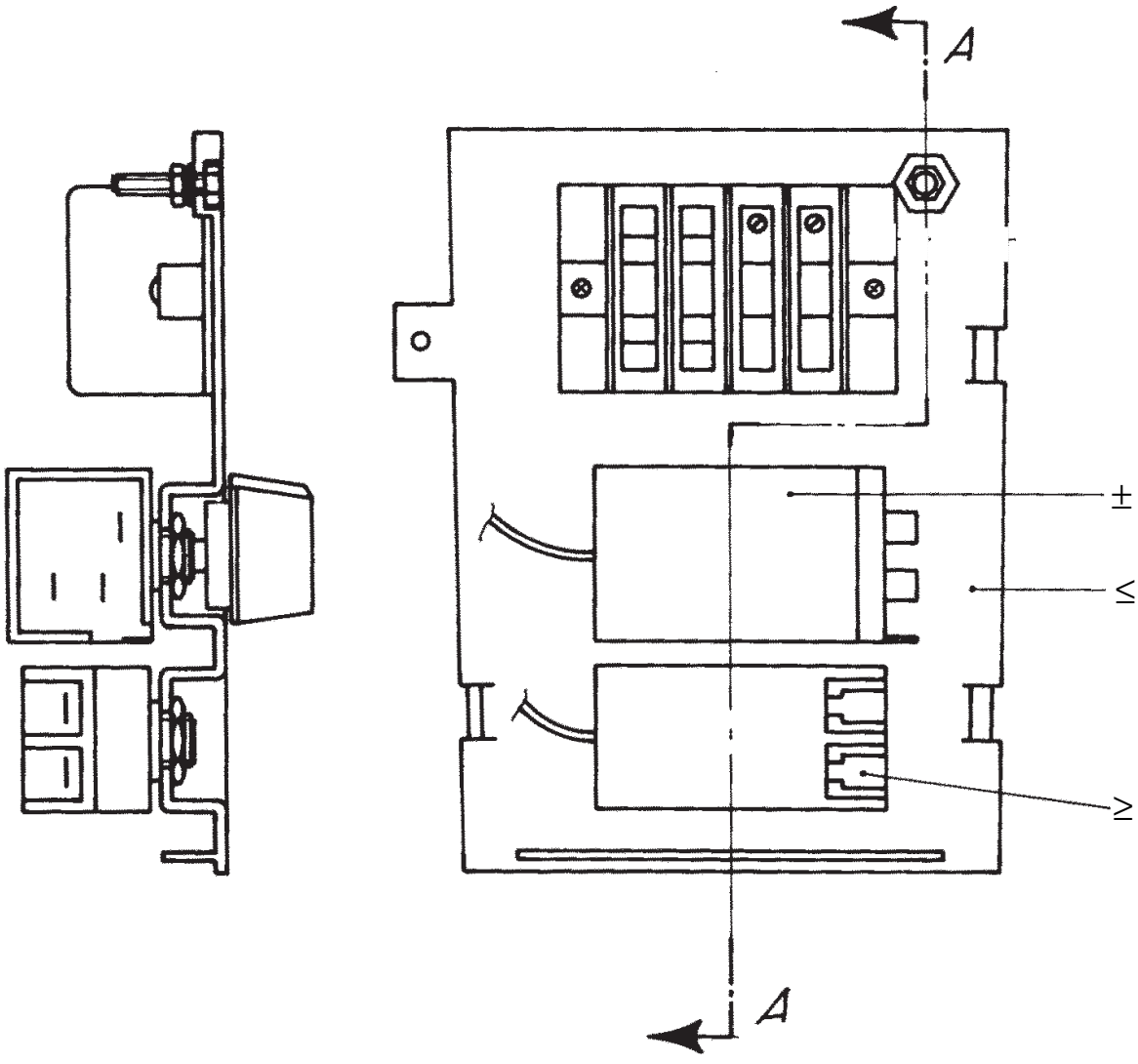
