part no.	Description	Qty.
1	1008.0750	Hex screw M5x16	
2	2016.0936	Quenching nozzle 3.9 l/min	
3	3014.0162	Sealing cone for thermocouple	
4	3014.0163	Gasket sleeve with nipple	
6	3014.1003	Thermocouple long 1500mm	
7	5003.0300	Insulation, melamin resin foam	
8	5006.0500	Polyurethan-Glue for insulation 310ml	
9	5012.0566	Gasket f. inspection lid	
11	8666.1318	Flange quenching chamber	
12	8666.1325	Cross bar for flange quenching chamber	

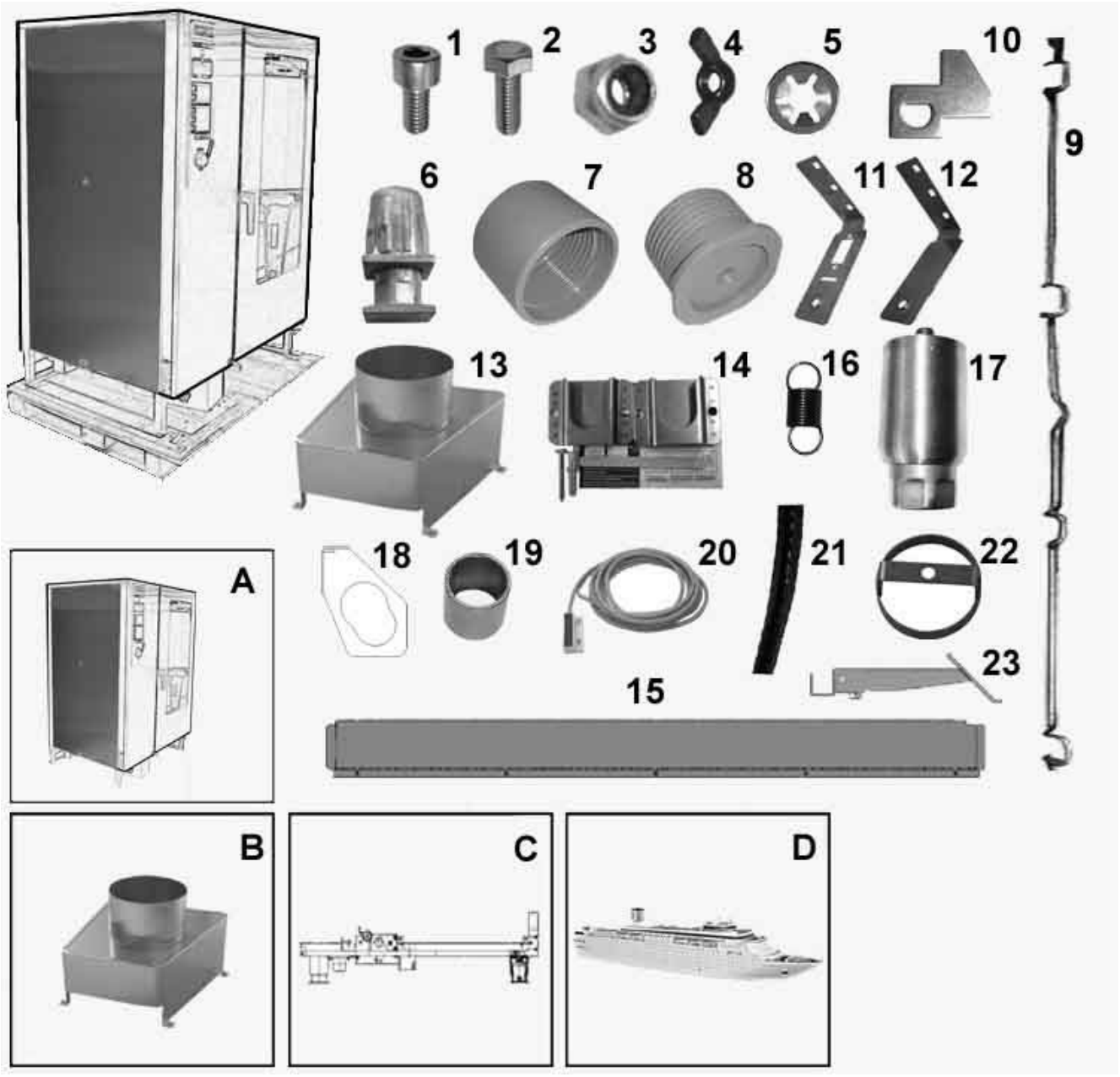
Hand shower



Hand shower

Pos.	Part no.	Description	Qty.
1	2060.0228	O-ring for shower hose	
2	2060.1006	Hand shower	
4	2062.0328	Connection pipe for hand shower	
6	2069.0106	Non return valve DN 10 Handshower	
7	5110.1024	Gasket for G3/4" threaded joint	
8	8655.2021	Hand shower roll guide	
10	2110.1002	Silicone hose d15x3	
11	8664.1300	T-fitting handshower connection	

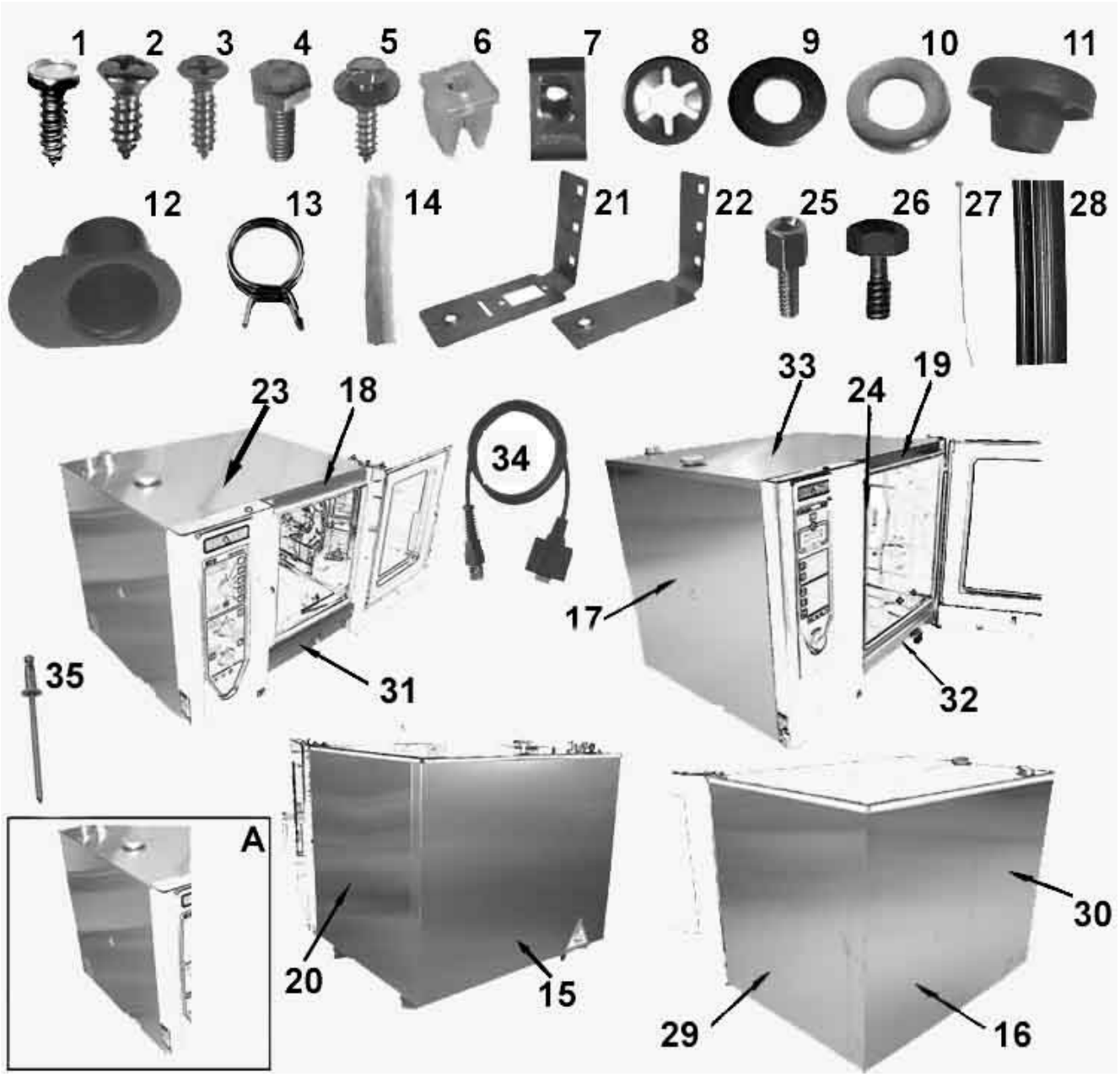
Exterior cabinet



Exterior cabinet

Pos.	Part no.	Description	Qty.
7	2039.0120	Upper part of pedestal 70mm	
7	2039.0122	Upper part of pedestal, 70mm, black grey	
8	2039.0123	Lower part of pedestal, black grey	
8	2039.0121	Lower part of pedestal	
10	2510.530746	Stop for potentiometer hot air	
19	2812.1304	Spacer for vent cover	
20	3016.1415	Door switch	
22	8450.1310	Spacer ring	
22	8455.1209	Vent cover	
A		Exterior cabinet LH	
A		Exterior cabinet	
A		Exterior cabinet w. hd. Shower	
A		Exterior cabinet LH	
C		Base frame	
C		Base frame LH	

