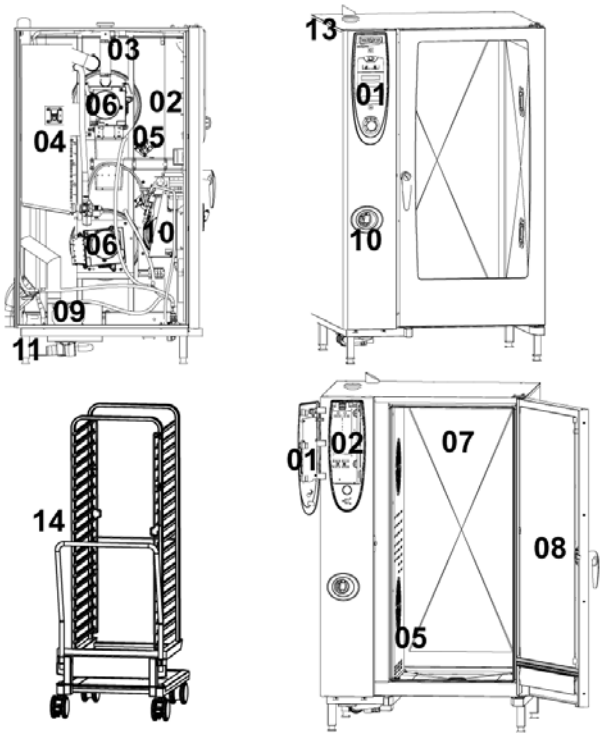
SCC 202E
Valid as of E22SE0404 up to E22SE....

Electrical unit

▶ SCC 202E

Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1		▶1	Control panel
2		▶2	Electrical installation
3		▶3	Clima Plus
4		▶4	Steam generator, Bypass
5		▶5	Hot air heating
6		▶6	Motor and fan wheel
7		▶7	Interior cabinet
8		▶8	Door
9		▶9	Water supply, quenching box
10		▶10	Hand shower
11		▶11	CleanJet
13		▶13	Exterior cabinet
14		▶14	Miscellaneous

Electrical unit

Table of contents

Voltage: **3 AC 200V 50-60Hz**

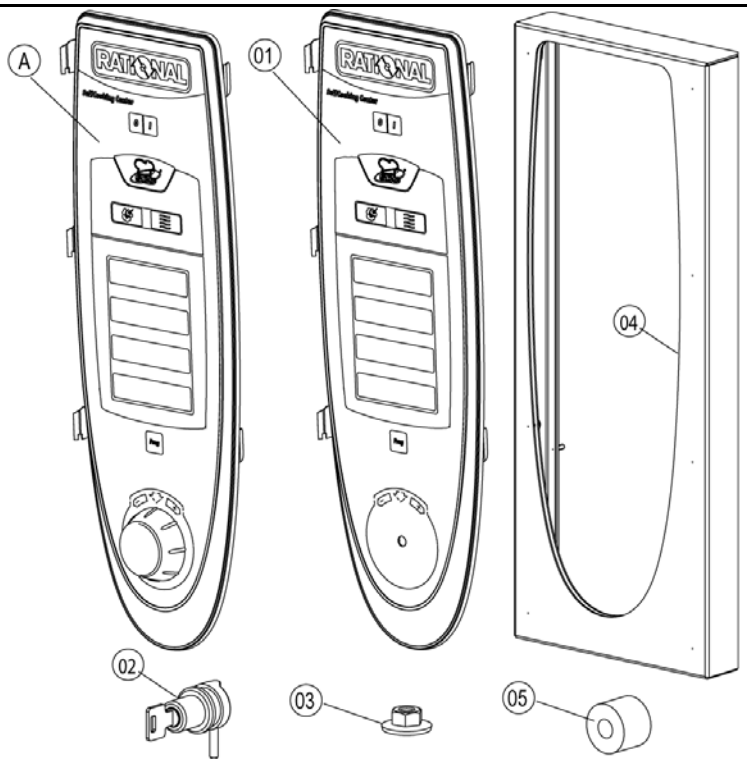
1 Control panel 3
1.A Control panel 4
2 Electrical installation 5
2.A Contactor assembly 7
3 Clima Plus 9
3.A Hose set f. humidity control 10
3.A Hose set f. humidity control 11
4 Steam generator, Bypass 12
4.A Pump connection spout cpl. 13
4.B Venting valve for steam generator 14
5 Hot air heating 15
6 Motor and fan wheel 16
7 Interior cabinet 17
7.A Interior cabinet 18
7.B Gasket frame w. glass a. gaskets 19
7.C Air baffle 20
7.C Air baffle 21
8 Door 22
8.A Door 24
8.C Door catch 25
9 Water supply, quenching box 26
10 Hand shower 27
11 CleanJet 28
13 Exterior cabinet 29
13.A Exterior cabinet 30
14 Miscellaneous 31

SCC 202E

Valid as of E22SE0404 up to E22SE....

Electrical unit	▶ 1 Control panel	1

1 Control panel Voltage **3 AC 200V 50-60Hz**



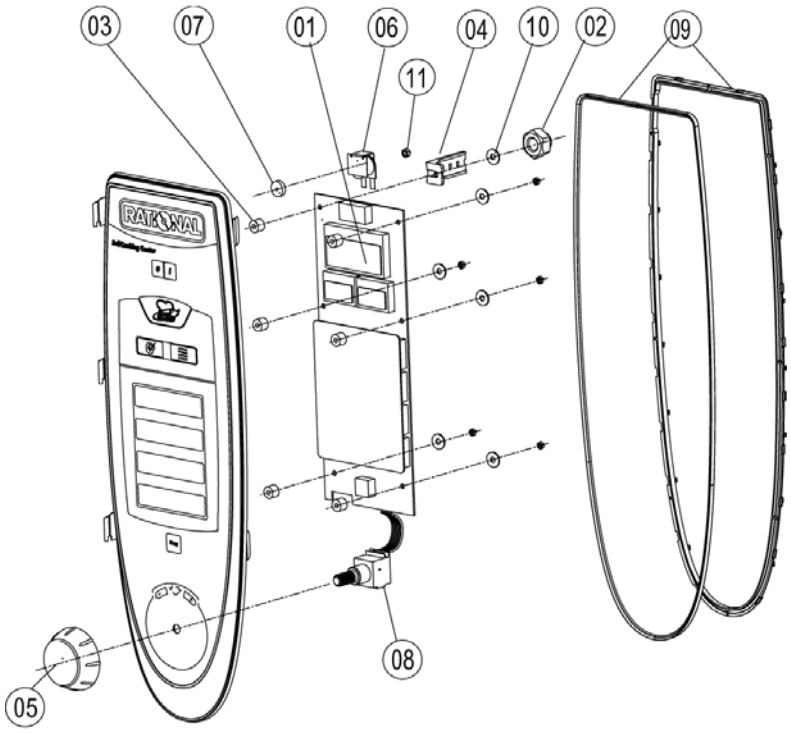
Item no.	Part no	Reference	Description
A		▶1.A	Control panel
1	87.00.000		Control panel insert with overlay
5	2039.0326		Spacer for pcb

Attention! Individual parts shown might not be used in this component group!

Electrical unit

▶ 1.A Control panel 1

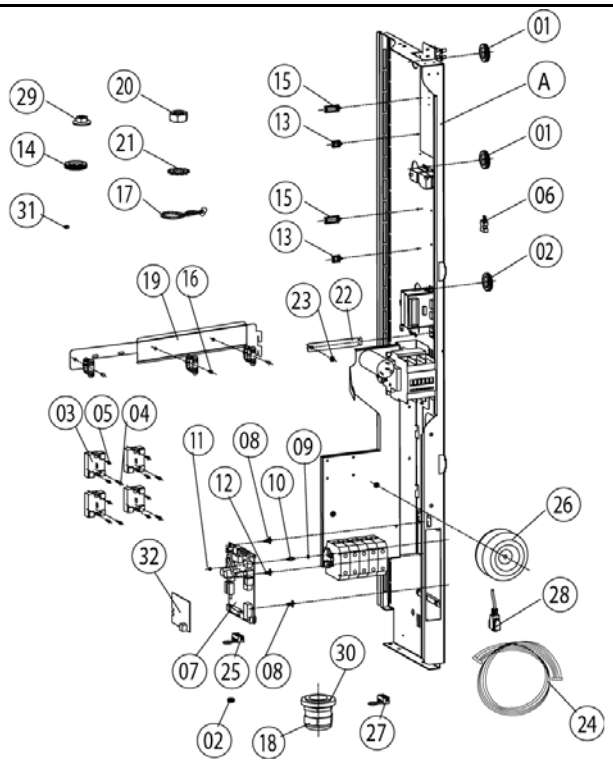
1 Control panel Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	42.00.002		Control pcb
2	1104.0121		Hex nut M4 self locking
3	10.00.355		Spacer black
4	2020.0400		Fixing device for cable harness
5	16.00.232		Dial f. pulse generator
6	40.02.087		Buzzer
6	3006.0107		Buzzer
7	5110.1029		Gasket mode switch
7	5110.1028		Gasket poti hot air, core temperature
8	40.00.404		Pulse generator
9	16.00.387		Mounting device f.sealing + sealing lip
10	1306.0218		Washer A4,3
11	1103.0122		Hex nut M3 self-locking

Attention! Individual parts shown might not be used in this component group!