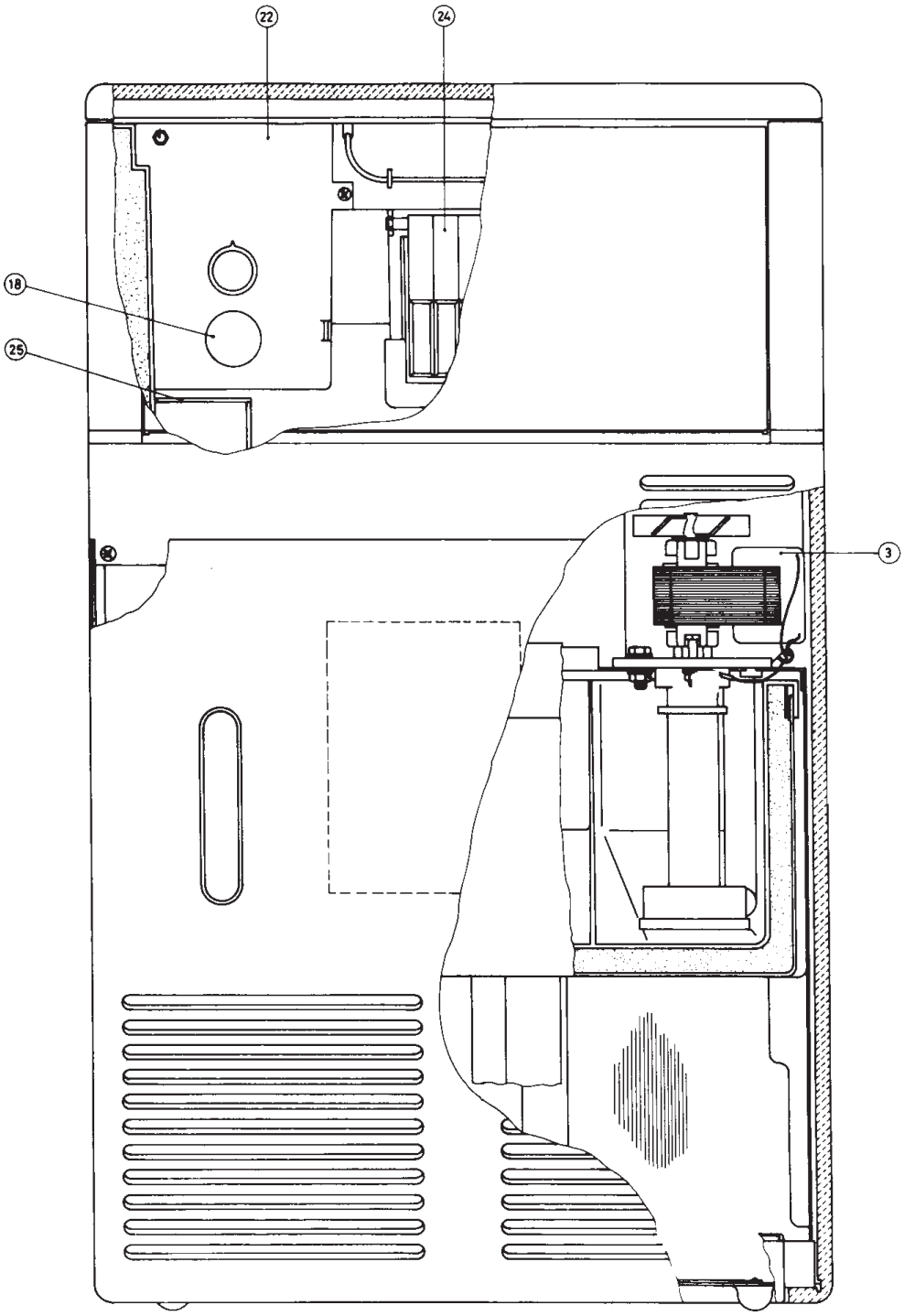
THE PARTS ILLUSTRATIONS AND PARTS LIST