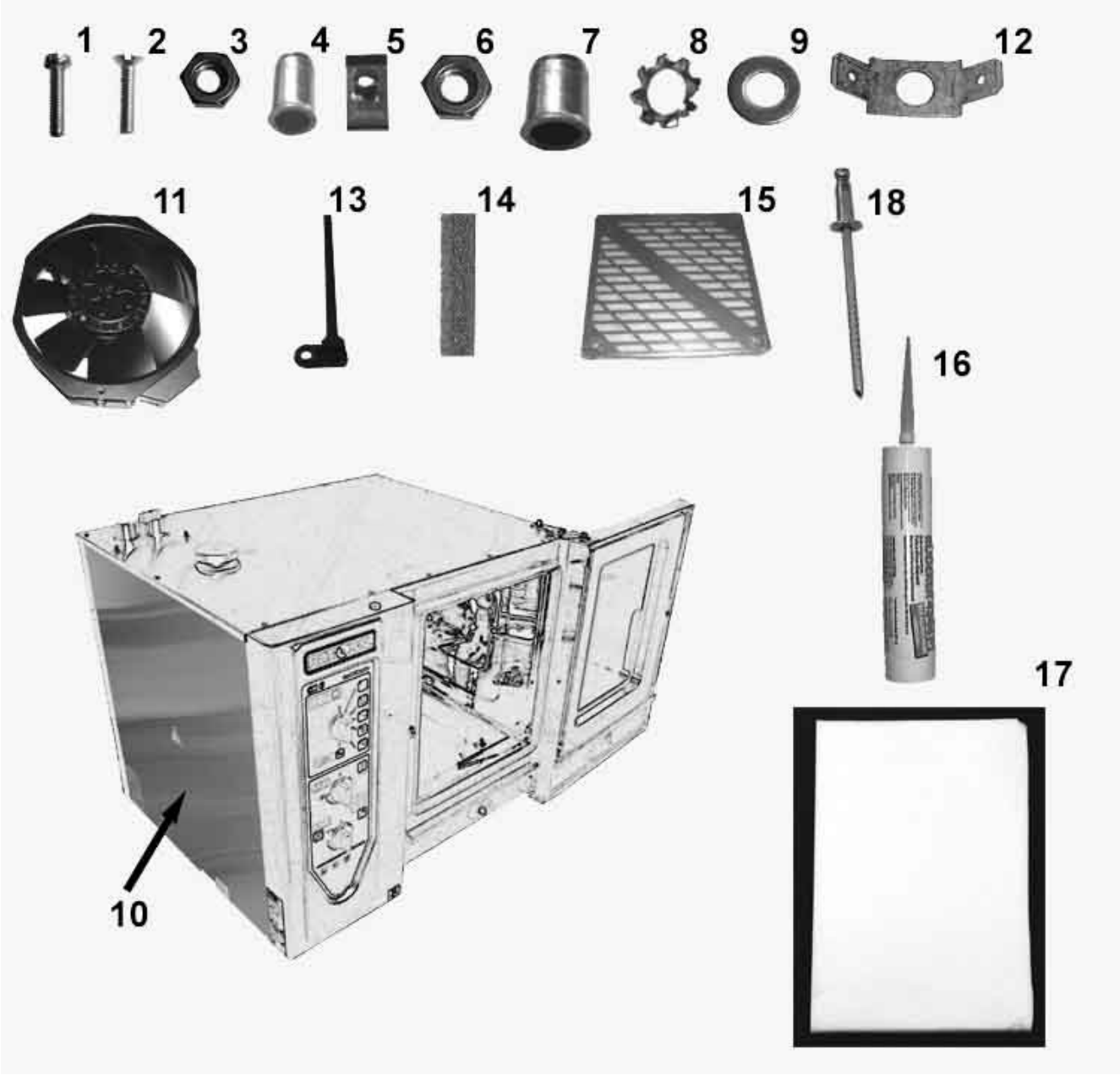
Exterior cabinet LH



Exterior cabinet LH

Pos.	Part no.	Description	Qty.
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
11	2039.0331	Cap for service door	
12	2060.1210	Tulip for handshower	
14	2110.1002	Silicone hose d15x3	
16	2710.1310	Back panel right	
17	2710.1315	Side panel left	
19	2710.1318	Crossbar top	
28	5105.1028	Gasket f. breather tube d=74mm	
28	5100.1012	Gasket venting pipe-top cover	
30	8455.1306	Back panel left	
32	8455.1317	Drip collector	
33	8457.1320	Top cover	
35	1603.0166	Rivet 3,2x7,9 CNS closed	
35	1603.0161	Rivet 3,2x6	
A		Door switch	
A	8455.1375	Front panel	
A	8455.1427	Side panel left	

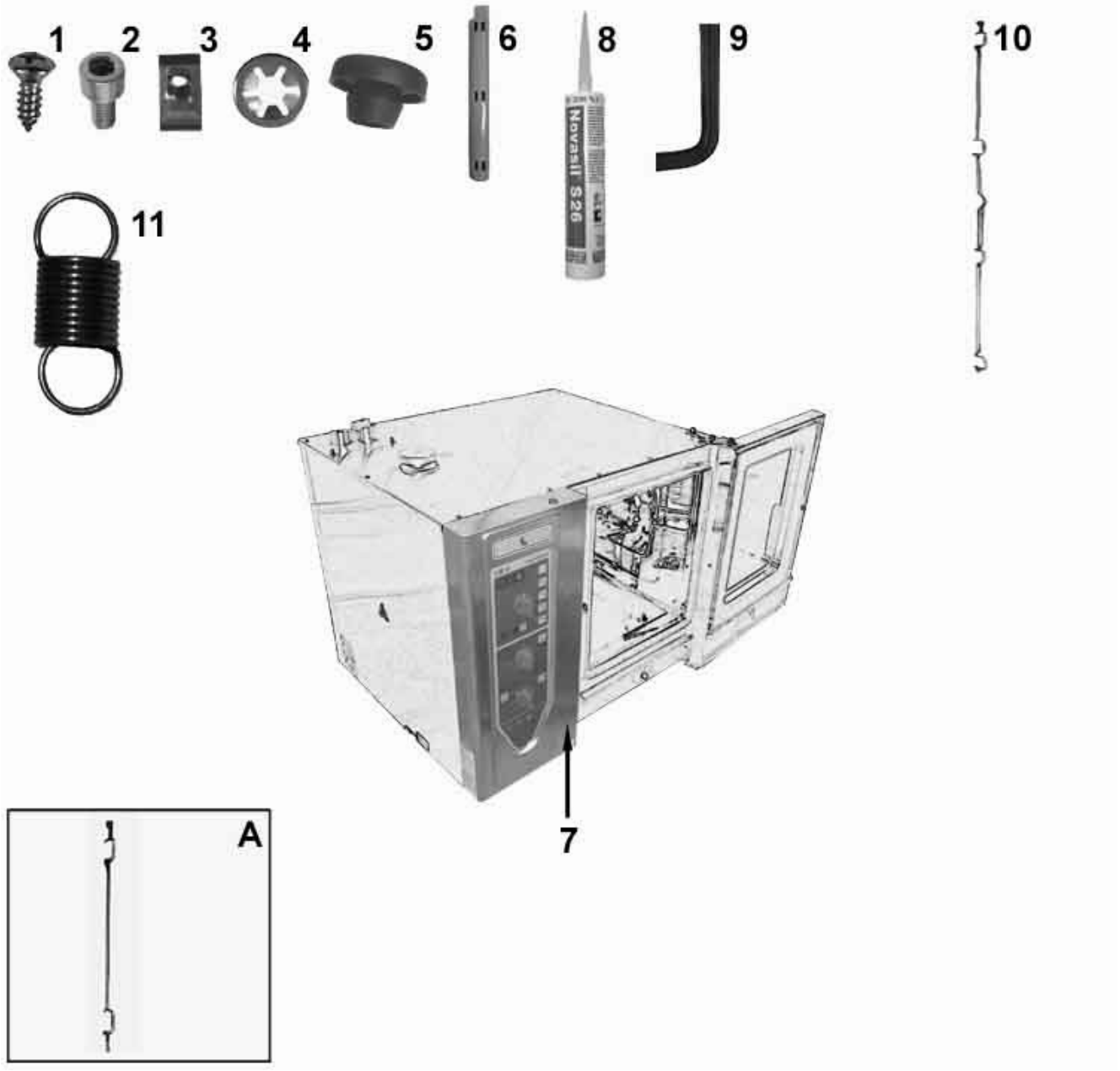
Side panel left



Side panel left

Pos.	Part no.	Description	Qty.
5	1104.0820	Snap nut 4,2mm	
10	2710.1315	Side panel left	
14	5100.1002	Insulating tape 8x6mm	