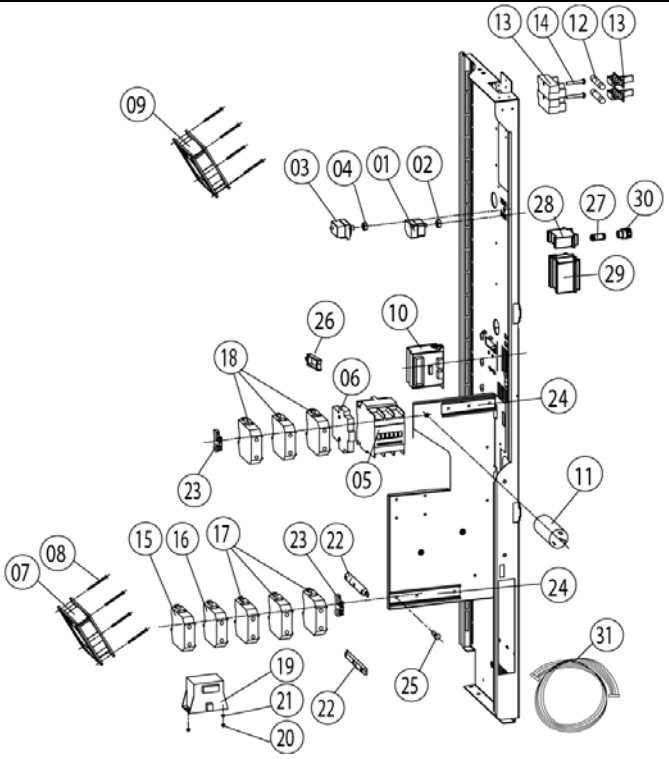
2 Electrical installation Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
A		▶2.A	Contactor assembly
1	4007.0620		Membrane DGC 29
2	10.00.418		Bundle guide big
3	40.00.453		Solid state relais
4	10.00.507		Pan head screw Torx 5/16" T20
5	10.00.444		Raised countersunk head screw Torx M4x8
6	42.00.007		External memory
7	40.00.049		Relay-I/O pcb
7	42.00.045		Relay-I/O pcb w/o Sicotronic
8	40.00.417		Fixing clip f. pcb
9	1104.0801		Cage nut M4
10	10.00.243		Spacer M4x8
11	1104.0120		Hex nut M4
12	40.01.579		Fixing clip f. pcb
13	10.00.112		Cable clip short
14	10.00.510		Grommet 10/12/16-2
15	10.00.111		Cable clip long
16	10.00.065		Countersunk screw Torx T20 M4x12
17	10.00.471		Cable clip d10-12mm
18	4007.0622		Screwed cable gland PG 48
19	40.01.356		Fixing device f. cable guide
20	1106.0160		Hex nut M6
21	1206.0120		Tooth lock washer A6,4
22	40.01.132		Center fixation f. contactor assembly
23	1106.0224		Hex nut M6 self locking
24	40.00.471		Bus cable 0.8m
24	40.00.472		Bus cable 1.3m
25	40.00.338		Sicotronic-terminal *screw typ*
27	40.01.776		Sicotronic-terminal *crimp type*
29	1104.0122		Hex combination nut M4 galv

Attention! Individual parts shown might not be used in this component group!

Item no.	Part no	Reference	Description
31	1104.0400		Rivet nut M4



Item no.	Part no	Reference	Description
1	40.01.329		Dry up protector 160°
2	3014.0302		Hex nut M10 for dry-up protector
3	40.01.482		Safety temperature limiter 365°C
4	3014.0327		Hex nut M10x1,0
5	40.00.804		Contactor CK 75
7	40.00.474		Cooling fan D.C.
8	10.00.238		Screw Torx 4x50
9	3101.1008		Cooling fan
10	40.00.277		Control transformer
11	40.01.613		Varistor
12	4001.0224		Fuse 6.35x32mm
13	4001.1295		Fuse holder e 1003Si/1DS
14	10.00.365		Pan head screw Torx M3x20
15	40.01.610		Earth terminal 20 WKN 70SL/U
17	40.01.609		Terminal block grey WKN 150/U
18	40.01.611		Terminal block grey WKN 70/U
19	40.00.592		Transformer f. cooling fan
20	1105.0120		Hex nut M5
21	1305.0160		Washer A5,3x10mm
22	40.01.272		Plug positioning bar I/O pcb
23	4001.1203		End plate for mounting rail
24	2620.370233		Installation rail for Contactor 100mm
24	2816.1307		Installation rail for Contactor 140mm
25	10.00.061		Pan head screw Torx T20 M4x12
26	10.00.111		Cable clip long
27	3019.0405		Fuse neozed
28	40.01.490		Fuse holder block neozed
29	40.01.491		Fuse holder block neozed
30	4001.1235		Screw cap e neozed
31	40.00.209		Cable buzzer

Attention! Individual parts shown might not be used in this component group!

SCC 202E

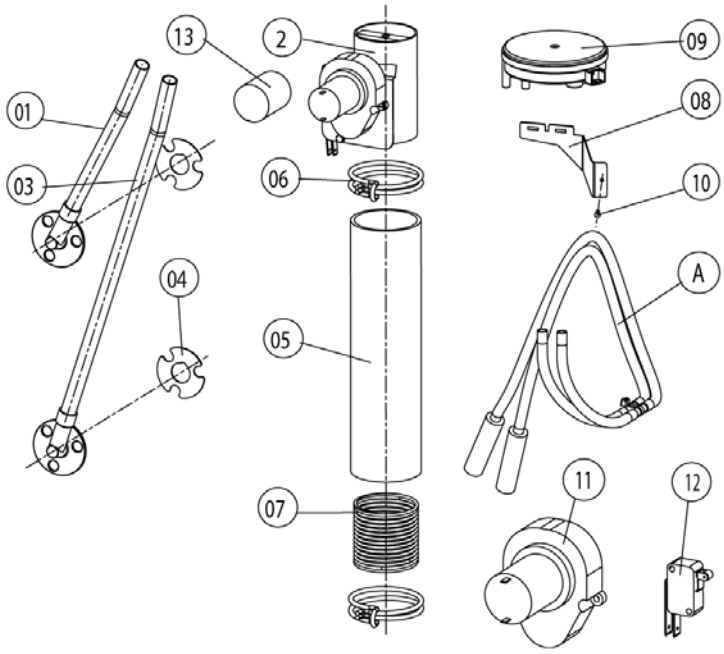
Valid as of E22SE0404 up to E22SE....

Electrical unit

▶ 2.A Contactor assembly 2

2 Electrical installation Voltage **3 AC 200V 50-60Hz**

Item no.	Part no	Reference	Description
31	40.00.202		Cable CDS sensor
31	40.00.250		Cable contactor-SSR
31	40.01.305		Cable control harness
31	40.00.243		Cable control SSR
31	40.00.225		Cable control transformer sec.
31	40.00.238		Cable differencial pressure switch
31	40.00.208		Cable humidity control
31	40.00.205		Cable level electrode
31	40.00.226		Cable SC pump
31	40.00.203		Cable solenoid valve
31	40.00.231		Cable transformer for cooling fan sec.



