Service part catalogue

Modell CM 61

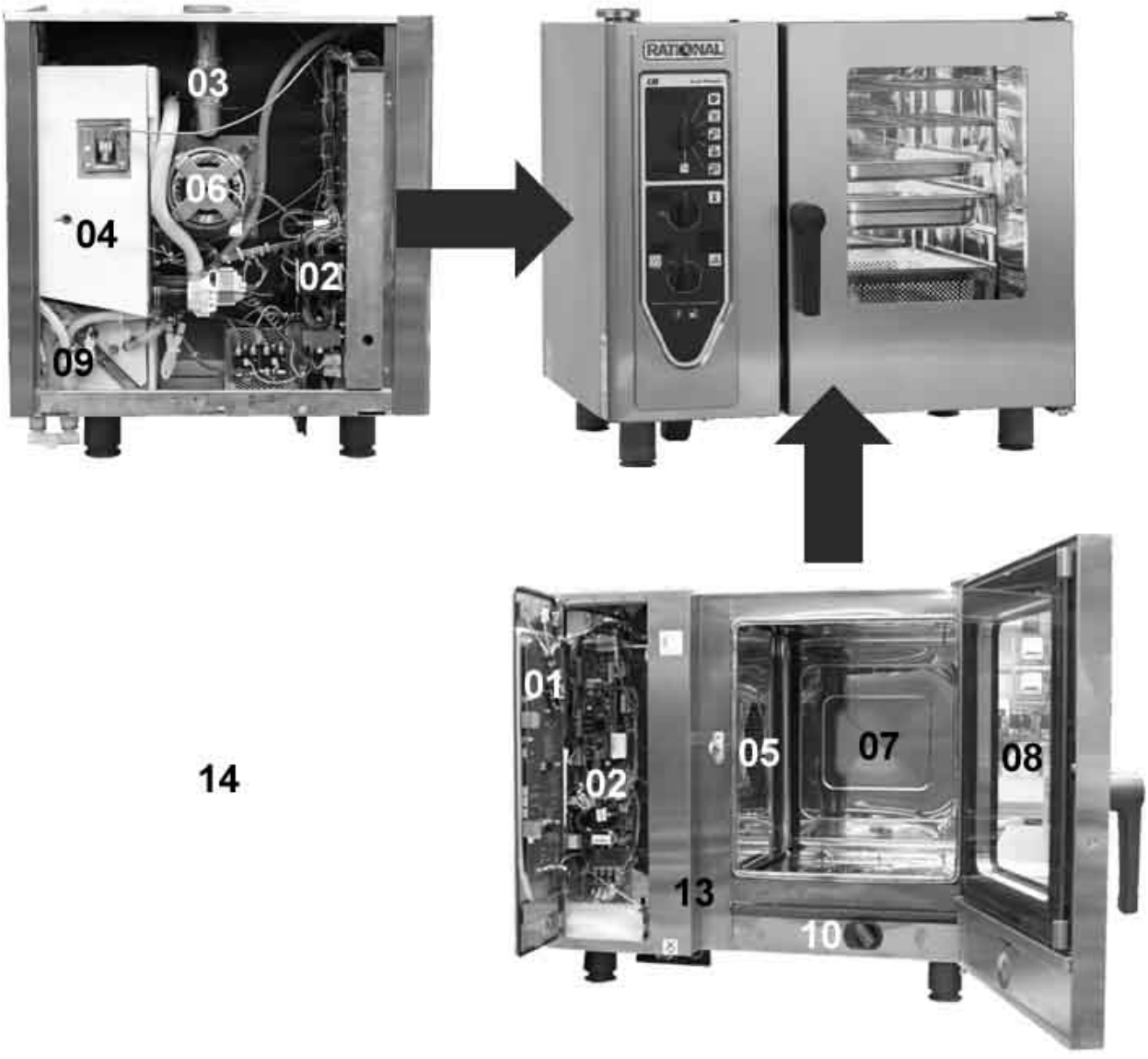
E61MD0403



06.08.2020
3 NAC 400V 50-60Hz

Kat-RTS_140922
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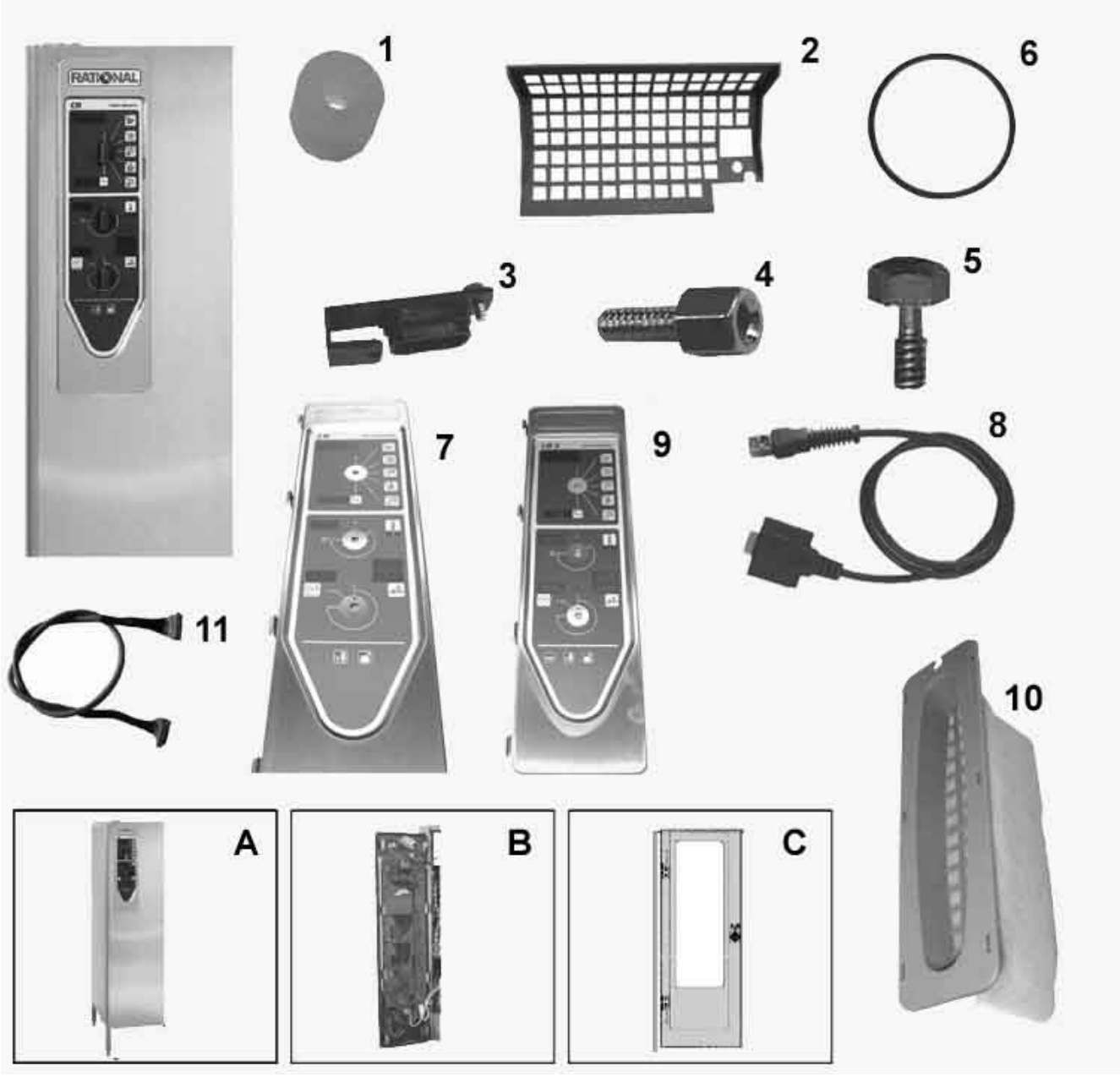
Overview



Overview

Pos.	Assembly	Page
1	Control panel	4
2	Electrical installation	12
3	Clima Plus	40
4	Steam generator, Bypass	42
5	Hot air heating	60
6	Motor and fan wheel	64
7	Interior cabinet	70
8	Door	82
9	Water supply, quenching box	110
10	Hand shower	116
13	Exterior cabinet	118
14	Miscellaneous	146

Control panel



Control panel

Pos.	Part no.	Description	Qty.
2	2750.1334	Protective grating plastic for filter	
3	3040.0304	Protection cover for RS232 connection	
4	3040.0308	Spacer sleeve for connector Sub-D	
5	3040.0309	Locking screw for D-SUB	
6	5012.0565	O-ring inlet filter	
7	8720.1327	Control panel insert with overlay	
8	8817.1040	Interface cable for RS232	
10	8455.1377	Air inlet filter	
B		Panel insert	

Panel insert







Panel insert

Pos.	Part no.	Description	Qty.
1	1106.0160	Hex nut M6	
2	1206.0120	Tooth lock washer A6,4	
A		Panel insert	