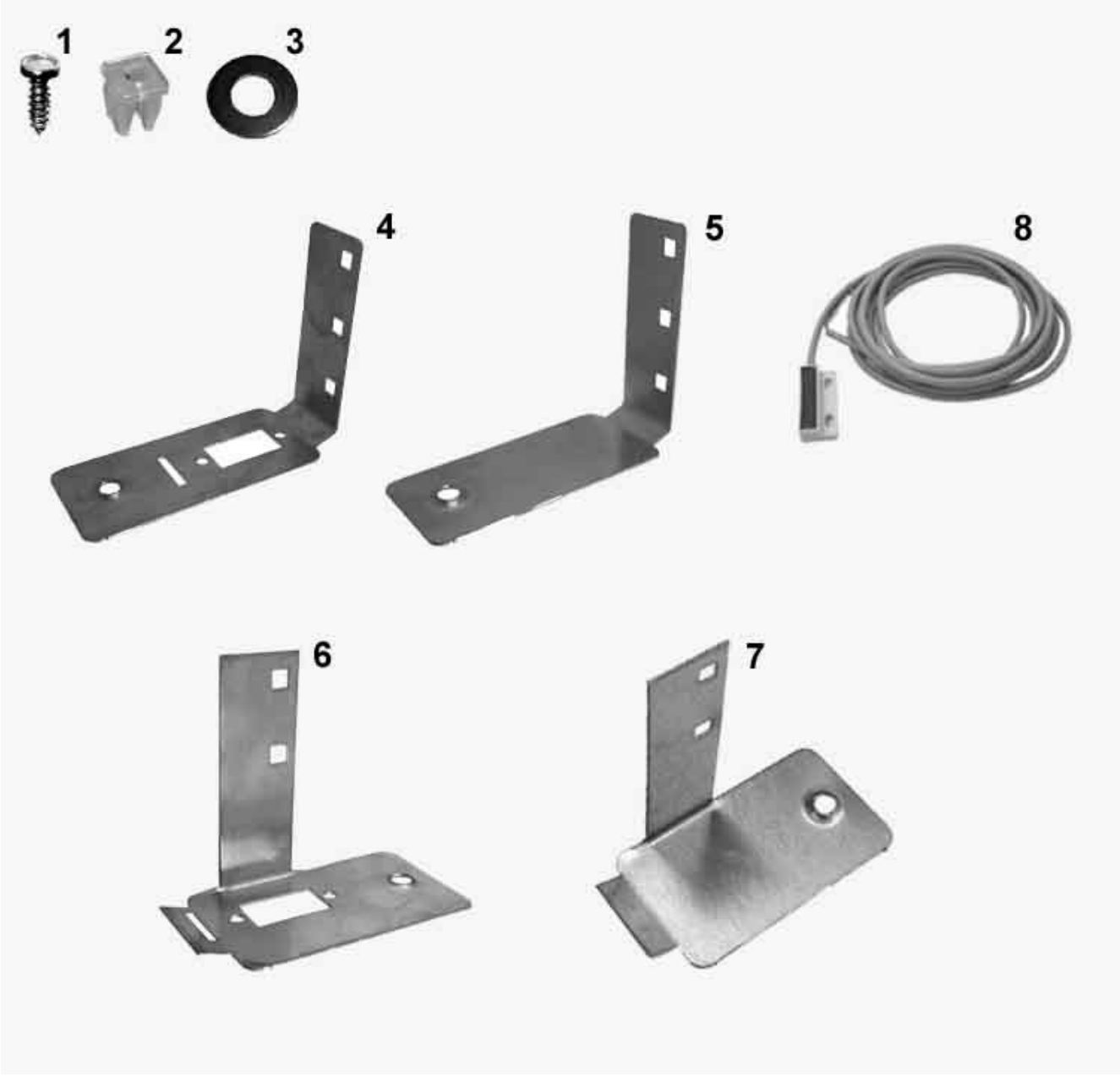
Front panel



Front panel

Pos.	Part no.	Description	Qty.
1	1003.2261	Raised counters. head self tapp. screw 4,2x13	
2	1006.0621	Allen screw M6x12	
3	1104.0820	Snap nut 4,2mm	
4	1107.0104	Star lock ø6	
5	2039.0331	Cap for service door	
8	5006.0212	Silicone tube E127, 310 ml silver	
9	5100.1011	Gasket	
10	8464.1307	Opening mechanism for panel insert	
11	2002.0107	Tension spring for front panel	

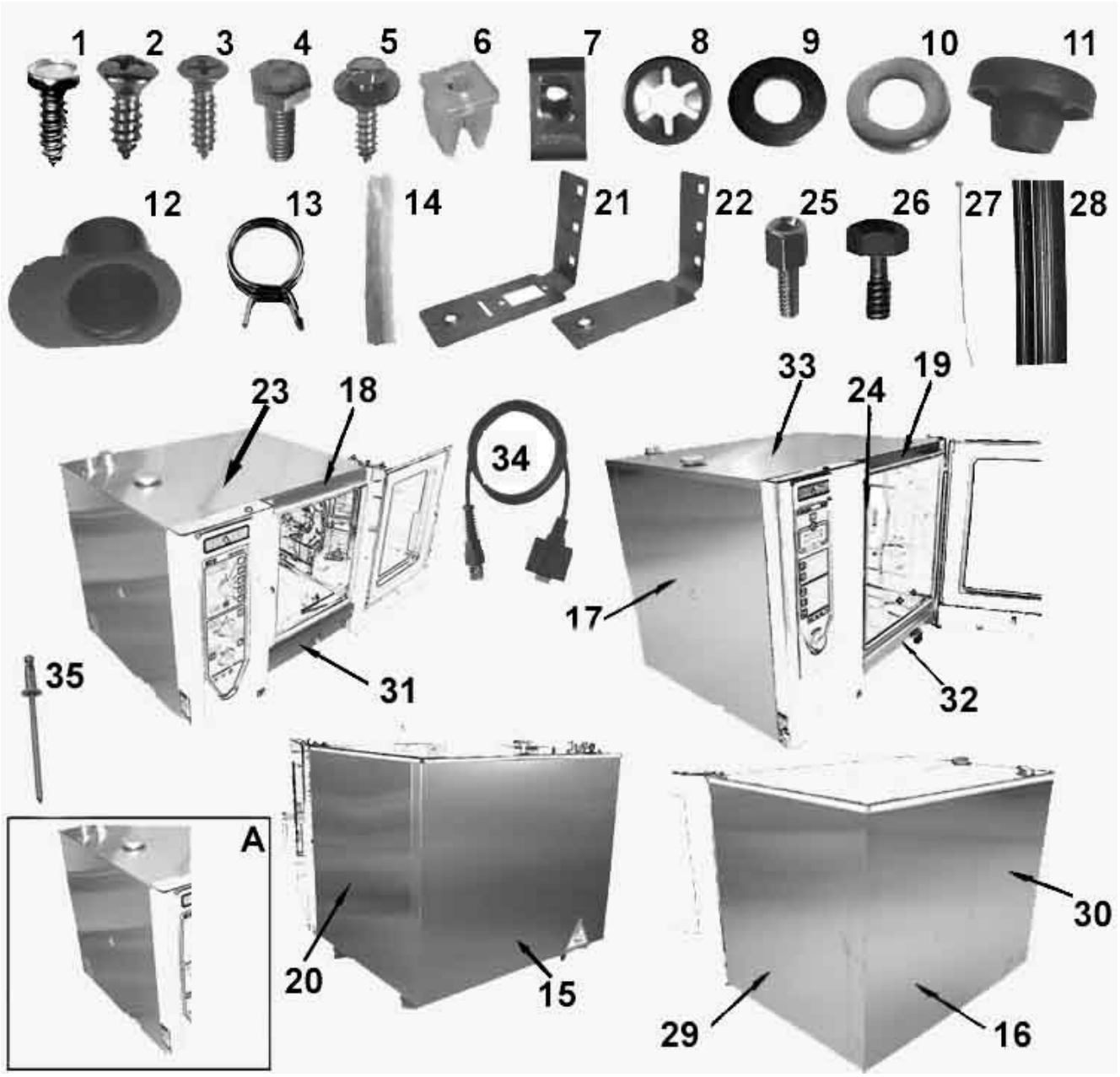
Door switch



Door switch

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1103.0600	PVC plug in nut for metal screw 2.9mm	
3	1304.0150	Washer A3,2	
5	2710.1325	Bracket for door contact switch	
8	3016.1415	Door switch	

