Service part catalogue

Modell CM 101

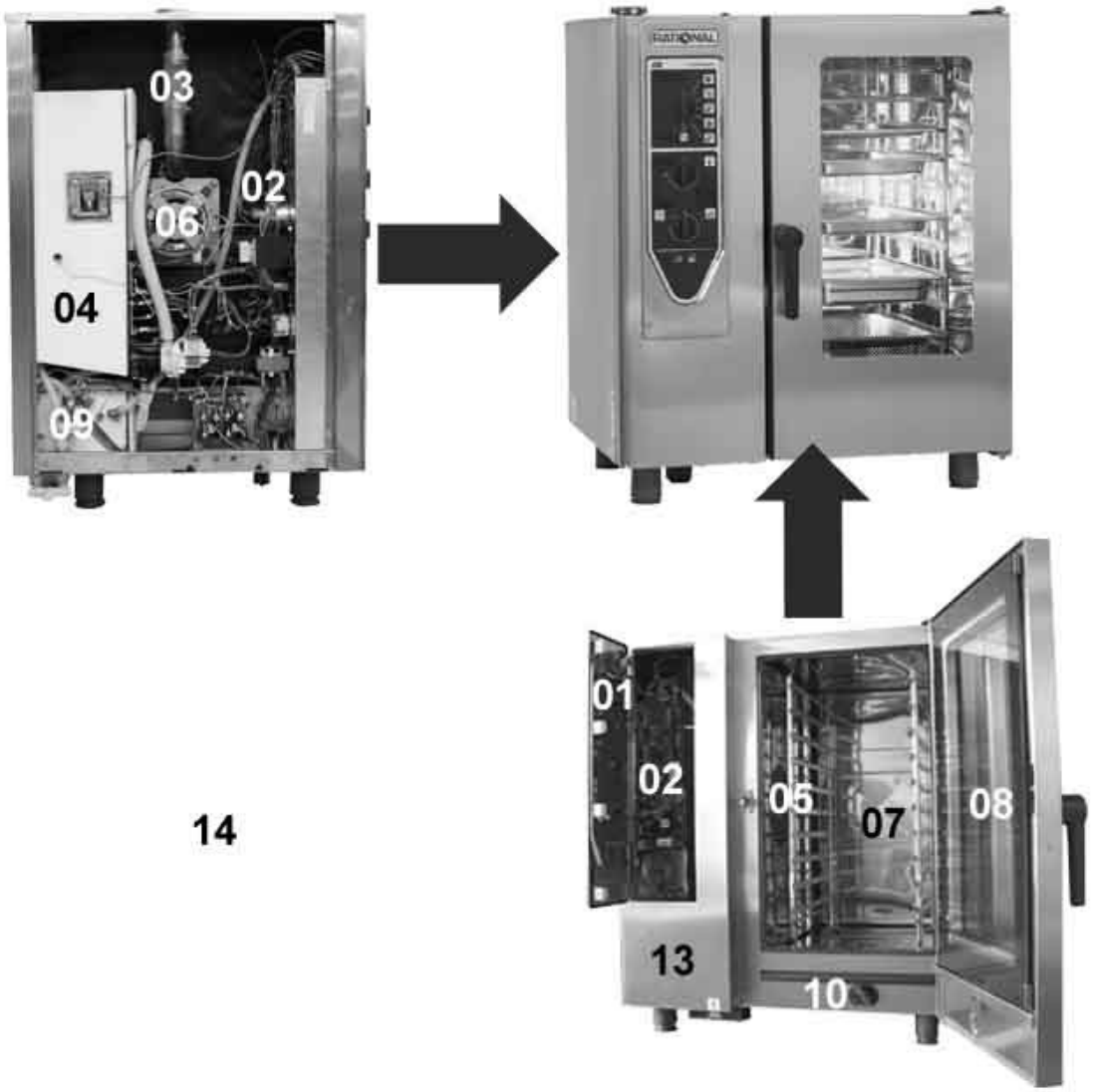
E11MD0403



22.07.2020
3 NAC 400V 50-60Hz

Kat-RTS_140922
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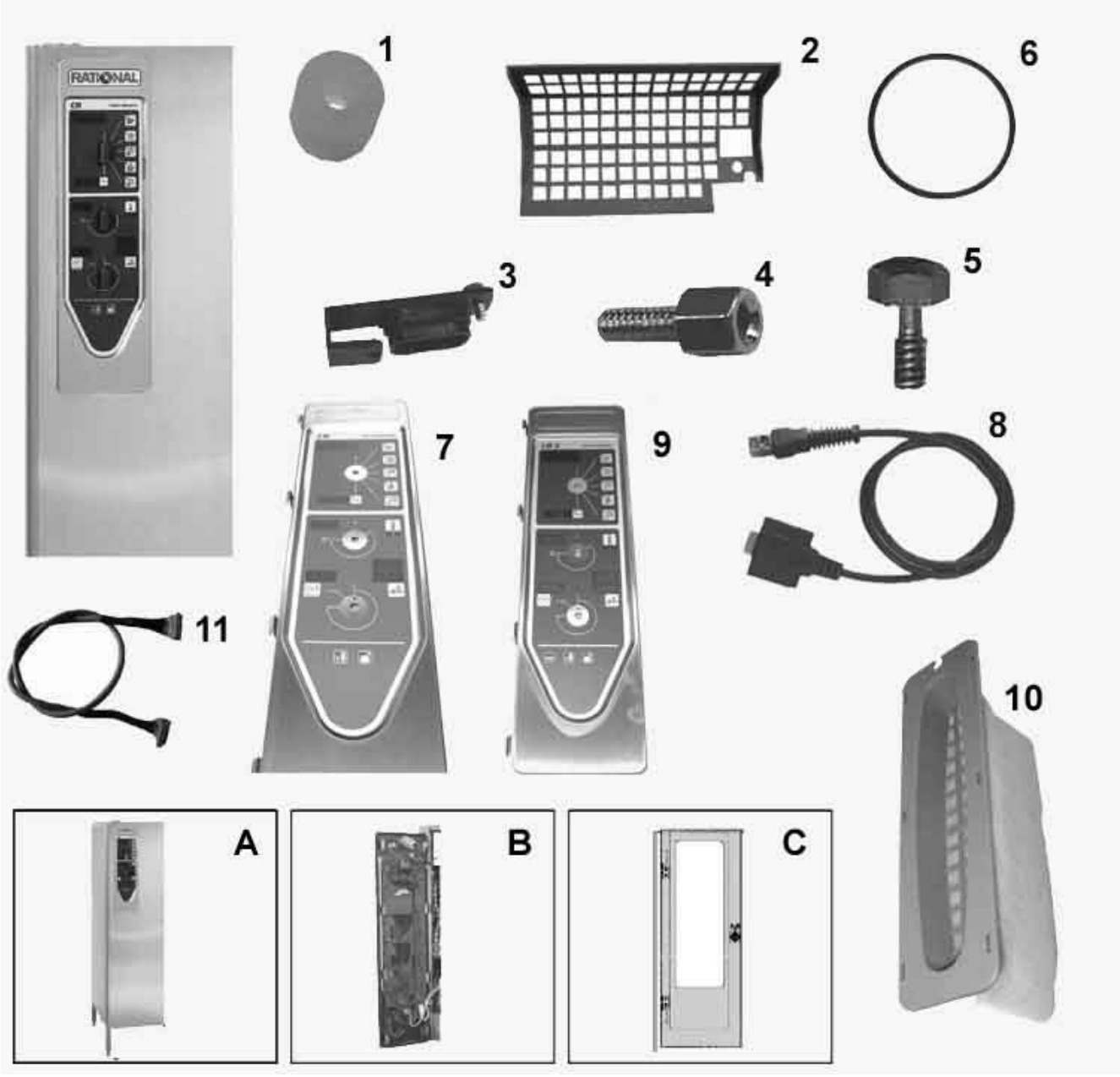
Overview



Overview

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Control panel



Control panel

Pos.	Part no.	Description	Qty.
2	2750.1334	Protective grating plastic for filter	
3	3040.0304	Protection cover for RS232 connection	
4	3040.0308	Spacer sleeve for connector Sub-D	
5	3040.0309	Locking screw for D-SUB	
6	5012.0565	O-ring inlet filter	
7	8720.1327	Control panel insert with overlay	
8	8817.1040	Interface cable for RS232	
10	8455.1377	Air inlet filter	
B		Panel insert	

Panel insert







Panel insert

Pos.	Part no.	Description	Qty.
1	1106.0160	Hex nut M6	
2	1206.0120	Tooth lock washer A6,4	
A		Panel insert	

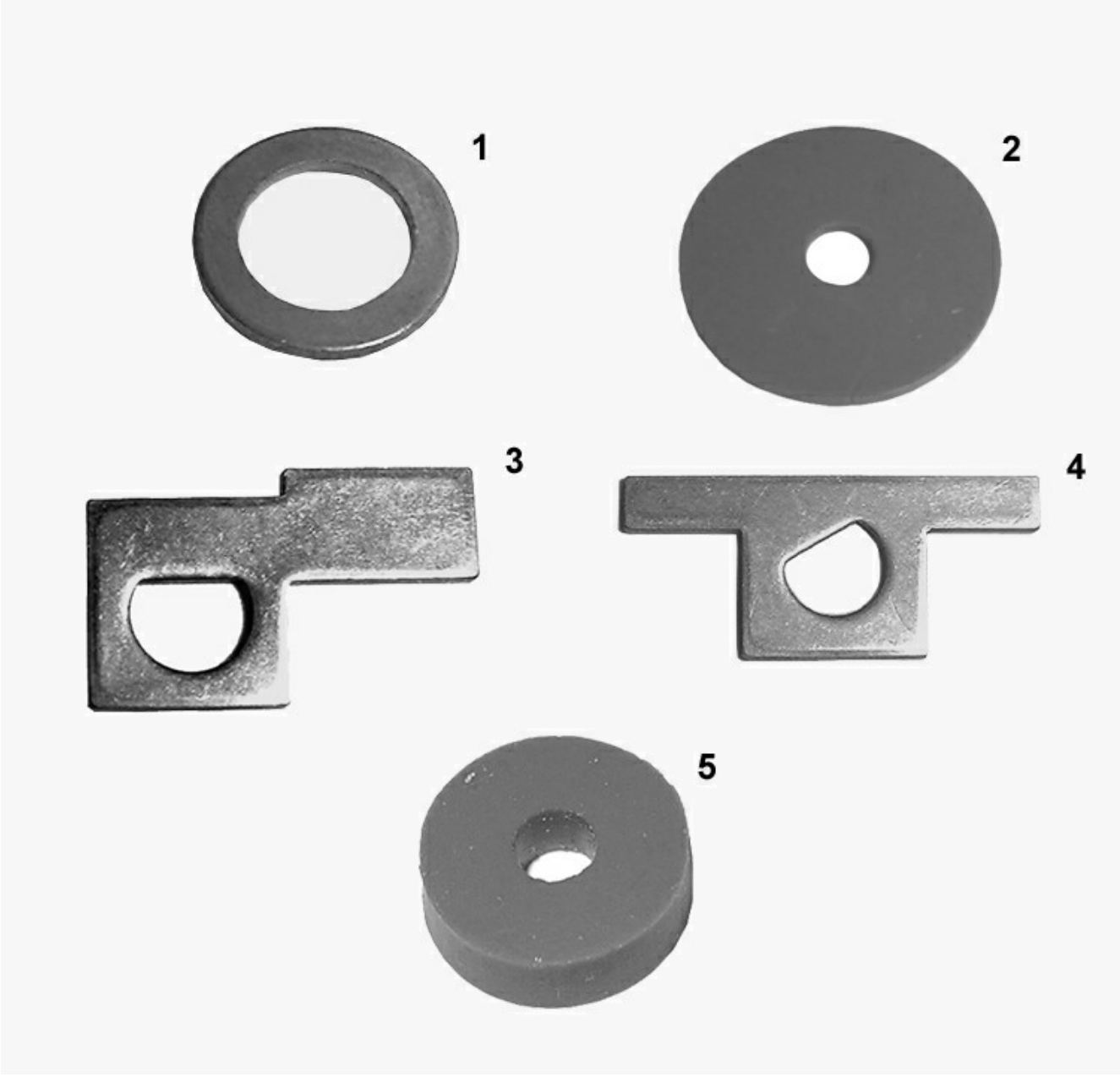
Panel insert



Panel insert

Pos.	Part no.	Description	Qty.
1	1103.0120	Hex nut M3	
2	1104.0121	Hex nut M4 self locking	
3	1304.0160	Washer A4,3	
4	1306.0218	Washer A4,3	
5	2039.0326	Spacer for pcb	
6	2052.1180	Sticker name trade sign Rational	
7	3006.0107	Buzzer	
8	3013.0344	Dial blue,	
9	4005.0103	Tie rap black	
9	4005.0101	Tie rap 145 mm	
10	5100.1011	Gasket	
11	5110.1027	Distance plate for front panel	
12	5110.1028	Gasket poti hot air, core temperature	
13	8720.1300	Bus cable CPU - operator pcb	
15	8720.1302	Power supply cable for operator pcb	
16	1603.0166	Rivet 3,2x7,9 CNS closed	
A	3040.3010	Operator pcb Electrical	

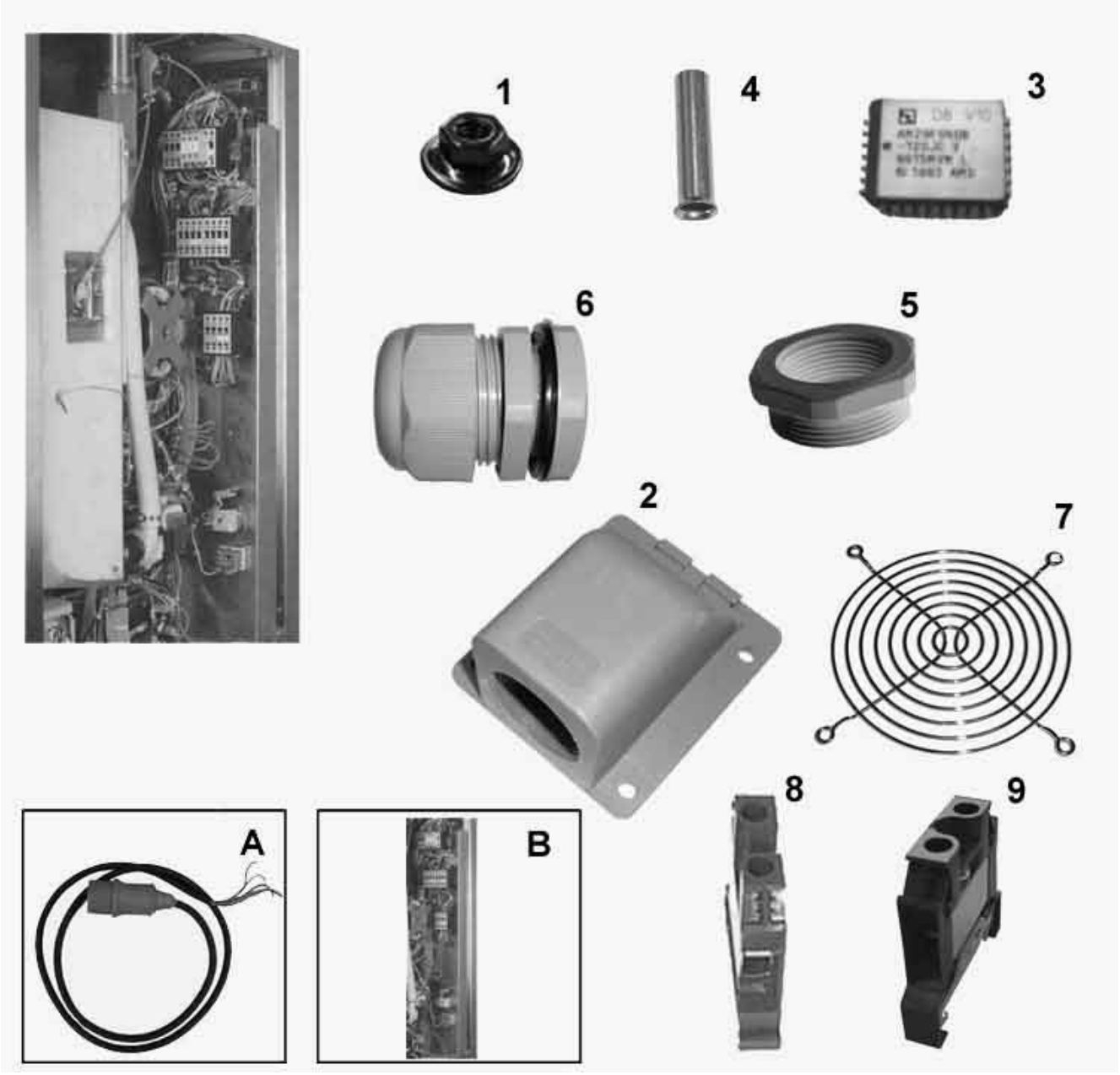
Operator pcb Electrical



Operator pcb Electrical

Pos.	Part no.	Description	Qty.
1	1315.0101	Copper washer 6x10	
2	5110.1029	Gasket mode switch	
3	2760.1100	Stop for Poti-Core temperature	
4	2760.1129	Stop for mode switch	
5	2022.0100	Silicone gasket red, for PG 9 15x4mm	

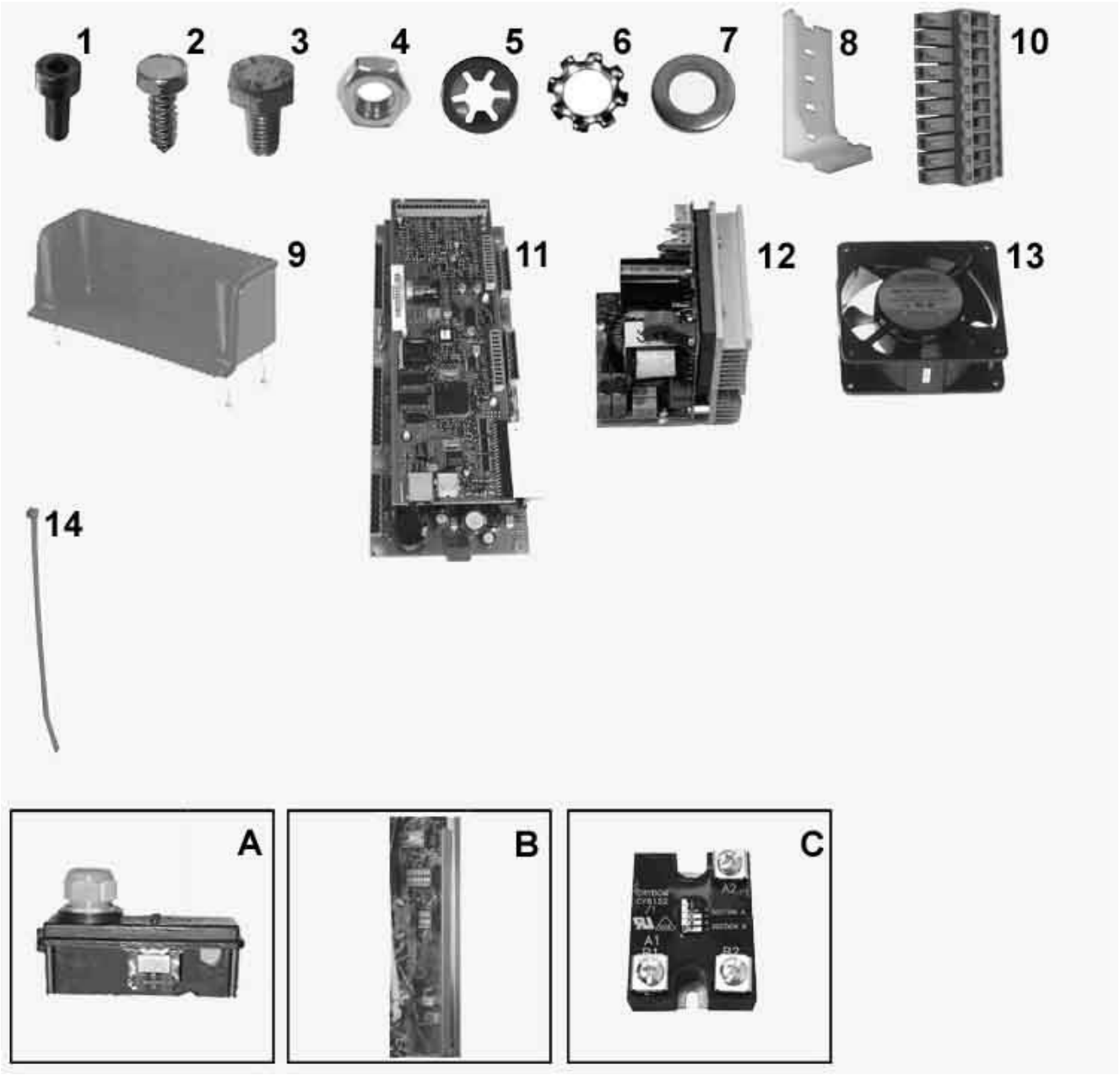
Electrical installation



Electrical installation

Pos.	Part no.	Description	Qty.
3	3040.0316	E-Prom C5.02	
4	4004.0114	Wire end sleeve 0,75 mm² blue insulated	
B		Contactor assembly 219	
B		Contactor assembly ship	
B		Contactor assembly	
B		Contactor assembly 214	
B		Contactor assembly 211	

Contactor assembly 211



Contactor assembly 211

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
4	1106.0160	Hex nut M6	
5	1107.0103	Star lock ø3	
6	1206.0120	Tooth lock washer A6,4	
6	1204.0120	Tooth lock washer A4,3	
7	1306.0222	Washer A6,4x15x1,5	
7	1306.0120	Washer A6,4	
7	1304.0160	Washer A4,3	
9	3038.0315	Cover for terminal box	
10	3040.0262	Multipoint connector left 10pin, 3.5	
11	3040.3001	Main pcb	
12	3040.3040	Motor control for fan motor	
A		Power connection box	
B		Contactor assembly 211	
C		SSR assembly	

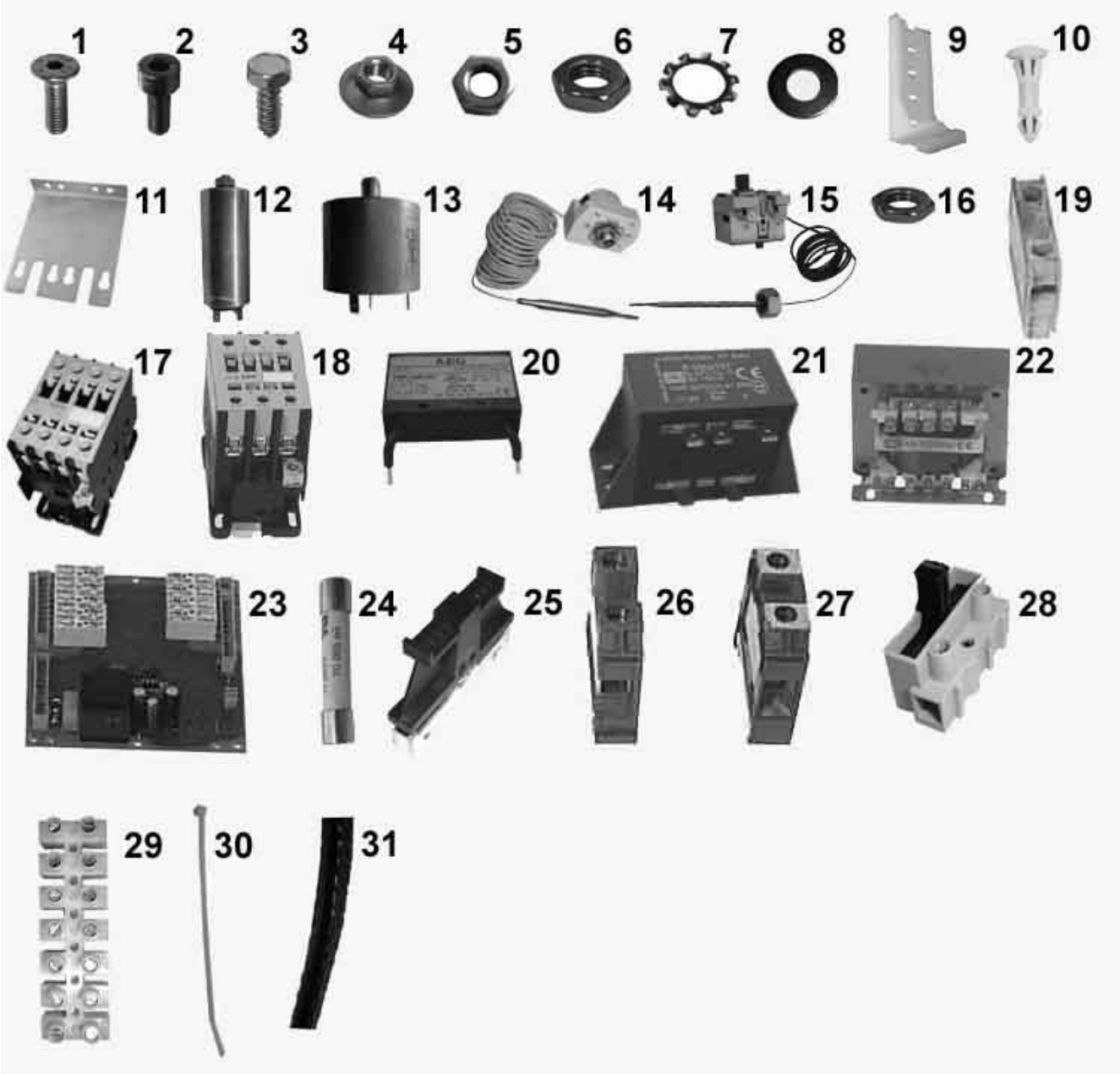
Power connection box



Power connection box

Pos.	Part no.	Description	Qty.
1	4001.1202	Terminal block 16mm² grey	
2	4001.1210	Earth terminal 16mm² yellow/green	
3	4001.1250	Terminal block 16mm² blue	
4	3038.0313	Terminal box M32 without cover	

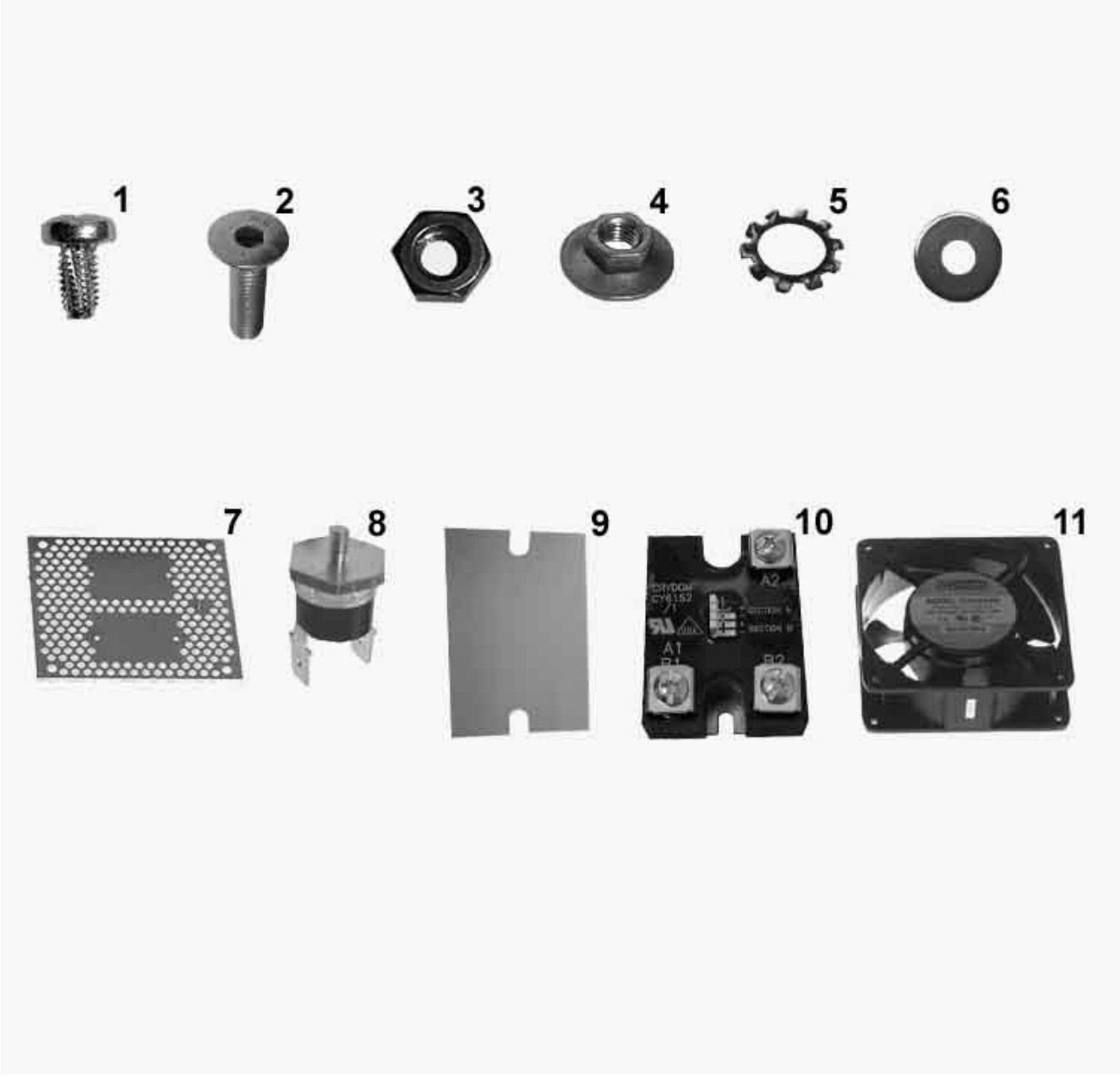
Contactor assembly 211



Contactor assembly 211

Pos.	Part no.	Description	Qty.
3	1004.2161	Hex self tapping screw 4,2x13	
4	1104.0122	Hex combination nut M4 galv	
6	1112.0220	Hex nut M12 flat	
7	1212.0160	Tooth lock washer A12,5	
10	2039.0370	Spacer 12x1,6	
13	3001.0455	Electronic noise filter	
14	3014.0300	Dry up protector 257°F/135°C	
15	3014.0326	Safety temperature limiter 365°C,	
16	3014.0327	Hex nut M10x1,0	
17	3028.0569	Contactor GE CL02A400	
19	3028.0560	Auxilliary contact BCLF10 N/O	
22	3037.0240	Control transformer	
24	4001.0224	Fuse 6.35x32mm	
25	4001.1203	End plate for mounting rail	
28	4001.1295	Fuse holder e 1003Si/1DS	
29	4001.1298	Sicotronic-Terminal 7poles	
31	5013.0100	Edge protection profile	