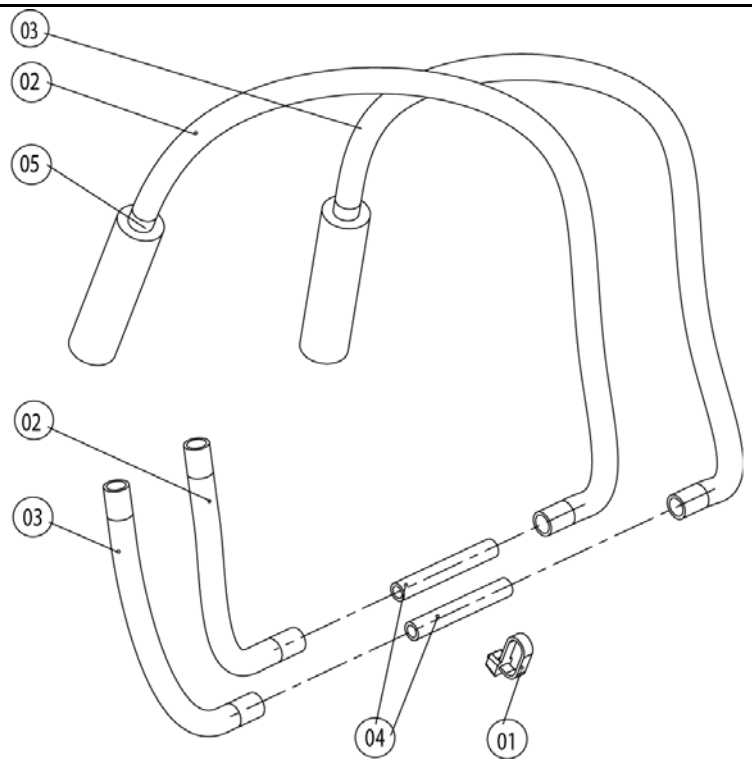
Item no.	Part no	Reference	Description
A	22.00.287	▶3.A	Hose set f. humidity control
A	22.00.256	▶3.A	Hose set f. humidity control
1	22.00.199		Inner humidity meas. Piece
2	22.00.318		Humidity control cpl. with motor
3	22.00.200		Outer humidity meas. Piece
4	22.00.198		Gasket f. hum. meas. Pipe
5	22.00.214		Hose d50x202
6	2066.0531		Hose clamp ø56
7	2001.0124		Compression spring
9	3017.1011		Pressure sensor for humidity control Huba 401
11	3101.1010		Humidity control motor
12	3016.0102		Micro switch
13	3101.1021		Protecting cap f.12VDC humidity motor

Attention! Individual parts shown might not be used in this component group!

Electrical unit

▶ 3.A Hose set f. humidity control 3

3 Clima Plus Voltage **3 AC 200V 50-60Hz**



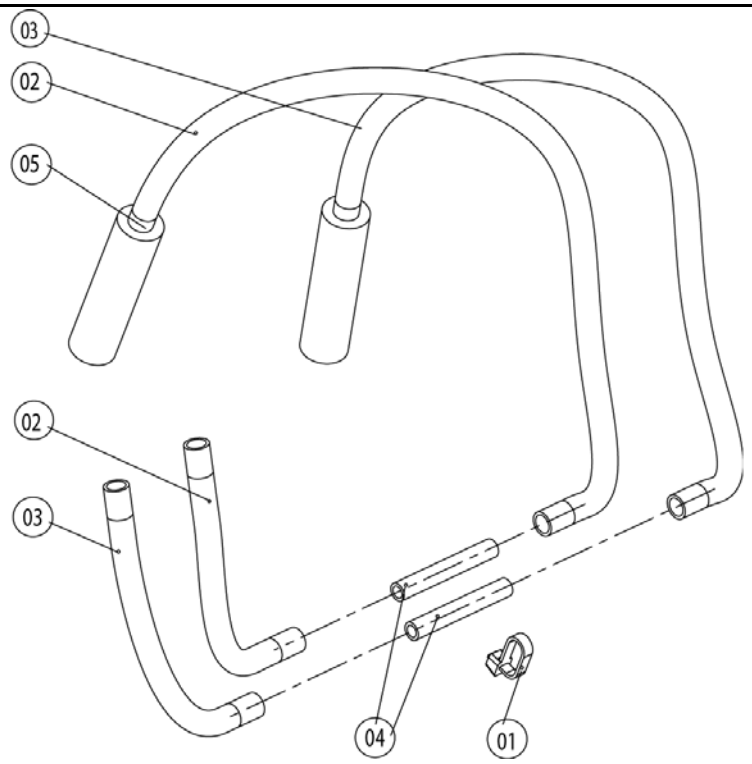
Item no.	Part no	Reference	Description
1	4005.0101		Tie rap 145 mm
2	2110.1020		Silicon hose ø5x1.5 blue
3	2110.1019		Silicone hose ø5x1,5 "red"
4	1900.0203		Ceramic tube 8x5x60mm for
5	2112.1338		Silicone hose ø8x2x20

Attention! Individual parts shown might not be used in this component group!

Electrical unit

▶ 3.A Hose set f. humidity control 3

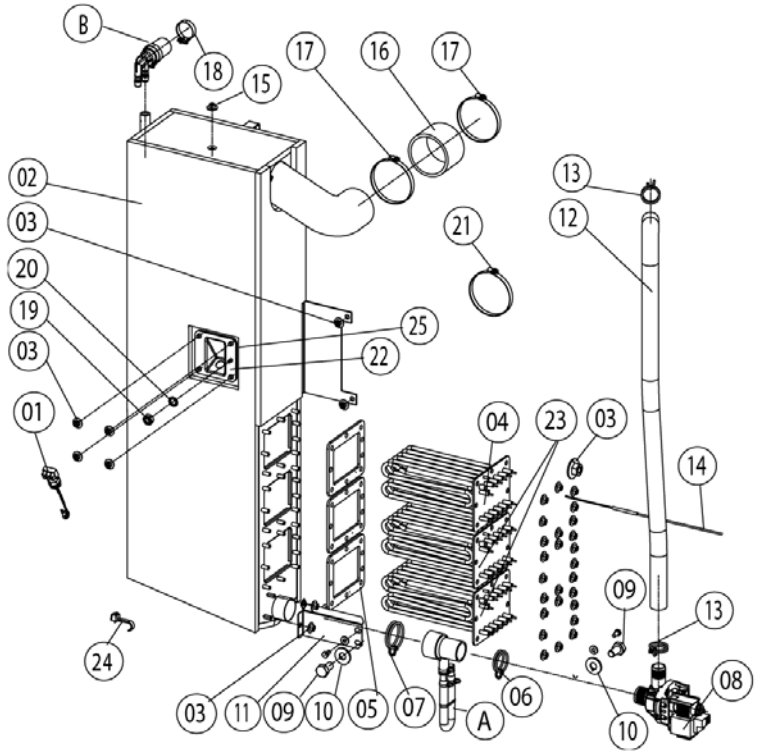
3 Clima Plus Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	4005.0101		Tie rap 145 mm
2	2110.1020		Silicon hose ø5x1.5 blue
3	2110.1019		Silicone hose ø5x1,5 "red"
4	1900.0203		Ceramic tube 8x5x60mm for
5	2112.1338		Silicone hose ø8x2x20

Attention! Individual parts shown might not be used in this component group!