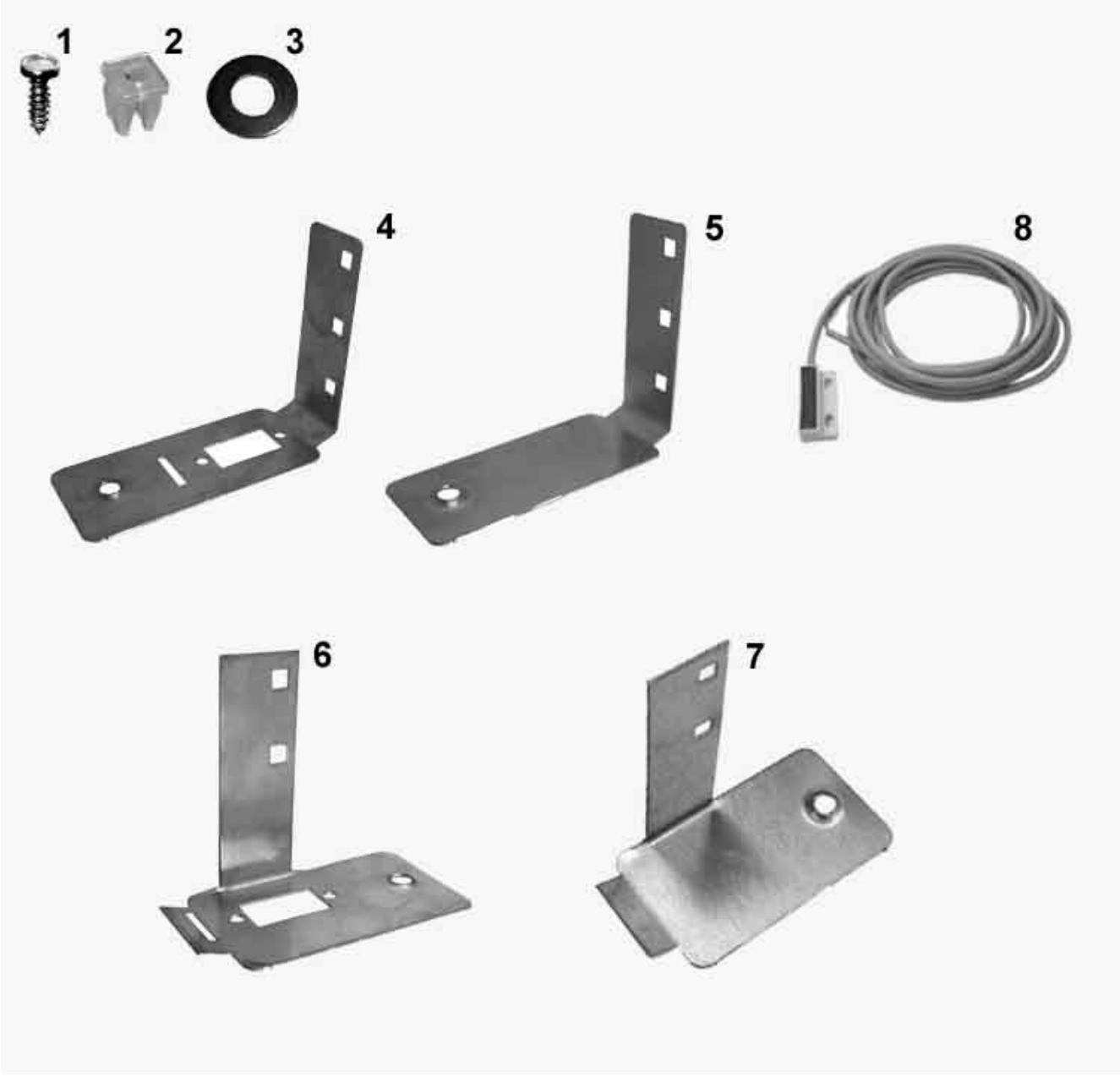
Exterior cabinet



Exterior cabinet

Pos.	Part no.	Description	Qty.
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
11	2039.0331	Cap for service door	
12	2060.1210	Tulip for handshower	
13	2066.0525	Hose clamp ø22,1 mm	
14	2110.1002	Silicone hose d15x3	
16	2710.1310	Back panel right	
17	2710.1315	Side panel left	
19	2710.1318	Crossbar top	
24	2710.1380	Top crossbar left side	
25	3040.0308	Spacer sleeve for connector Sub-D	
28	5105.1028	Gasket f. breather tube d=74mm	
28	5100.1012	Gasket venting pipe-top cover	
29	8455.1304	Side panel right	
30	8455.1306	Back panel left	
32	8455.1317	Drip collector	
33	8457.1319	Top cover	
34	8817.1040	Interface cable for RS232	
35	1603.0166	Rivet 3,2x7,9 CNS closed	
35	1603.0161	Rivet 3,2x6	
A		Door switch	
A	8455.1375	Front panel	
A	8455.1427	Side panel left	

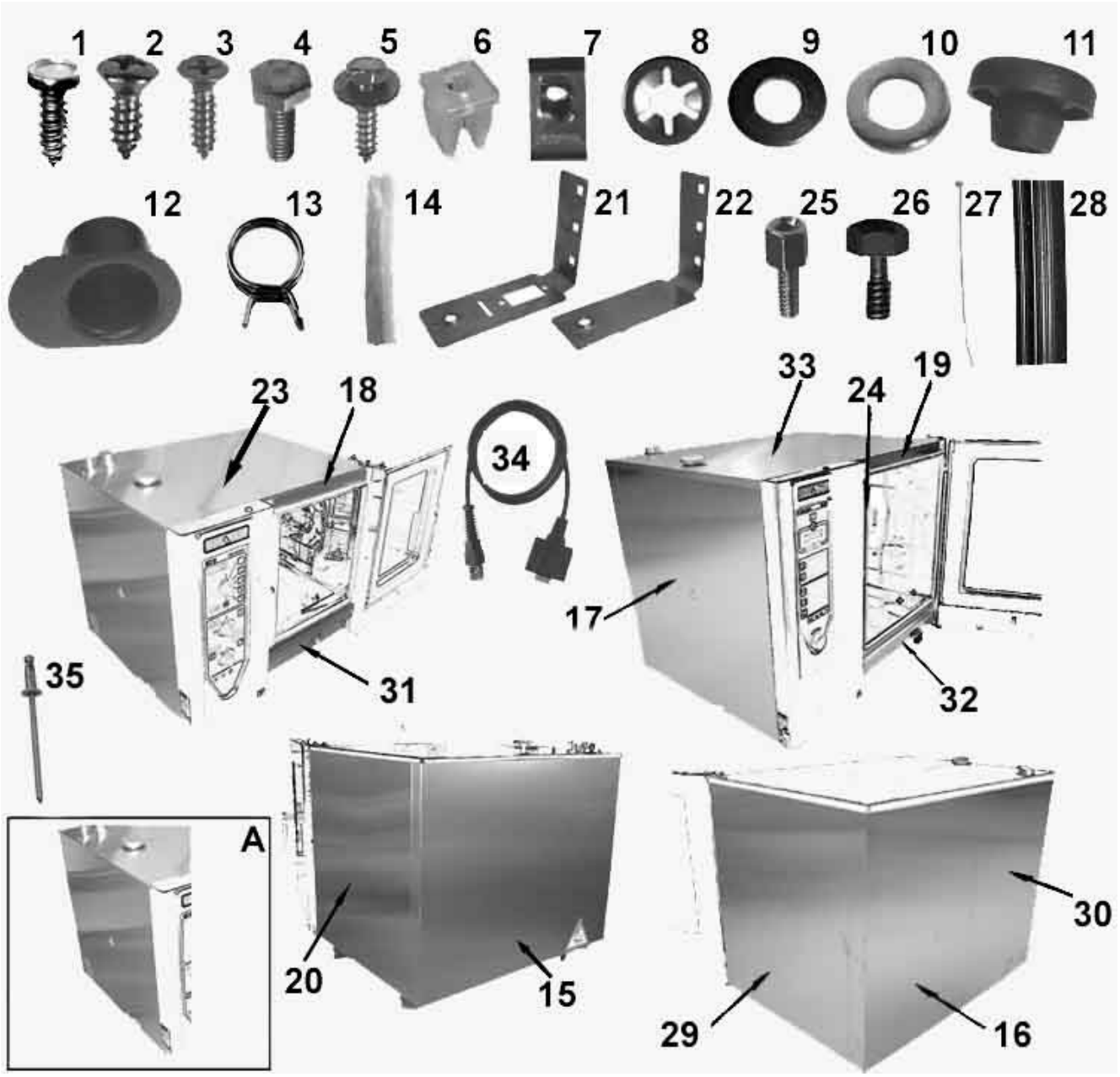
Door switch



Door switch

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1103.0600	PVC plug in nut for metal screw 2.9mm	
3	1304.0150	Washer A3,2	
4	2710.1324	Bracket for door contact switch	
8	3016.1415	Door switch	