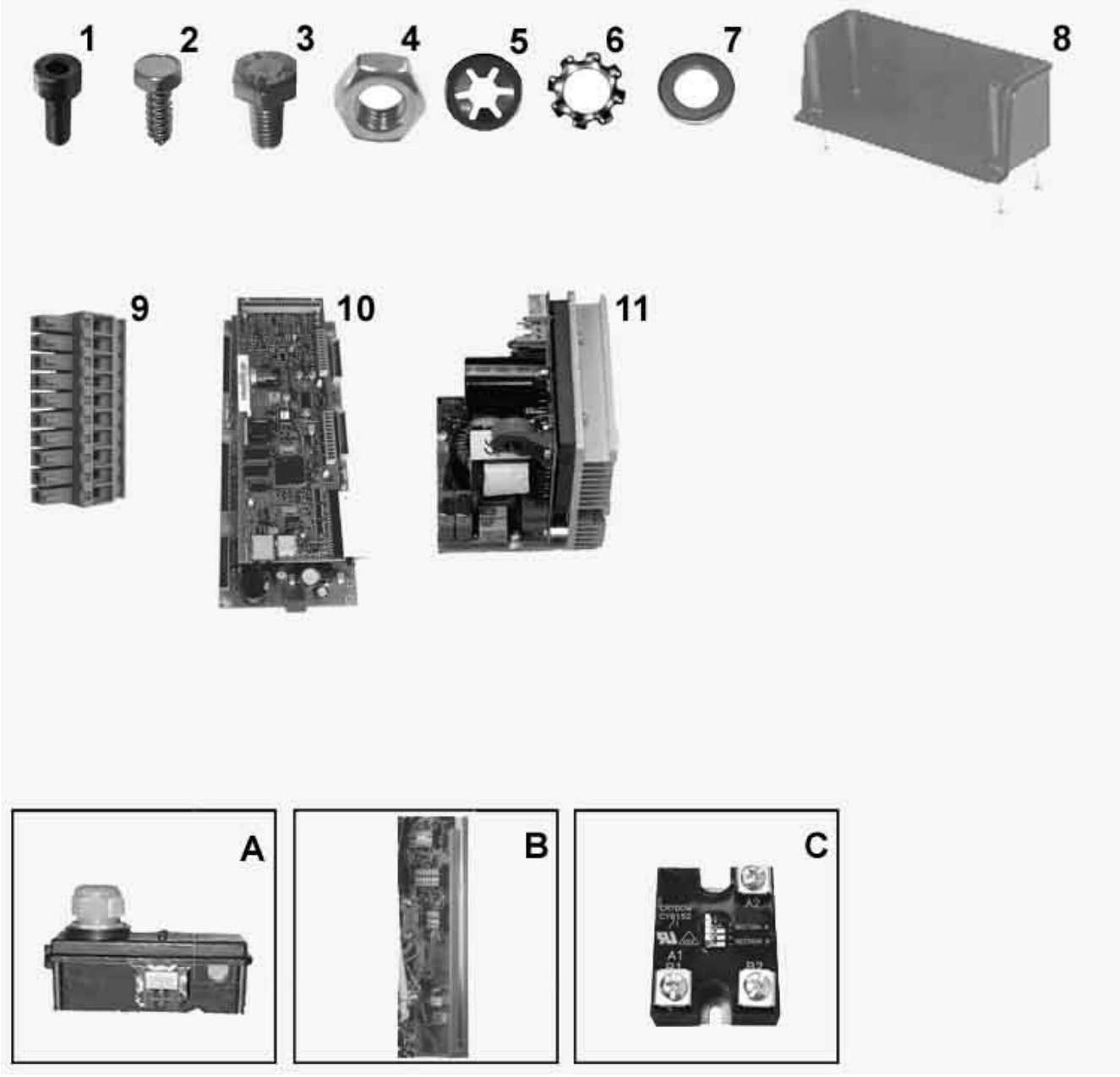
SSR assembly



SSR assembly

Pos.	Part no.	Description	Qty.
1	1004.0500	Raised countersunk metal screw M4x8 oval head	
2	1004.0662	Allen screw M4x25	
3	1104.0120	Hex nut M4	
4	1104.0122	Hex combination nut M4 galv	
5	1204.0120	Tooth lock washer A4,3	
6	1306.0218	Washer A4,3	
7	2930.1302	Cooling plate solid state relay	
8	3014.0325	Bimetall switch 110°,SSR	
10	3028.0533	Solid state relais	
11	3101.1008	Cooling fan	

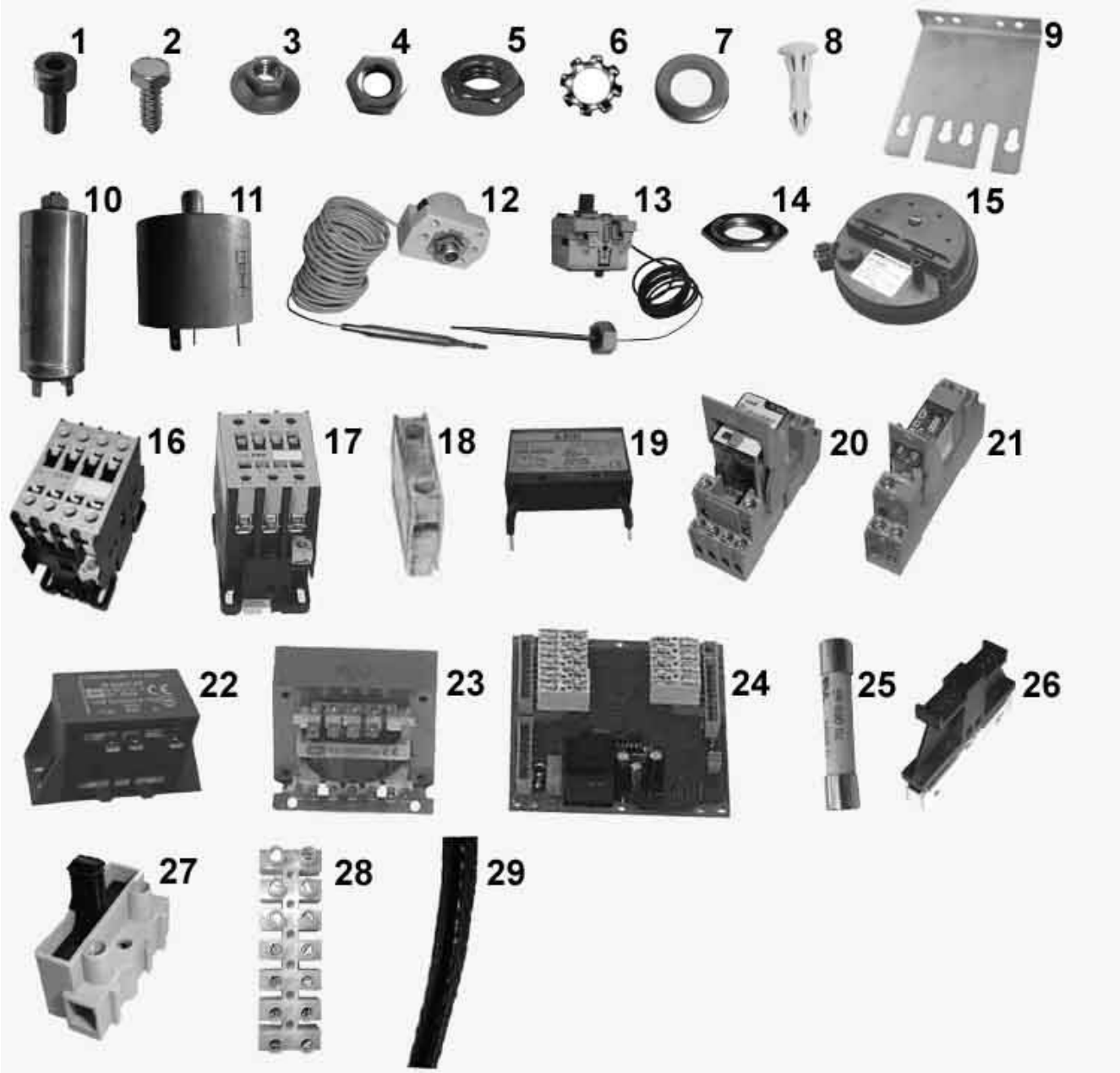
Contactor assembly 214



Contactor assembly 214

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
4	1106.0160	Hex nut M6	
5	1107.0103	Star lock ø3	
6	1204.0120	Tooth lock washer A4,3	
6	1206.0120	Tooth lock washer A6,4	
7	1306.0222	Washer A6,4x15x1,5	
7	1304.0160	Washer A4,3	
7	1306.0120	Washer A6,4	
8	3038.0315	Cover for terminal box	
9	3040.0262	Multipoint connector left 10pin, 3.5	
10	3040.3001	Main pcb	
11	3040.3040	Motor control for fan motor	
A		Power connection box	
B		Contactor assembly 214	
C		SSR assembly	

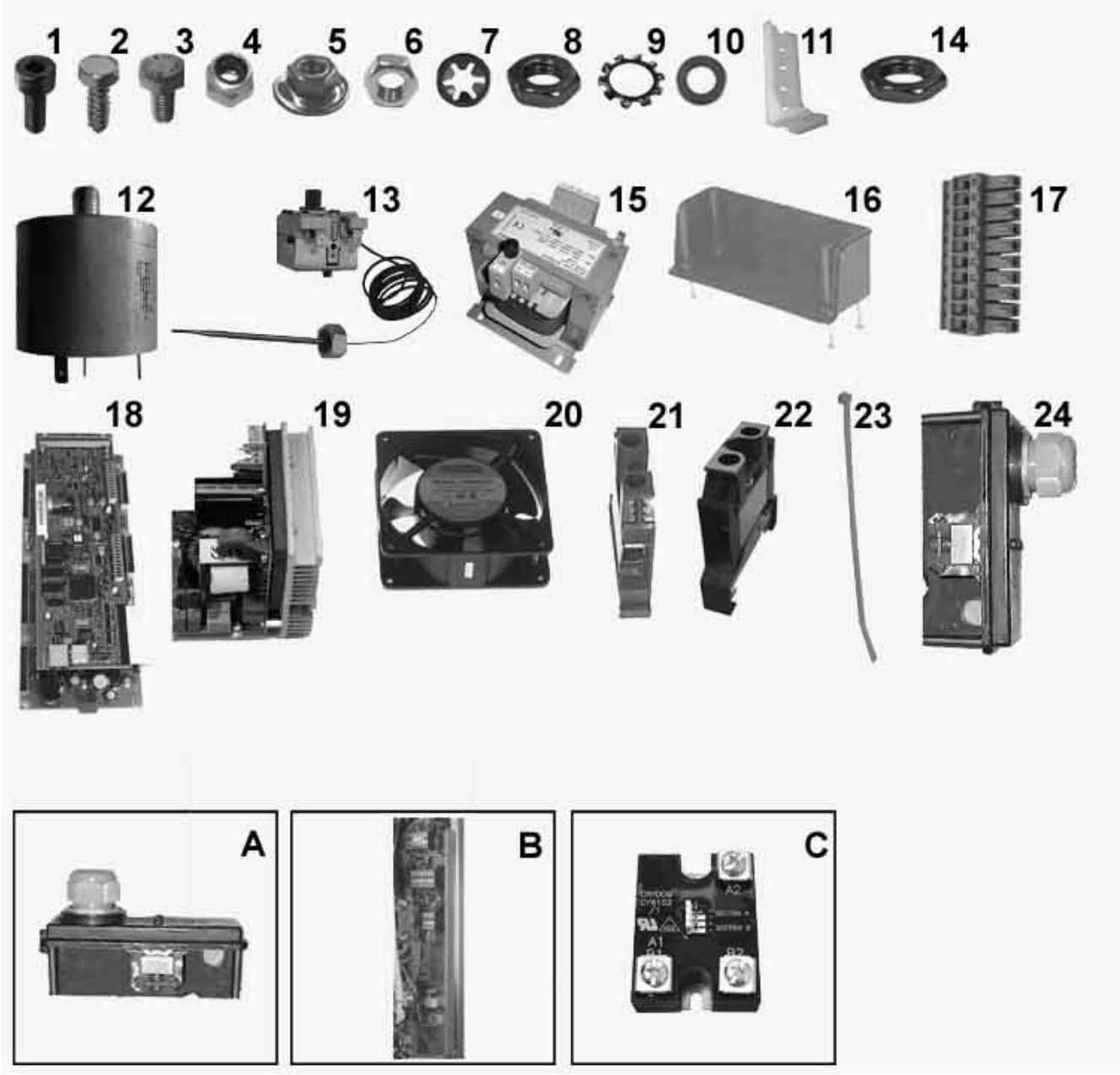
Contactor assembly 214



Contactor assembly 214

Pos.	Part no.	Description	Qty.
2	1004.2161	Hex self tapping screw 4,2x13	
3	1104.0122	Hex combination nut M4 galv	
5	1112.0220	Hex nut M12 flat	
6	1212.0160	Tooth lock washer A12,5	
8	2039.0370	Spacer 12x1,6	
11	3001.0455	Electronic noise filter	
12	3014.0300	Dry up protector 257°F/135°C	
13	3014.0326	Safety temperature limiter 365°C,	
14	3014.0327	Hex nut M10x1,0	
16	3028.0569	Contactor GE CL02A400	
18	3028.0560	Auxilliary contact BCLF10 N/O	
23	3037.0240	Control transformer	
25	4001.0224	Fuse 6.35x32mm	
26	4001.1203	End plate for mounting rail	
27	4001.1295	Fuse holder e 1003Si/1DS	
29	5013.0100	Edge protection profile	

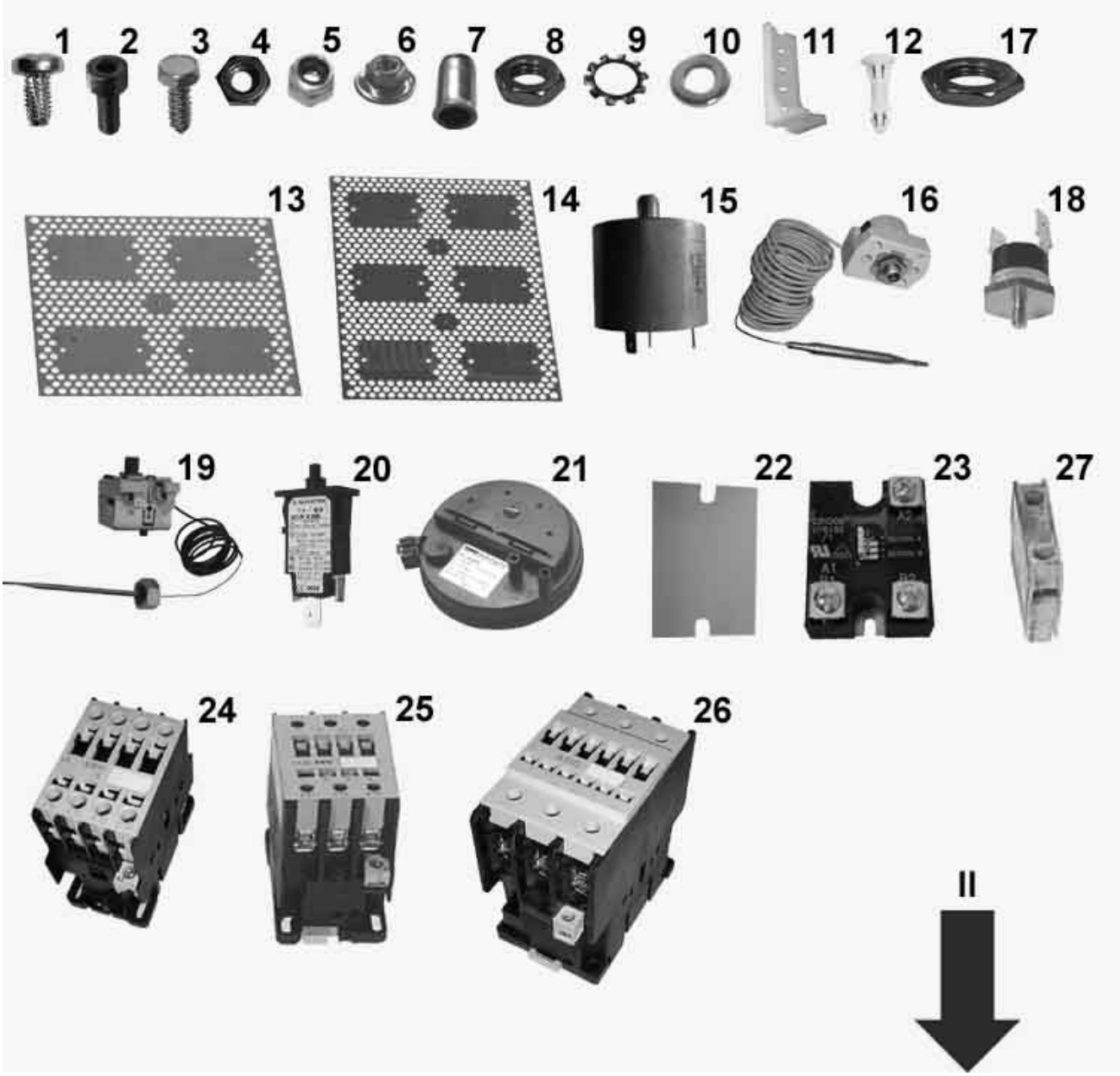
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
6	1106.0160	Hex nut M6	
7	1107.0103	Star lock ø3	
9	1206.0120	Tooth lock washer A6,4	
9	1204.0120	Tooth lock washer A4,3	
10	1306.0120	Washer A6,4	
10	1304.0160	Washer A4,3	
10	1306.0222	Washer A6,4x15x1,5	
16	3038.0315	Cover for terminal box	
17	3040.0262	Multipoint connector left 10pin, 3.5	
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A		Power connection box	
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C		SSR assembly	

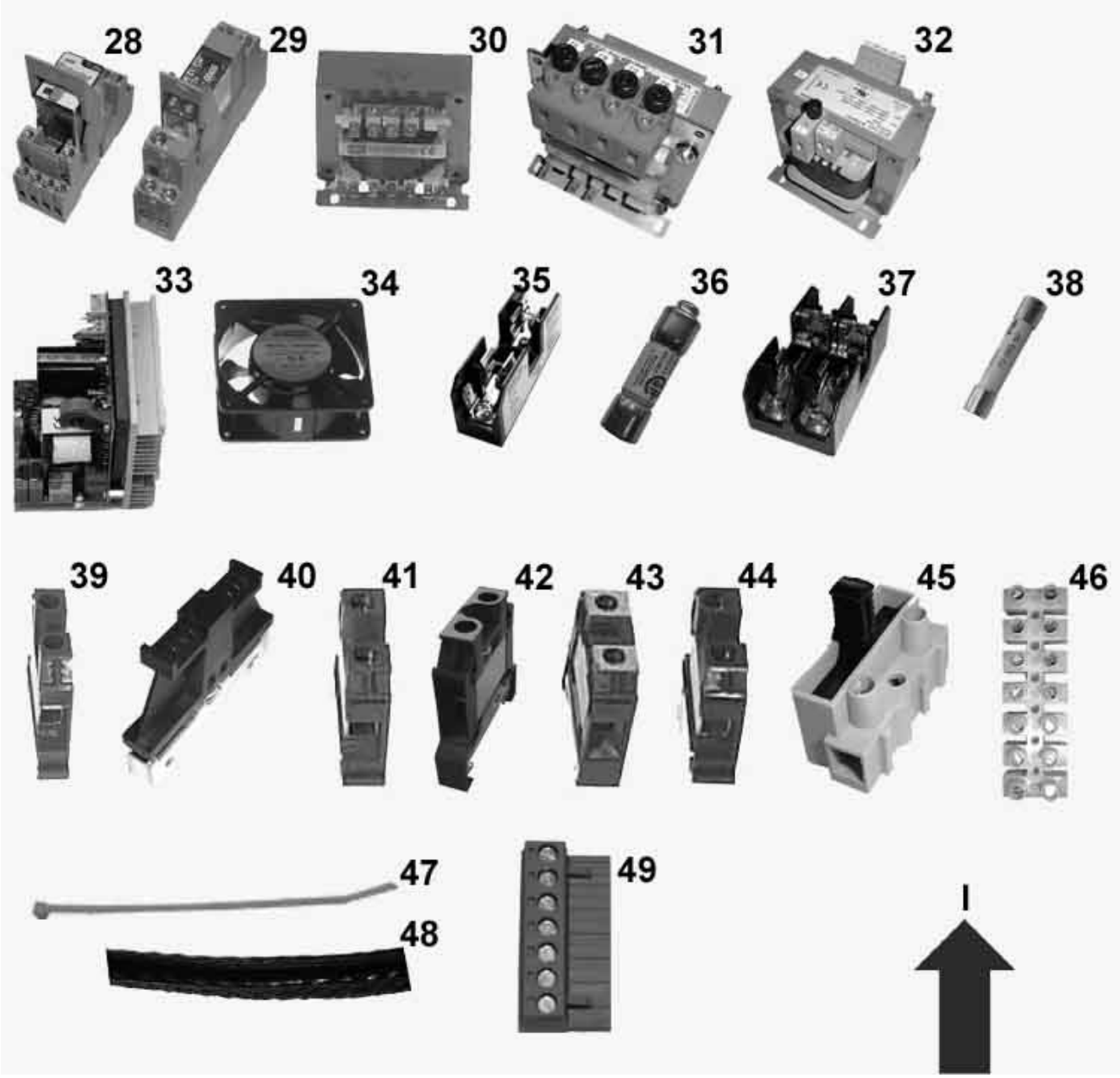
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
3	1004.2161	Hex self tapping screw 4,2x13	
6	1104.0122	Hex combination nut M4 galv	
8	1112.0220	Hex nut M12 flat	
9	1212.0160	Tooth lock washer A12,5	
12	2039.0370	Spacer 12x1,6	
15	3001.0455	Electronic noise filter	
16	3014.0300	Dry up protector 257°F/135°C	
17	3014.0327	Hex nut M10x1,0	
17	3014.0302	Hex nut M10 for dry-up protector	
19	3014.0326	Safety temperature limiter 365°C,	
24	3028.0569	Contactor GE CL02A400	
27	3028.0560	Auxilliary contact BCLF10 N/O	
30	3037.0240	Control transformer	
38	4001.0224	Fuse 6.35x32mm	
40	4001.1203	End plate for mounting rail	
45	4001.1295	Fuse holder e 1003Si/1DS	
48	5013.0100	Edge protection profile	

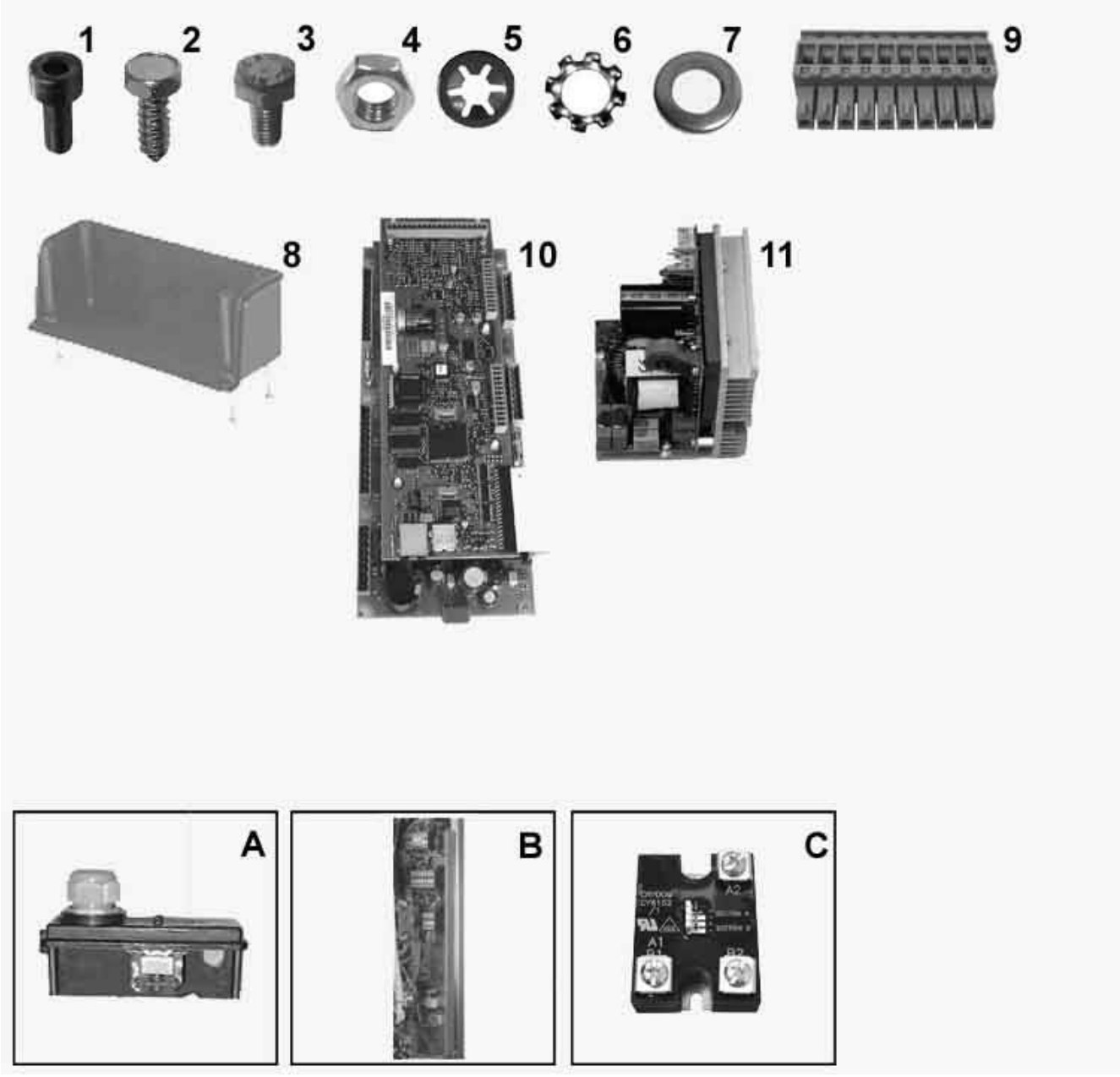
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
3	1004.2161	Hex self tapping screw 4,2x13	
6	1104.0122	Hex combination nut M4 galv	
8	1112.0220	Hex nut M12 flat	
9	1212.0160	Tooth lock washer A12,5	
12	2039.0370	Spacer 12x1,6	
15	3001.0455	Electronic noise filter	
16	3014.0300	Dry up protector 257°F/135°C	
17	3014.0327	Hex nut M10x1,0	
17	3014.0302	Hex nut M10 for dry-up protector	
19	3014.0326	Safety temperature limiter 365°C,	
24	3028.0569	Contactor GE CL02A400	
27	3028.0560	Auxilliary contact BCLF10 N/O	
30	3037.0240	Control transformer	
38	4001.0224	Fuse 6.35x32mm	
40	4001.1203	End plate for mounting rail	
45	4001.1295	Fuse holder e 1003Si/1DS	
48	5013.0100	Edge protection profile	