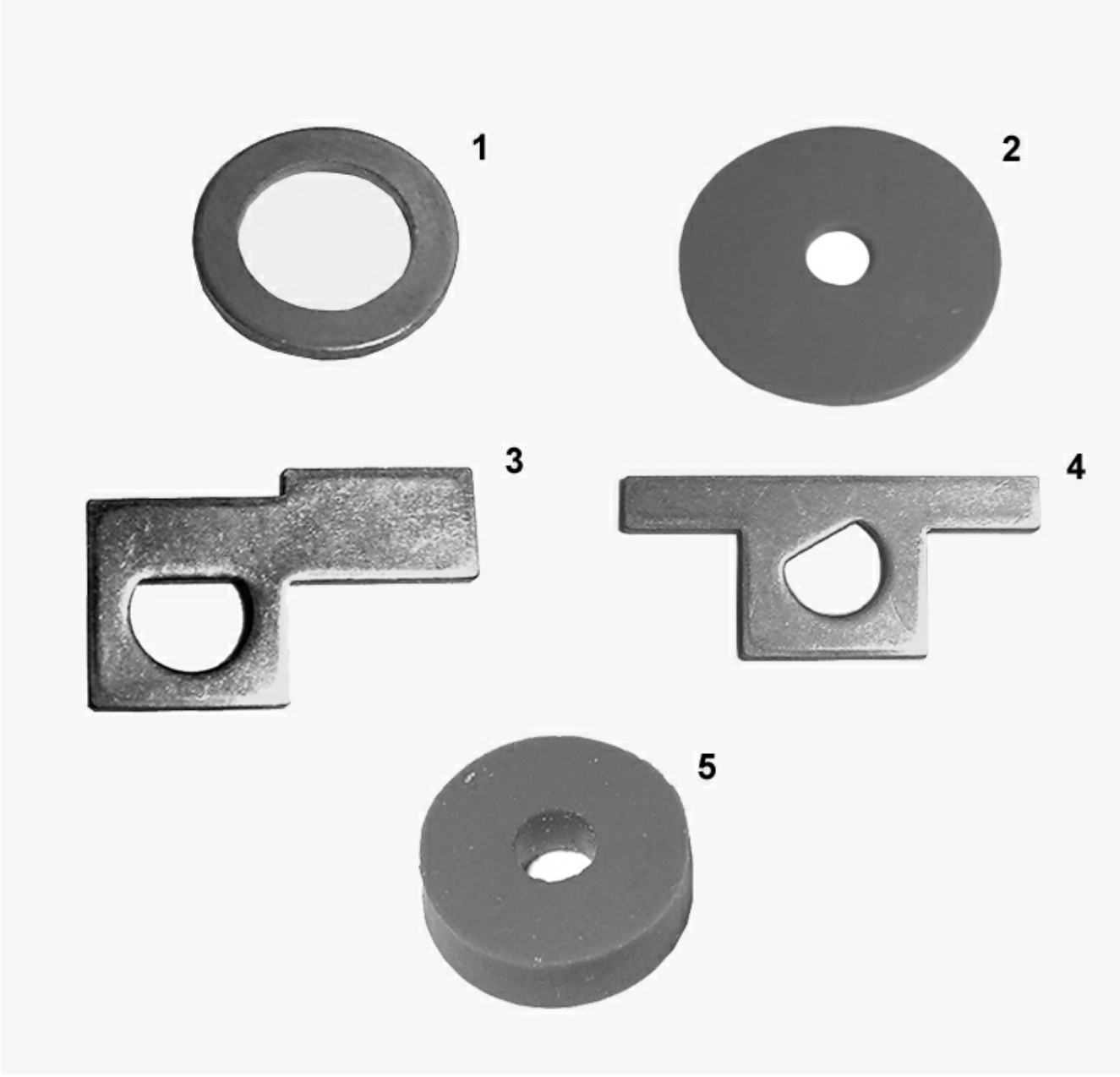
Panel insert



Panel insert

Pos.	Part no.	Description	Qty.
1	1103.0120	Hex nut M3	
2	1104.0121	Hex nut M4 self locking	
3	1304.0160	Washer A4,3	
4	1306.0218	Washer A4,3	
5	2039.0326	Spacer for pcb	
6	2052.1180	Sticker name trade sign Rational	
7	3006.0107	Buzzer	
8	3013.0344	Dial blue,	
9	4005.0103	Tie rap black	
9	4005.0101	Tie rap 145 mm	
10	5100.1011	Gasket	
11	5110.1027	Distance plate for front panel	
12	5110.1028	Gasket poti hot air, core temperature	
13	8720.1300	Bus cable CPU - operator pcb	
15	8720.1302	Power supply cable for operator pcb	
16	1603.0166	Rivet 3,2x7,9 CNS closed	
A	3040.3010	Operator pcb Electrical	