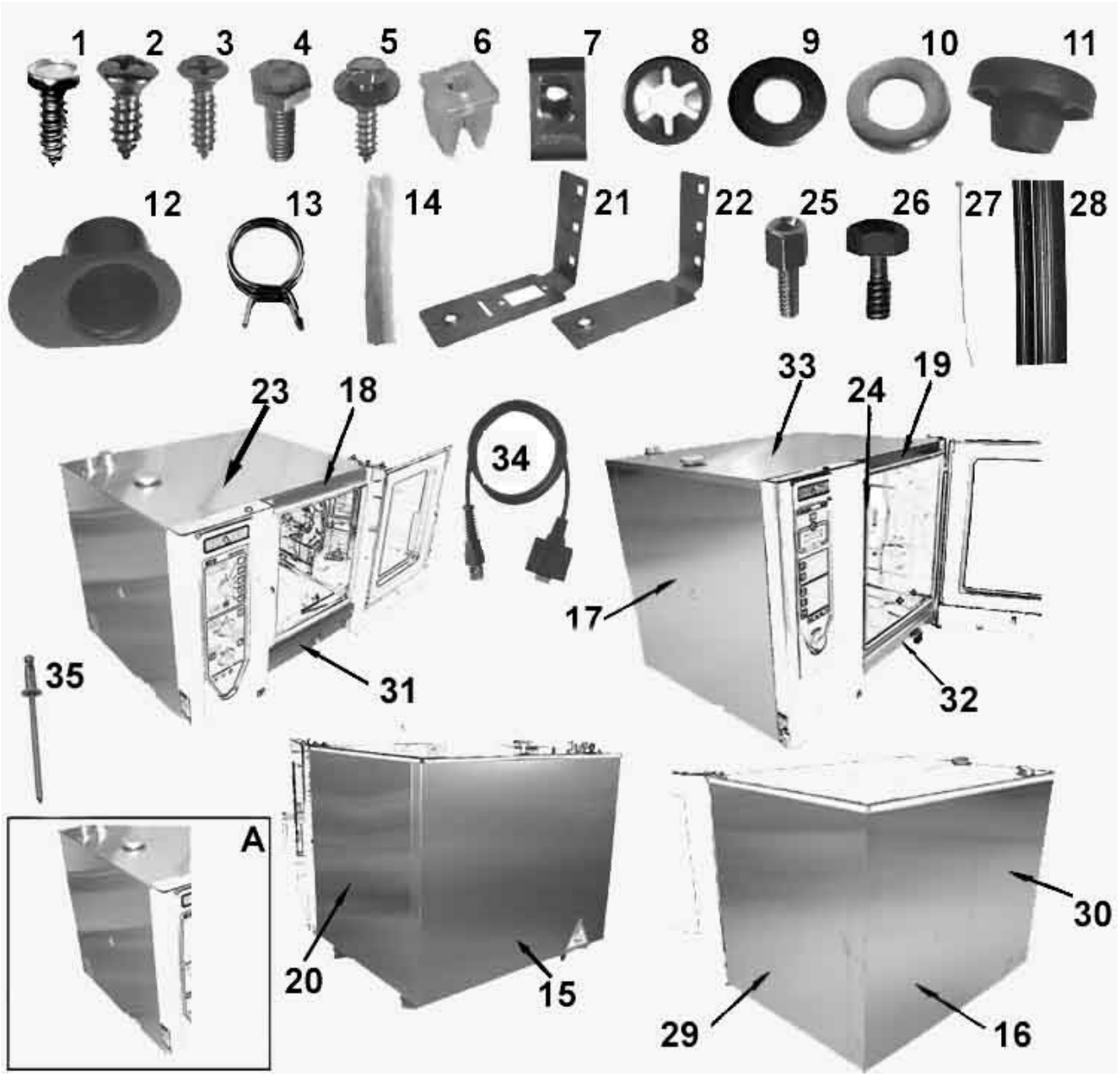
Exterior cabinet w. hd. Shower



Exterior cabinet w. hd. Shower

Pos.	Part no.	Description	Qty.
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
11	2039.0331	Cap for service door	
12	2060.1210	Tulip for handshower	
13	2066.0525	Hose clamp ø22,1 mm	
14	2110.1002	Silicone hose d15x3	
16	2710.1310	Back panel right	
17	2710.1315	Side panel left	
19	2710.1318	Crossbar top	
24	2710.1380	Top crossbar left side	
28	5100.1012	Gasket venting pipe-top cover	
28	5105.1028	Gasket f. breather tube d=74mm	
29	8455.1304	Side panel right	
30	8455.1306	Back panel left	
32	8455.1317	Drip collector	
33	8457.1319	Top cover	
35	1603.0166	Rivet 3,2x7,9 CNS closed	
35	1603.0161	Rivet 3,2x6	
A	8455.1375	Front panel	
A	8455.1427	Side panel left	
A		Door switch	

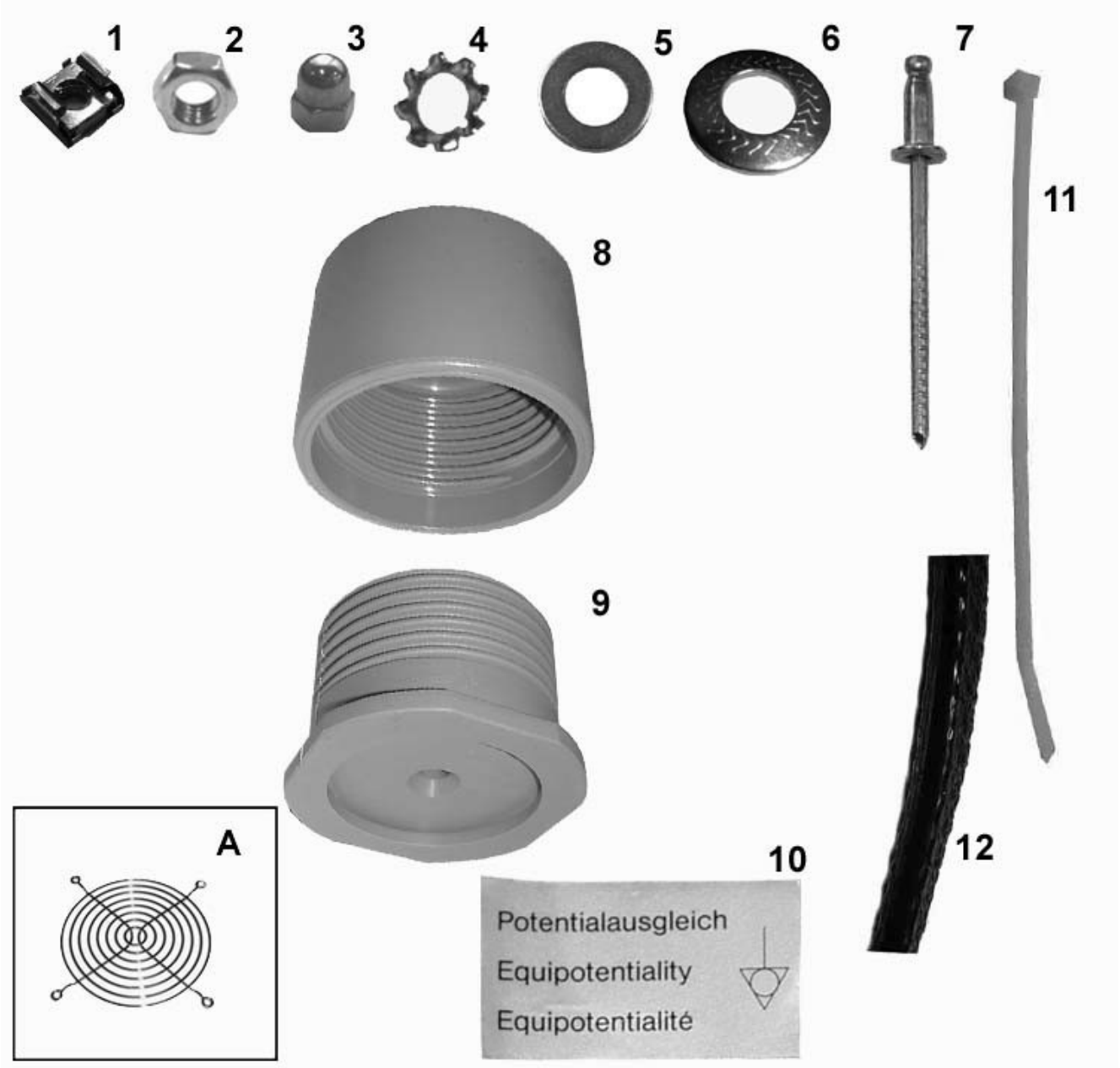
Exterior cabinet LH



Exterior cabinet LH

Pos.	Part no.	Description	Qty.
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
11	2039.0331	Cap for service door	
12	2060.1210	Tulip for handshower	
14	2110.1002	Silicone hose d15x3	
16	2710.1310	Back panel right	
17	2710.1315	Side panel left	
19	2710.1318	Crossbar top	
25	3040.0308	Spacer sleeve for connector Sub-D	
28	5100.1012	Gasket venting pipe-top cover	
28	5105.1028	Gasket f. breather tube d=74mm	
30	8455.1306	Back panel left	
32	8455.1317	Drip collector	
33	8457.1320	Top cover	
34	8817.1040	Interface cable for RS232	
35	1603.0166	Rivet 3,2x7,9 CNS closed	
35	1603.0161	Rivet 3,2x6	
A		Door switch	
A	8455.1375	Front panel	
A	8455.1427	Side panel left	