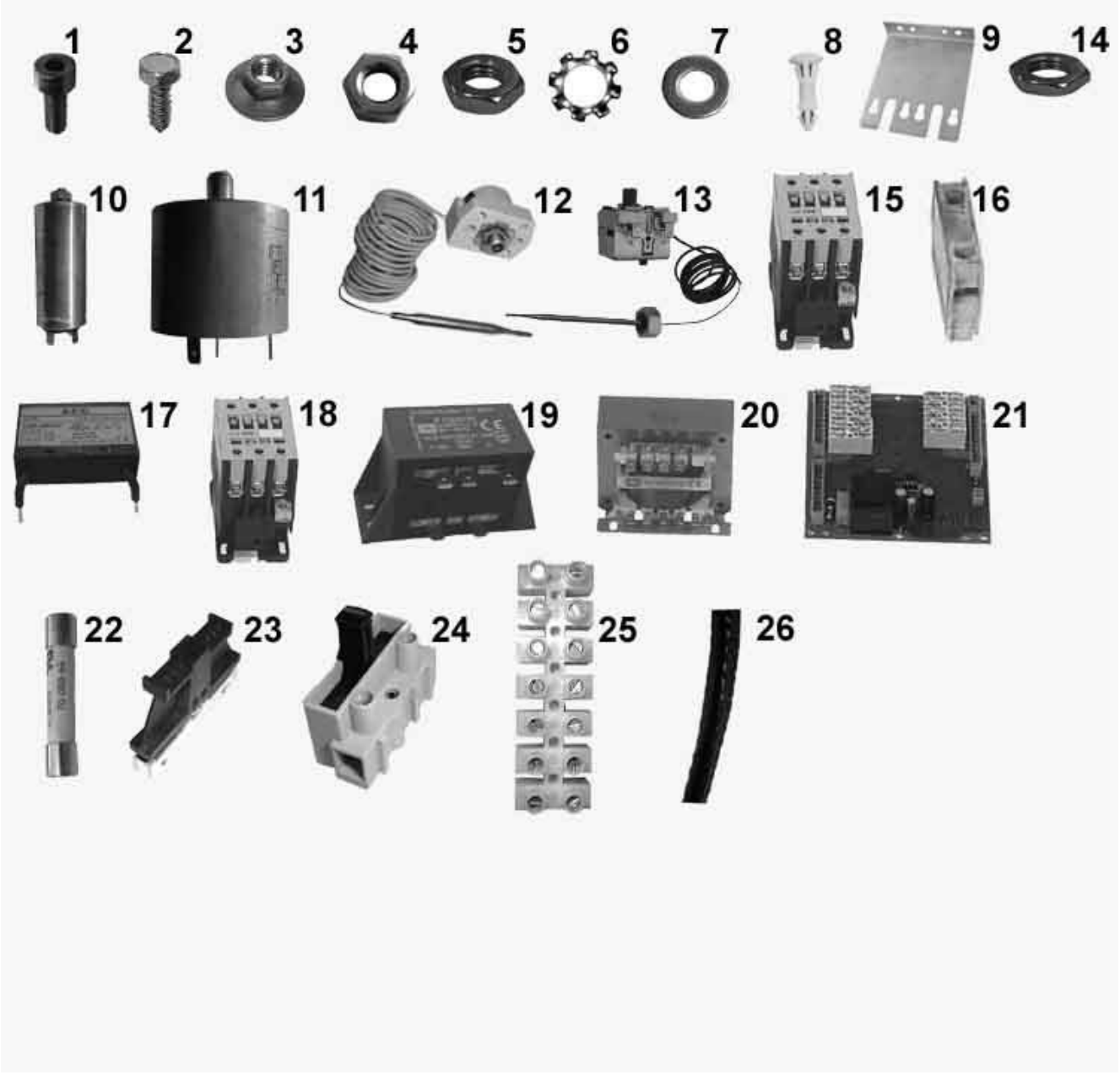
Contactor assembly 219



Contactor assembly 219

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
4	1106.0160	Hex nut M6	
5	1107.0103	Star lock ø3	
6	1204.0120	Tooth lock washer A4,3	
6	1206.0120	Tooth lock washer A6,4	
7	1306.0222	Washer A6,4x15x1,5	
7	1304.0160	Washer A4,3	
7	1306.0120	Washer A6,4	
8	3038.0315	Cover for terminal box	
9	3040.0262	Multipoint connector left 10pin, 3.5	
10	3040.3001	Main pcb	
11	3040.3040	Motor control for fan motor	
A		Power connection box	
B		Contactor assembly 219	
C		SSR assembly	

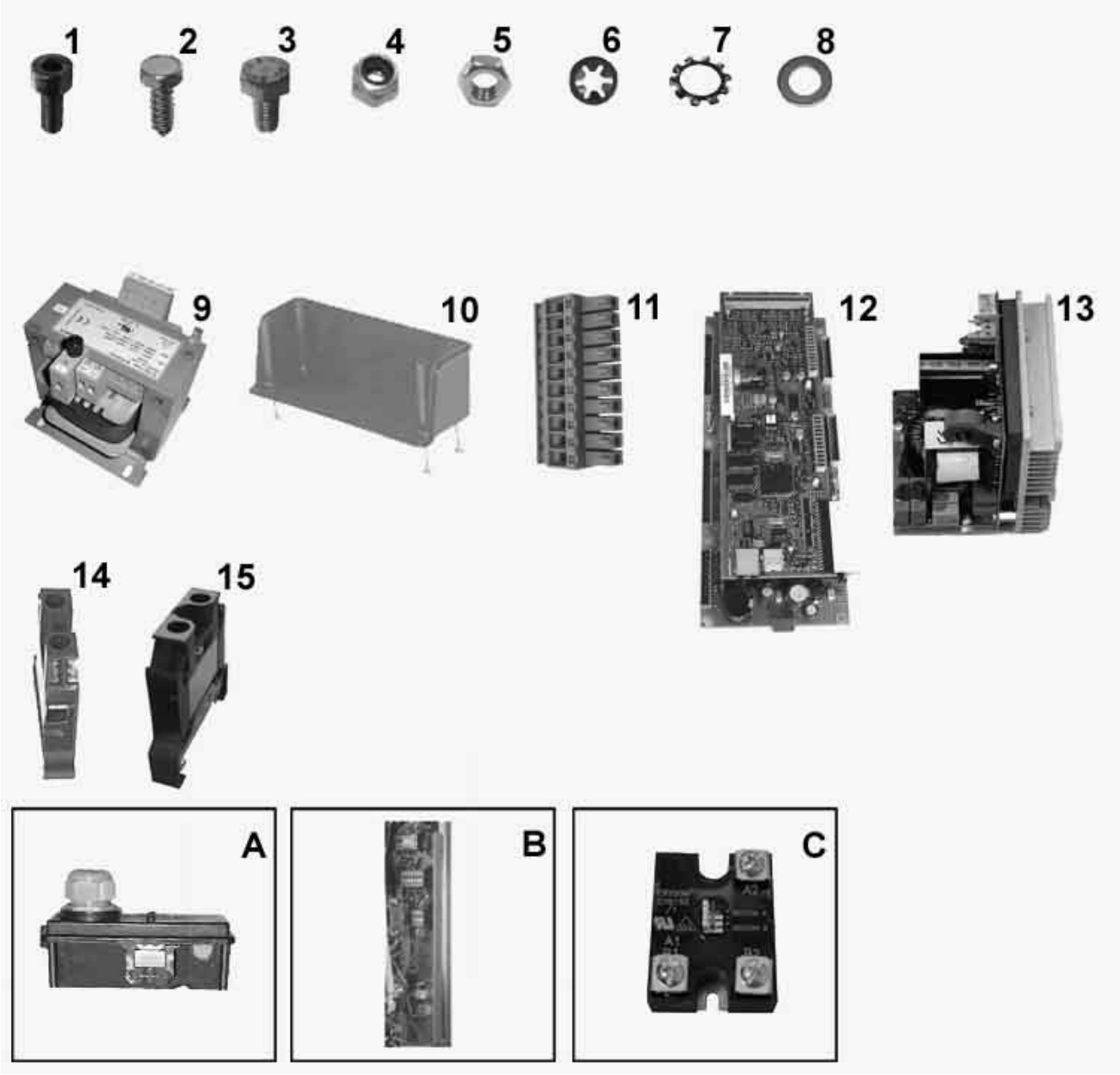
Contactor assembly 219



Contactor assembly 219

Pos.	Part no.	Description	Qty.
2	1004.2161	Hex self tapping screw 4,2x13	
3	1104.0122	Hex combination nut M4 galv	
5	1112.0220	Hex nut M12 flat	
6	1212.0160	Tooth lock washer A12,5	
8	2039.0370	Spacer 12x1,6	
11	3001.0455	Electronic noise filter	
12	3014.0300	Dry up protector 257°F/135°C	
13	3014.0326	Safety temperature limiter 365°C,	
14	3014.0327	Hex nut M10x1,0	
16	3028.0560	Auxilliary contact BCLF10 N/O	
18	3028.0569	Contactor GE CL02A400	
20	3037.0240	Control transformer	
22	4001.0224	Fuse 6.35x32mm	
23	4001.1203	End plate for mounting rail	
24	4001.1295	Fuse holder e 1003Si/1DS	
25	4001.1298	Sicotronic-Terminal 7poles	
26	5013.0100	Edge protection profile	

Contactor assembly ship



Contactor assembly ship

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
5	1106.0160	Hex nut M6	
6	1107.0103	Star lock ø3	
7	1206.0120	Tooth lock washer A6,4	
7	1204.0120	Tooth lock washer A4,3	
8	1304.0160	Washer A4,3	
8	1306.0222	Washer A6,4x15x1,5	
8	1306.0120	Washer A6,4	
10	3038.0315	Cover for terminal box	
11	3040.0262	Multipoint connector left 10pin, 3.5	
12	3040.3001	Main pcb	
13	3040.3040	Motor control for fan motor	
A		Power connection box	
B		Contactor assembly ship	
C		SSR assembly	

Contactor assembly ship



Contactor assembly ship

Pos.	Part no.	Description	Qty.
1	1004.2161	Hex self tapping screw 4,2x13	
2	1104.0122	Hex combination nut M4 galv	
3	1112.0220	Hex nut M12 flat	
4	1212.0160	Tooth lock washer A12,5	
5	2039.0370	Spacer 12x1,6	
6	3001.0455	Electronic noise filter	
7	3014.0300	Dry up protector 257°F/135°C	
8	3014.0302	Hex nut M10 for dry-up protector	
8	3014.0327	Hex nut M10x1,0	
9	3014.0326	Safety temperature limiter 365°C,	
11	3028.0569	Contactor GE CL02A400	
12	3028.0560	Auxilliary contact BCLF10 N/O	
15	3037.0240	Control transformer	
17	4001.0224	Fuse 6.35x32mm	
18	4001.1203	End plate for mounting rail	
19	4001.1295	Fuse holder e 1003Si/1DS	
21	5013.0100	Edge protection profile	

Clima Plus



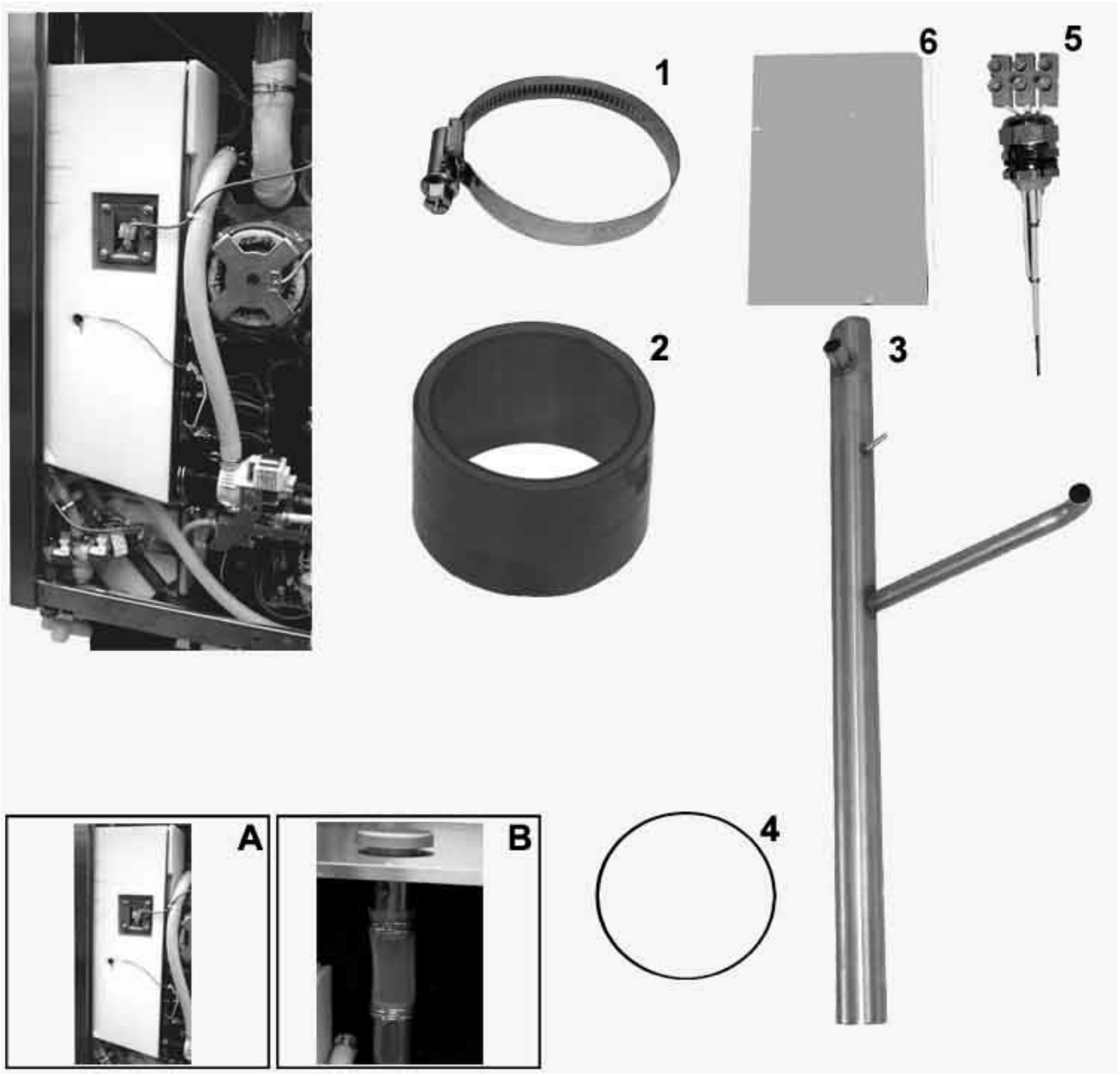




Clima Plus

Pos.	Part no.	Description	Qty.
1	2066.0531	Hose clamp ø56	
2	2112.1301	Silicone hose safety valve	
4	3014.1016	Thermocouple	
22	8455.1209	Vent cover	

Steam generator, Bypass



Steam generator, Bypass

Pos.	Part no.	Description	Qty.
2	2112.1006	Steam hose Ø50x50mm	
3	2910.1303	Venting pipe	
6	5003.0300	Insulation, melamin resin foam	
A		Steam generator	
B		Safety valve	

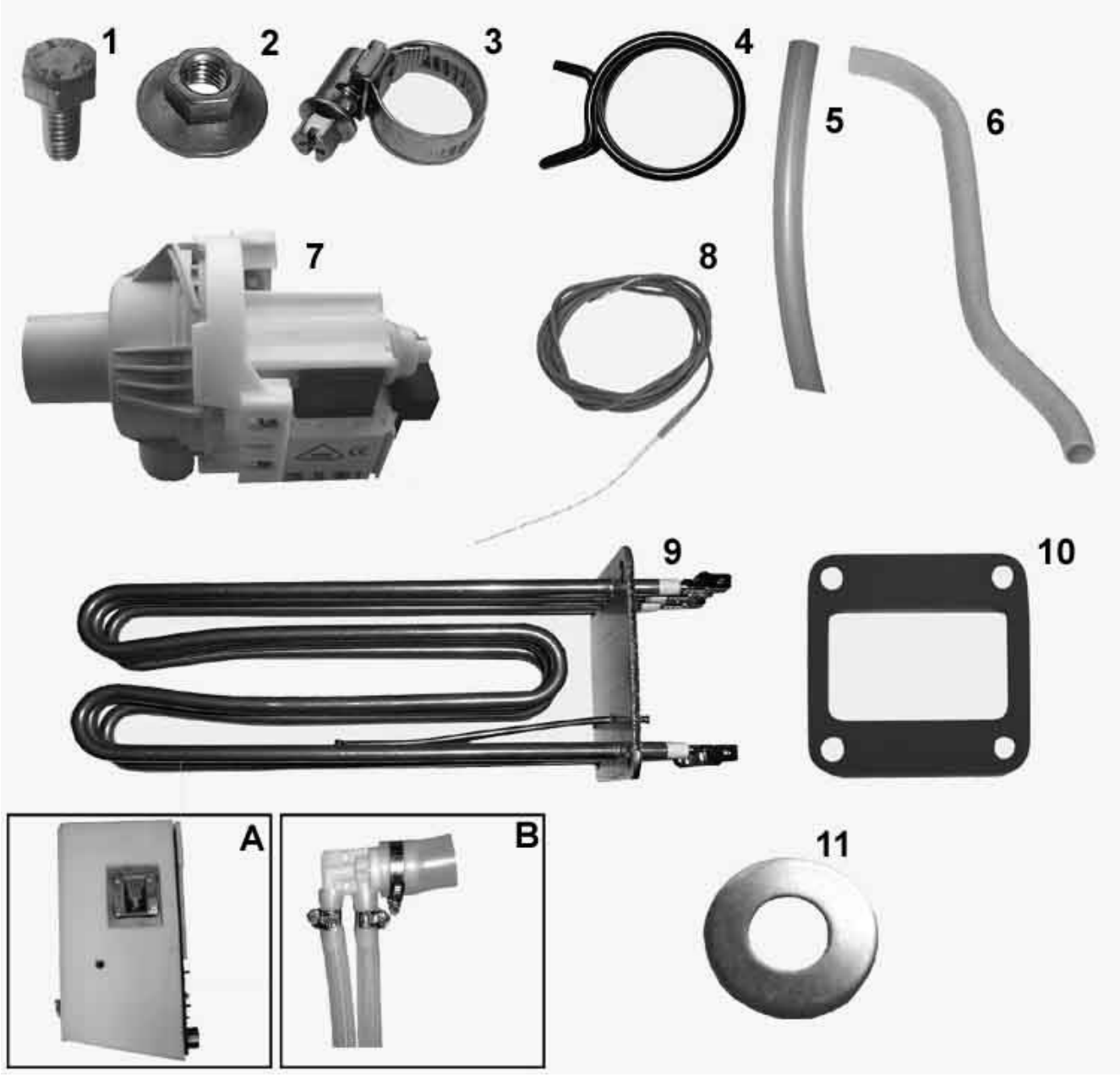
Steam generator



Steam generator

Pos.	Part no.	Description	Qty.
1	1105.0120	Hex nut M5	
2	1205.0120	Tooth lock washer A5,3	
3	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
4	2066.0504	Hose clamp 40-60mm	
4	2066.0300	Hose clamp 50-70 mm	
5	2066.0518	Hose clamp 30mm	
6	2112.1006	Steam hose Ø50x50mm	
7	2740.1040	Fixing plate steam generator thermostat	
10	8801.0975	Neutral link 2,5mm² blue	
11	1106.0803	Hex combination nut M6 galv	
A		Steam generator cpl	
B		Venting valve	

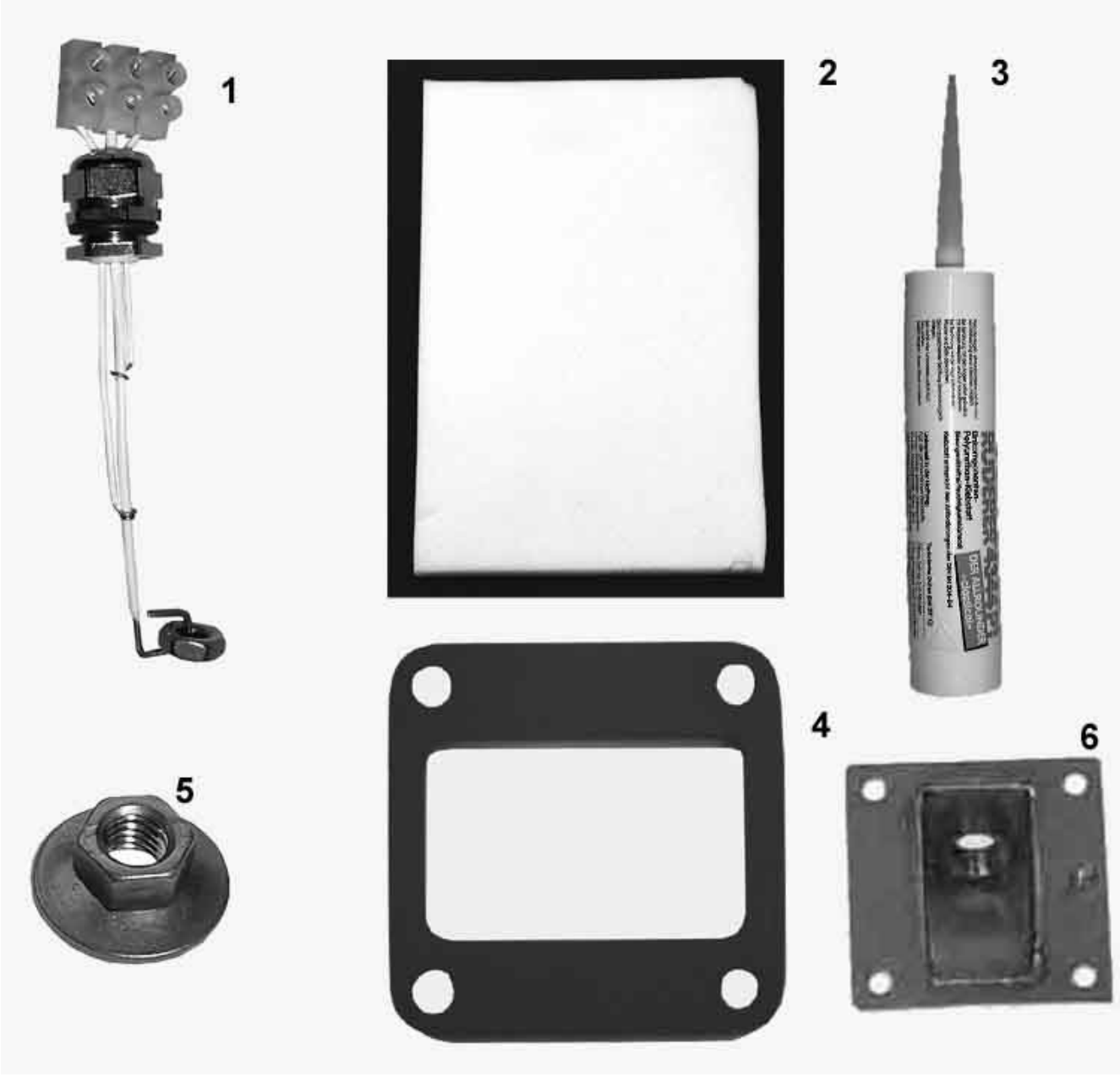
Steam generator cpl



Steam generator cpl

Pos.	Part no.	Description	Qty.
1	1006.0761	Hex screw M6x12	
2	1106.0803	Hex combination nut M6 galv	
3	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
4	2066.0518	Hose clamp 30mm	
4	2066.0526	Hose clamp ø46mm	
4	2066.0519	Hose clamp Ø35,6mm	
6	2112.1303	Emptying hose steam generator	
7	3002.1000	Emptying pump	
7	3002.1005	Emptying pump	
9	3201.1004	Heating element	
10	5110.1003	Gasket for heating element	
11	1306.0222	Washer A6,4x15x1,5	
A	8350.1302	Steam generator insolated	
B	8354.1304--	Venting valve for steam generation	
B		Pump connection	

Steam generator insolated



Steam generator insolated

Pos.	Part no.	Description	Qty.
1	3002.0402	Filling level electrode 90 mm	
2	5003.0300	Insulation, melamin resin foam	
3	5006.0500	Polyurethan-Glue for insulation 310ml	
4	5110.1003	Gasket for heating element	
5	1106.0803	Hex combination nut M6 galv	
6	2920.1300	Level elektrode insert	

Pump connection



Pump connection

Pos.	Part no.	Description	Qty.
1	2062.0331	Junction pressure hose GS 10	
2	2066.0527	Hose clamp ø14mm	
3	2066.0530	Hose clamp ø16.4mm	
4		Silicon hose	
5	2118.1000	Pump connection spout	
6	2120.1259	Stop plug 10mm	
7	4005.0101	Tie rap 145 mm	

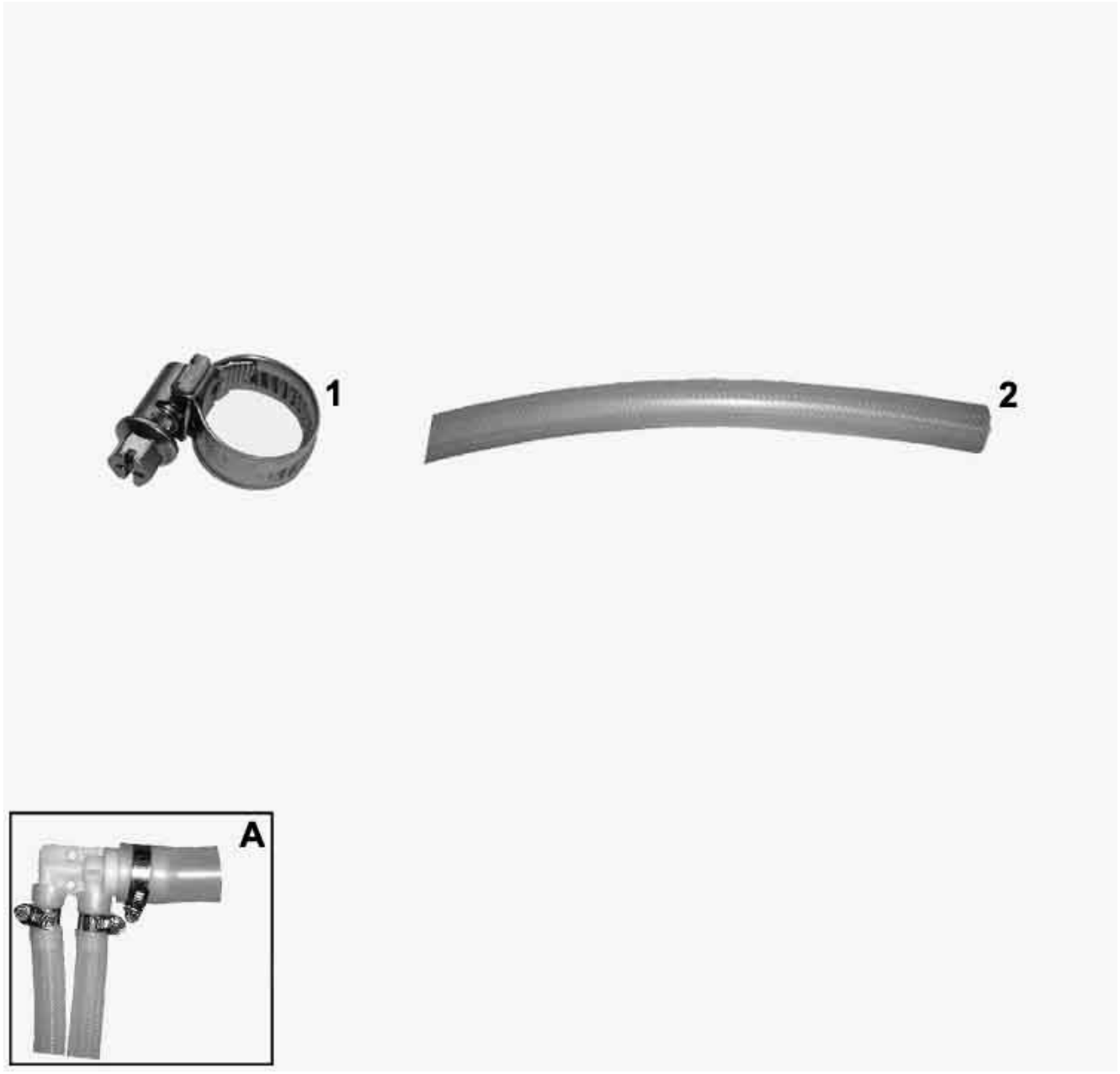
Venting valve for steam generation



Venting valve for steam generation

Pos.	Part no.	Description	Qty.
1	2062.0332	Receptacle for ventilation valve SG	
2	2066.0506	Hose clamp 20-32mm	
3	2069.0108	Ventilation valve	
4	2112.1310	Form hose for ventilation of steam generator	