CONTROL PANEL ASSY



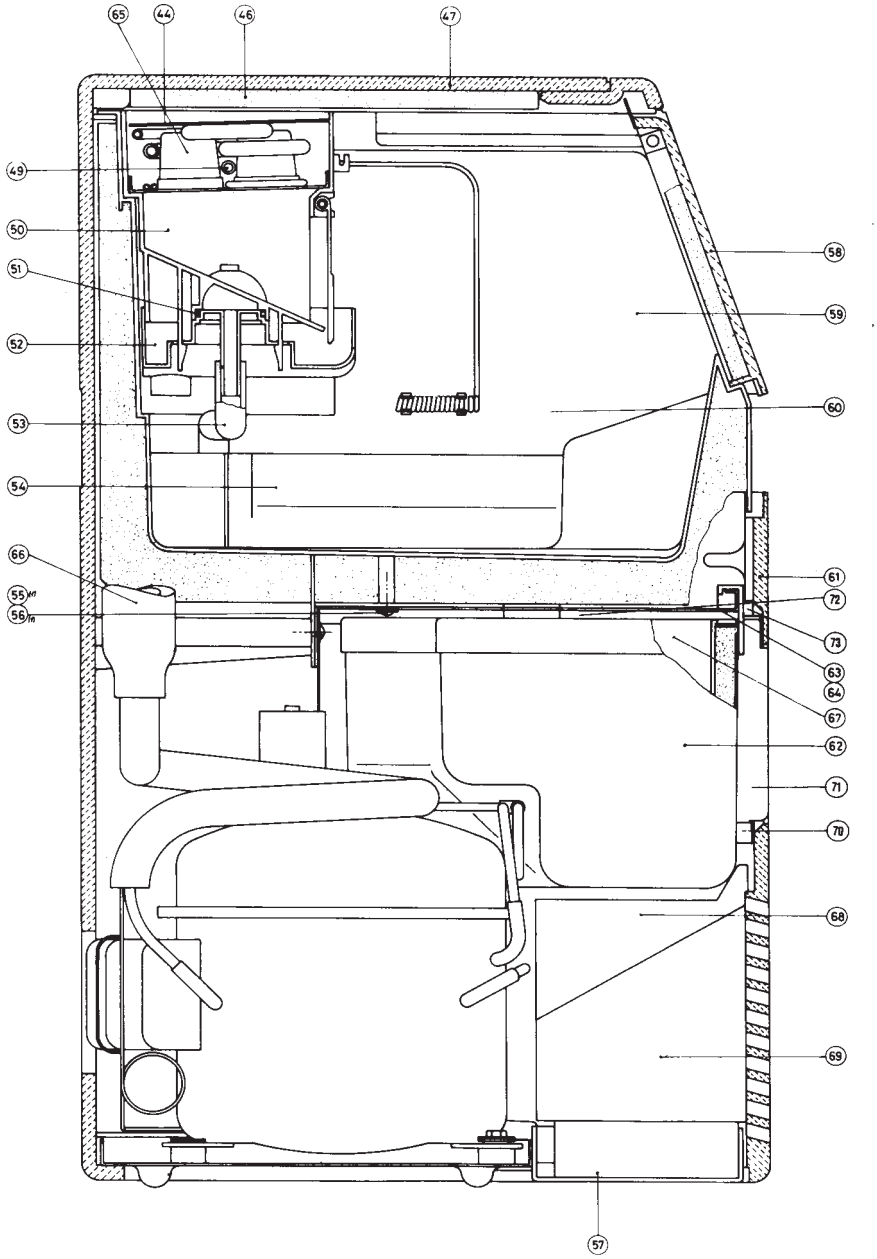
Pos.	Part. N.	Description
6	620264.10	Evaporator thermostat
7	660321.01	Panel
8	620263.00	Bin control

FRONT - VIEW



Pos.	Part. N.	Description
3	620433.00	Water pump assy
18	650330.00	Plug
22	660321.00	Control panel
24	784169.03	Curtain
25	660330.00	Funnel cover