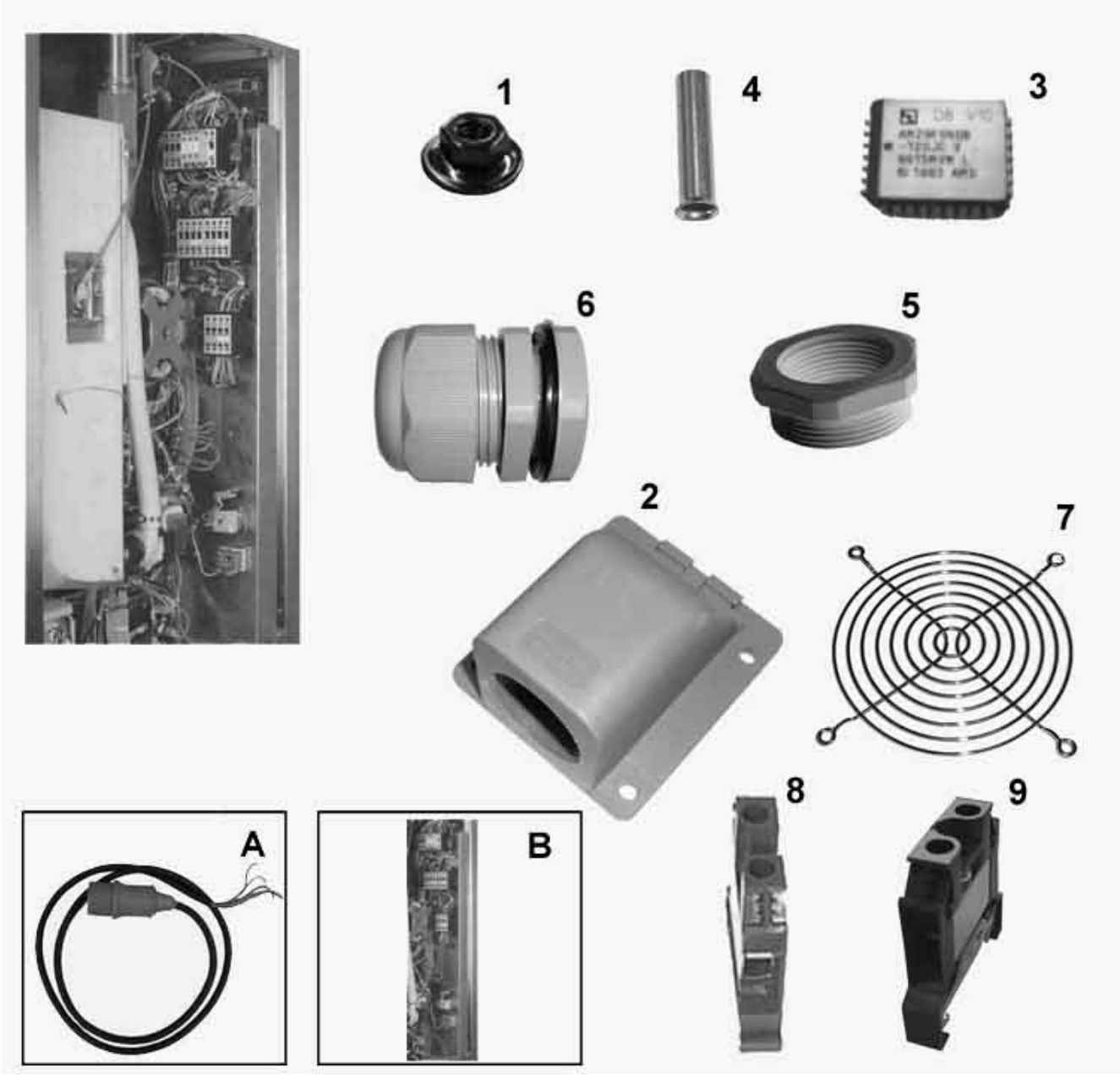
Operator pcb Electrical



Operator pcb Electrical

Pos.	Part no.	Description	Qty.
1	1315.0101	Copper washer 6x10	
2	5110.1029	Gasket mode switch	
3	2760.1100	Stop for Poti-Core temperature	
4	2760.1129	Stop for mode switch	
5	2022.0100	Silicone gasket red, for PG 9 15x4mm	