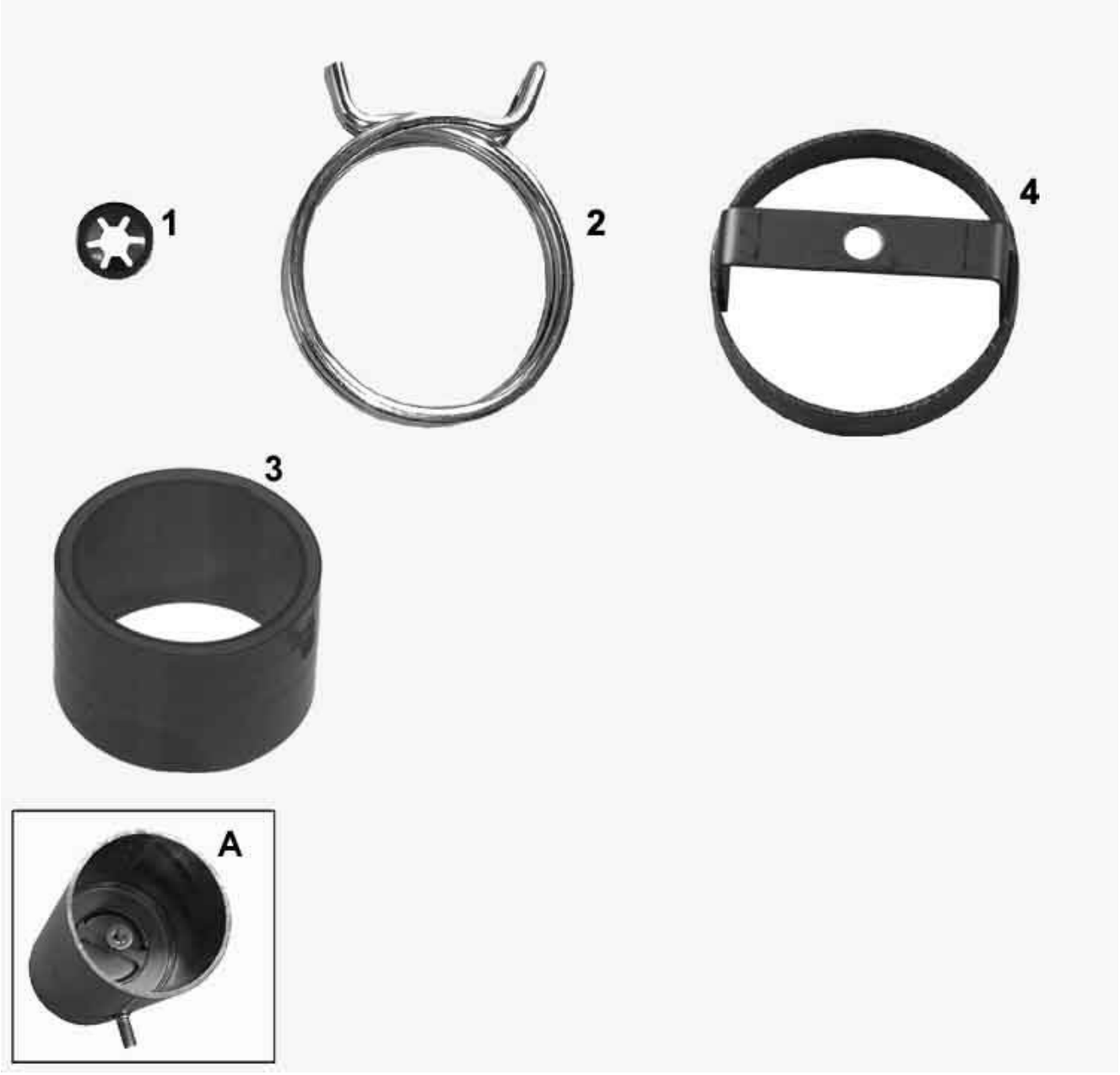
Venting valve



Venting valve

Pos.	Part no.	Description	Qty.
1	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
2	2067.0050	Pressure hose d10mm	
A	8354.1304--	Venting valve for steam generation	

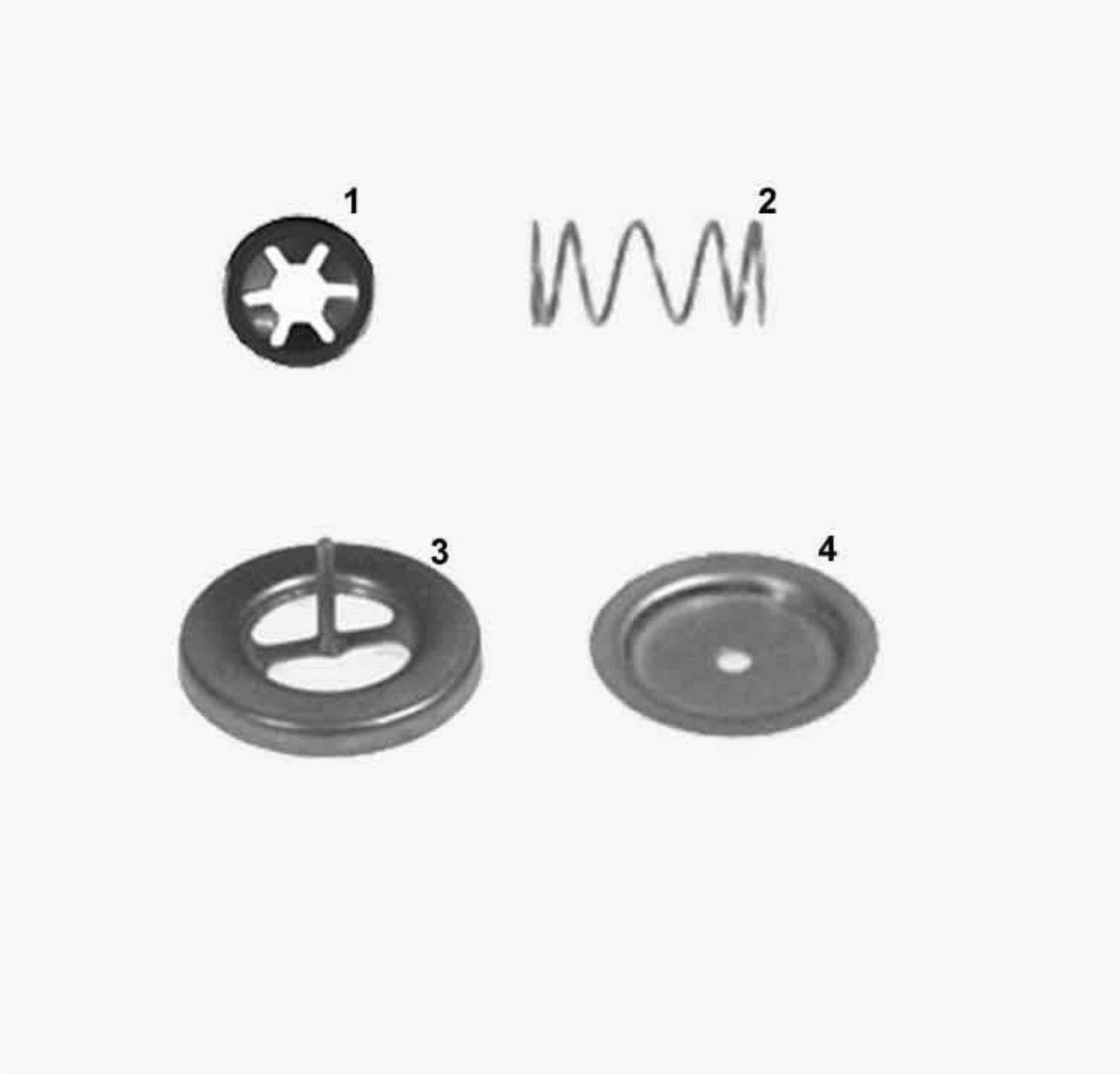
Safety valve



Safety valve

Pos.	Part no.	Description	Qty.
1	1107.0103	Star lock ø3	
2	2066.0531	Hose clamp ø56	
4	8450.1310	Spacer ring	
A	8450.1304	Safety valve	

Safety valve



Safety valve

Pos.	Part no.	Description	Qty.
1	1107.0103	Star lock ø3	
2	2001.0117	Compression spring for safety valve	
3		Base for safety valve	
4	2064.1304	Cover for safety valve	

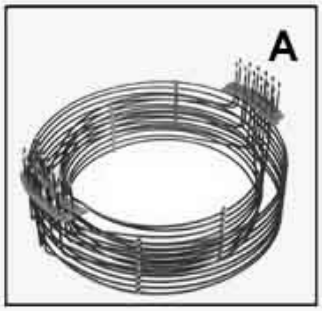
Hot air heating







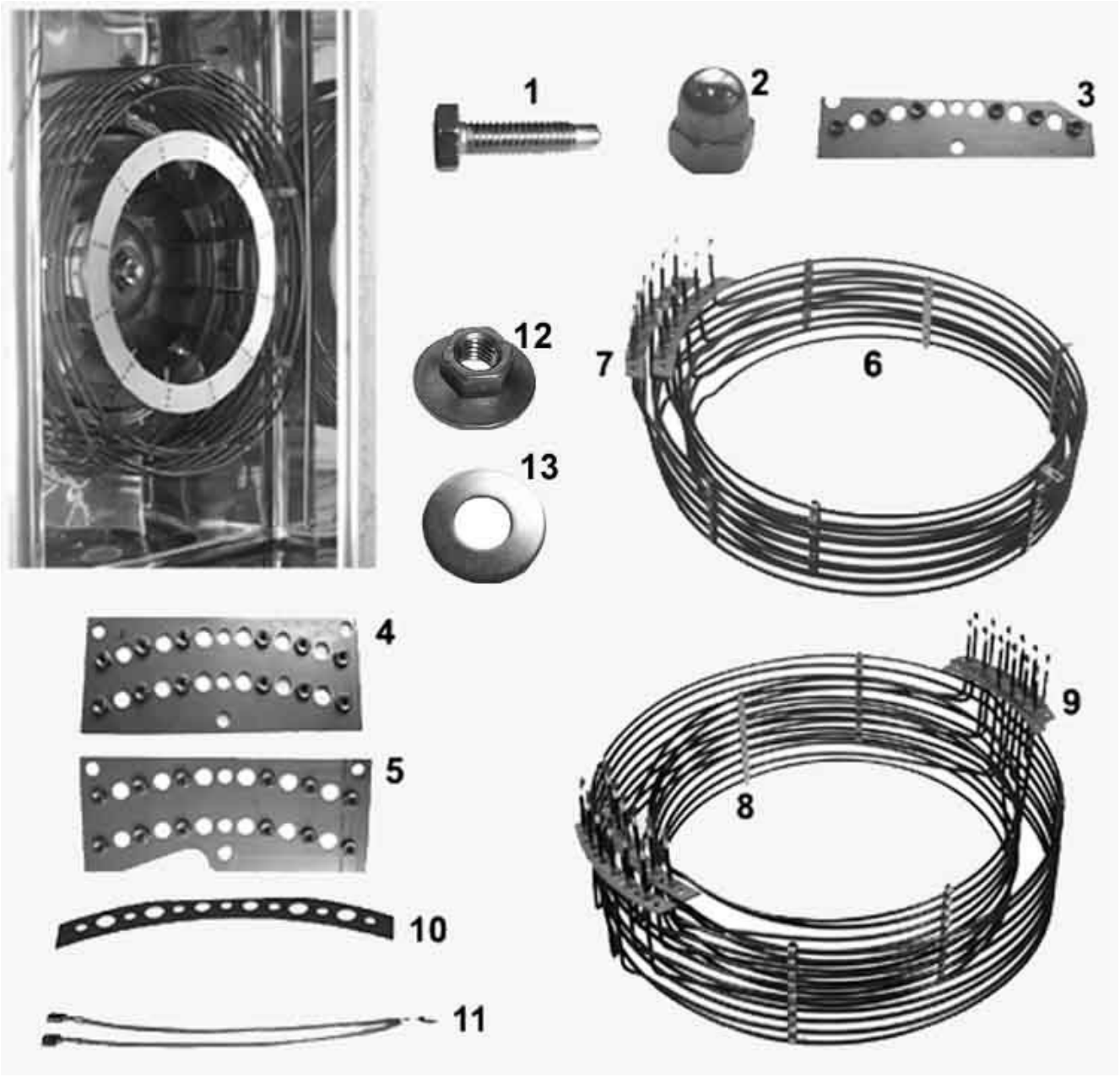




Hot air heating

Pos.	Part no.	Description	Qty.
2	2150.1251	External double flange hot air heater	
A		Heating assy	

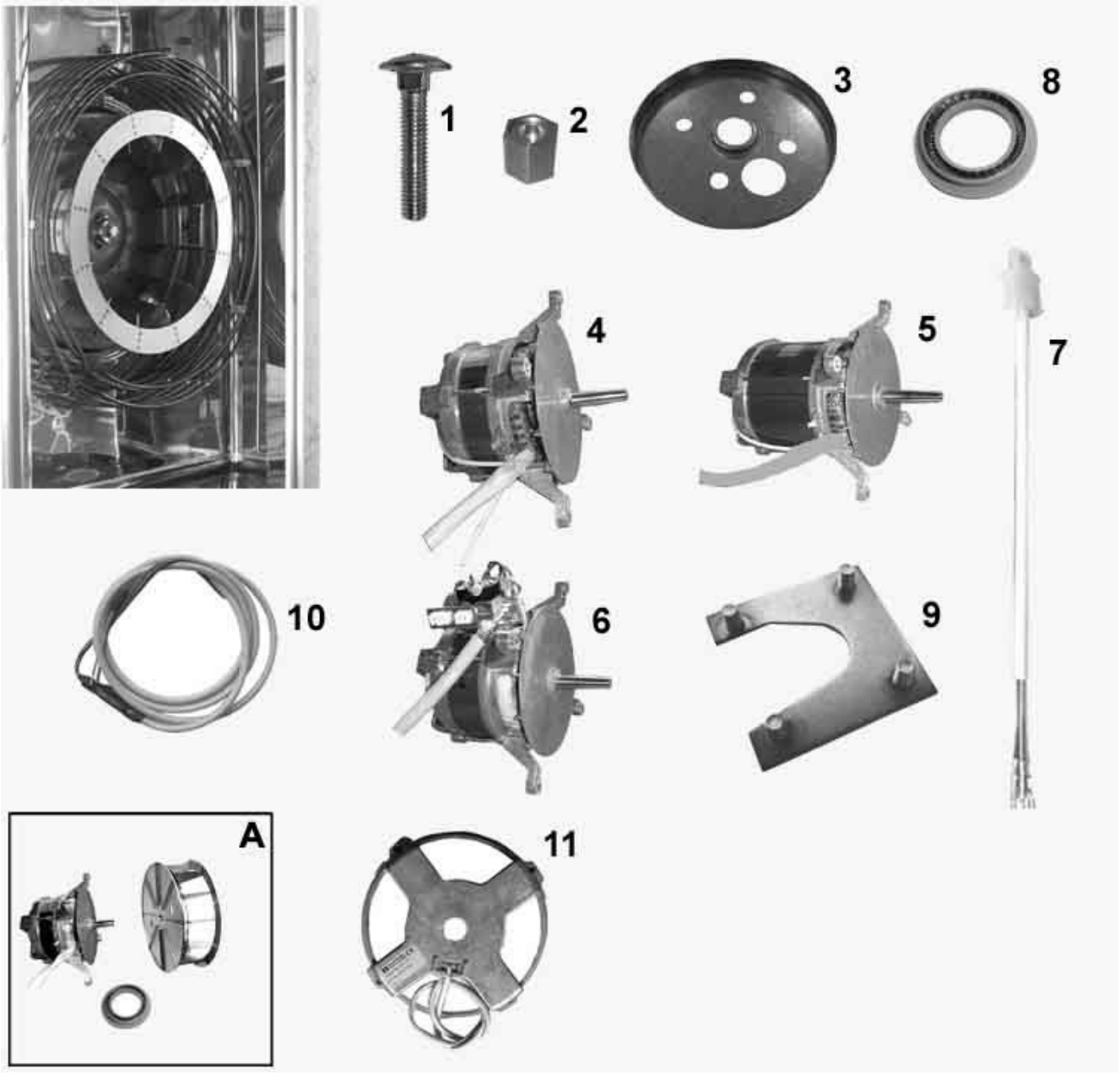
Heating assy



Heating assy

Pos.	Part no.	Description	Qty.
1	1006.0766	Hex screw M6x25	
2	1106.0360	Cap nut M6, high shape	
4	2150.1251	External double flange hot air heater	
6	3200.1000	Inner heating assembly	
7	3200.1001	Outer heating assembly	
10	5110.1009	Seal for heating assembly	
11	8801.0975	Neutral link 2,5mm² blue	
12	1106.0803	Hex combination nut M6 galv	
13	1306.0222	Washer A6,4x15x1,5	

Motor and fan wheel



Motor and fan wheel

Pos.	Part no.	Description	Qty.
1	1008.1005	Square necked mushroom head bolt 8x40	
2	2120.1306	Spacer SW19x17	
3	2920.1301	Inner sealing flange	
6	3100.1083	Fan motor 4pol	
8	5001.0207	Motor shaft gasket	
9	8514.1339	Motor shaft gasket mounting support	
11	8720.1384	Hallsensor cpl	
A		Fan motor assy	
A		Fan motor assy	

Fan motor assy



Fan motor assy

Pos.	Part no.	Description	Qty.
1	1010.0762	Hex screw M10x20	
2	1108.0260	Hex nut M8	
3	1208.0260	Spring washer B8	
4	1328.0102	Safety washer A10,2	
5	2012.0512	Fan wheel	

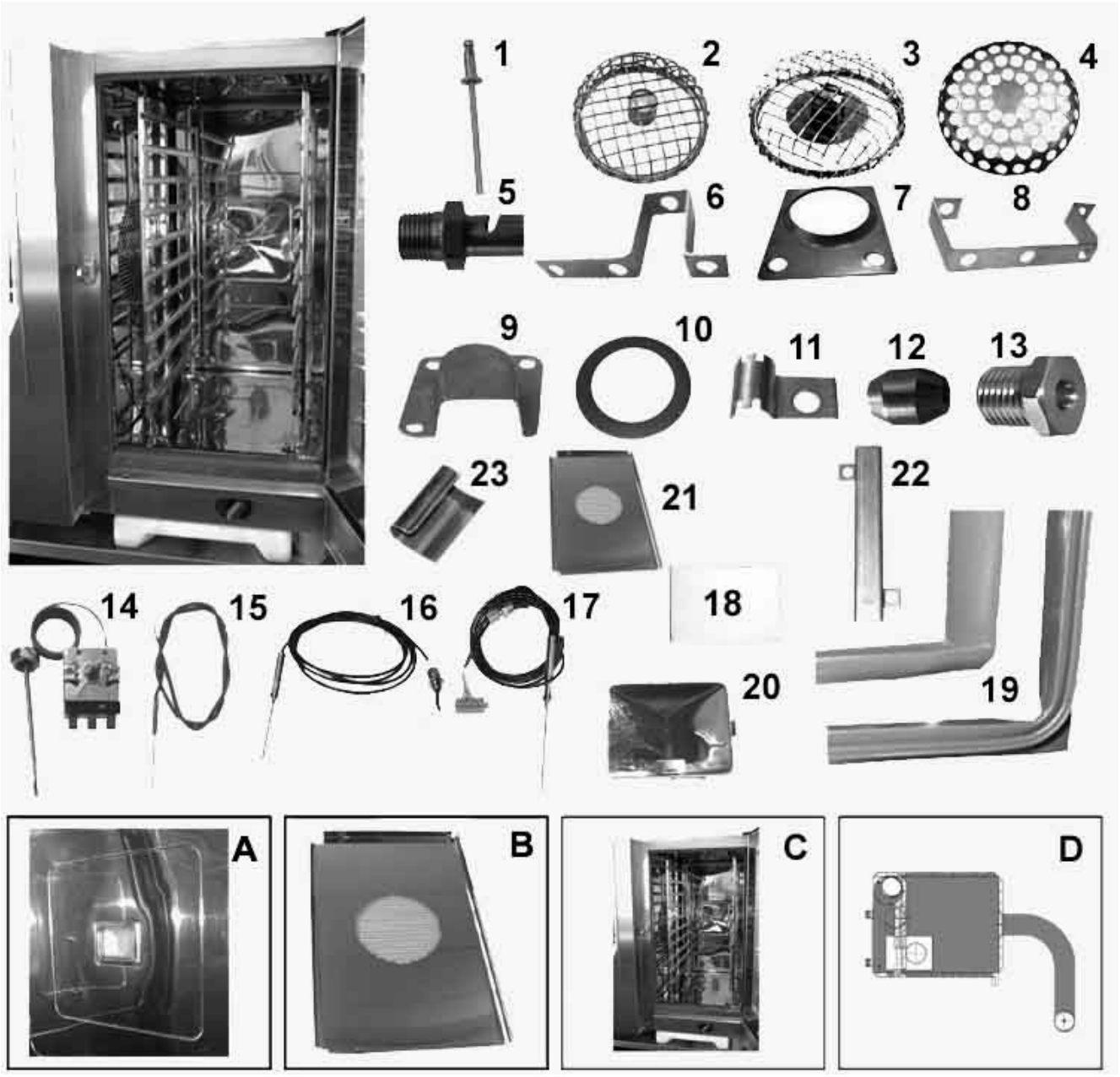
Fan motor assy



Fan motor assy

Pos.	Part no.	Description	Qty.
2	1008.1005	Square necked mushroom head bolt 8x40	
3	1010.0762	Hex screw M10x20	
4	1106.0220	Hex nut M6 flat	
5	1108.0260	Hex nut M8	
6	1208.0260	Spring washer B8	
7	1306.0120	Washer A6,4	
8	1315.0101	Copper washer 6x10	
9	1315.0109	Copper washer 8.5x16x1,2	
10	1328.0102	Safety washer A10,2	
14	2012.0512	Fan wheel	
17	2120.1306	Spacer SW19x17	
18	2920.1301	Inner sealing flange	
21	5001.0207	Motor shaft gasket	
23	8514.1339	Motor shaft gasket mounting support	

Interior cabinet



Interior cabinet

Pos.	Part no.	Description	Qty.
3	2005.0305	Outlet sieve w. disc	
5	2035.0112	Moistening nozzle	
6	2720.1073	Mounting device for int.cabinet sensor	
8	2720.1364	Mounting device f. int. cabinet sensors	
9	2720.1417	Cover for steam inlet pipe	
11	2760.1089	Guide bush for core temperatur sensor	
12	3014.0162	Sealing cone for thermocouple	
13	3014.0163	Gasket sleeve with nipple	
15	3014.1000	Thermocouple for interior cabinet	
16	3035.0711	Meat probe sensor	
18	5003.0300	Insulation, melamin resin foam	
19	5105.1021	Door gasket	
20	8514.1018	Reflector for interior light	
23	2760.1132	Holding bracket core probe tip	
A		Interior light	
B	8516.1357	Air baffle	
D		Quenching box	

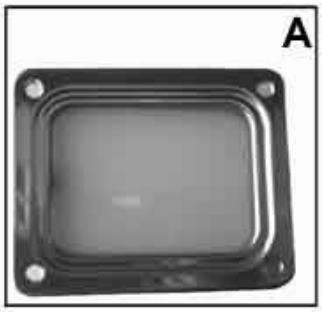
Interior light



1



2



A

Interior light

Pos.	Part no.	Description	Qty.
1	1008.0753	Hex screw M5x8	
2	3024.0201	Halogen bulb 300°C	
A	8514.1034	Gasket frame with glass and gaskets	

Gasket frame with glass and gaskets



Gasket frame with glass and gaskets

Pos.	Part no.	Description	Qty.
1	5110.1022	External gasket frame for interior light	
2	5110.1023	Internal gasket frame for interior light	
3	5201.1000	Glass for interior lamp	
4	8514.1017	Gasket frame for interior light	

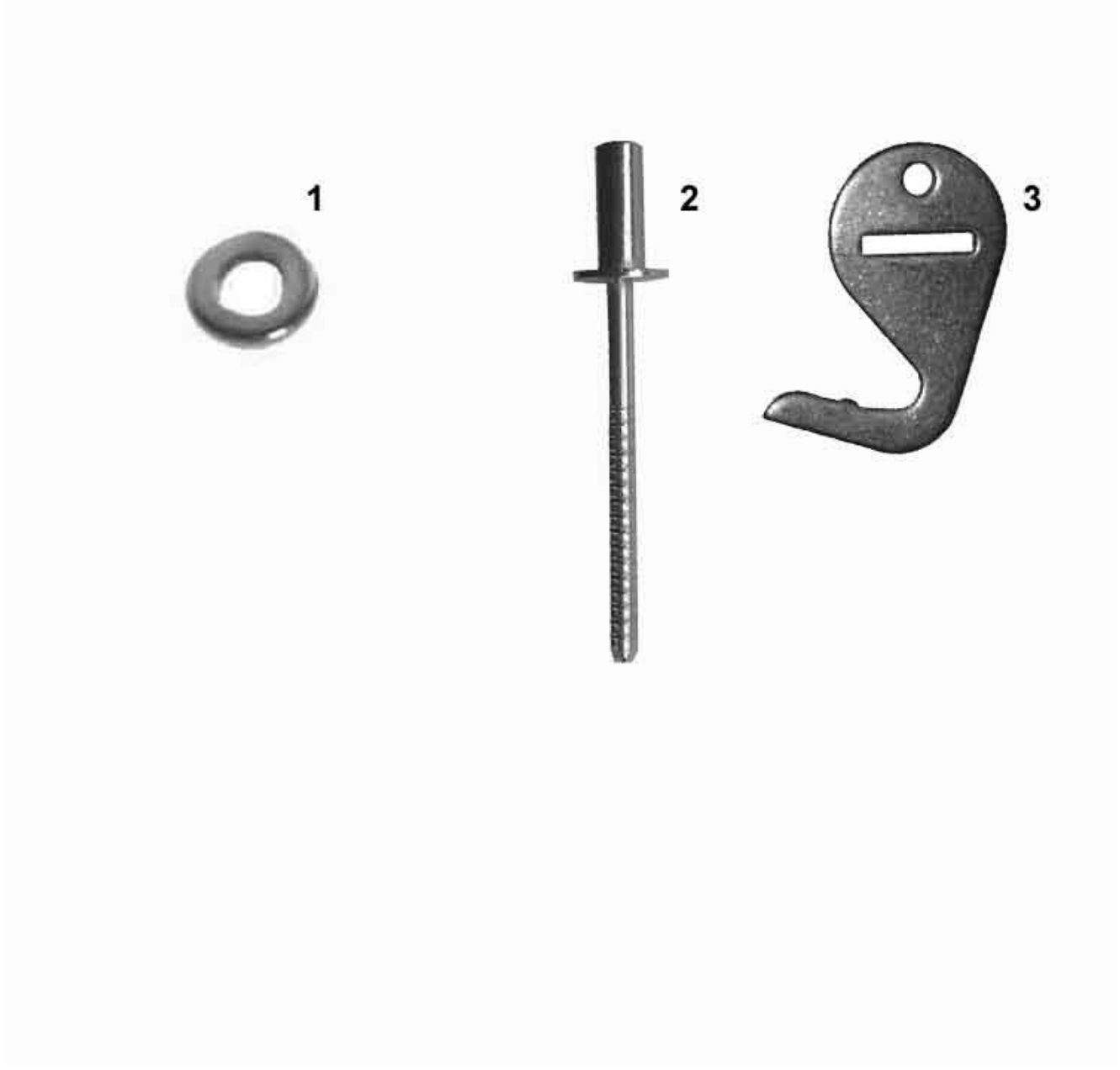
Air baffle



Air baffle

Pos.	Part no.	Description	Qty.
3	1603.0168	Rivet 3,2x8 A4	
3	1603.0166	Rivet 3,2x7,9 CNS closed	
6	8516.1305	Air flow ring for air baffle	
A	8516.1329	Air baffle	