4 Steam generator, Bypass Voltage **3 AC 200V 50-60Hz**



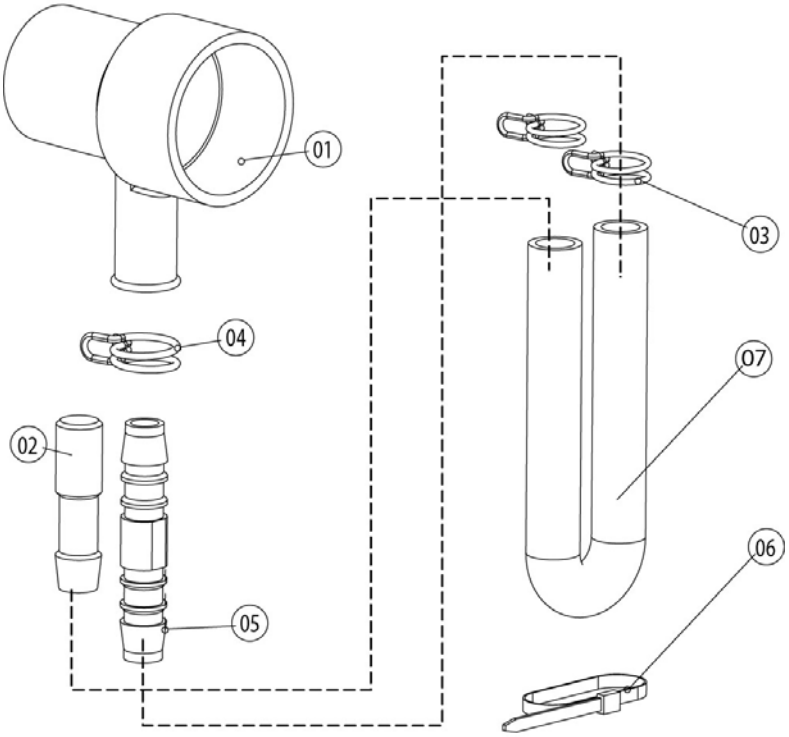
Item no.	Part no	Reference	Description
A	8354.1320	▶4.A	Pump connection spout cpl.
B	8354.1304	▶4.B	Venting valve for steam generator
1	3002.0402		Filling level electrode 90 mm
2	44.00.175		Steam generator insolated
3	1106.0803		Hex combination nut M6 galv
4	44.00.527		Heating element
5	44.00.279		Gasket f. heating element
6	2066.0519		Hose clamp 35,6mm
7	2066.0526		Hose clamp ø46mm
8	44.00.207		Emptying pump
9	1006.0762		Hex screw M6x10
10	1306.0222		Washer A6,4x15x1,5
11	44.00.232		Fixing device f. pump steam generator
12	44.00.242		Drain hose steam generator
13	2066.0518		Hose clamp 30mm
14	40.00.291		Thermocouple steam generator
15	1104.0122		Hex combination nut M4 galv
16	44.00.362		Steam hose 70x5
17	2066.0505		Hose clamp 70-90mm
18	2066.0506		Hose clamp 20-32mm
19	1105.0120		Hex nut M5
20	1205.0120		Tooth lock washer A5,3
21	2066.0300		Hose clamp 50-70 mm
22	2920.1300		Level elektrode insert
24	10.00.414		Cable strap black 120°
25	44.00.280		Gasket f. heating element+Level elektrode insert

Attention! Individual parts shown might not be used in this component group!

Electrical unit

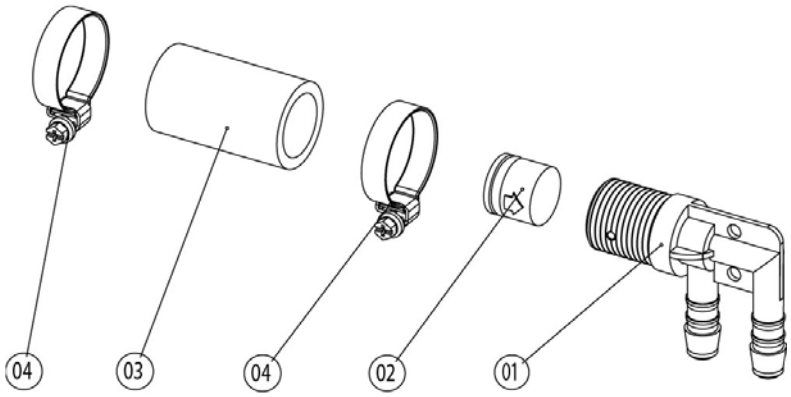
▶ 4.A Pump connection spout cpl. 4

4 Steam generator, Bypass Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	2118.1000		Pump connection spout
2	2120.1259		Stop plug 10mm
3	2066.0527		Hose clamp ø14mm
4	2066.0530		Hose clamp ø16.4mm
5	2062.0331		Junction pressure hose GS 10
6	4005.0101		Tie rap 145 mm

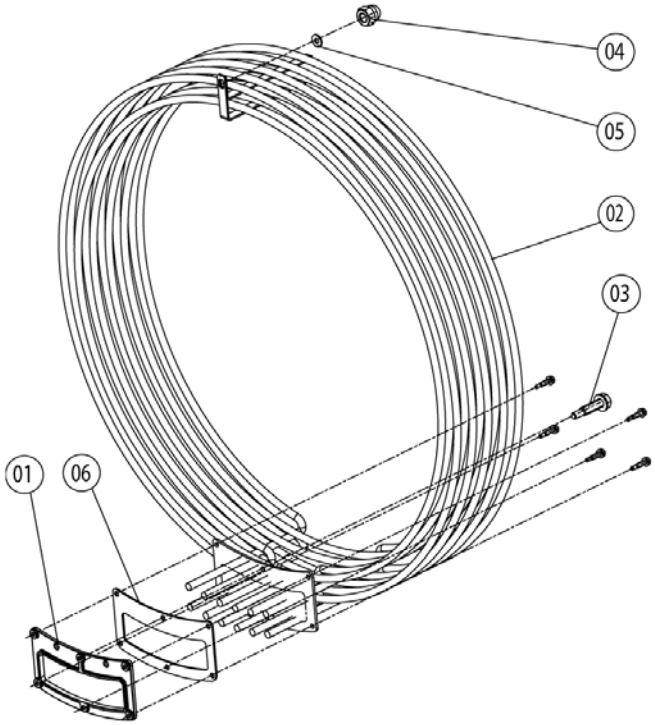
Attention! Individual parts shown might not be used in this component group!



Item no.	Part no	Reference	Description
1	2062.0332		Receptacle for ventilation valve SG
2	2069.0108		Ventilation valve
3	2112.1310		Form hose for ventilation of steam generator
4	2066.0506		Hose clamp 20-32mm

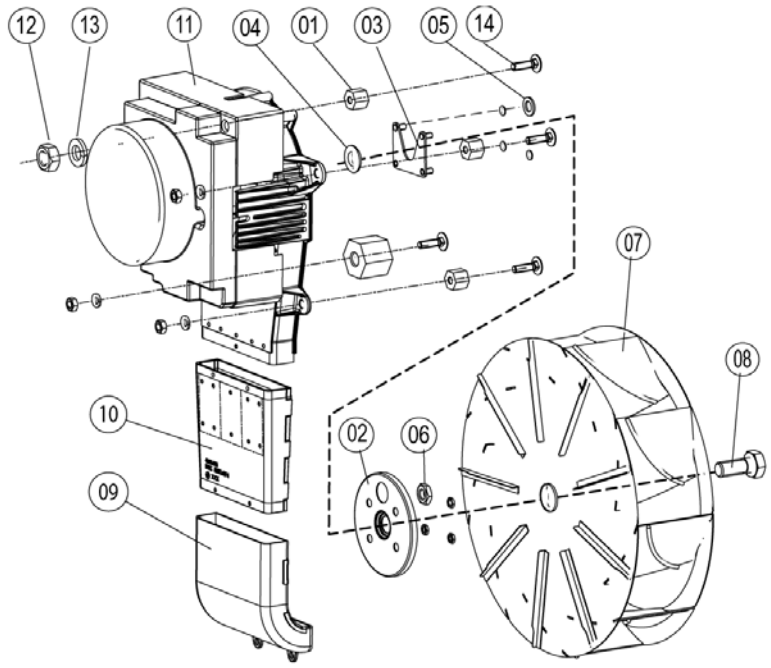
Attention! Individual parts shown might not be used in this component group!