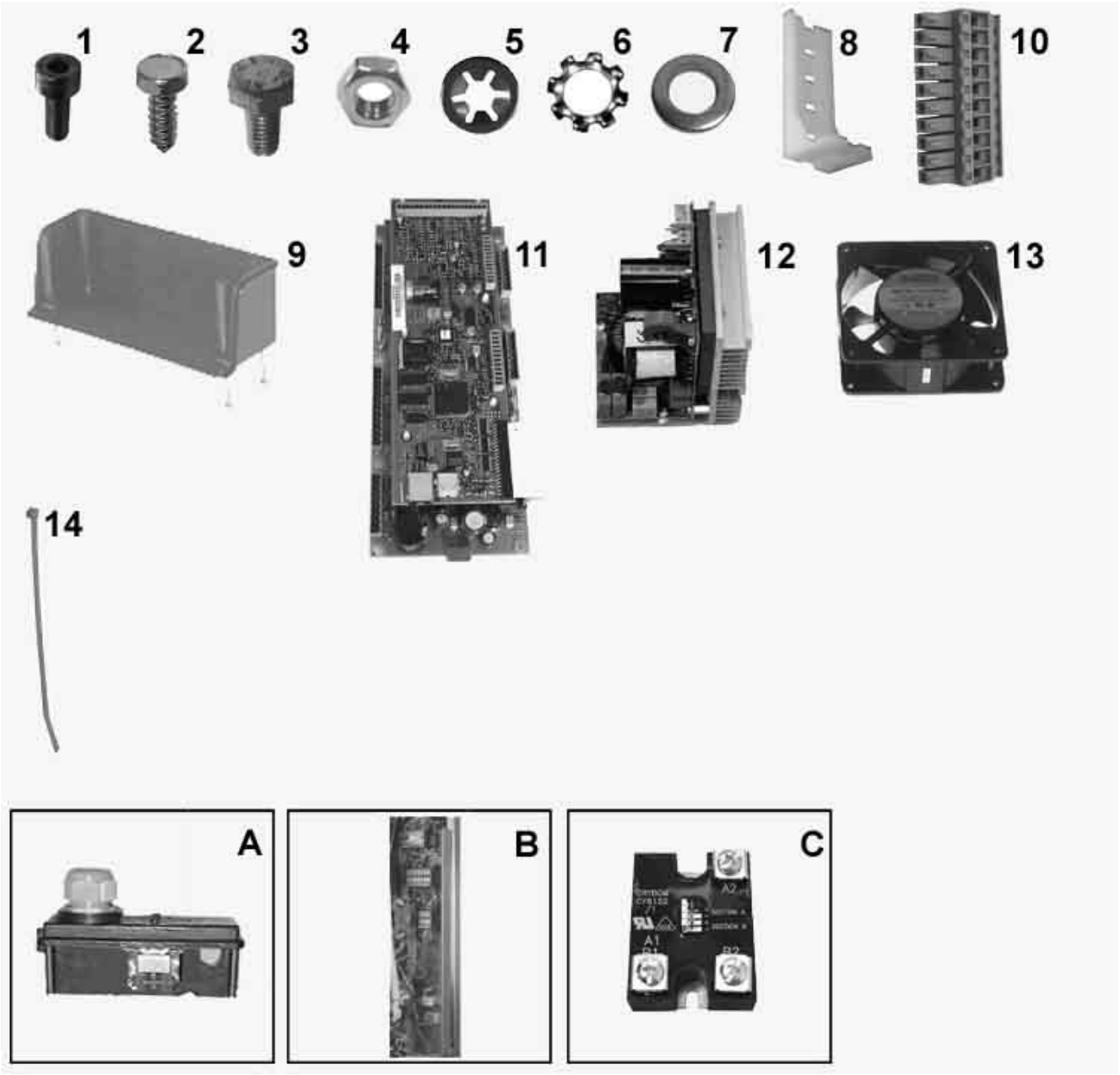
Electrical installation



Electrical installation

Pos.	Part no.	Description	Qty.
1	1104.0122	Hex combination nut M4 galv	
3	3040.0316	E-Prom C5.02	
4	4004.0114	Wire end sleeve 0,75 mm² blue insulated	
B		Contactor assembly ship	
B		Contactor assembly	
B		Contactor assembly 214	
B		Contactor assembly 219	
B		Contactor assembly 211	

Contactor assembly 211



Contactor assembly 211

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
4	1106.0160	Hex nut M6	
5	1107.0103	Star lock ø3	
6	1206.0120	Tooth lock washer A6,4	
6	1204.0120	Tooth lock washer A4,3	
7	1304.0160	Washer A4,3	
7	1306.0120	Washer A6,4	
7	1306.0222	Washer A6,4x15x1,5	
9	3038.0315	Cover for terminal box	
10	3040.0262	Multipoint connector left 10pin, 3.5	
11	3040.3001	Main pcb	
12	3040.3040	Motor control for fan motor	
A	8801.0250	Power connection box	
B		Contactor assembly 211	
C		SSR assembly	