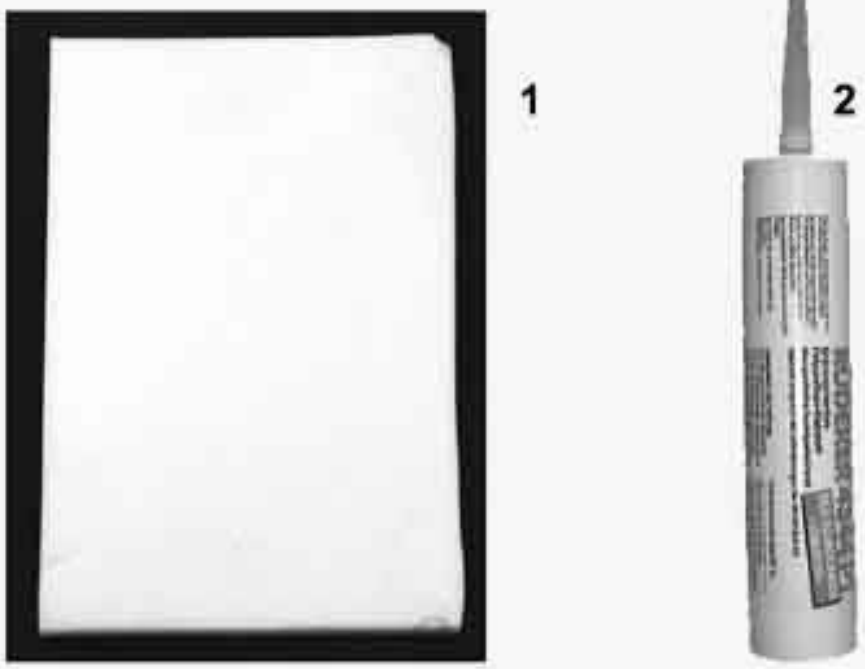
Air baffle



Air baffle

Pos.	Part no.	Description	Qty.
1	1304.0160	Washer A4,3	
2	1604.0165	Rivet 4x9,9	
2	1604.0167	Rivet 4x10	
3	2760.1370	Latch hook for air baffle	

Quenching box



Quenching box

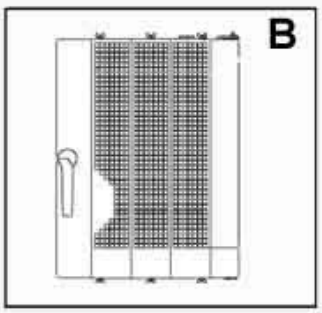
Pos.	Part no.	Description	Qty.
1	5003.0300	Insulation, melamin resin foam	
2	5006.0500	Polyurethan-Glue for insulation 310ml	

Door







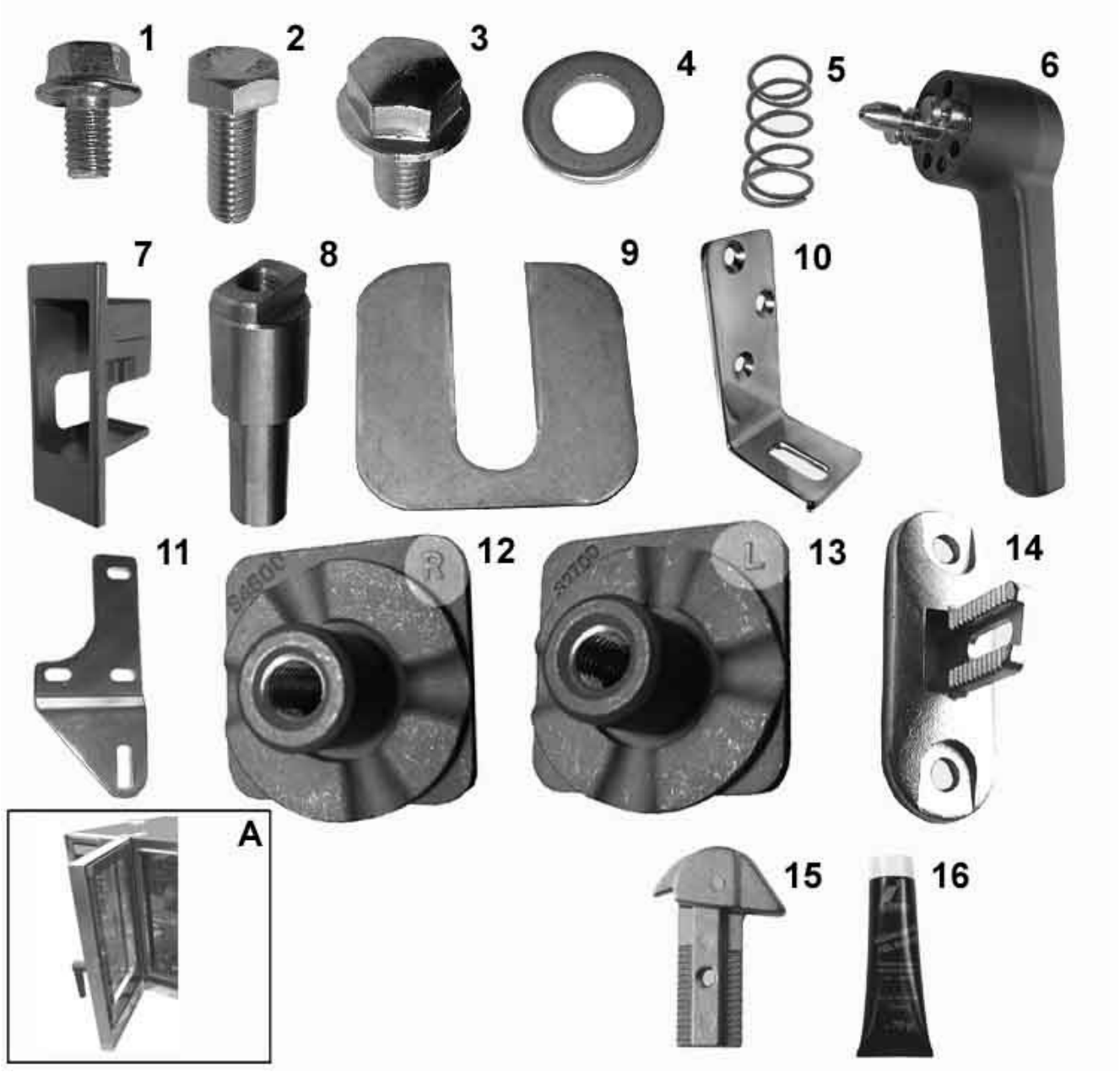




Door

Pos.	Part no.	Description	Qty.
1	8474.1340	Inner glass pane	
1	8474.1337	Inner glass pane	
A		Door ship	
A		Door 2-step safety catch	
A		Door LH, 2-step safety catch	
A		Door	
A		Door LH	
B		Protection cover	

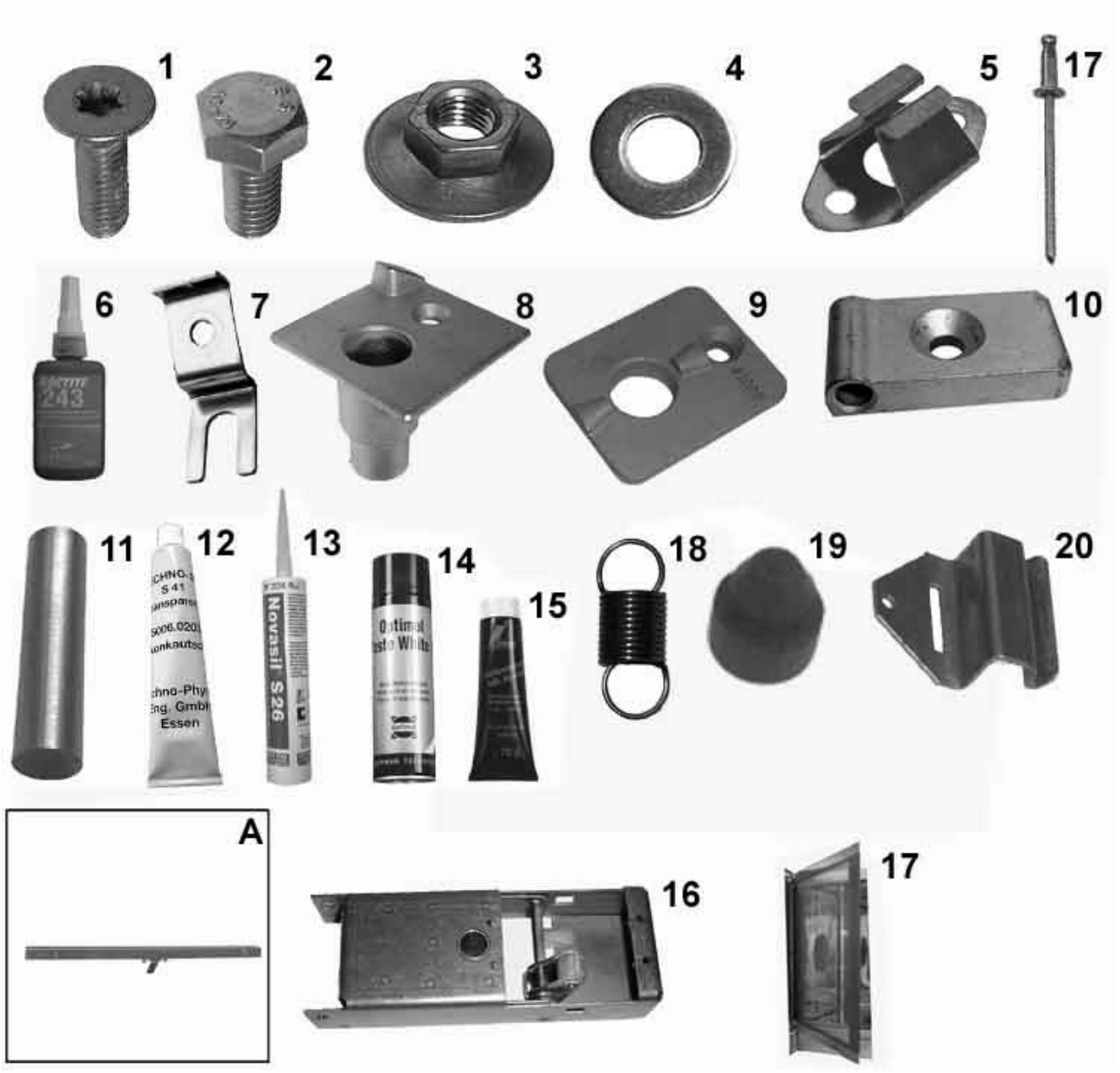
Door LH



Door LH

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0760	Hex screw M6x16	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1308.0160	Washer A8,4	
4	1306.0120	Washer A6,4	
4	1308.0162	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0340	Internal lock cover	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
13	2940.1304	Door setting console 80°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
16	9003.0211	Klüberpaste HEL 46-450 70g tube	
A	8470.1304	Door cpl.	

Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
2	1008.0750	Hex screw M5x16	
3	1105.0122	Hex combination nut M5 V2A	
4	1305.0260	Washer A5,3x15mm	
5	1901.0041	Spring clip stainless steel	
6	2001.0040	Loctite 243 50ml	
7	2760.1396	Spring supp. f. int. glass holding bra.	
9	2940.1302	Door setting bolt	
10	2940.1309	Hinge for inner glass	
12	5006.0200	Silicon tube E41 90ml	
13	5006.0212	Silicone tube E127, 310 ml silver	
14	9003.0210	Optimol paste white T400 ml	
15	9003.0211	Klüberpaste HEL 46-450 70g tube	
17	1603.0166	Rivet 3,2x7,9 CNS closed	
17	1603.0161	Rivet 3,2x6	
18	2002.0106	Tension spring for inner window	
19	2039.0402	Spacer for interior door	
20	2760.1395	Fixing bracket for interior glass pane	
A	8474.1377	Door drip collector	

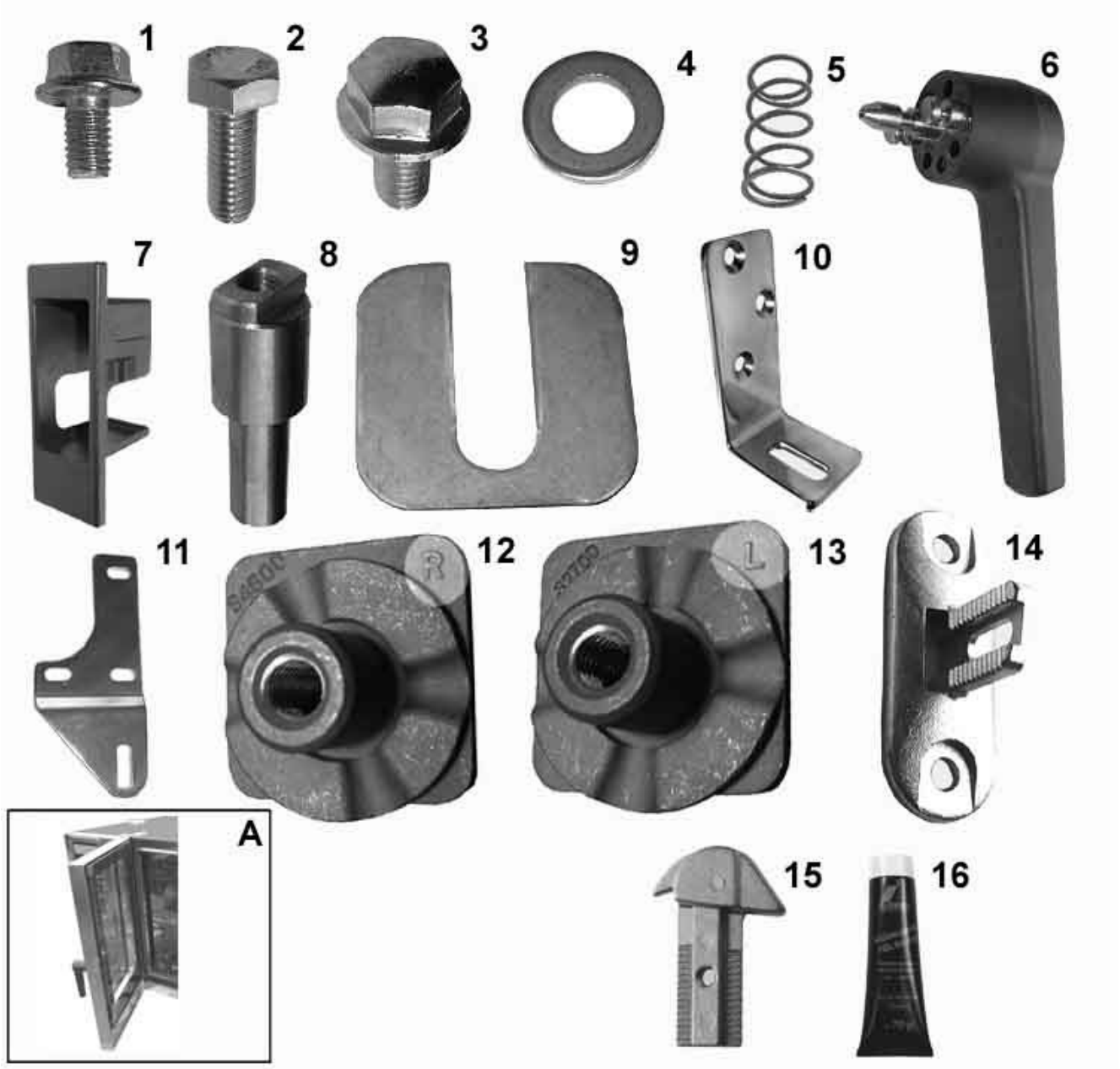
Door drip collector



Door drip collector

Pos.	Part no.	Description	Qty.
1	1103.0122	Hex nut M3 self-locking	
2	2001.0122	Cone compression spring for drip tray	
3	2039.0339	Plastic knop for door drip tray	
4	2120.1308	Distance nut M3 for door drip collector	
5	2760.1540	Opening device for drain door drip colle	

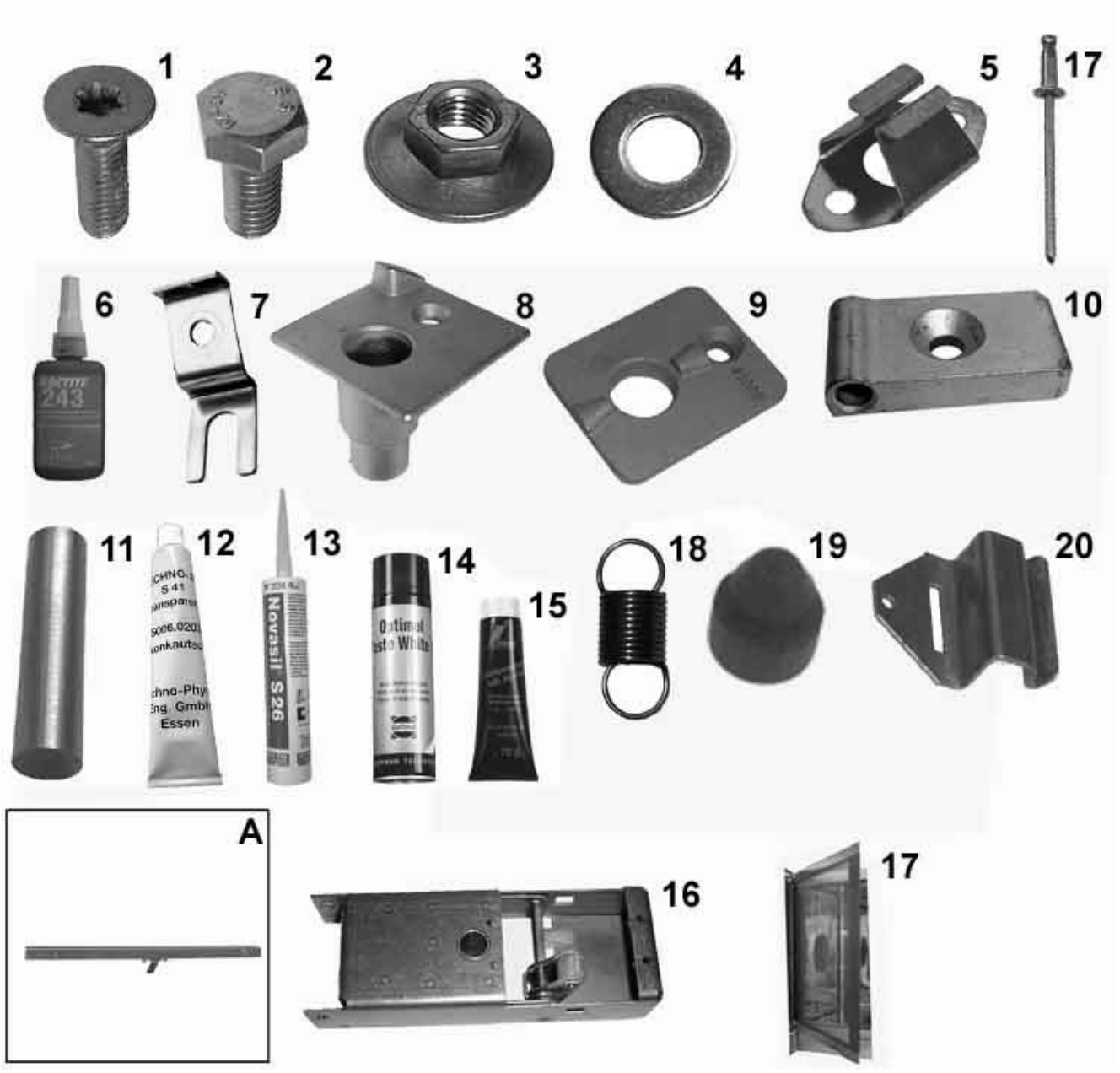
Door



Door

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0760	Hex screw M6x16	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1306.0120	Washer A6,4	
4	1308.0160	Washer A8,4	
4	1308.0162	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0340	Internal lock cover	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
12	2940.1303	Door setting console 110°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1301	Door cpl.	

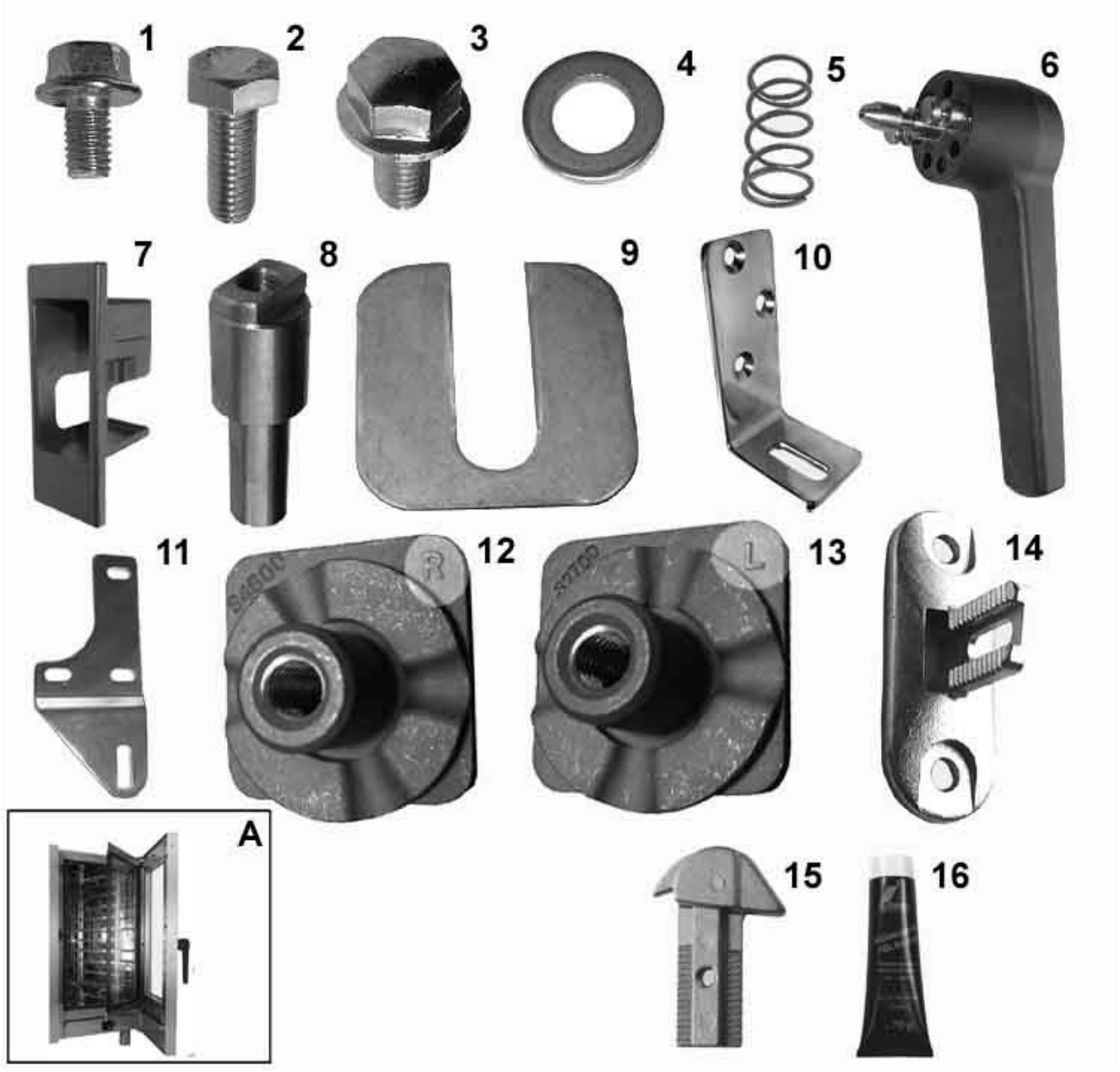
Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
3	1105.0122	Hex combination nut M5 V2A	
5	1901.0041	Spring clip stainless steel	
7	2760.1396	Spring supp. f. int. glass holding bra.	
8	2940.1300	Sleeve for door bolt top	
9	2940.1302	Door setting bolt	
10	2940.1309	Hinge for inner glass	
11	3016.1409	Magnet round for door contact d10x40	
12	5006.0200	Silicon tube E41 90ml	
13	5006.0212	Silicone tube E127, 310 ml silver	
14	9003.0210	Optimol paste white T400 ml	
15	9003.0211	Klüberpaste HEL 46-450 70g tube	
16	8474.1300	Door lock	
17	1603.0166	Rivet 3,2x7,9 CNS closed	
18	2002.0106	Tension spring for inner window	
19	2039.0402	Spacer for interior door	
20	2760.1395	Fixing bracket for interior glass pane	
A	8474.1377	Door drip collector	

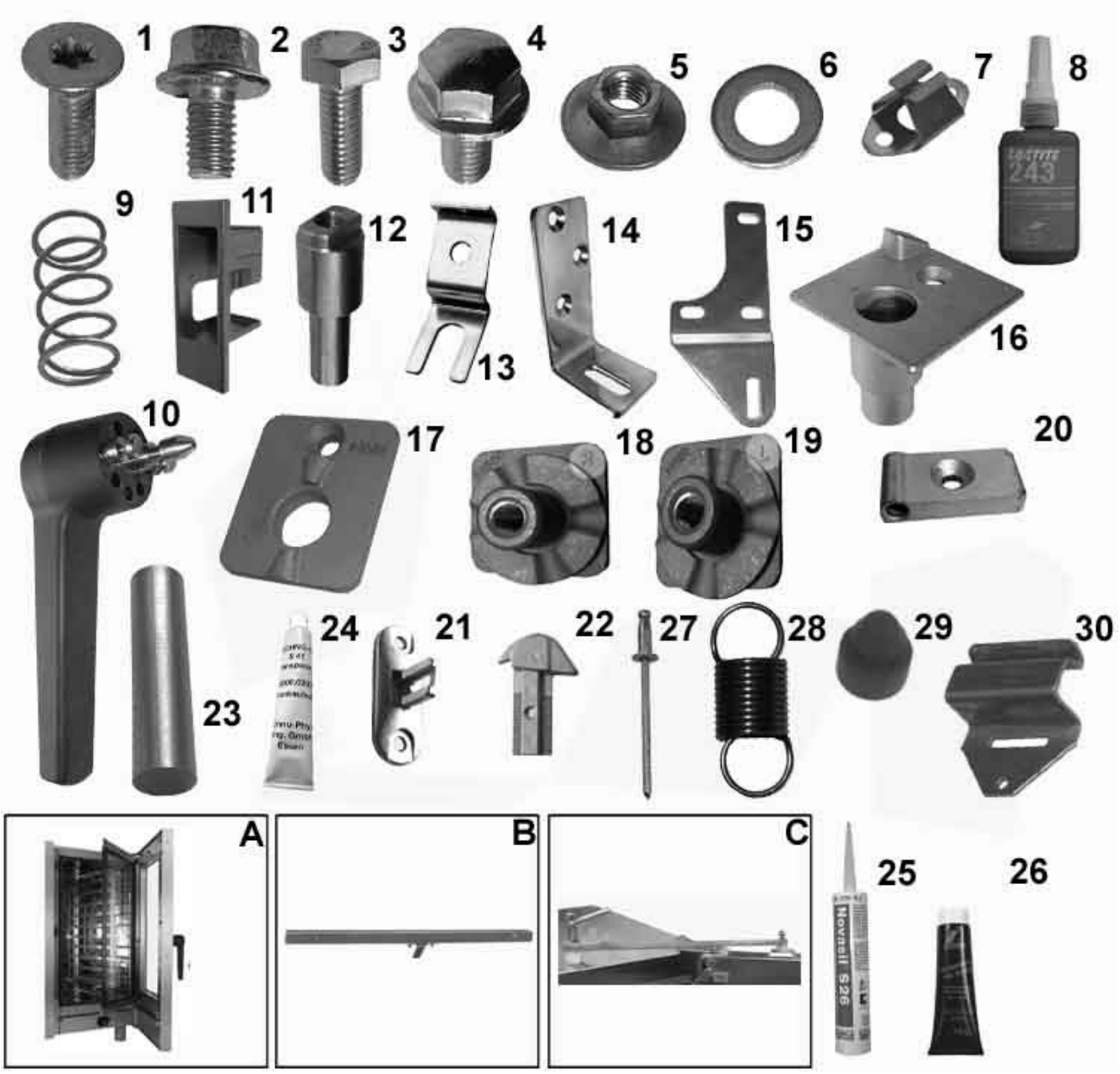
Door 2-step safety catch



Door 2-step safety catch

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0760	Hex screw M6x16	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1306.0120	Washer A6,4	
4	1308.0160	Washer A8,4	
4	1308.0162	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0351	Internal lock cover for safety lock	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
12	2940.1303	Door setting console 110°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1319	Door cpl. with safety lock	