5 Hot air heating Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	40.00.330		Mating flange f. heating assembly
2	40.00.258		Heating assembly
3	10.00.109		Hex screw M5x23
4	1106.0360		Cap nut M6, high shape
5	1306.0222		Washer A6,4x15x1,5
6	40.00.331		Gasket f. heating assembly

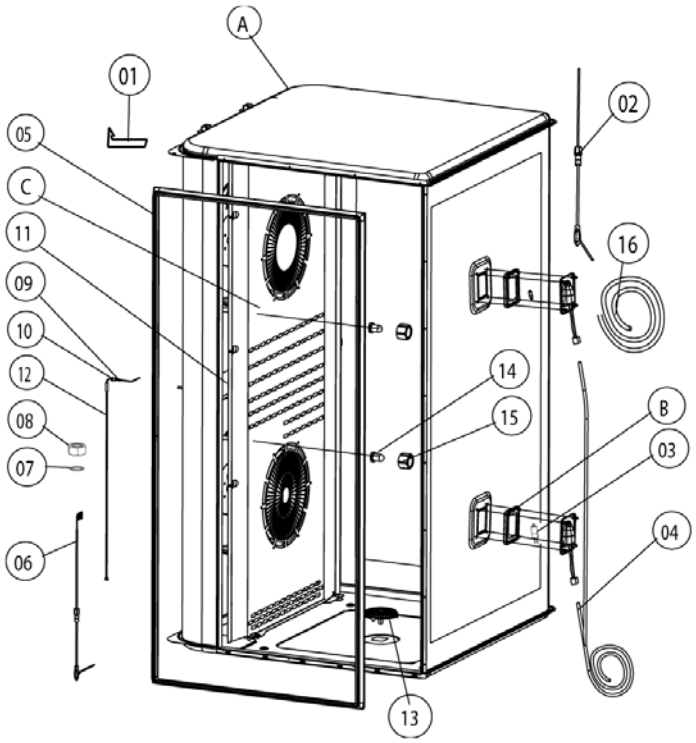
Attention! Individual parts shown might not be used in this component group!



Item no.	Part no	Reference	Description
1	2120.1306		Spacer SW19x17
2	22.00.123		Flange f. motor shaft gasket
3	22.00.120		Mounting support f. gasket flange
4	22.00.083		Motor shaft gasket
4	5001.0207		Motor shaft gasket
5	1315.0101		Copper washer 6x10
6	1106.0220		Hex nut M6 flat
7	22.00.192		Fan weel d340x135
8	1008.0763		Hex screw M8x20
8	10.00.565		Hex screw M8x20
10	40.00.435		Exhaust channel f. SSR
11	40.00.274		Fan motor
11	40.00.275		Fan motor
12	10.00.071		Hex nut M8
12	1108.0260		Hex nut M8
12	10.00.710		Hex nut M8 w. locking
13	1208.0260		Spring washer B8
14	1008.1005		Square necked mushroom head bolt 8x40

Attention! Individual parts shown might not be used in this component group!

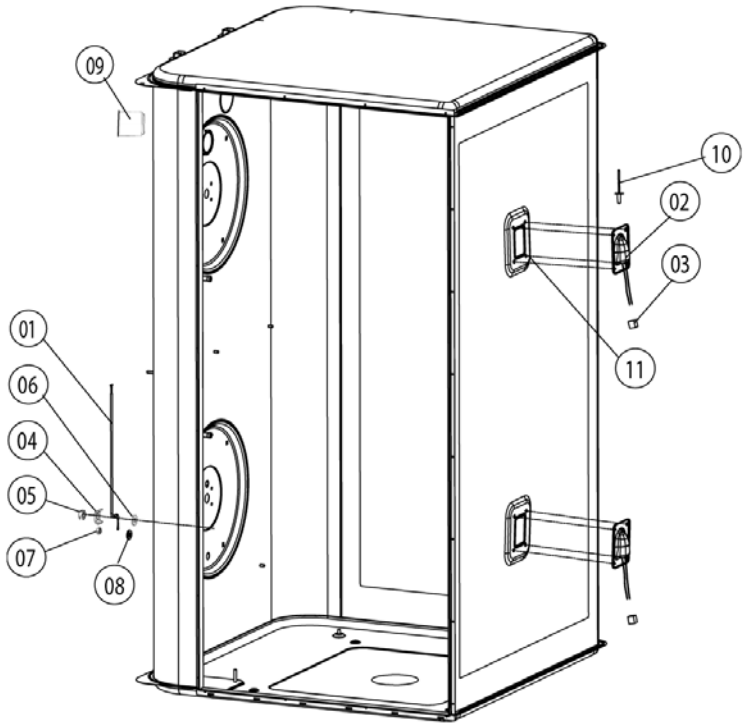
7 Interior cabinet Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
A		▶7.A	Interior cabinet
B	40.00.091	▶7.B	Gasket frame w. glass a. gaskets
C	22.00.385	▶7.C	Air baffle
C	22.00.466	▶7.C	Air baffle
1	40.00.520		Screen interior cabinet sensor
3	3024.0201		Halogen bulb for interior cabinet 300°C
4	40.00.224		Wiring interior light
5	20.00.399		Door gasket
6	40.02.101		Meat probe sensor
6	40.01.942		Meat probe sensor
6	40.00.295		Meat probe sensor
7	1315.0104		Copper washer 16x20x1,5
8	10.00.422		Hex nut M16
9	3014.0162		Sealing cone for thermocouple
10	3014.0163		Gasket sleeve with nipple
11	22.00.222		Air baffle support
12	40.00.594		Thermocouple interior cabinet B1
13	2005.0308		Outlet sieve
14	50.00.395		Nozzle f. moistening
15	50.00.394		Union nut M12x12

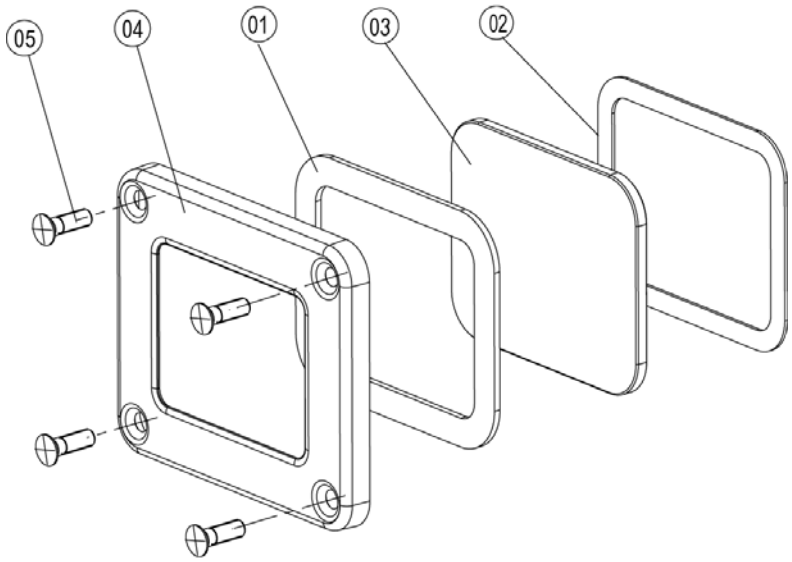
Attention! Individual parts shown might not be used in this component group!

7 Interior cabinet Voltage **3 AC 200V 50-60Hz**



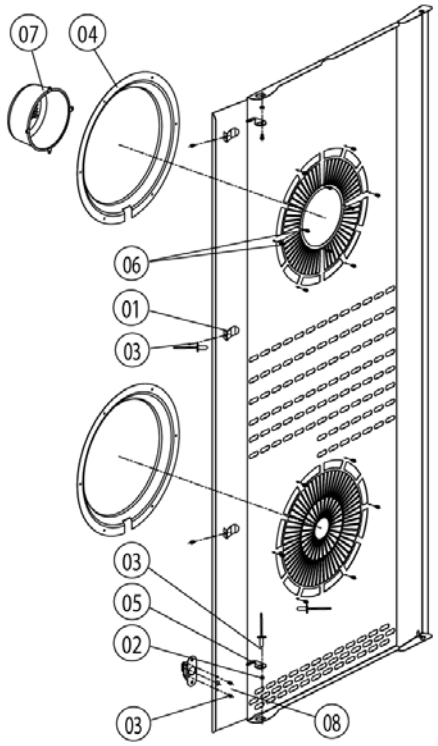
Item no.	Part no	Reference	Description
1	40.00.399		Thermocouple humidity
2	40.00.098		Reflector f. interior light
3	4001.1248		Porcelain connector 2-pin interior light
4	1330.0100		Clamp strap f. sensor
5	1106.0224		Hex nut M6 self locking
6	1306.0120		Washer A6,4
7	1104.0120		Hex nut M4
8	1204.0120		Tooth lock washer A4,3
9	2120.1277		Base for sensor connection
10	1603.0167		Tubular rivet 3,2x0.25x10
11	10.00.041		Rivet nut M5 hexagon closed

Attention! Individual parts shown might not be used in this component group!