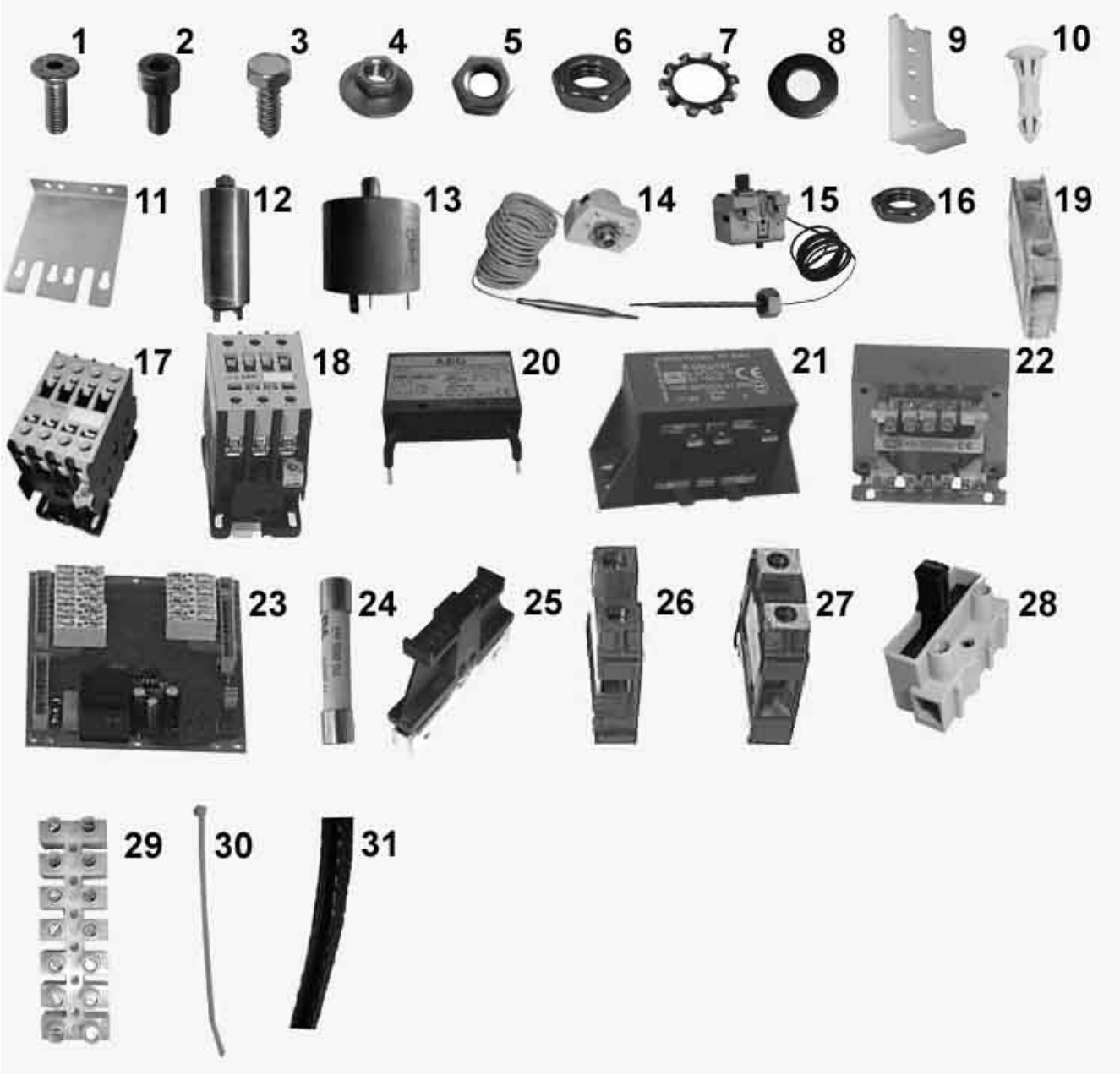
Power connection box



Power connection box

Pos.	Part no.	Description	Qty.
1	4001.1202	Terminal block 16mm² grey	
2	4001.1210	Earth terminal 16mm² yellow/green	
3	4001.1250	Terminal block 16mm² blue	
4	3038.0313	Terminal box M32 without cover	