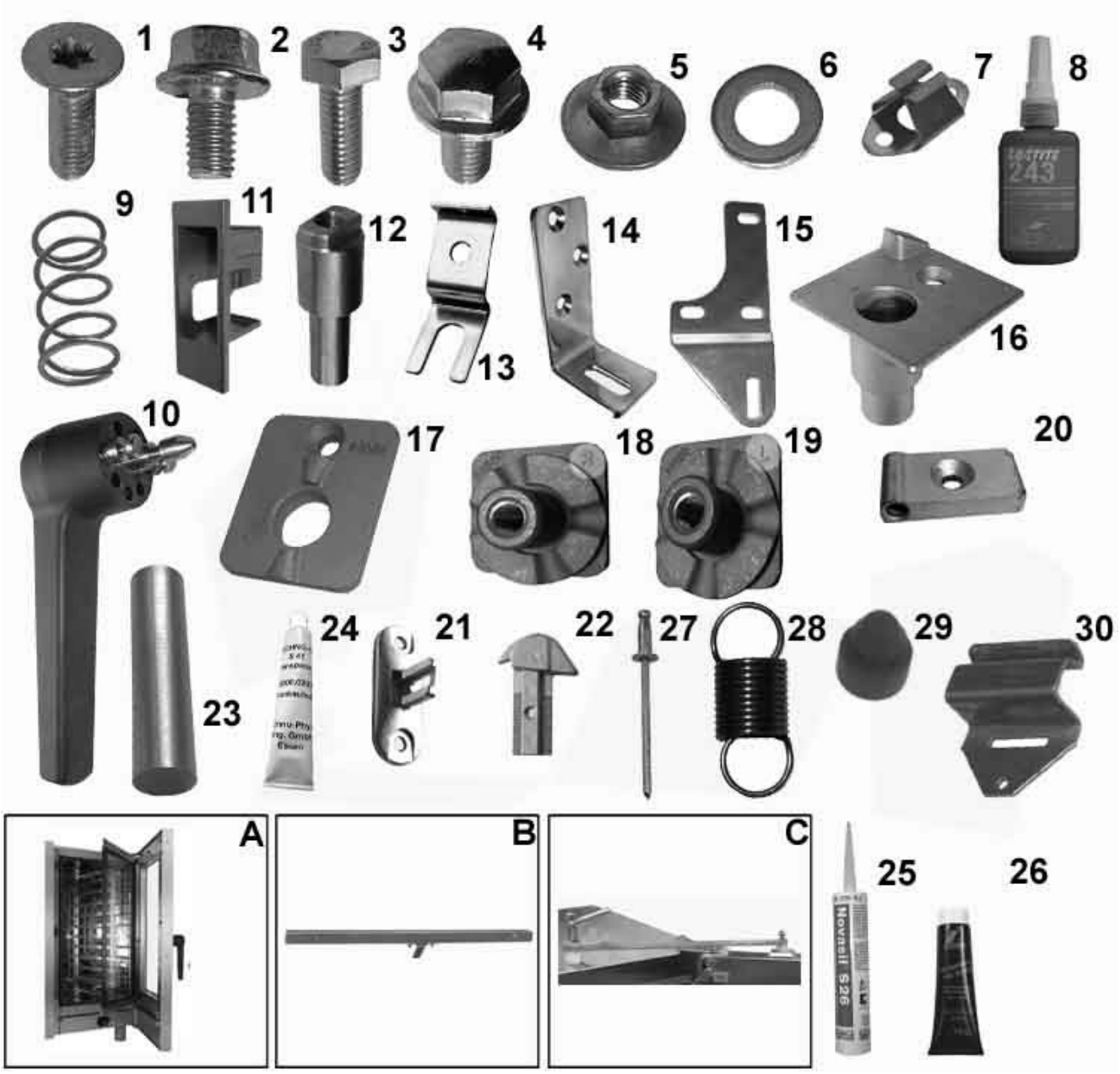
Door cpl. with safety lock



Door cpl. with safety lock

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
5	1105.0122	Hex combination nut M5 V2A	
7	1901.0041	Spring clip stainless steel	
13	2760.1396	Spring supp. f. int. glass holding bra.	
16	2940.1300	Sleeve for door bolt top	
17	2940.1302	Door setting bolt	
20	2940.1309	Hinge for inner glass	
23	3016.1409	Magnet round for door contact d10x40	
24	5006.0200	Silicon tube E41 90ml	
25	5006.0212	Silicone tube E127, 310 ml silver	
26	9003.0211	Klüberpaste HEL 46-450 70g tube	
27	1603.0166	Rivet 3,2x7,9 CNS closed	
28	2002.0106	Tension spring for inner window	
29	2039.0402	Spacer for interior door	
30	2760.1395	Fixing bracket for interior glass pane	
B	8474.1377	Door drip collector	

Door ship


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Door ship

Pos.	Part no.	Description	Qty.
2	1005.2000	Interlocking tooth screw M5x8	
3	1006.0760	Hex screw M6x16	
3	1008.0766	Hex screw M8x30	
4	1008.0768	Ornamental screw M8x16	
6	1308.0162	Washer A8,4	
6	1306.0120	Washer A6,4	
6	1308.0160	Washer A8,4	
9	2001.0109	Compression spring	
10	2016.1504	Door handle Rational	
11	2039.0340	Internal lock cover	
12	2120.1254	Door bolt top	
14	2930.1306	Door mounting support bottom	
15	2930.1307	Door mounting support top	
18	2940.1303	Door setting console 110°	
21	2940.1313	Base for door catch	
22	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1301	Door cpl.	
C	8700.0315--	Door fixing mechanism marine version	

Door fixing mechanism marine version





Door fixing mechanism marine version

Pos.	Part no.	Description	Qty.
1	1108.0320	Cap nut M8	
2	1112.0110	Hex nut M10	
3	2016.1454	Washer A10,5 for door lock	
3	1308.0160	Washer A8,4	
A		Door mounting support	

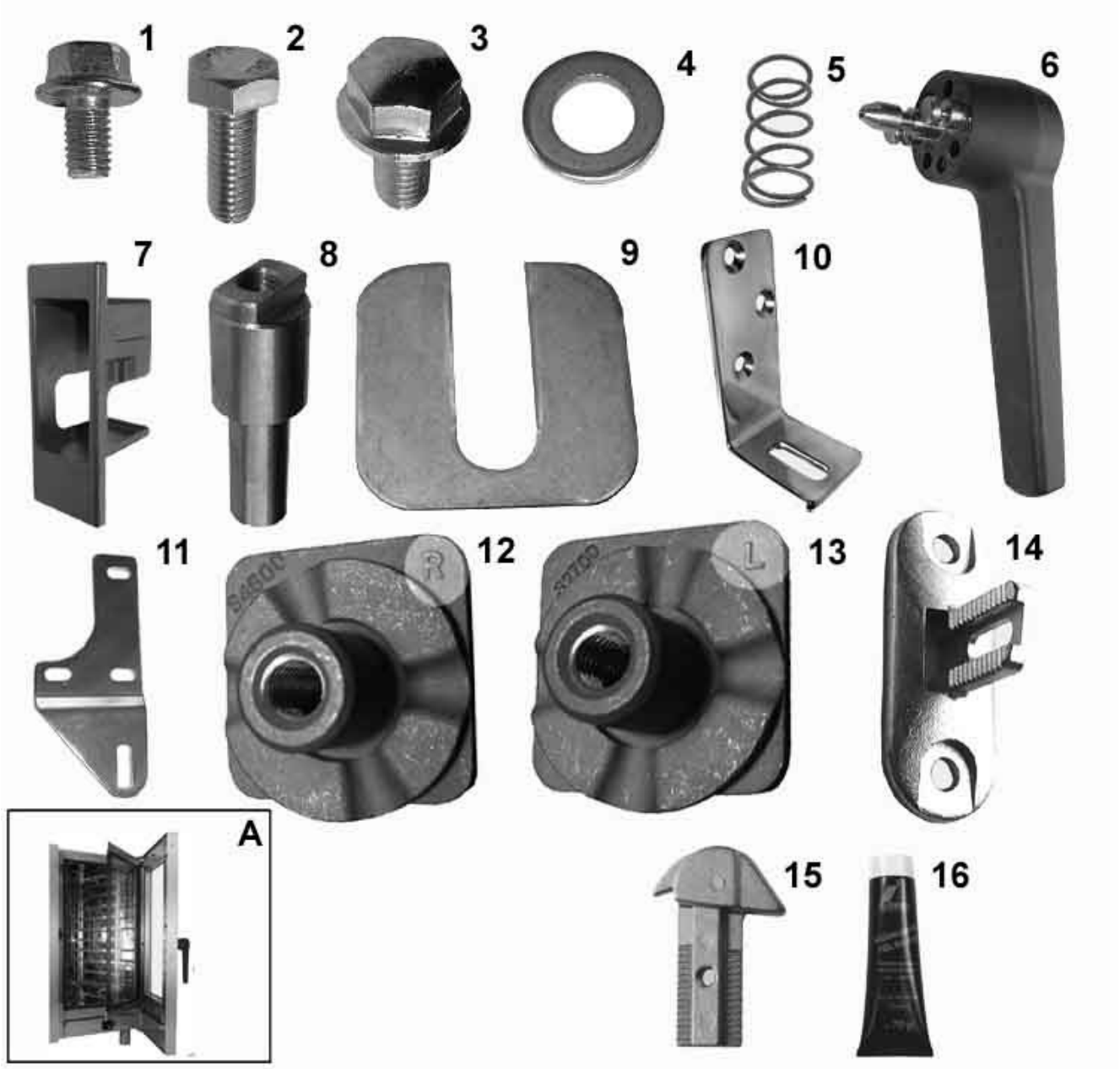
Door mounting support



Door mounting support

Pos.	Part no.	Description	Qty.
1	1106.0360	Cap nut M6, high shape	
2	1206.0261	Spring washer B6	
3	1308.0162	Washer A8,4	
3	1306.0120	Washer A6,4	

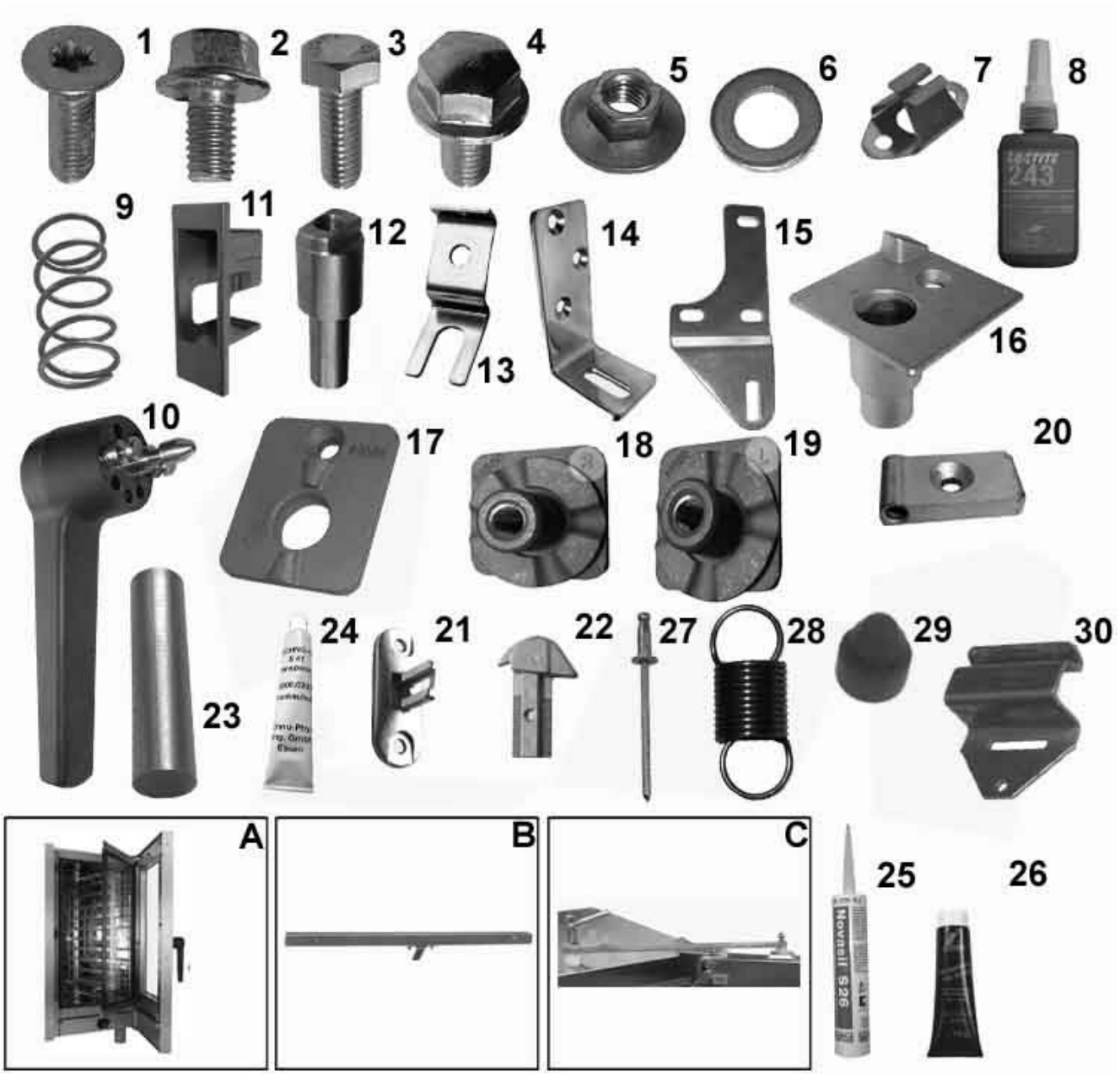
Door LH, 2-step safety catch



Door LH, 2-step safety catch

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1008.0766	Hex screw M8x30	
2	1006.0760	Hex screw M6x16	
3	1008.0768	Ornamental screw M8x16	
4	1306.0120	Washer A6,4	
4	1308.0162	Washer A8,4	
4	1308.0160	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0351	Internal lock cover for safety lock	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
13	2940.1304	Door setting console 80°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
16	9003.0211	Klüberpaste HEL 46-450 70g tube	
A		Door LH	

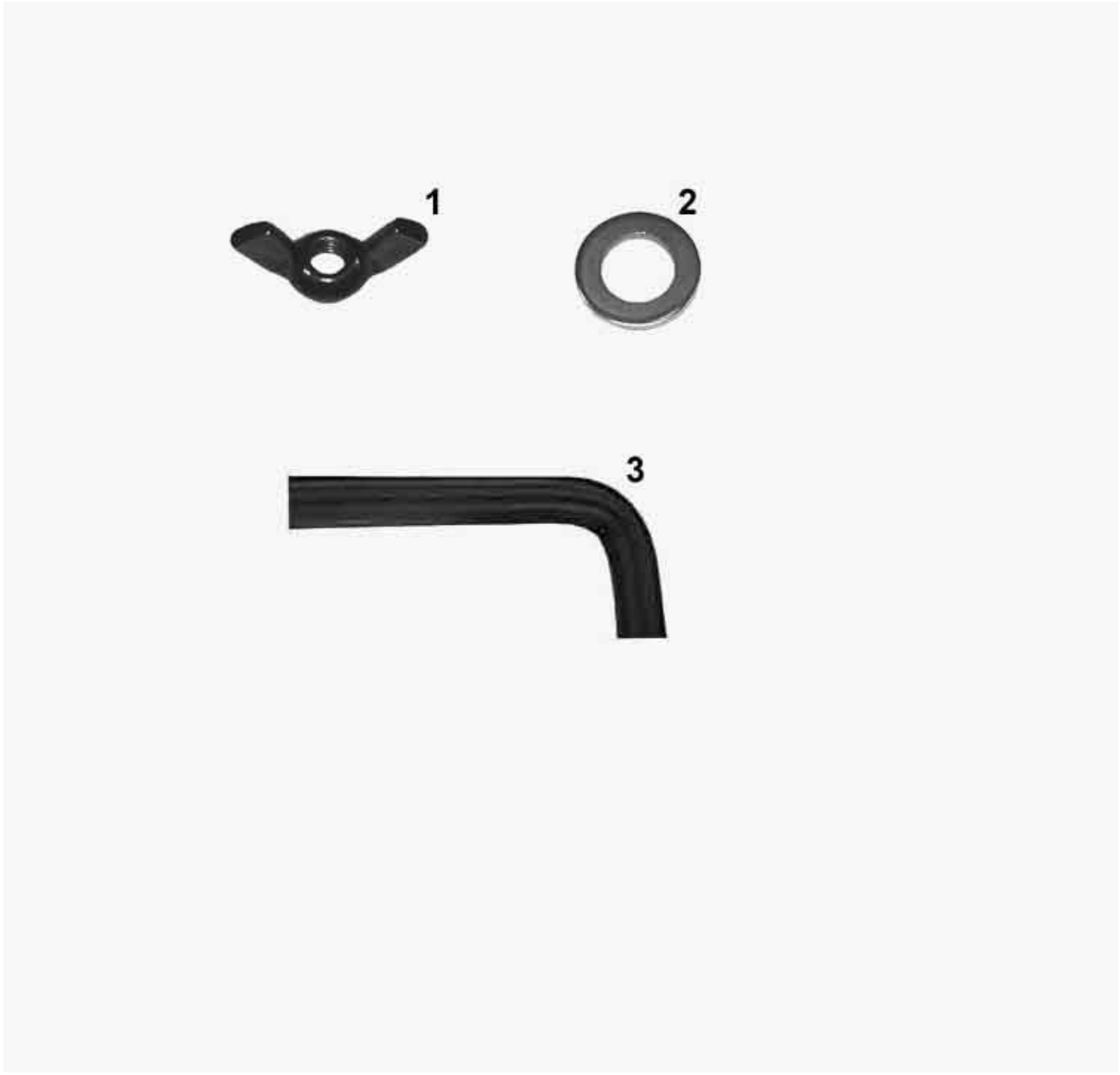
Door LH


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Door LH

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
3	1008.0750	Hex screw M5x16	
5	1105.0122	Hex combination nut M5 V2A	
6	1305.0260	Washer A5,3x15mm	
7	1901.0041	Spring clip stainless steel	
8	2001.0040	Loctite 243 50ml	
13	2760.1396	Spring supp. f. int. glass holding bra.	
17	2940.1302	Door setting bolt	
20	2940.1309	Hinge for inner glass	
24	5006.0200	Silicon tube E41 90ml	
25	5006.0212	Silicone tube E127, 310 ml silver	
26	9003.0211	Klüberpaste HEL 46-450 70g tube	
27	1603.0166	Rivet 3,2x7,9 CNS closed	
27	1603.0161	Rivet 3,2x6	
28	2002.0106	Tension spring for inner window	
29	2039.0402	Spacer for interior door	
30	2760.1395	Fixing bracket for interior glass pane	
B	8474.1377	Door drip collector	

Protection cover



Protection cover

Pos.	Part no.	Description	Qty.
1	1106.0720	Wing nut M6	
2	1306.0120	Washer A6,4	
3	5100.1011	Gasket	

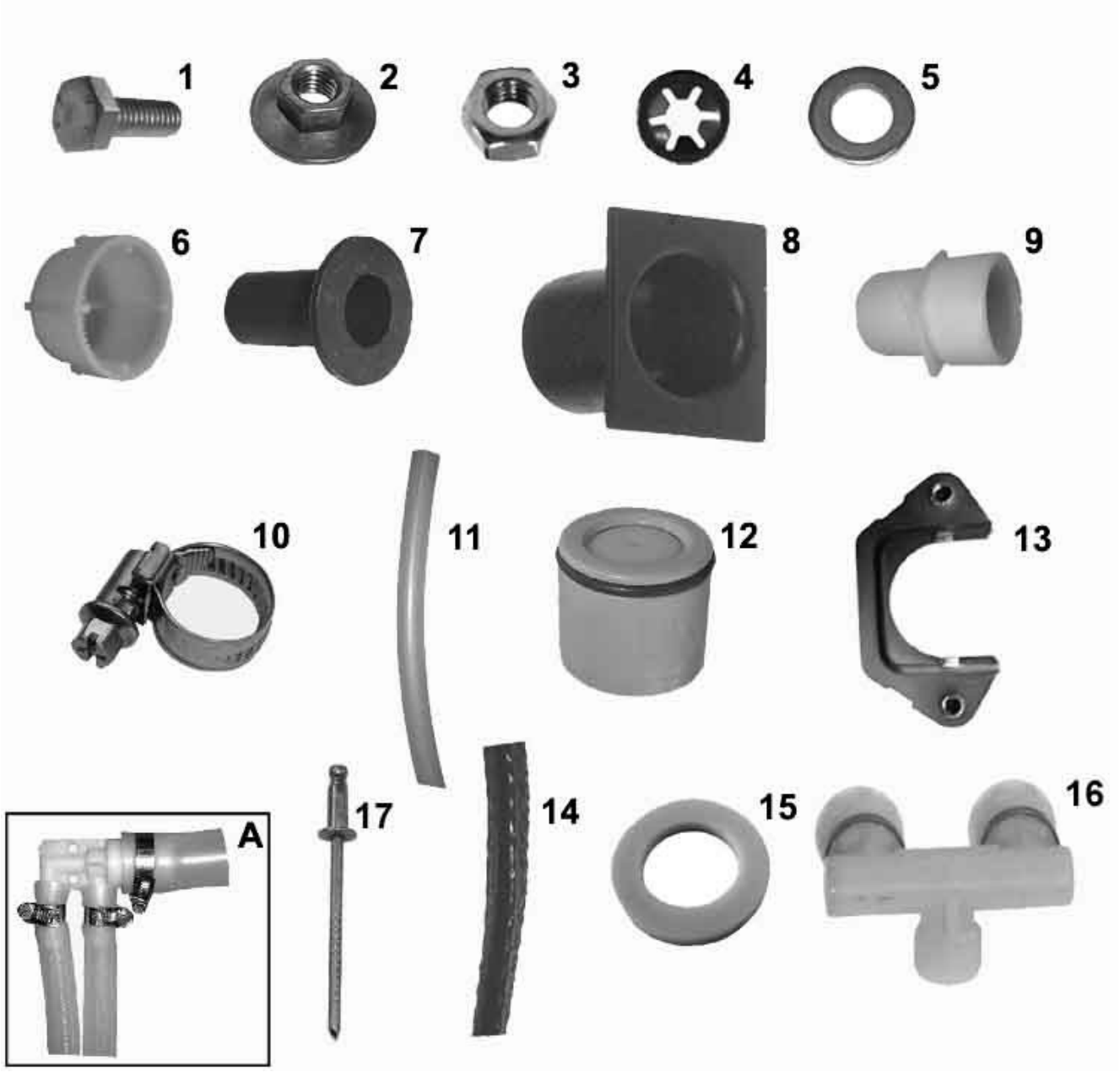
Water supply, quenching box



Water supply, quenching box

Pos.	Part no.	Description	Qty.
2	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
3	2066.0504	Hose clamp 40-60mm	
4	2067.0050	Pressure hose d10mm	
4		Pressure hose	
4		Pressure hose	
6	2118.1250	Rubber form piece venting pipe	
7	3002.0330	Double solenoid valve	
8	3002.0331	Single solenoid valve	
13	2066.0525	Hose clamp ø22,1 mm	
B		Water connection	
C		Quenching box	

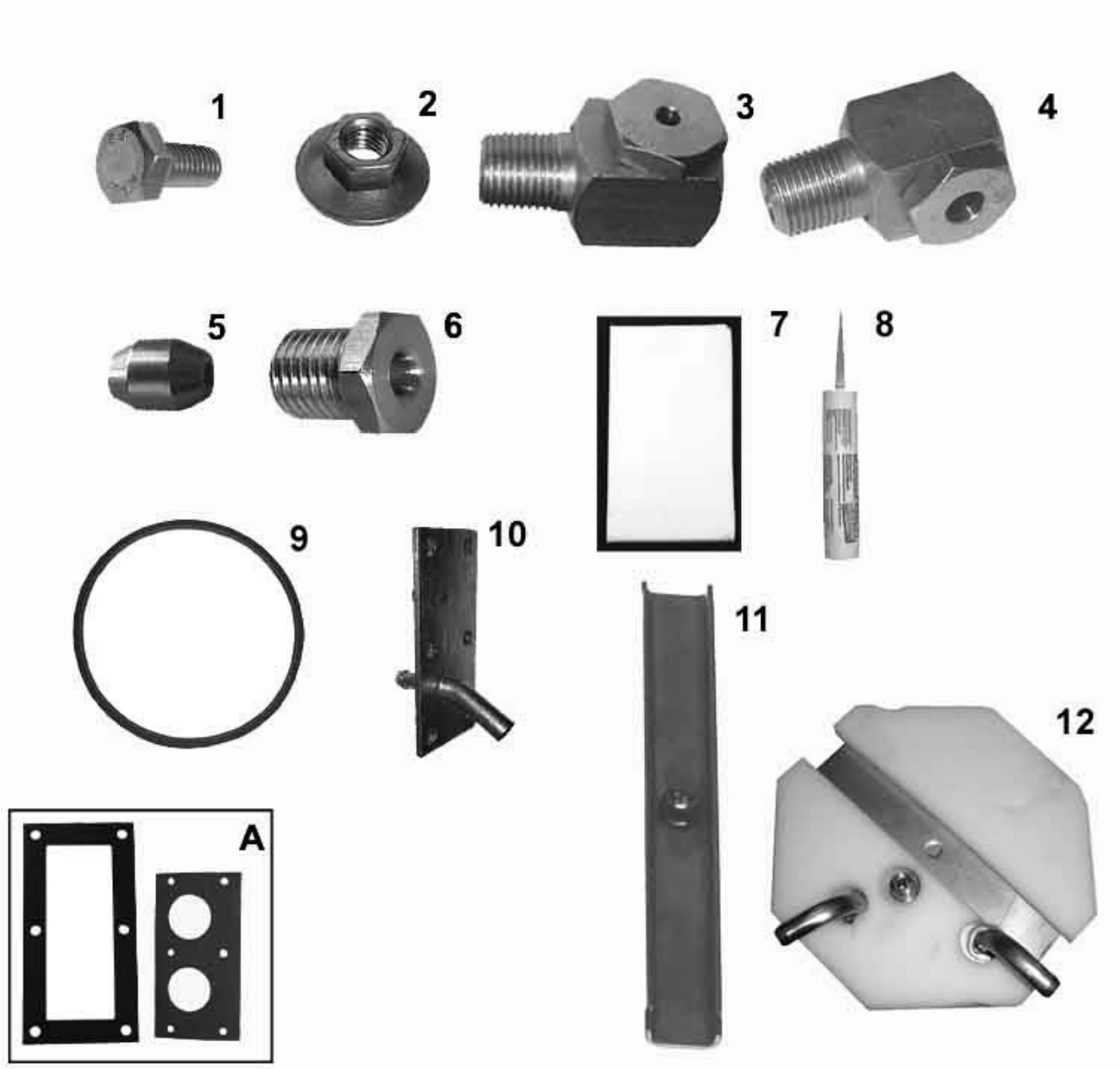
Water connection



Water connection

Pos.	Part no.	Description	Qty.
1	1004.0666	Hex screw M4x10	
2	1105.0122	Hex combination nut M5 V2A	
6	1900.0202	Water filter	
9	2062.0333	Housing for non returne valve	
10	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
11		Pressure hose	
11		Pressure hose	
11	2067.0050	Pressure hose d10mm	
12	2069.0108	Ventilation valve	
13	3002.0339	Fixing bracket for solenoid valve	
15	5110.1024	Gasket for G3/4" threaded joint	
16	8664.1301	T-fitting water connection	
17	1603.0166	Rivet 3,2x7,9 CNS closed	