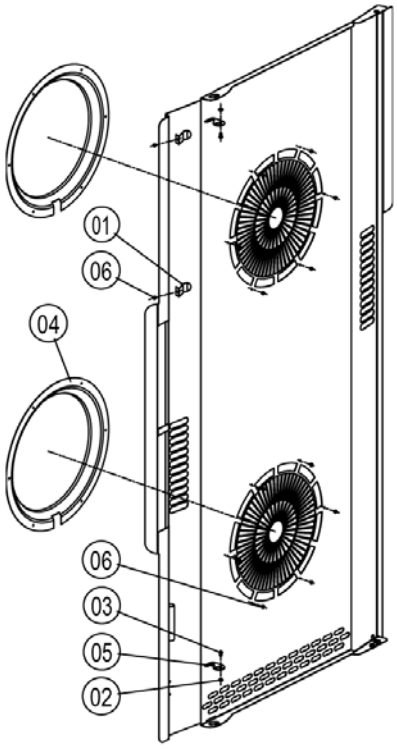
Item no.	Part no	Reference	Description
1	40.00.093		Outer gasket f. interior light
2	40.00.094		Inner gasket f. interior light
3	40.00.095		Glass pane f. interior light
4	40.00.096		Gasket frame f. interior light
5	10.00.682		Phillips countersunk-head screw M5x16

Attention! Individual parts shown might not be used in this component group!



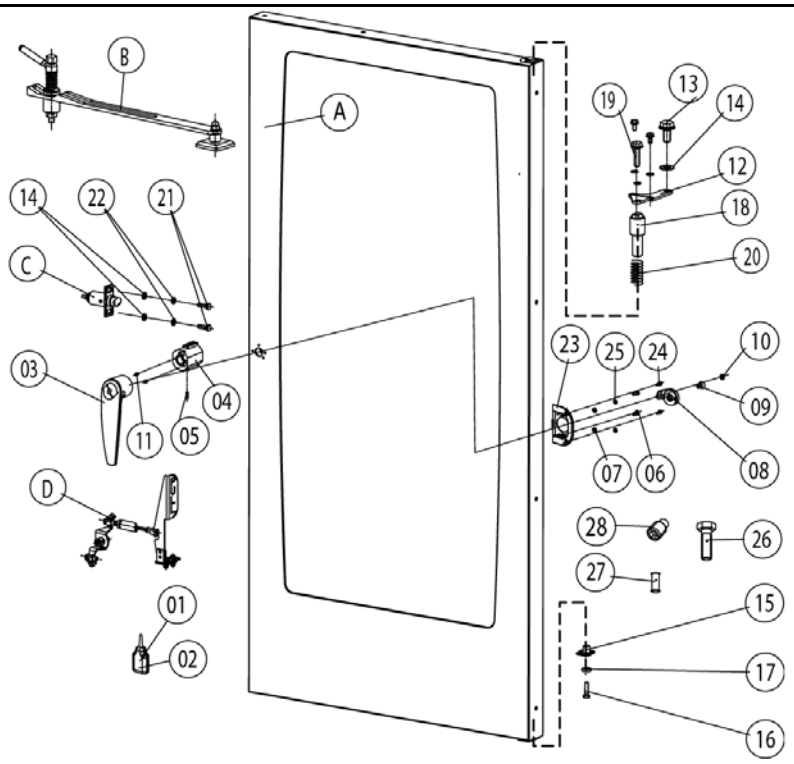
Item no.	Part no	Reference	Description
1	40.01.289		Fixing clip core temp. cable
2	1304.0160		Washer A4,3
3	1604.0167		Rivet 4x10
4	22.00.332		Air sucking ring f. air baffle
5	2760.1370		Latch hook for air baffle
6	10.00.515		Rivet 3,2x5 A4
6	1603.0168		Rivet 3,2x8 A4
7	22.00.361		Deep-draw f. air baffle
8	22.00.440		Guard plate f. core sensor

Attention! Individual parts shown might not be used in this component group!



Item no.	Part no	Reference	Description
1	40.01.289		Fixing clip core temp. cable
2	1304.0160		Washer A4,3
3	1604.0167		Rivet 4x10
4	22.00.332		Air sucking ring f. air baffle
5	2760.1370		Latch hook for air baffle
6	10.00.515		Rivet 3,2x5 A4
7	22.00.361		Deep-draw f. air baffle

8 Door Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
A	24.00.126	▶8.A	Door
C	8514.1307	▶8.C	Door catch
1	2001.0042		Loctite 243 10 ml
2	2001.0046		Loctite 272
3	24.00.136		Door handle
4	8474.1410		Door lock
5	1005.1901		Straight pin ø5,6x16
6	1006.0761		Hex screw M6x12
6	10.00.698		Hex screw M6x12 w. precoat 85
7	1206.0261		Spring washer B6
8	2940.1305		Door bolt
9	1008.1963		Hex socket countersunk head screw M8x16
10	2039.0309		Cover cap for door
11	1004.0665		Allen screw M4x6
11	10.00.696		Allen screw M4x6 w. Precoat 85
12	24.00.133		Door mounting support top
13	1008.0768		Ornamental screw M8x16
14	1308.0160		Washer A8,4
15	24.00.145		Door bolt
16	1008.0766		Hex screw M8x30
17	1308.0162		Washer A8,4
18	24.00.048		Door bolt
19	1008.0769		Ornamental screw M8x30
20	2001.0109		Compression spring
21	1008.0761		Hex screw M8x25
22	1208.0260		Spring washer B8
23	24.00.216		Mounting braket f. door lock
24	1008.0752		Hex screw M5x10
24	10.00.697		Hex screw M5x10 w. precoat 85
25	1305.0160		Washer A5,3x10mm

Attention! Individual parts shown might not be used in this component group!

Electrical unit

▶ 8 Door

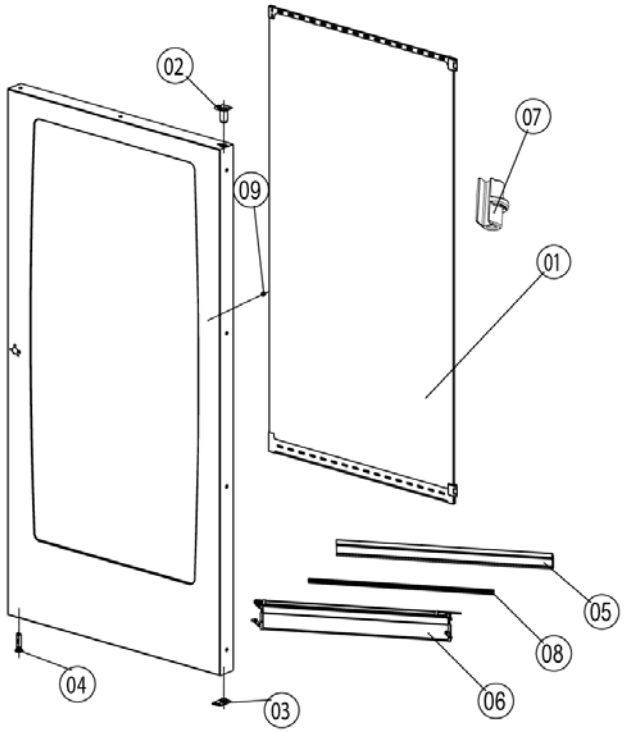
8

8 Door

Voltage **3 AC 200V 50-60Hz**

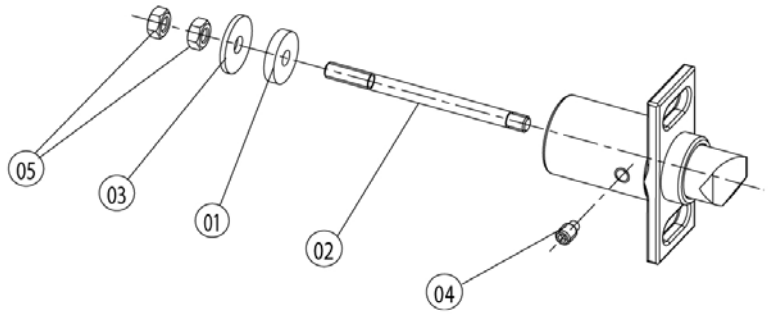
Item no.	Part no	Reference	Description
26	10.00.099		Hex screw M8x12
27	1005.1903		Straight pin ø5,6x12
28	1004.0906		Hex socket set screw M4x8