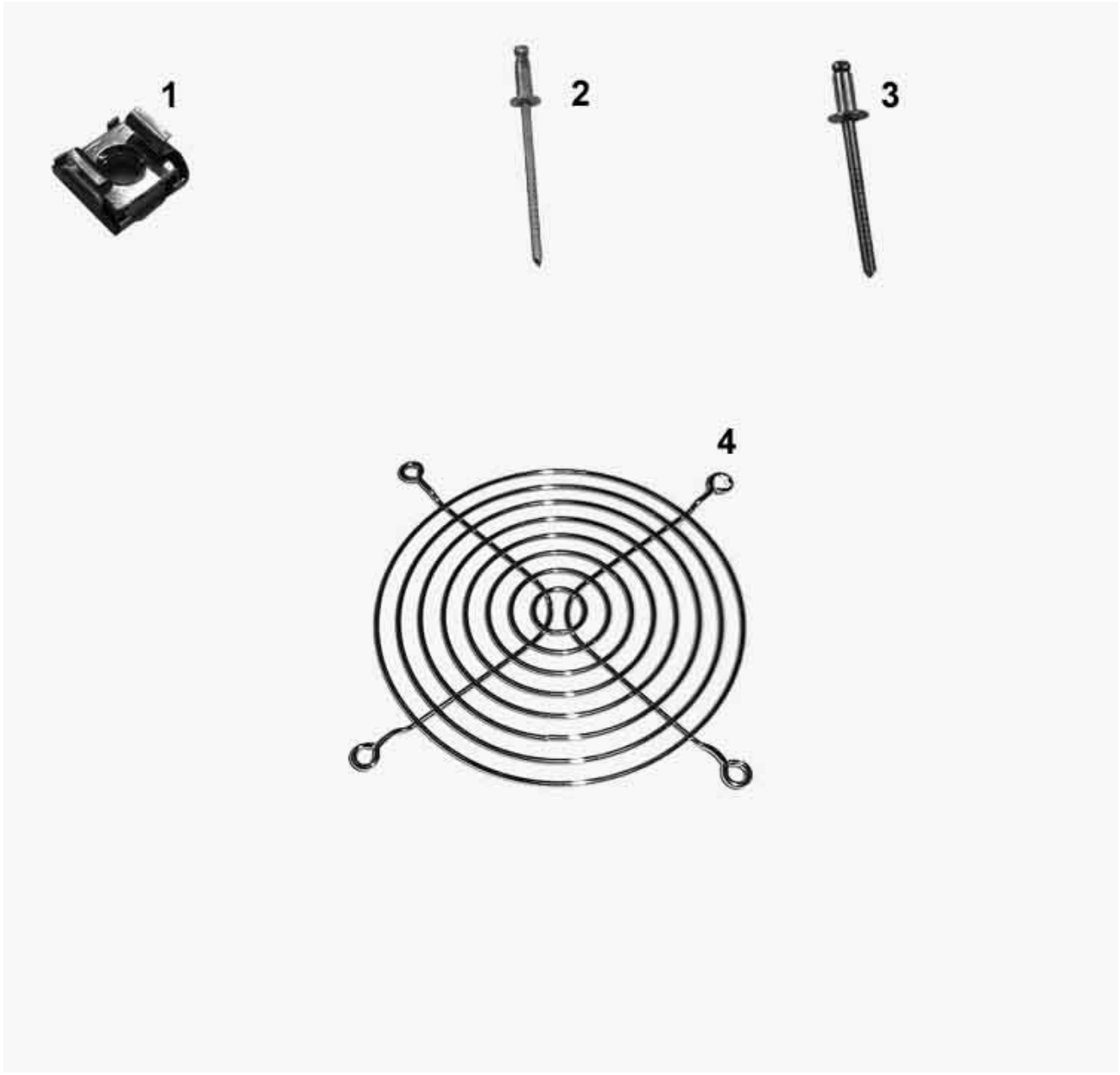
Base frame LH



Base frame LH

Pos.	Part no.	Description	Qty.
1	1110.0800	Cage nut M10	
2	1106.0160	Hex nut M6	
3	1106.0360	Cap nut M6, high shape	
4	1206.0120	Tooth lock washer A6,4	
7	1604.0162	Rivet 4x9, CNS closed	
7	1603.0166	Rivet 3,2x7,9 CNS closed	
10	2049.0817	Sticker, Equipotential bonding	
12	5013.0100	Edge protection profile	
A		Base frame	

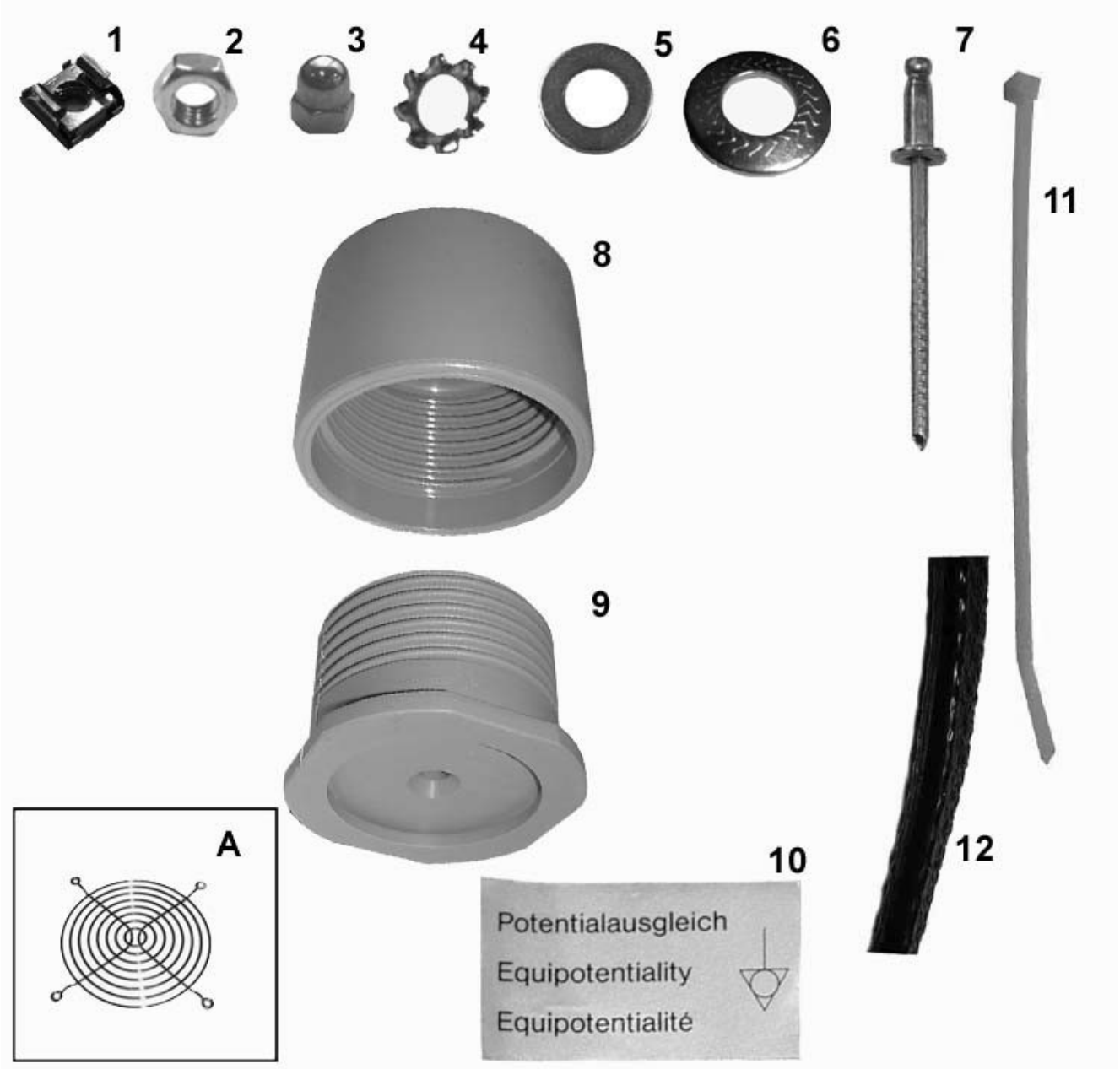
Base frame



Base frame

Pos.	Part no.	Description	Qty.
1	1104.0800	Cage nut M4	
2	1603.0163	Rivet 3,2x8 CNS	
3	1604.0162	Rivet 4x9, CNS closed	
4	2005.0106	Protective grid for cooling fan	