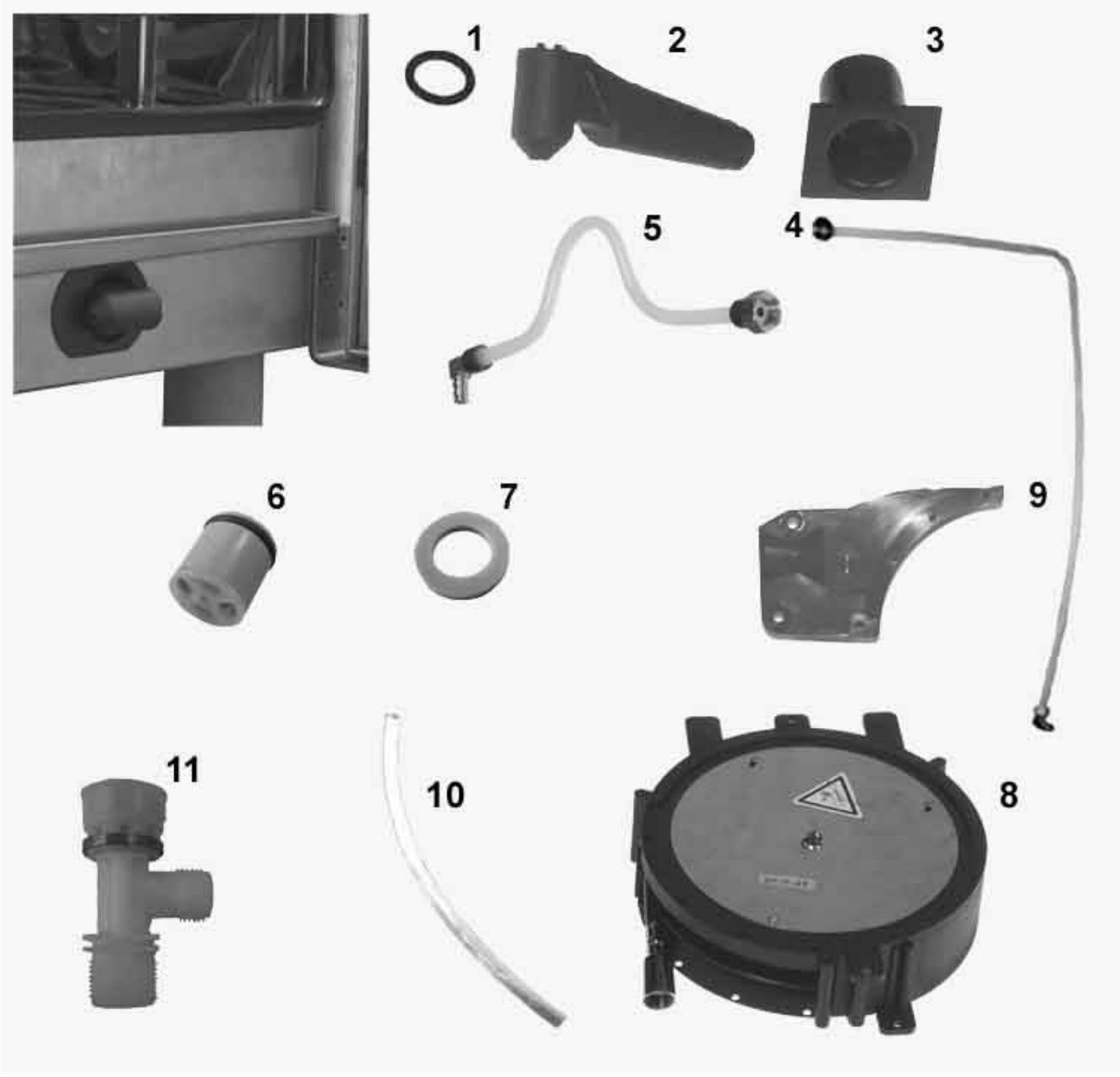
Quenching box



Quenching box

Pos.	Part no.	Description	Qty.
1	1008.0750	Hex screw M5x16	
3	2016.0935	Quenching nozzle 2.3 l/min.	
5	3014.0162	Sealing cone for thermocouple	
6	3014.0163	Gasket sleeve with nipple	
7	5003.0300	Insulation, melamin resin foam	
8	5006.0500	Polyurethan-Glue for insulation 310ml	
9	5012.0566	Gasket f. inspection lid	
11	8666.1325	Cross bar for flange quenching chamber	
12	8666.1318	Flange quenching chamber	

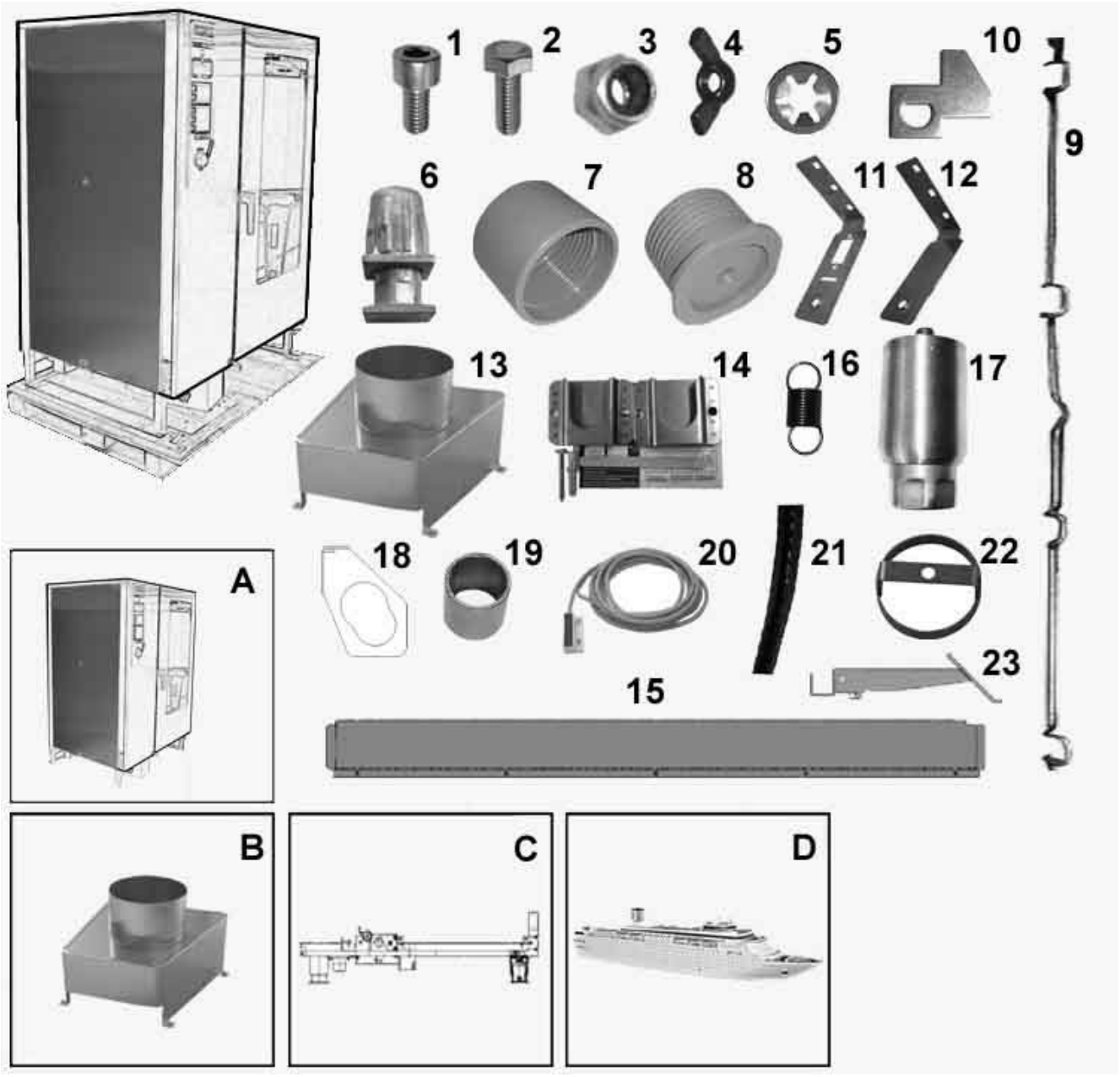
Hand shower



Hand shower

Pos.	Part no.	Description	Qty.
1	2060.0228	O-ring for shower hose	
2	2060.1006	Hand shower	
3	2060.1210	Tulip for handshower	
4	2062.0327	Connecting pipe for hand shower	
6	2069.0106	Non return valve DN 10 Handshower	
7	5110.1024	Gasket for G3/4" threaded joint	
8	8655.2021	Hand shower roll guide	
10	2110.1002	Silicone hose d15x3	
11	8664.1300	T-fitting handshower connection	

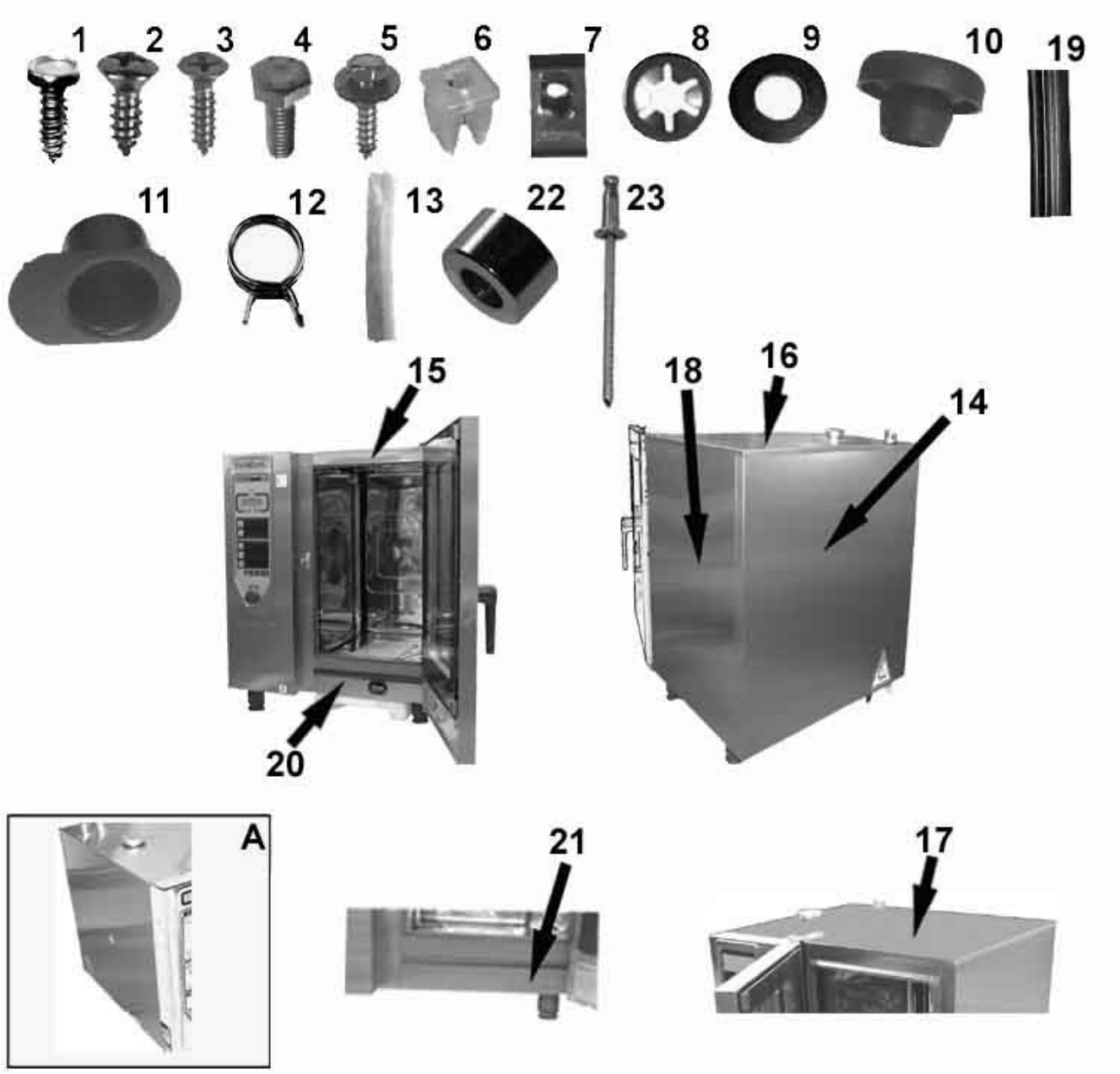
Exterior cabinet



Exterior cabinet

Pos.	Part no.	Description	Qty.
7	2039.0122	Upper part of pedestal, 70mm, black grey	
8	2039.0123	Lower part of pedestal, black grey	
10	2510.530746	Stop for potentiometer hot air	
11	2710.1324	Bracket for door contact switch	
12	2710.1325	Bracket for door contact switch	
19	2812.1304	Spacer for vent cover	
20	3016.1415	Door switch	
22	8450.1310	Spacer ring	
22	8455.1209	Vent cover	
A		Exterior cabinet LH w. hd. shower	
A		Exterior cabinet w. hd. Shower	
A		Exterior cabinet ship	
C		Base frame	
C		Base frame	
D	8700.0318	Floor fixing set	

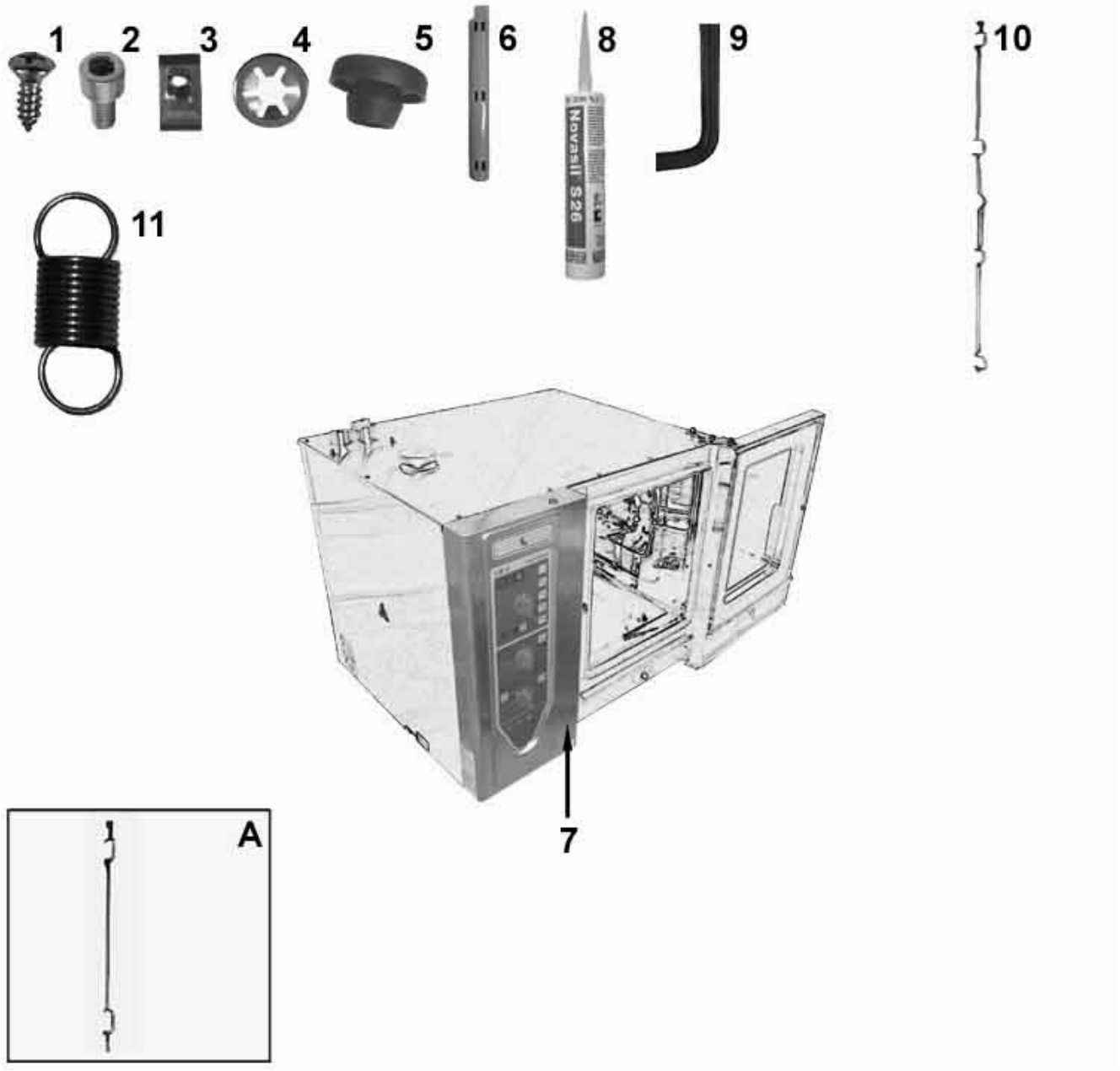
Exterior cabinet w. hd. Shower



Exterior cabinet w. hd. Shower

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1451	Back panel	
14	2710.1309	Back panel	
15	2710.1316	Crossbar top	
16	2710.1327	Top cover	
18	8455.1439	Side panel right	
18	2710.1448	Side panel right	
19	5100.1012	Gasket venting pipe-top cover	
20		Drip collector	
20	8455.1465	Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0161	Rivet 3,2x6	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
A	8455.1383	Side panel left	
A	8455.1459	Front panel	

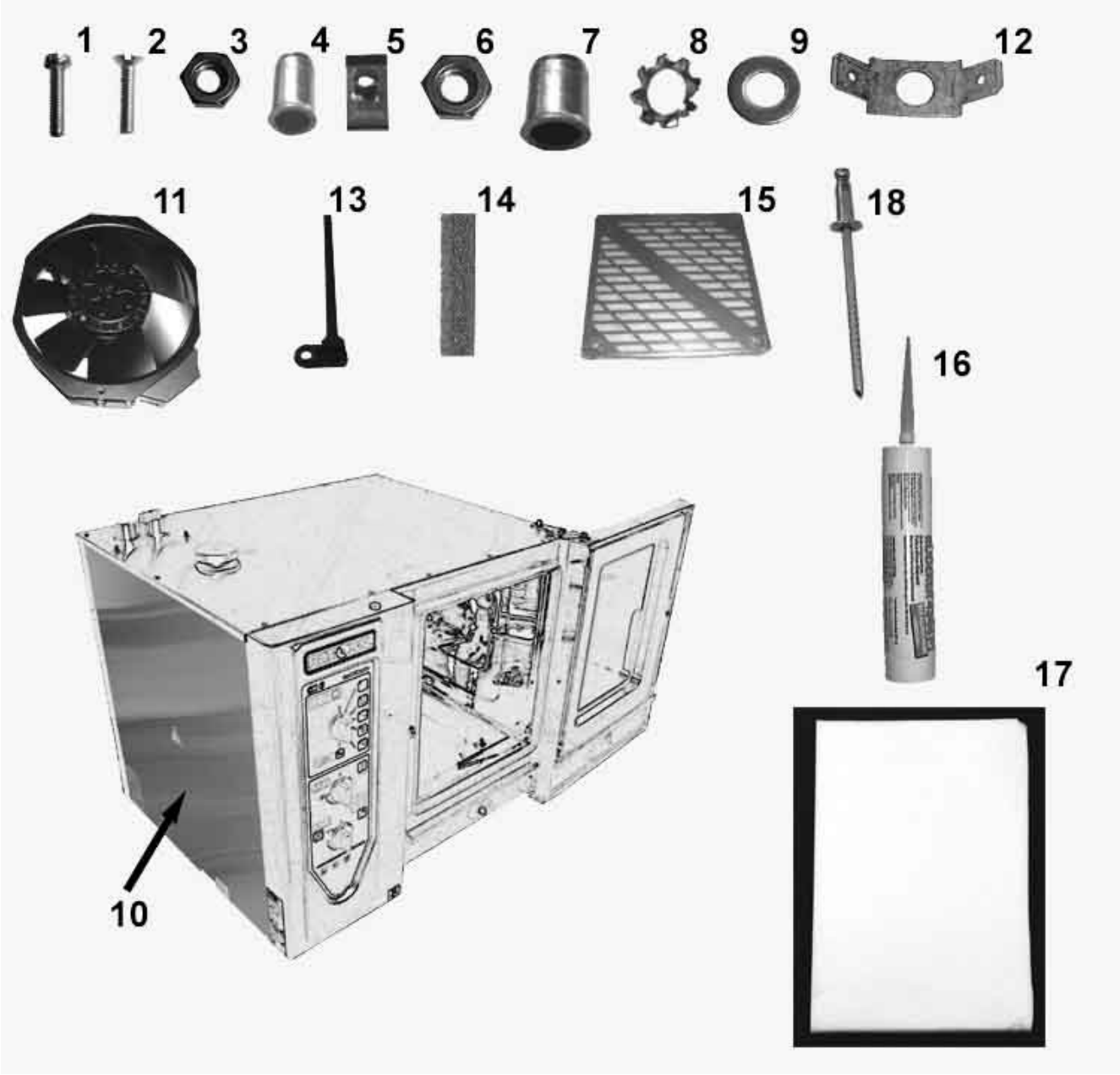
Front panel



Front panel

Pos.	Part no.	Description	Qty.
1	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1104.0820	Snap nut 4,2mm	
4	1107.0104	Star lock ø6	
7		Front panel	
8	5006.0212	Silicone tube E127, 310 ml silver	
10	8464.1307	Opening mechanism for panel insert	
11	2002.0107	Tension spring for front panel	

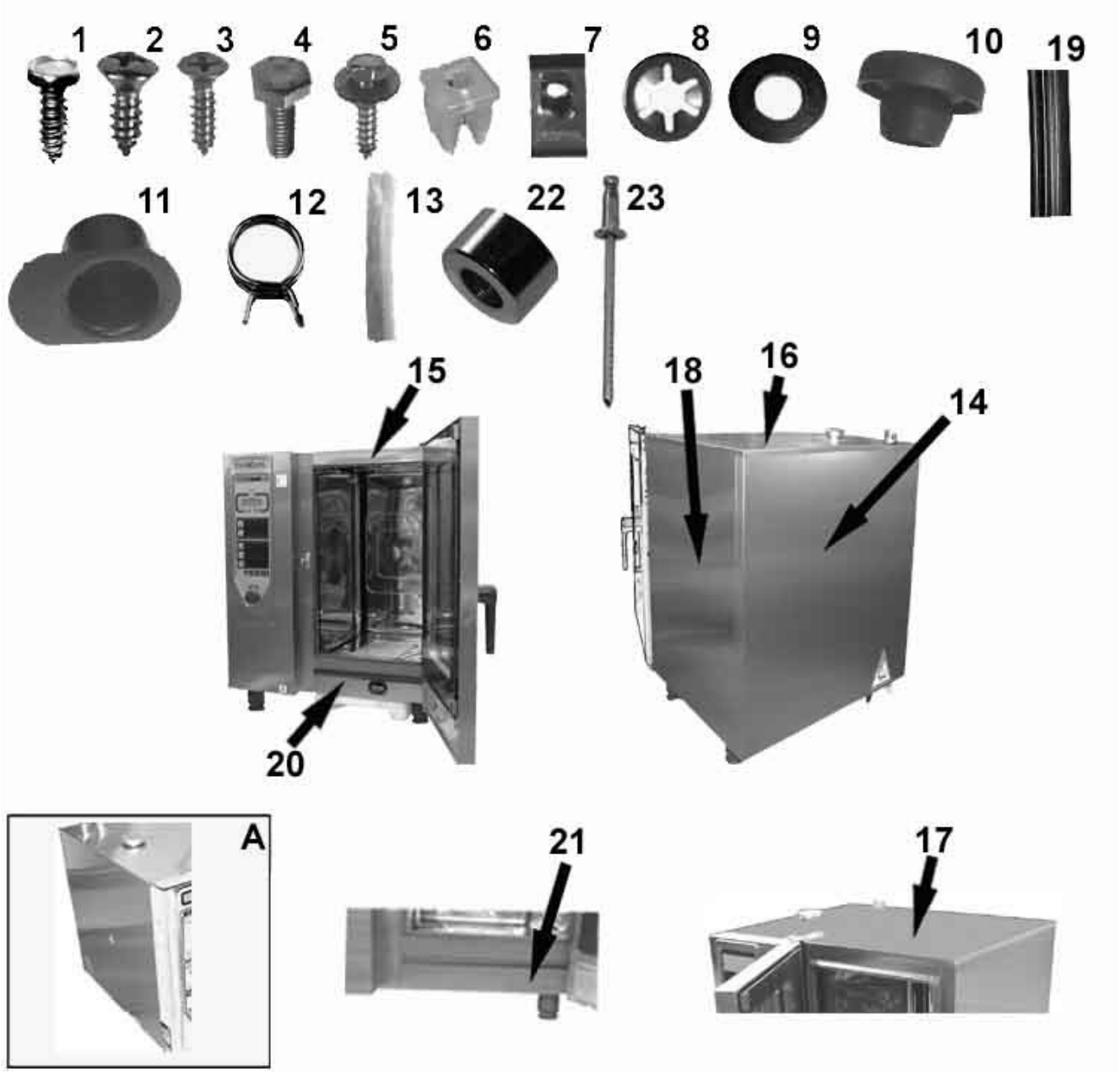
Side panel left



Side panel left

Pos.	Part no.	Description	Qty.
5	1104.0820	Snap nut 4,2mm	
14	5100.1002	Insulating tape 8x6mm	
16	5006.0500	Polyurethan-Glue for insulation 310ml	
17	5003.0300	Insulation, melamin resin foam	

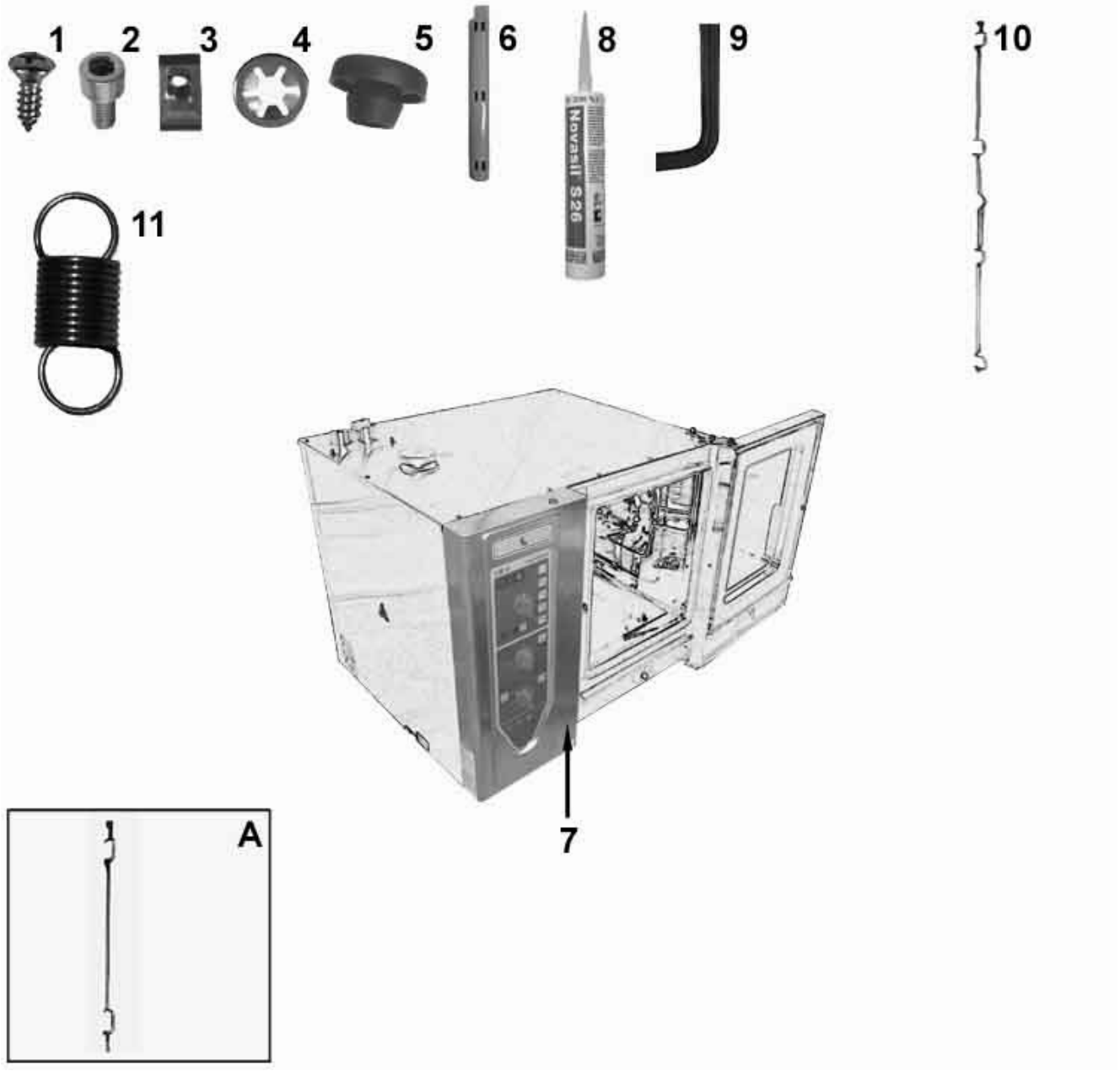
Exterior cabinet LH w. hd. shower



Exterior cabinet LH w. hd. shower

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1451	Back panel	
14	2710.1309	Back panel	
17	2710.1328	Top cover	
18	8455.1440	Side panel right	
18	2710.1449	Side panel right	
19	5100.1012	Gasket venting pipe-top cover	
20	8455.1465	Drip collector	
20		Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
23	1603.0161	Rivet 3,2x6	
A	8455.1460	Front panel	
A	8455.1383	Side panel left	