8 Door Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	24.00.212		Inner glass pane
2	24.00.147		Sleeve for door bolt top
3	24.00.159		Door setting bolt
4	24.00.503		Fixing device f. magnet with magnet
5	24.00.194		Gasket glass pane/trolly
6	24.00.178		Pre heat mechanism f. door cpl.
7	24.00.507		Fixing device middle f.inter. glass pane
8	24.00.701		Additional gasket f. trolly
9	24.01.259		Plastic buffer 8,1mm

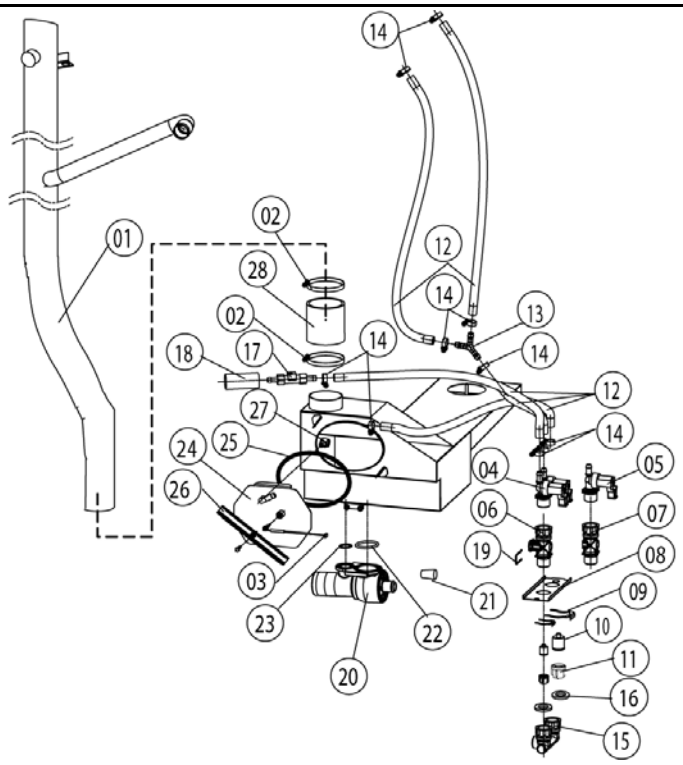
Attention! Individual parts shown might not be used in this component group!



Item no.	Part no	Reference	Description
1	5012.0711		Silicone plate for door
2	1006.1000		Stud bolt M6x75
3	1306.0550		Washer A6,6
4	1004.0904		Hex socket set screw M6x10
5	1106.0160		Hex nut M6
6	2001.0119		Compression spring f. door catch
7	1006.0625		Allen screw M6x70

9 Water supply, quenching box

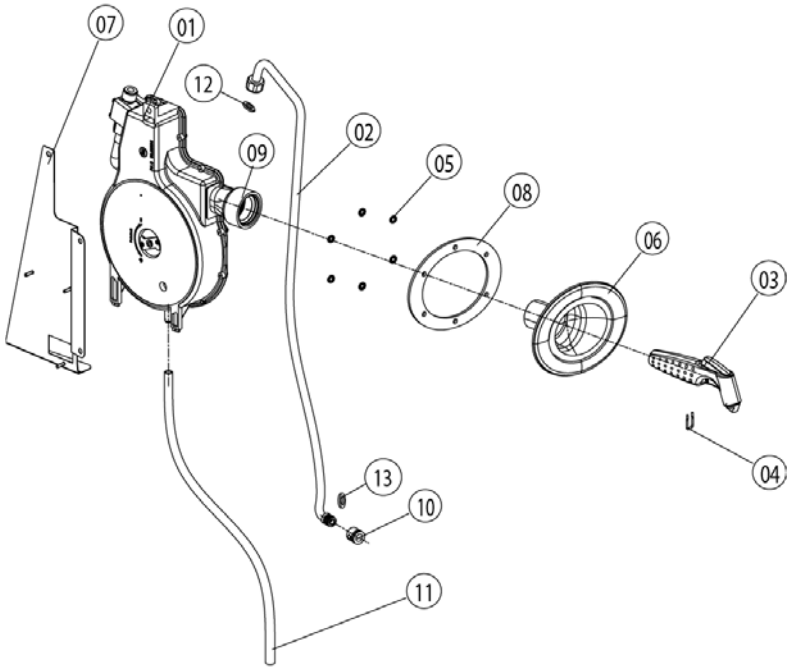
Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	54.00.210		Exhaust pipe
2	2066.0516		Hose clamp 60-80 mm
3	40.00.398		Thermocouple quenching
4	50.00.138		Double solenoid valve
5	50.00.139		Single solenoid valve
6	50.00.072		Water distribution vert roll guide con.
7	50.00.073		Water distribution vert w/o roll guide con.
8	50.00.277		Mounting device f. water distribution
9	50.00.086		Locking plate f. water distribution
10	50.00.078		Non return valve DW16/DN12
11	1900.0202		Water filter
12	2067.0050		Pressure hose d10mm
13	2062.0303		Y-filting YS10
14	2066.0205		Hose clamp 8-16x9 mm SW 7mm
15	8664.1301		T-fitting water connection
16	5110.1024		Gasket for G3/4" threaded joint
17	44.00.670		Water volume sensor with wire
18	2112.1346		Protecting hose ø28x2x70mm
19	50.00.085		Plug-in spring f. hand shower roll guide
20	54.00.357		Ball valve drain SCC cpl.
21	10.00.369		Plug cone shaped
22	10.00.511		O-ring for ball valve drain 46x3.5
23	10.00.512		O-ring for ball valve drain 26x3.5
24	54.00.237		Inspection lid f. quenching chamber
25	5012.0566		Gasket quenching chamber 0-ring
26	54.00.225		Clamping bar
27	2016.0943		Quenching nozzle
28	2112.1307		Hose 70x5mm

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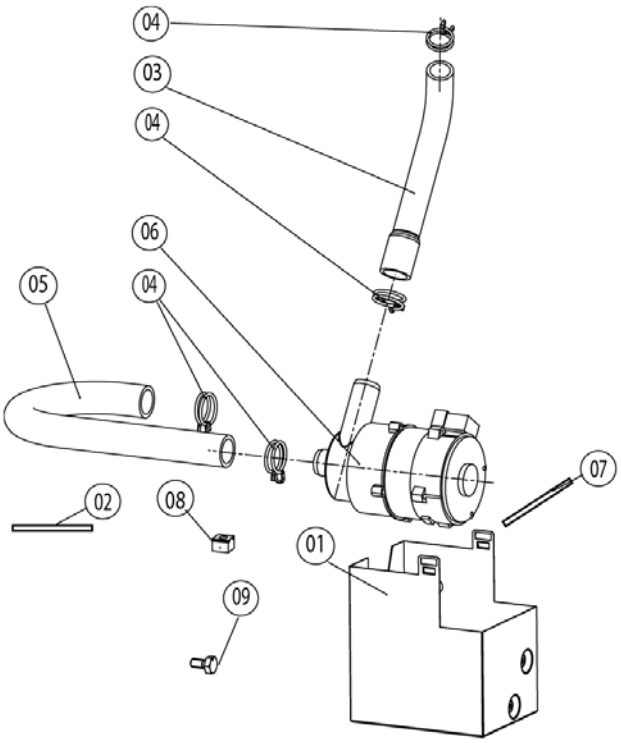
10 Hand shower Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	50.00.176		Hand shower roll guide
2	50.00.230		Connect. pipe f. hand shower roll guide
3	50.00.130		Hand shower
4	50.00.156		Clamp f. hand shower roll guide
5	1107.0100		Star lock ø4
6	50.00.135		Tulip for handshower
7	50.00.544		Mounting device f. hand sh. roll guide
8	50.00.290		Gasket f. tulip
9	50.00.297		Gasket f. tulip
10	2069.0107		Non return valve DN6 steam generator
11	50.00.548		Hose ø10x2x500 f. hand shower
12	50.00.537		Gasket f. connect.pipe hand shower roll guide
13	50.00.538		O-ring f. connect. pipe f. hand shower roll guide

Attention! Individual parts shown might not be used in this component group!