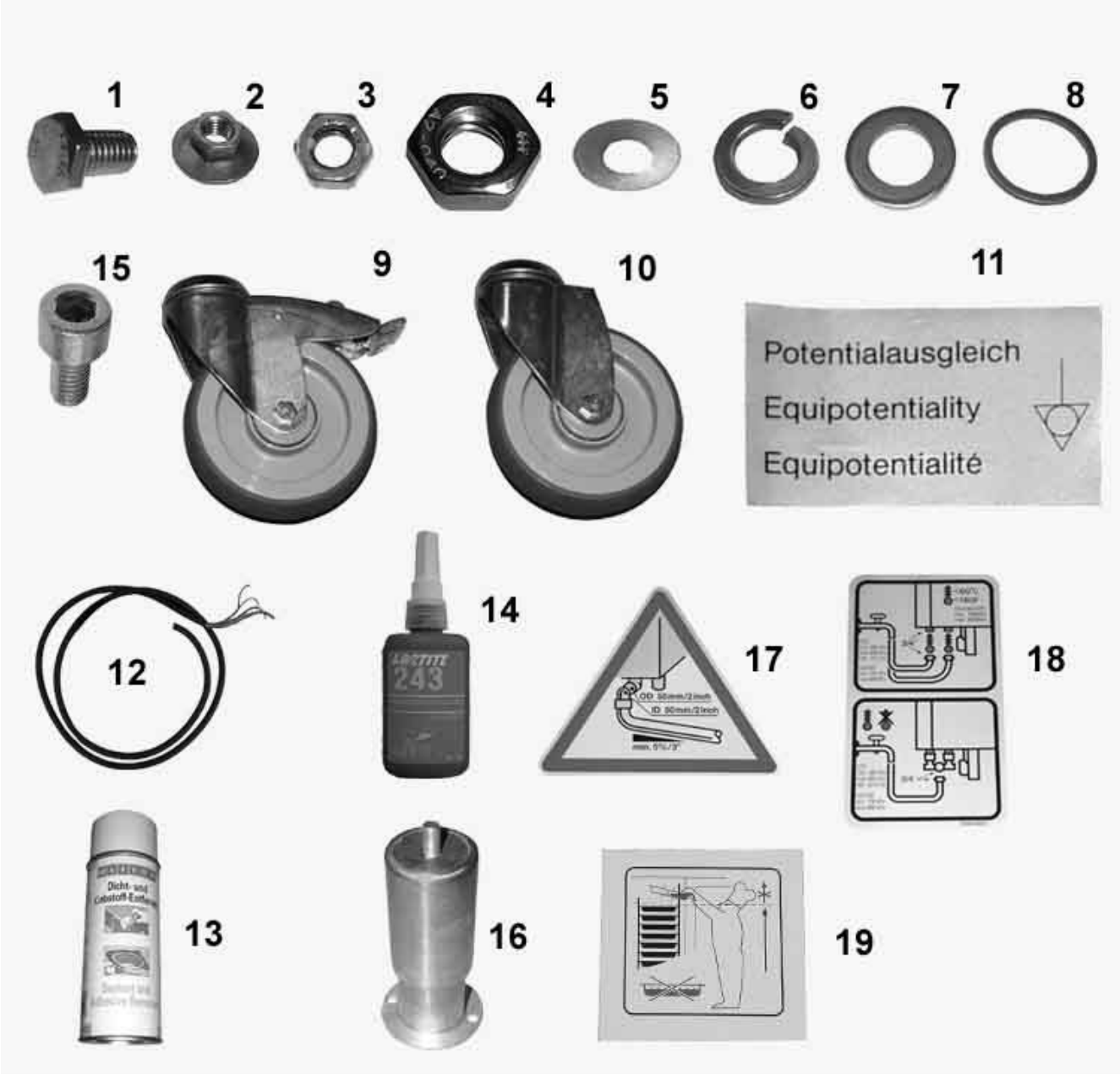
Base frame


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Base frame

Pos.	Part no.	Description	Qty.
1	1110.0800	Cage nut M10	
2	1106.0160	Hex nut M6	
3	1106.0360	Cap nut M6, high shape	
4	1206.0120	Tooth lock washer A6,4	
5	1310.0160	Washer A10,5	
6	1328.0102	Safety washer A10,2	
8	2039.0122	Upper part of pedestal, 70mm, black grey	
9	2039.0123	Lower part of pedestal, black grey	
10	2049.0817	Sticker, Equipotential bonding	
12	5013.0100	Edge protection profile	
A		Base frame	

Miscellaneous



Miscellaneous

Pos.	Part no.	Description	Qty.
8	1315.0105	Copper washer 10x16x1,5	
13	9006.0800	Adhesive solvent "Weicon"	
17	2049.0433	Sticker Drain connection DN 50	
19	2049.0484	Sticker "Loading heights"	

Index

Part no.	Description	Page
9006.0800	Adhesive solvent "Weicon"	117
8516.1343	Air baffle	55, 61
8516.1359	Air baffle	55
8455.1377	Air inlet filter	5
1004.0660	Allen screw M4x10	19, 23, 25
1006.0621	Allen screw M6x12	99
3028.0560	Auxilliary contact BCLF10 N/O	19, 23, 25
8455.1306	Back panel left	95, 103, 107, 109
2710.1310	Back panel right	95, 103, 107, 109
2940.1313	Base for door catch	69, 77, 81
3014.0325	Bimetall switch 110°,SSR	19, 23, 25
2710.1325	Bracket for door contact switch	101
2710.1324	Bracket for door contact switch	105
8720.1300	Bus cable CPU - operator pcb	9
3006.0107	Buzzer	9
1104.0800	Cage nut M4	113
1110.0800	Cage nut M10	111, 115
2039.0331	Cap for service door	95, 99, 103, 107, 109
1106.0360	Cap nut M6, high shape	111, 115
2001.0109	Compression spring	69, 77, 81
2001.0117	Compression spring for safety valve	43
2001.0122	Cone compression spring for drip tray	75
2062.0328	Connection pipe for hand shower	91
3028.0554	Contactor AEG LS 15K00	19, 23, 25
8720.1327	Control panel insert with overlay	5
3037.0240	Control transformer	19, 23, 25
3101.1008	Cooling fan	17, 19, 21, 23, 25
2930.1303	Cooling plate solid state relay	19, 23, 25
1315.0101	Copper washer 6x10	11, 51
1315.0109	Copper washer 8.5x16x1,2	51
1315.0105	Copper washer 10x16x1,5	117
1005.1966	Countersunk screw Torx M5x16	71, 79, 83

Index

Part no.	Description	Page
1003.2265	Countersunk self tapping screw 4,2x16	95, 103, 107, 109
8700.0324	Cover for front panel insert, lockable	5
2064.1304	Cover for safety valve	43
2720.1417	Cover for steam inlet pipe	55
8666.1325	Cross bar for flange quenching chamber	89
2710.1318	Crossbar top	95, 103, 107, 109
3013.0344	Dial blue,	9
2120.1308	Distance nut M3 for door drip collector	75
5110.1027	Distance plate for front panel	9
2120.1254	Door bolt top	69, 77, 81
2940.1314	Door catch for 1- and 2-step lock	69, 77, 81
8470.1305	Door cpl.	69
8470.1302	Door cpl.	77
8470.1320	Door cpl. with safety lock	81
8474.1379	Door drip collector	71, 79, 83
5105.1022	Door gasket	55
2016.1504	Door handle Rational	69, 77, 81
8474.1300	Door lock	79
2930.1316	Door mounting support bottom	69, 77, 81
2930.1306	Door mounting support bottom	69, 77, 81
2930.1307	Door mounting support top	69, 77, 81
2940.1302	Door setting bolt	71, 79, 83
2940.1304	Door setting console 80°	69
2940.1303	Door setting console 110°	77, 81
3016.1415	Door switch	93, 101, 105
3002.0330	Double solenoid valve	85
8455.1317	Drip collector	95, 103, 107, 109
3014.0300	Dry up protector 257°F/135°C	19, 23, 25
3040.0316	E-Prom C5.02	15
5013.0100	Edge protection profile	19, 23, 25, 111, 115
3001.0455	Electronic noise filter	19, 23, 25
2112.1304	Emptying hose steam generator	33

Index

Part no.	Description	Page
3002.1005	Emptying pump	33
3002.1000	Emptying pump	33
4001.1203	End plate for mounting rail	19, 23, 25
2150.1252	External flange for Hot Air heater	45, 47
5110.1022	External gasket frame for interior light	59
3100.1084	Fan motor 4pol	49
2012.0514	Fan wheel	51, 53
3002.0402	Filling level electrode 90 mm	35
2760.1395	Fixing bracket for interior glass pane	71, 79, 83
3002.0339	Fixing bracket for solenoid valve	87
2020.0400	Fixing device for cable harness	17, 19, 21, 23, 25
2740.1040	Fixing plate steam generator thermostat	31
8666.1318	Flange quenching chamber	89
2112.1310	Form hose for ventilation of steam generator	37
8455.1375	Front panel	95, 103, 107, 109
4001.0224	Fuse 6.35x32mm	19, 23, 25
4001.1295	Fuse holder e 1003Si/1DS	19, 23, 25
5100.1011	Gasket	9, 99
5105.1028	Gasket f. breather tube d=74mm	95, 103, 107, 109
5012.0566	Gasket f. inspection lid	89
5110.1024	Gasket for G3/4" threaded joint	87, 91
5110.1003	Gasket for heating element	33, 35
8514.1017	Gasket frame for interior light	59
8514.1034	Gasket frame with glass and gaskets	57
5110.1029	Gasket mode switch	11
5110.1028	Gasket poti hot air, core temperature	9
3014.0163	Gasket sleeve with nipple	55, 89
5100.1012	Gasket venting pipe-top cover	95, 103, 107, 109
5201.1000	Glass for interior lamp	59
2760.1089	Guide bush for core temperatur sensor	55
8720.1384	Hallsensor cpl	49
3024.0201	Halogen bulb 300°C	57

Index

Part no.	Description	Page
2060.1006	Hand shower	91
8655.2021	Hand shower roll guide	91
3201.1004	Heating element	33
1104.0122	Hex combination nut M4 galv	19, 23, 25
1105.0121	Hex combination nut M5 galv	19, 23, 25
1105.0122	Hex combination nut M5 V2A	71, 79, 83, 87
1106.0801	Hex combination nut M6	33
1106.0803	Hex combination nut M6 galv	31, 33, 35, 47
1103.0120	Hex nut M3	9
1103.0122	Hex nut M3 self-locking	75
1104.0121	Hex nut M4 self locking	9
1105.0120	Hex nut M5	31
1106.0160	Hex nut M6	7, 13, 31, 111, 115
1106.0220	Hex nut M6 flat	51
1108.0260	Hex nut M8	51, 53
3014.0302	Hex nut M10 for dry-up protector	23, 25
3014.0327	Hex nut M10x1,0	19, 23, 25
1112.0220	Hex nut M12 flat	19, 23, 25
1004.0666	Hex screw M4x10	87, 95, 103, 107, 109
1008.0753	Hex screw M5x8	57
1008.0750	Hex screw M5x16	71, 89
1006.0761	Hex screw M6x12	17, 21, 33
1006.0760	Hex screw M6x16	69, 77, 81
1006.0766	Hex screw M6x25	47
1008.0766	Hex screw M8x30	69, 77, 81
1010.0762	Hex screw M10x20	51, 53
1003.2160	Hex self tapping screw 2,9x9,5	101, 105
1004.2161	Hex self tapping screw 4,2x13	19, 23, 25
1004.2160	Hex self tapping screw 4,2x16	95, 103, 107, 109
2940.1309	Hinge for inner glass	71, 79, 83
2760.1132	Holding bracket core probe tip	55
2112.1307	Hose 70x5mm	29