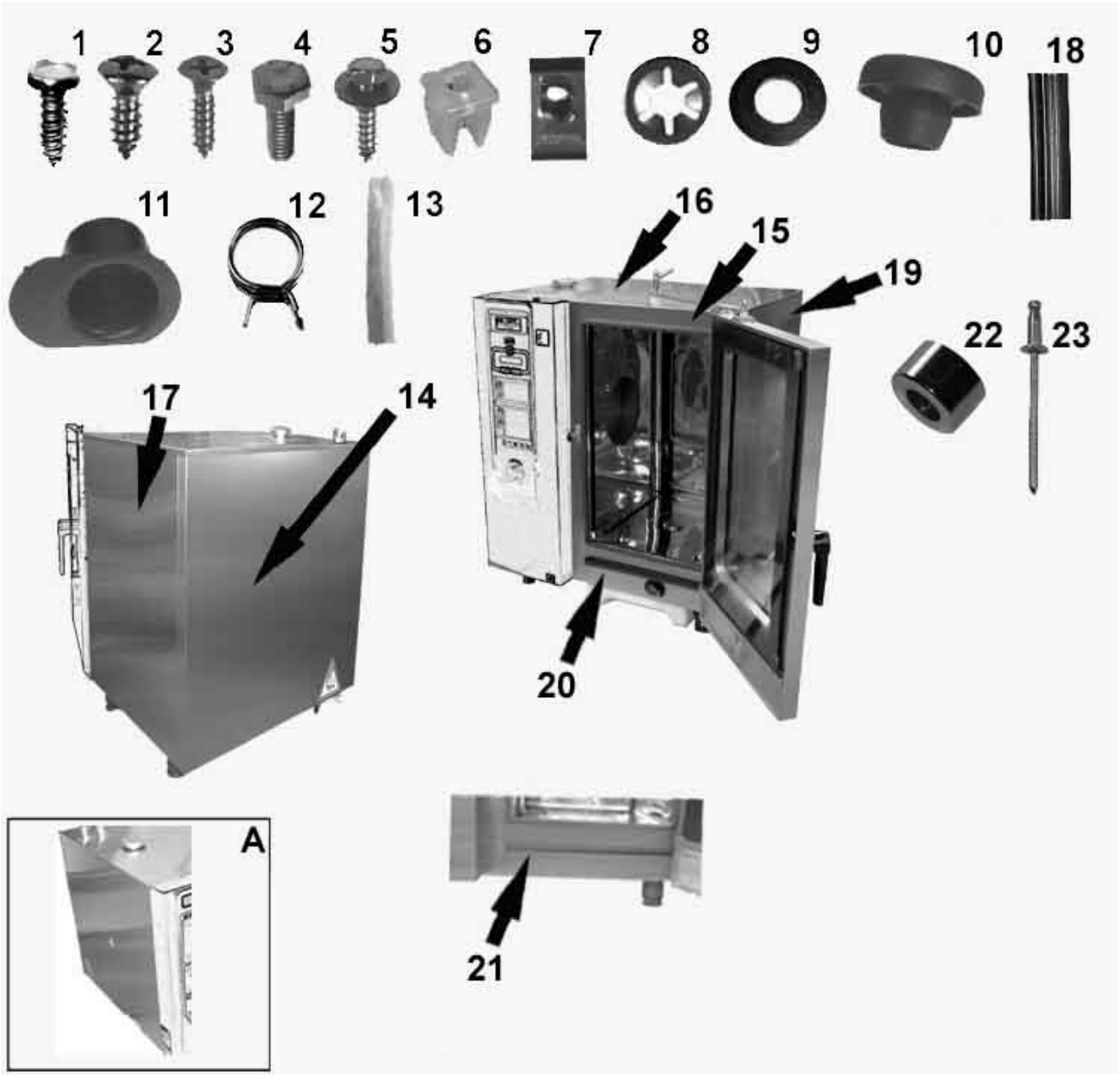
Front panel



Front panel

Pos.	Part no.	Description	Qty.
1	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1104.0820	Snap nut 4,2mm	
4	1107.0104	Star lock ø6	
7	8455.1448	Front panel	
7	2710.1427	Front panel	
8	5006.0212	Silicone tube E127, 310 ml silver	
10	8464.1307	Opening mechanism for panel insert	
11	2002.0107	Tension spring for front panel	

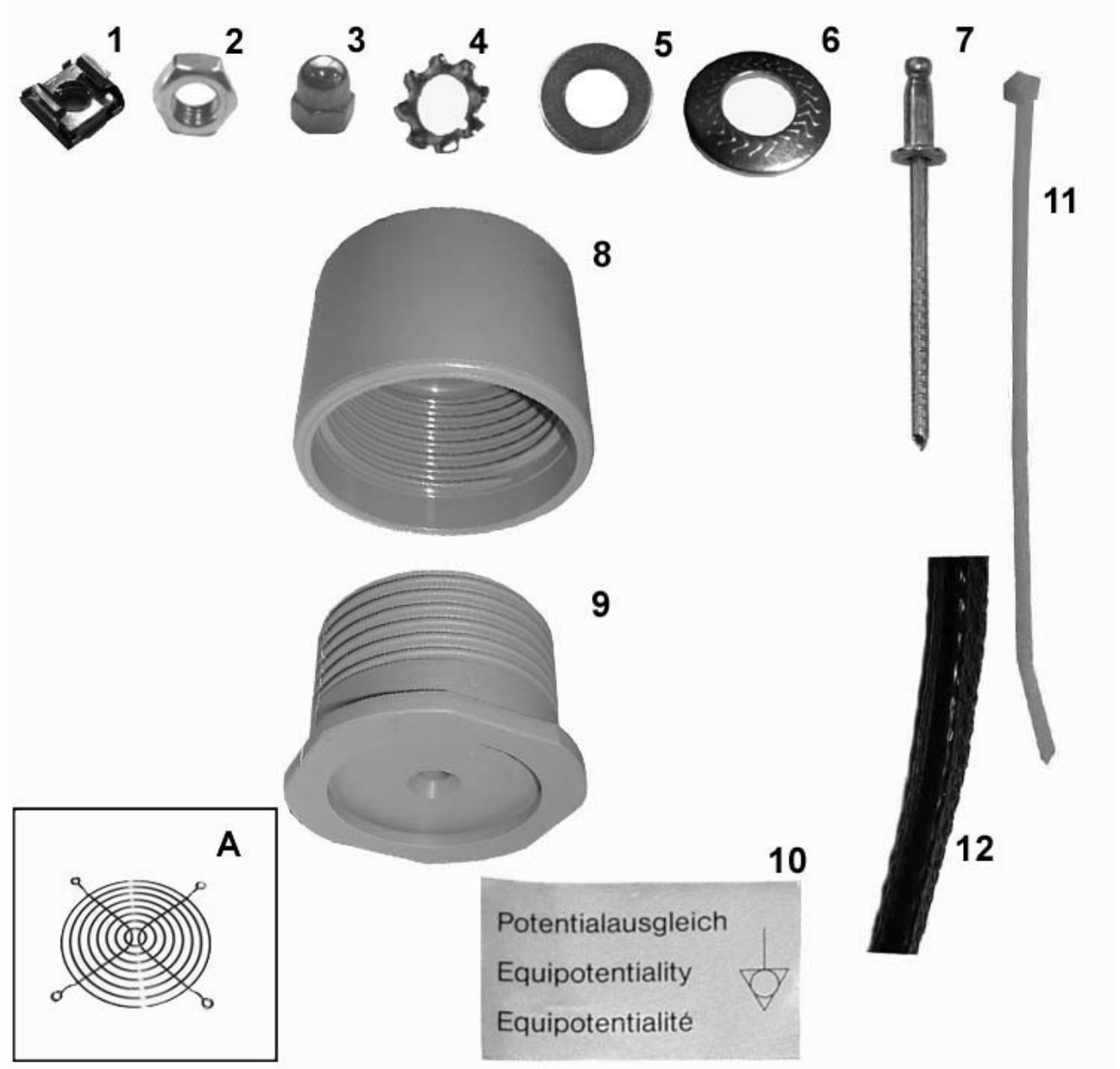
Exterior cabinet ship



Exterior cabinet ship

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1309	Back panel	
14	2710.1451	Back panel	
15	2710.1316	Crossbar top	
16	2710.1361	Top cover	
17	2710.1448	Side panel right	
18	5100.1012	Gasket venting pipe-top cover	
19	8455.1439	Side panel right	
20		Drip collector	
20	8455.1465	Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0161	Rivet 3,2x6	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
A	8455.1459	Front panel	
A	8455.1383	Side panel left	

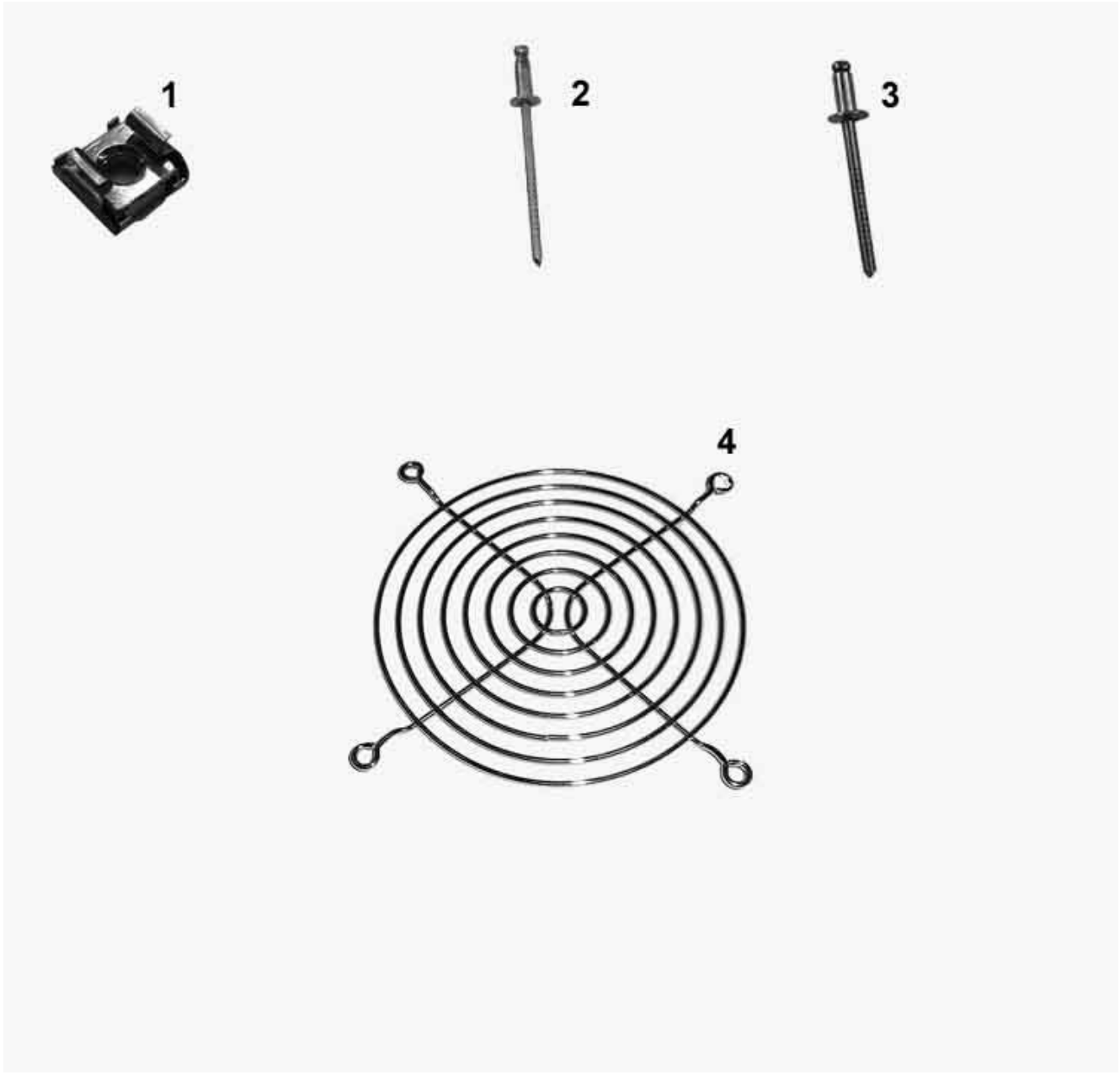
Base frame


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Base frame

Pos.	Part no.	Description	Qty.
1	1110.0800	Cage nut M10	
1	1104.0800	Cage nut M4	
2	1106.0160	Hex nut M6	
3	1106.0360	Cap nut M6, high shape	
4	1206.0120	Tooth lock washer A6,4	
7	1604.0162	Rivet 4x9, CNS closed	
7	1603.0163	Rivet 3,2x8 CNS	
10	2049.0817	Sticker, Equipotential bonding	
A		Base frame	

Base frame



Base frame

Pos.	Part no.	Description	Qty.
2	1603.0163	Rivet 3,2x8 CNS	
3	1604.0162	Rivet 4x9, CNS closed	
4	2005.0106	Protective grid for cooling fan	

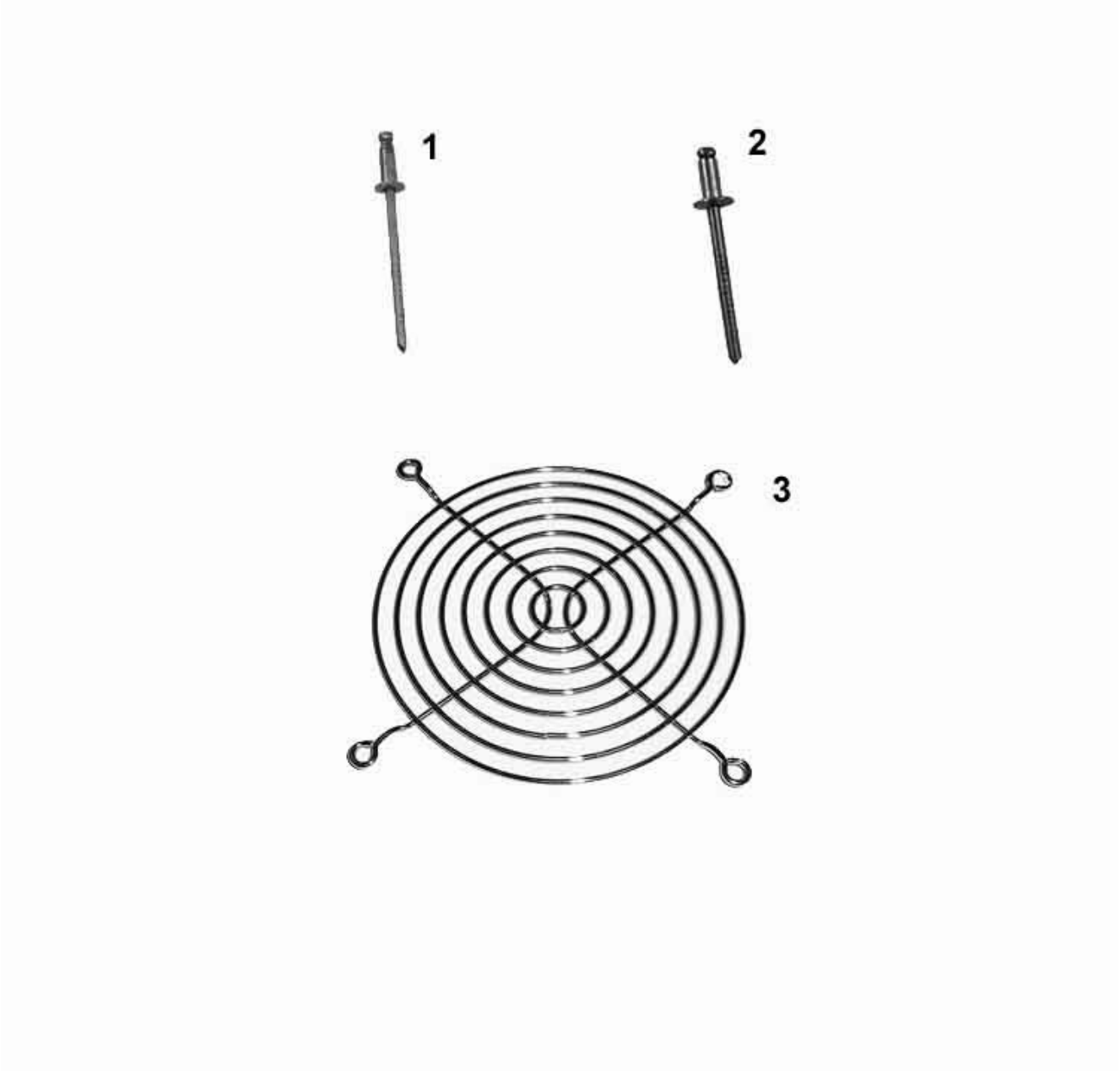
Base frame


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Base frame

Pos.	Part no.	Description	Qty.
1	1008.0750	Hex screw M5x16	
2	1110.0800	Cage nut M10	
2	1104.0800	Cage nut M4	
3	1105.0122	Hex combination nut M5 V2A	
4	1106.0160	Hex nut M6	
5	1106.0360	Cap nut M6, high shape	
6	1206.0120	Tooth lock washer A6,4	
7	1310.0160	Washer A10,5	
8	1328.0102	Safety washer A10,2	
9	1604.0162	Rivet 4x9, CNS closed	
9	1603.0163	Rivet 3,2x8 CNS	
10	2039.0122	Upper part of pedestal, 70mm, black grey	
11	2039.0123	Lower part of pedestal, black grey	
12	2049.0817	Sticker, Equipotential bonding	
13	4005.0104	Tie rap 140mm *Heat resisting*	
A		Base frame	

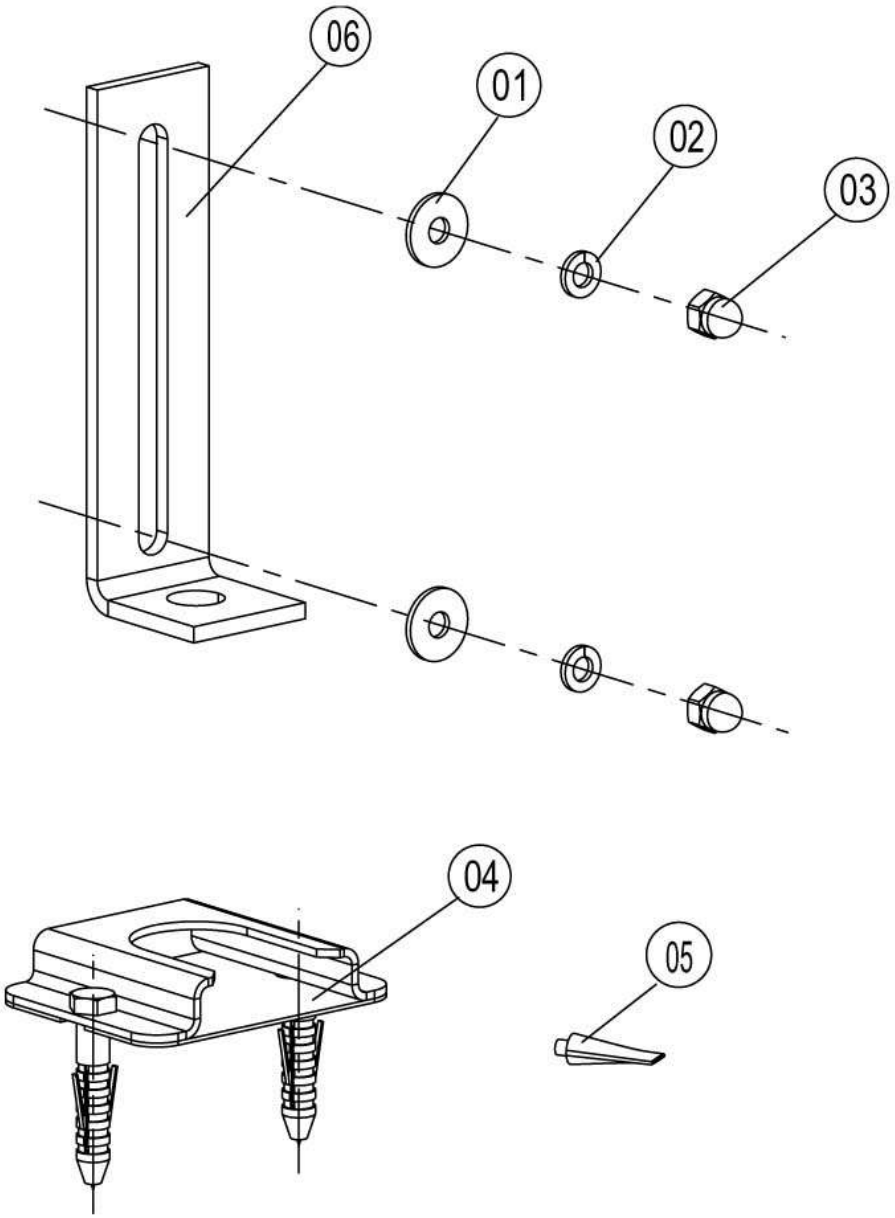
Base frame



Base frame

Pos.	Part no.	Description	Qty.
1	1603.0163	Rivet 3,2x8 CNS	
2	1604.0162	Rivet 4x9, CNS closed	
3	2005.0106	Protective grid for cooling fan	

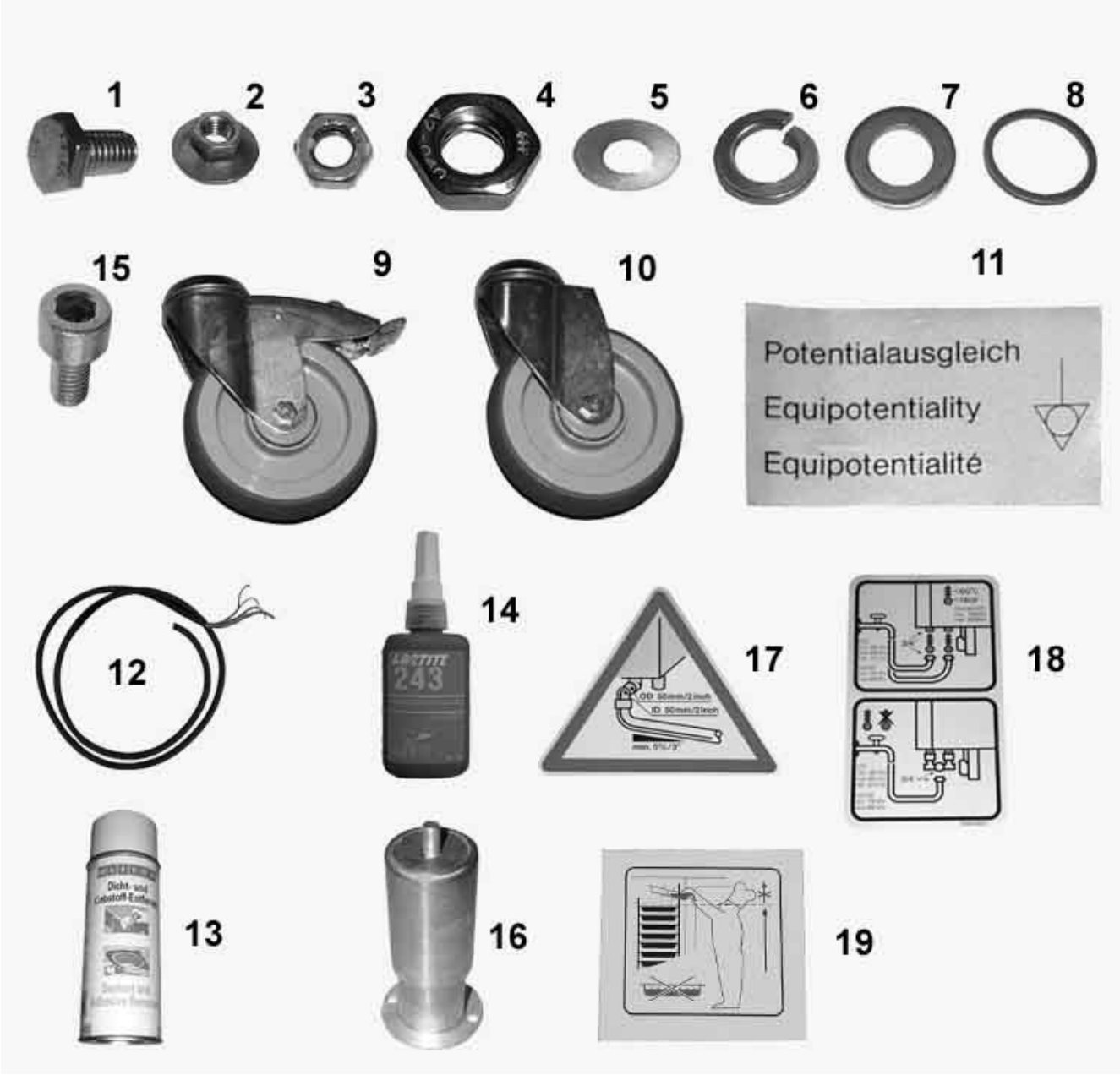
Floor fixing set



Floor fixing set

Pos.	Part no.	Description	Qty.
1	1106.0360	Cap nut M6, high shape	
2	1206.0261	Spring washer B6	
3	1306.0120	Washer A6,4	

Miscellaneous



Miscellaneous

Pos.	Part no.	Description	Qty.
1	1008.0753	Hex screw M5x8	
5	1205.0362	Disk spring ø12x5,2x0,6	
8	1315.0105	Copper washer 10x16x1,5	
13	9006.0800	Adhesive solvent "Weicon"	
17	2049.0433	Sticker Drain connection DN 50	
18	2049.0452	Sticker water supply G3/4"	
19	2049.0484	Sticker "Loading heights"	

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8516.1305	Air flow ring for air baffle	77
8455.1377	Air inlet filter	5
1004.0660	Allen screw M4x10	15, 23, 27, 33, 37
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3028.0560	Auxilliary contact BCLF10 N/O	19, 25, 29, 31, 35, 39
2710.1451	Back panel	121, 127, 131
2710.1309	Back panel	121, 127, 131
2940.1313	Base for door catch	85, 91, 95, 99, 105
3014.0325	Bimetall switch 110°,SSR	21
2710.1324	Bracket for door contact switch	119
2710.1325	Bracket for door contact switch	119
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2039.0331	Cap for service door	121, 127, 131
1106.0360	Cap nut M6, high shape	63, 103, 133, 137, 141
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1003.2265	Countersunk self tapping screw 4,2x16	121, 127, 131
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1205.0362	Disk spring ø12x5,2x0,6	143
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2120.1254	Door bolt top	85, 91, 95, 99, 105
2940.1314	Door catch for 1- and 2-step lock	85, 91, 95, 99, 105
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