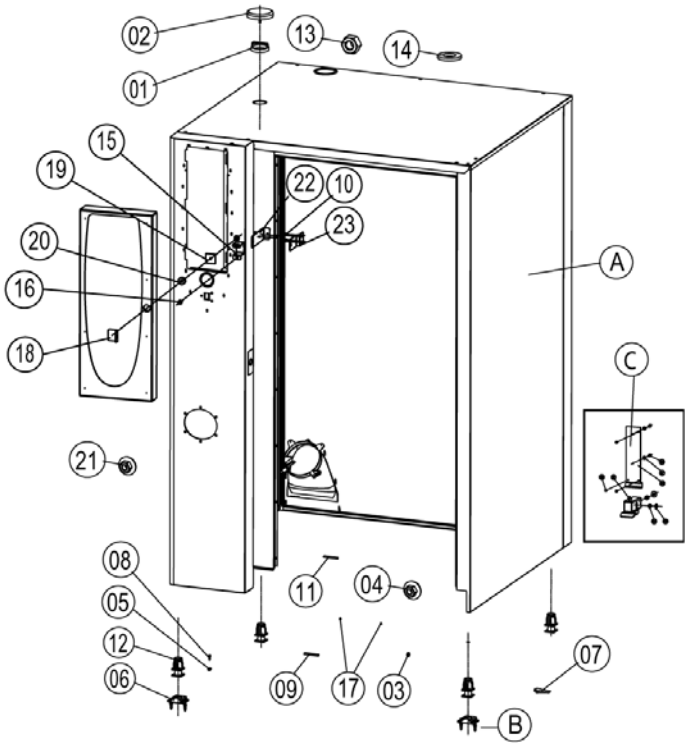
11 CleanJet Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	12.00.245		Housing f. Cleaning pump
2	10.00.091		Rubber profile f. edge protection
3	56.00.175		Pressure hose f. cleaning
4	2066.0521		Hose clamp 27mm
5	56.00.176		Suction hose f. cleaning
6	56.00.178		Pump f. cleaning UP30
7	12.00.280		Fixing device pump housing
8	1106.0802		Cage nut M6
9	1006.0760		Hex screw M6x16

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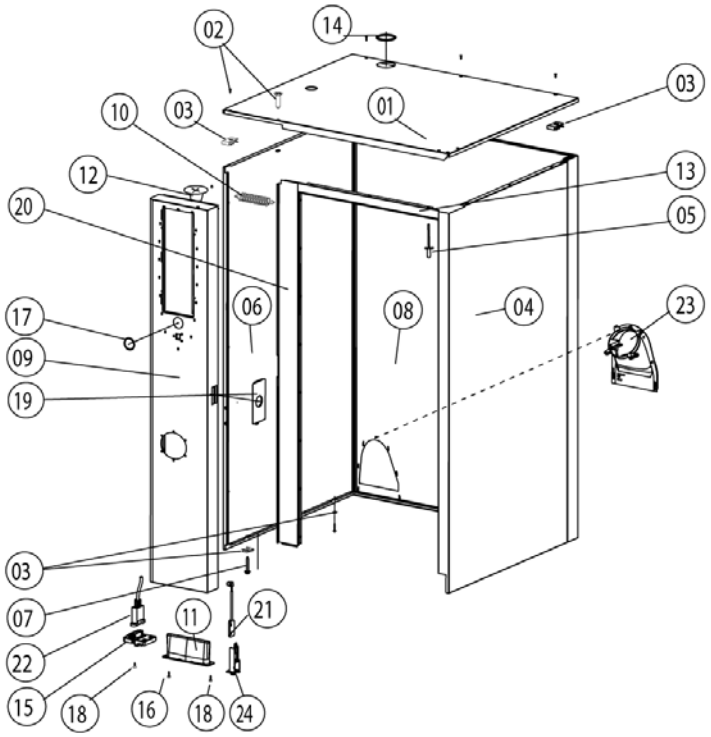
13 Exterior cabinet Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
A		▶13.A	Exterior cabinet
1	22.00.354		Spacer ring
1	8450.1310		Spacer ring
2	22.00.353		Vent cover
2	8455.1209		Vent cover
3	2022.0101		Grommet 18 mm
5	1106.0802		Cage nut M6
6	8700.0317		Floor fixing for units
7	5006.0213		Glue for floor fixing brackets
8	1006.0760		Hex screw M6x16
9	5013.0100		Edge protection profile
11	10.00.091		Rubber profile f. edge protection
12	2039.0111		Foot adjustable, metal, 40 x 40

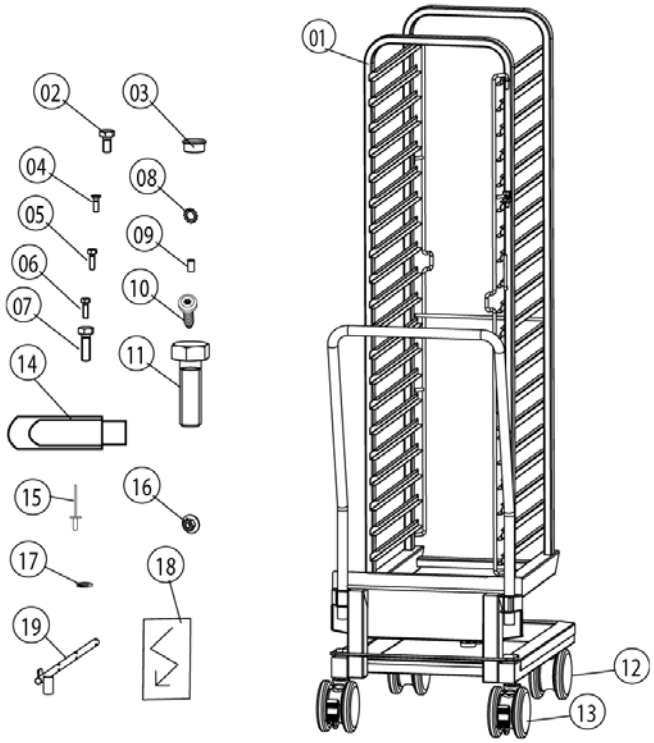
Attention! Individual parts shown might not be used in this component group!

13 Exterior cabinet Voltage **3 AC 200V 50-60Hz**



Item no.	Part no	Reference	Description
1	16.00.332		Top cover
2	1003.2265		Countersunk self tapping screw 4,2x16
3	1104.0820		Snap nut 4,2mm
4	16.00.158		Side panel right
5	1603.0166		Rivet 3,2x7,9 CNS closed
6	16.00.139		Side panel left
7	10.00.102		Hex self tapping screw B4,2x32
8	16.00.198		Back panel
9	16.00.296		Front panel
10	2002.0107		Tension spring for front panel
11	16.00.673		Air inlet filter
12	2039.0331		Cap for service door
13	16.00.331		Crossbar top
14	5105.1028		Gasket f. breather tube d=74mm
15	16.00.329		Cover f. USB interface
16	10.00.103		EJOT PT-screw KA 3.5x10
17	16.00.338		Edge protection profile
18	10.00.460		EJOT PT-Screw Torx 3,5x14
19	16.00.115		Rosette
20	16.00.358		Crossbar front panel
21	40.00.335		Door switch
22	40.00.470		Interface cable USB 1.5m
23	40.00.476		Exhaust channel
24	16.00.384		Bracket for door contact switch

Attention! Individual parts shown might not be used in this component group!



Item no.	Part no	Reference	Description
1	60.22.086		Mobile oven rack for type 202,
2	1008.0760		Hex screw M8x16
3	10.00.357		Rubber plug black
4	10.00.448		Phillips countersunk-head screw M5x16
5	1008.0750		Hex screw M5x16
6	1004.0666		Hex screw M4x10
7	10.00.565		Hex screw M8x20
8	1208.0160		Tooth lock washer A8,4
9	1104.0400		Rivet nut M4
12	60.60.101		Castor without brake ø125mm
13	60.60.100		Castor with brake ø125mm
14	42.00.029		USB-Memory-Stick
15	1603.0162		Rivet 3,2x9
18	4019.0008		Sticker Electric/Danger
19	60.60.574		Positioning support f. core sensor

Attention! Individual parts shown might not be used in this component group!