Index

Part no.	Description	Page
2066.0205	Hose clamp 8-16x9 mm SW 7mm	33, 85, 87
2066.0506	Hose clamp 20-32mm	37
2066.0518	Hose clamp 30mm	31, 33
2066.0504	Hose clamp 40-60mm	85
2066.0300	Hose clamp 50-70 mm	31
2066.0516	Hose clamp 60-80 mm	29
2066.0527	Hose clamp ø14mm	39
2066.0530	Hose clamp ø16.4mm	39
2066.0525	Hose clamp ø22,1 mm	85, 103, 107
2066.0519	Hose clamp Ø35,6mm	33
2066.0526	Hose clamp ø46mm	33
2066.0531	Hose clamp ø56	27, 41
2062.0333	Housing for non returne valve	87
8474.1338	Inner glass pane	67
8474.1373	Inner glass pane	67, 71
3200.1002	Inner heating assembly	47
2920.1301	Inner sealing flange	49, 51
5100.1002	Insulating tape 8x6mm	97
5003.0300	Insulation, melamin resin foam	29, 35, 65, 89
8817.1040	Interface cable for RS232	103, 109
1005.2000	Interlocking tooth screw M5x8	69, 77, 81
5110.1023	Internal gasket frame for interior light	59
2039.0340	Internal lock cover	69, 77
2039.0351	Internal lock cover for safety lock	81
2062.0331	Junction pressure hose GS 10	39
9003.0211	Klüberpaste HEL 46-450 70g tube	69, 71, 79, 83
2120.1258	Knurled bolt for inner door hinge	73
2760.1370	Latch hook for air baffle	63
2920.1300	Level elektrode insert	35
2016.1352	Lock for panel cover	13
3040.0309	Locking screw for D-SUB	5
2001.0040	Loctite 243 50ml	71

Index

Part no.	Description	Page
2039.0121	Lower part of pedestal	93
2039.0123	Lower part of pedestal, black grey	93, 115
3016.1409	Magnet round for door contact d10x40	79, 83
3040.3001	Main pcb	17, 21
3035.0712	Meat probe sensor	55
2035.0111	Moistening nozzle	55
3040.3040	Motor control for fan motor	17, 21
5001.0207	Motor shaft gasket	49, 51
8514.1339	Motor shaft gasket mounting support	49, 51
2720.1364	Mounting device f. int. cabinet sensors	55
2720.1073	Mounting device for int.cabinet sensor	55
3040.0262	Multipoint connector left 10pin, 3.5	17, 21
8801.0975	Neutral link 2,5mm² blue	31, 47
2069.0106	Non return valve DN 10 Handshower	91
2060.0228	O-ring for shower hose	91
5012.0565	O-ring inlet filter	5
2760.1540	Opening device for drain door drip colle	75
8464.1307	Opening mechanism for panel insert	99
3040.3010	Operator pcb Electrical	9
9003.0210	Optimol paste white T400 ml	71, 79
1008.0768	Ornamental screw M8x16	69, 77, 81
3200.1003	Outer heating assembly	47
2005.0308	Outlet sieve	55
2039.0339	Plastic knop for door drip tray	13, 75
5006.0500	Polyurethan-Glue for insulation 310ml	35, 65, 89
8720.1302	Power supply cable for operator pcb	9
2067.0050	Pressure hose d10mm	33, 85, 87
3040.0304	Protection cover for RS232 connection	5
2005.0103	Protective grating,ø259	63
2005.0106	Protective grid for cooling fan	15, 113
2118.1000	Pump connection spout	39
1103.0600	PVC plug in nut for metal screw 2.9mm	101, 105

Index

Part no.	Description	Page
2016.0936	Quenching nozzle 3.9 l/min	89
1003.2261	Raised counters. head self tapp. screw 4,2x13	95, 99, 103, 107, 109
1004.0500	Raised countersunk metal screw M4x8 oval head	19, 23, 25
2062.0332	Receptacle for ventilation valve SG	37
8514.1018	Reflector for interior light	55
1603.0161	Rivet 3,2x6	71, 95, 103, 107, 109
1603.0166	Rivet 3,2x7,9 CNS closed	9, 61, 71, 79, 83, 95, 103, 107, 109, 111
1603.0168	Rivet 3,2x8 A4	55, 61
1603.0163	Rivet 3,2x8 CNS	113
1604.0162	Rivet 4x9, CNS closed	111, 113
1604.0165	Rivet 4x9,9	63
1604.0167	Rivet 4x10	63
3014.0326	Safety temperature limiter 365°C,	19, 23, 25
8450.1304	Safety valve	41
1328.0102	Safety washer A10,2	51, 53, 115
4007.0606	Screwed cable gland PG36 strain relief	15
5110.1009	Seal for heating assembly	47
3014.0162	Sealing cone for thermocouple	55, 89
2760.1406	Shim	69, 77, 81
4001.1298	Sicotronic-Terminal 7poles	19
2710.1315	Side panel left	95, 97, 103, 107, 109
8455.1427	Side panel left	95, 103, 107, 109
8455.1304	Side panel right	103, 107
5006.0200	Silicon tube E41 90ml	71, 73, 79, 83
2022.0100	Silicone gasket red, for PG 9 15x4mm	11
2110.1002	Silicone hose d15x3	91, 95, 103, 107, 109
2112.1301	Silicone hose safety valve	27
5006.0212	Silicone tube E127, 310 ml silver	13, 71, 79, 83, 99
3002.0331	Single solenoid valve	85
2940.1300	Sleeve for door bolt top	79, 83
1104.0820	Snap nut 4,2mm	95, 97, 99, 103, 107, 109

Index

Part no.	Description	Page
3028.0533	Solid state relais	19, 23, 25
2039.0370	Spacer 12x1,6	19, 23, 25
2039.0402	Spacer for interior door	71, 79, 83
2039.0326	Spacer for pcb	9
2812.1304	Spacer for vent cover	93
8450.1310	Spacer ring	41, 93
3040.0308	Spacer sleeve for connector Sub-D	103, 109
2120.1306	Spacer SW19x17	49, 51
1901.0041	Spring clip stainless steel	71, 79, 83
2760.1396	Spring supp. f. int. glass holding bra.	71, 79, 83
1208.0260	Spring washer B8	51, 53
1107.0103	Star lock ø3	17, 21, 41, 43
1107.0100	Star lock ø4	95, 103, 107, 109
1107.0104	Star lock ø6	99
8350.1304	Steam generator isolated	33
2112.1006	Steam hose Ø50x50mm	29, 31
2049.0484	Sticker "Loading heights"	117
2049.0433	Sticker Drain connection DN 50	117
2052.1180	Sticker name trade sign Rational	9
2049.0817	Sticker, Equipotential bonding	111, 115
2760.1129	Stop for mode switch	11
2510.530746	Stop for potentiometer hot air	93
2760.1100	Stop for Poti-Core temperature	11
2120.1259	Stop plug 10mm	39
8664.1300	T-fitting handshower connection	91
8664.1301	T-fitting water connection	87
2002.0107	Tension spring for front panel	99
2002.0106	Tension spring for inner window	71, 79, 83
4001.1206	Terminal block 35mm² grey	19, 23, 25
4001.1233	Terminal block yellow/green 35mm²	19, 23, 25
4001.1252	Terminal block, blue 35 mm²	19, 23, 25
3014.1016	Thermocouple	27

Index

Part no.	Description	Page
3014.1000	Thermocouple for interior cabinet	55
3014.1003	Thermocouple long 1500mm	89
3014.0165	Thermocouple steam generator	33
3014.1013	Thermocouple steam generator B5,1300mm	31
4005.0101	Tie rap 145 mm	9, 17, 19, 21, 23, 25, 39
4005.0103	Tie rap black	9
1205.0120	Tooth lock washer A5,3	31
1206.0120	Tooth lock washer A6,4	7, 31, 111, 115
1212.0160	Tooth lock washer A12,5	19, 23, 25
8457.1320	Top cover	95, 109
8457.1319	Top cover	103, 107
2710.1380	Top crossbar left side	103, 107
2060.1210	Tulip for handshower	95, 103, 107, 109
2039.0120	Upper part of pedestal 70mm	93
2039.0122	Upper part of pedestal, 70mm, black grey	93, 115
8455.1209	Vent cover	27, 93
2069.0108	Ventilation valve	37, 87
8354.1304--	Venting valve for steam generation	33
1304.0150	Washer A3,2	101, 105
1304.0160	Washer A4,3	9, 63
1306.0218	Washer A4,3	9
1305.0260	Washer A5,3x15mm	71
1306.0120	Washer A6,4	13, 17, 21, 51, 69, 77, 81
1306.0221	Washer A6,4	17, 21
1306.0222	Washer A6,4x15x1,5	33
1308.0160	Washer A8,4	69, 77, 81
1308.0162	Washer A8,4	69, 77, 81
1310.0160	Washer A10,5	115
1900.0202	Water filter	87
4004.0114	Wire end sleeve 0,75 mm² blue insulated	15