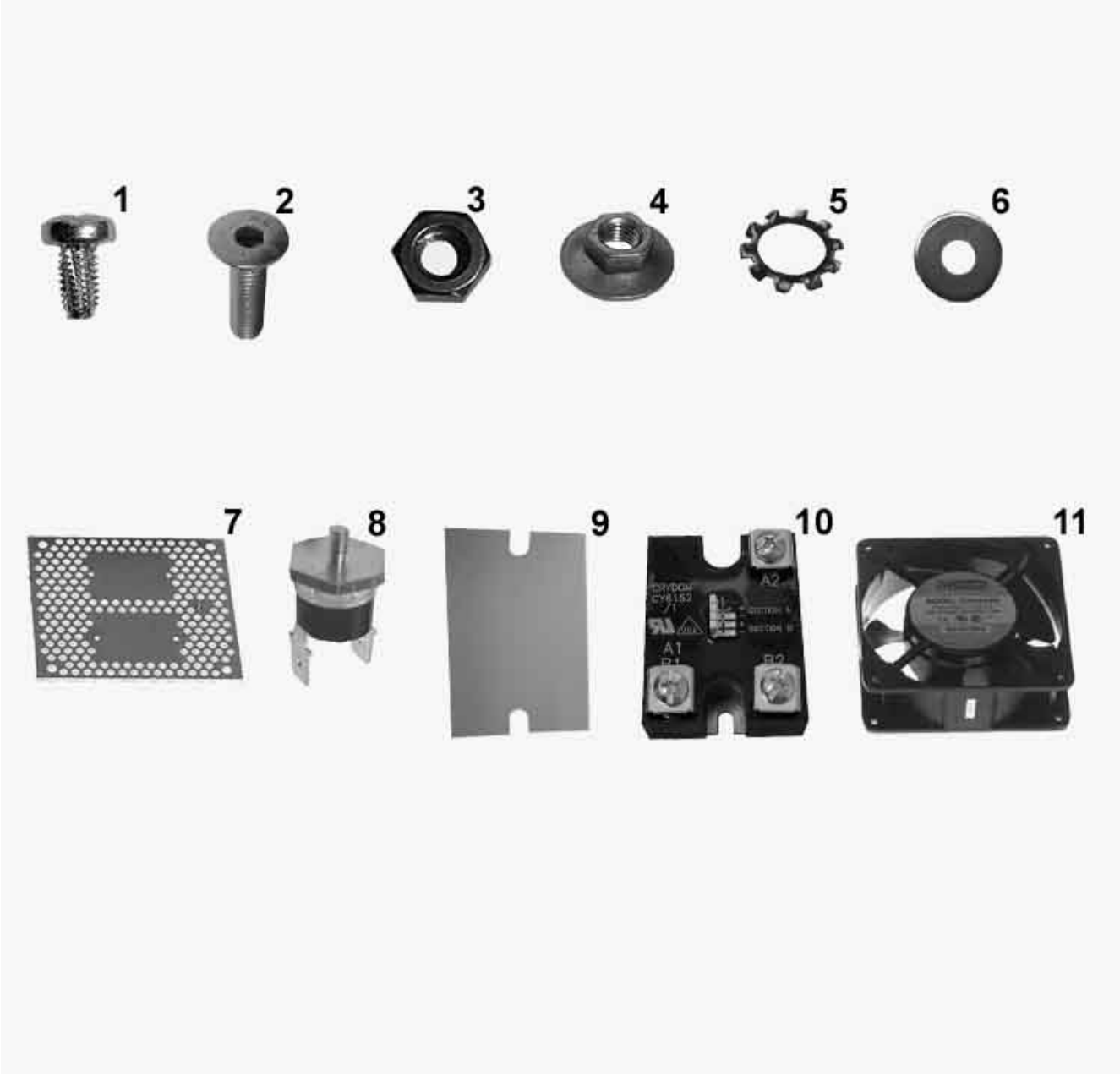
Contactor assembly 211



Contactor assembly 211

Pos.	Part no.	Description	Qty.
3	1004.2161	Hex self tapping screw 4,2x13	
4	1104.0122	Hex combination nut M4 galv	
6	1112.0220	Hex nut M12 flat	
7	1212.0160	Tooth lock washer A12,5	
10	2039.0370	Spacer 12x1,6	
13	3001.0455	Electronic noise filter	
14	3014.0300	Dry up protector 257°F/135°C	
15	3014.0326	Safety temperature limiter 365°C,	
16	3014.0327	Hex nut M10x1,0	
17	3028.0566	Contactor GE CL01A400	
19	3028.0560	Auxilliary contact BCLF10 N/O	
22	3037.0240	Control transformer	
24	4001.0224	Fuse 6.35x32mm	
25	4001.1203	End plate for mounting rail	
28	4001.1295	Fuse holder e 1003Si/1DS	
29	4001.1298	Sicotronic-Terminal 7poles	
31	5013.0100	Edge protection profile	