SIDE - VIEW

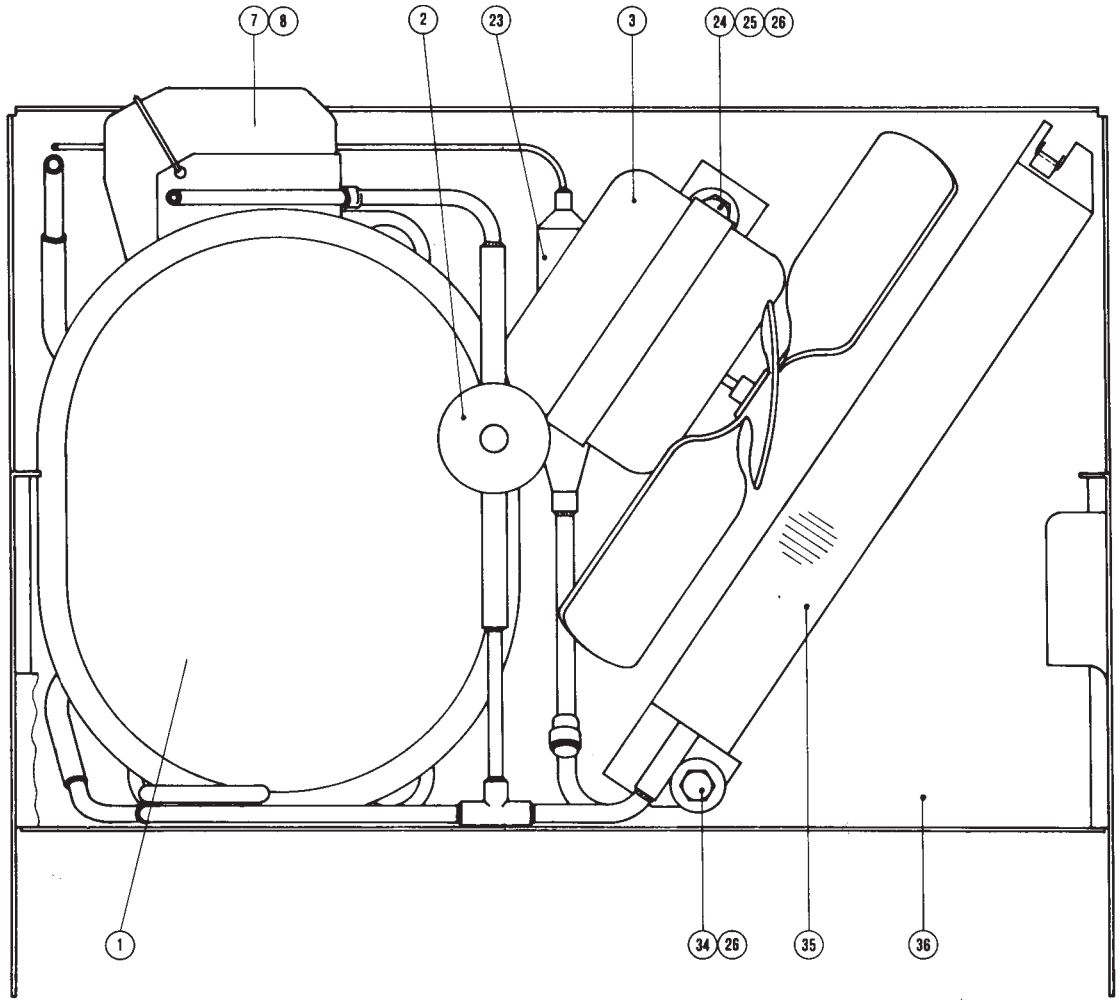


Pos.	Part. N.	Description
44	784378.02	Evaporator cover
46	650361.05	Insulation
47	660326.05	Cabinet assy
49	660340.02	Evap. bulb holder
	660386.00	Clip
50	783130.00	Evap housing
51	640093.00	Seal ring
52	660320.00	Water spray tray
53	610139.00	Plastic hose (pump to spray system)
54	660336.00	Cover
57	660325.00	Water drip tray
58	781284.03	Bin door assy
59	782053.00	Ice storage bin
60	660339.00	Bulb holder

Pos.	Part. N.	Description
61	781285.04	Front lower panel assy
62	793114.00	Water reservoir assy
63	781335.00	Reservoir holder
65	784234.00	Evaporator platen assy
66	784252.02	Suction accumulator
67*	660359.00	Funnel insert
68	660335.00	Upper separator
69	660343.00	Lower separator
70	660338.00	Rubber fitting
71	660337.00	Sight glass
72*	783141.00	Reservoir cover
	660424.00	Reservoir cover - Pump
73	660341.00	Rubber plug

* Not shown

COMPRESSOR & CONDENSING UNIT



Pos.	Part. N.	Description
1	670097.08	Compressor cpl. Cubigel
2	620306.48	Hot gas valve coil
	620306.14	Hot gas valve body
3	620419.00	Fan motor only
7	620058.65	Protector for Cubigel
8	620057.35	Relay for Cubigel
23	630003.05	Dryer
35	620285.00	Condenser
36	781283.00	Chassis assy

SD 10 - COMPRESSOR AND ELECTRIC COMPONENTS CHART

Model	Volts	Compr. Model	Compr. Cpl.	Compr. relay	Compr. protector	Start Capacitor
SD 10-2	220/60/1	U.H. AE Z4425Y	670066.08	620057.40	620058.74	620167.45
SD 10-6	220/50/1	Cubigel GL 80PB	670097.08	620057.35	620058.65	–

Model	Hot gas valve coil	Hot gas valve body	Water pump	Fan motor only
SD 10-2	620306.48	620306.14	620433.01	620419.00
SD 10-6	620306.48	620306.14	620433.00	620419.00