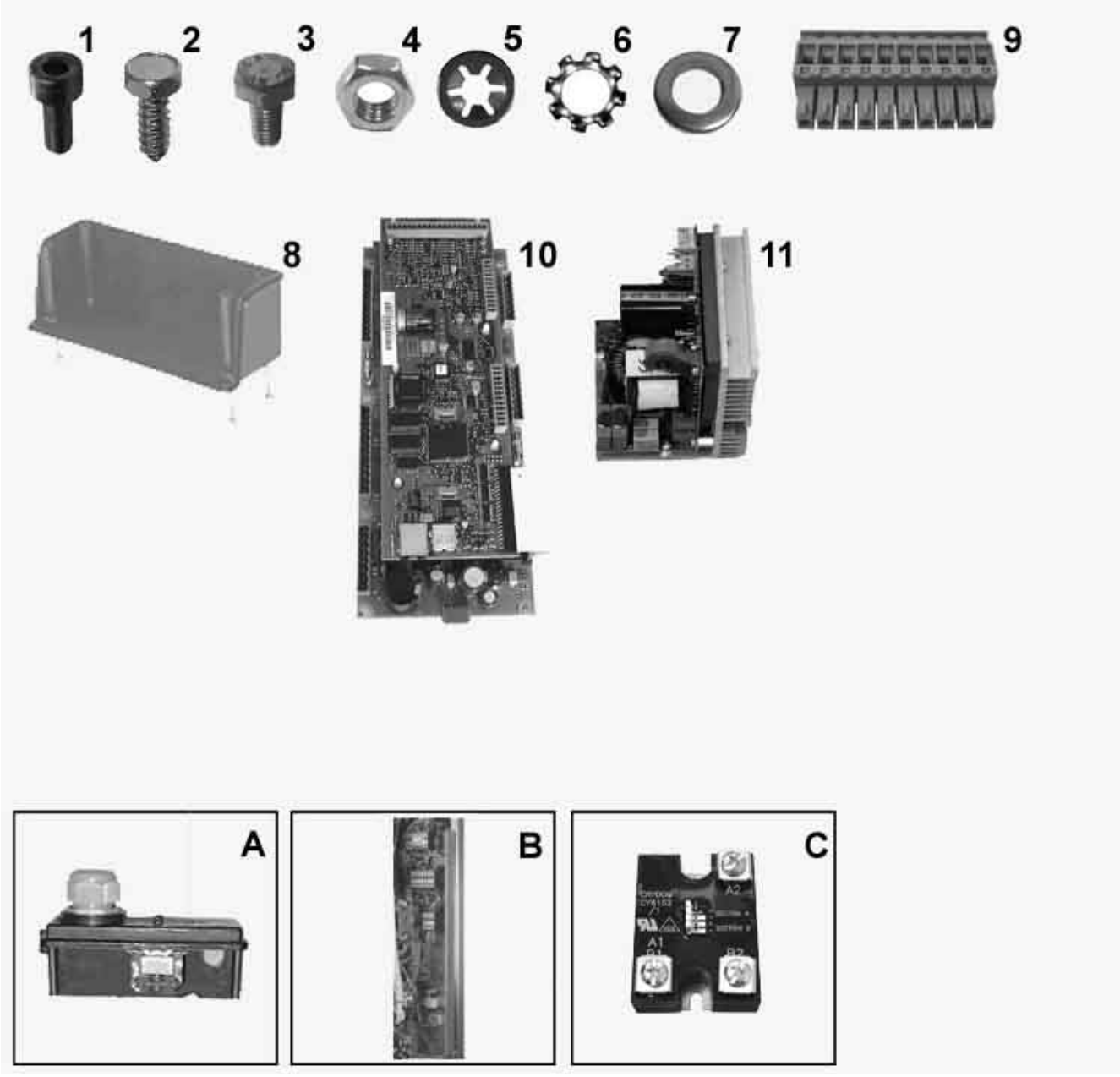
SSR assembly



SSR assembly

Pos.	Part no.	Description	Qty.
1	1004.0500	Raised countersunk metal screw M4x8 oval head	
2	1004.0662	Allen screw M4x25	
3	1104.0120	Hex nut M4	
4	1104.0122	Hex combination nut M4 galv	
5	1204.0120	Tooth lock washer A4,3	
6	1306.0218	Washer A4,3	
7	2930.1302	Cooling plate solid state relay	
8	3014.0325	Bimetall switch 110°,SSR	
10	3028.0533	Solid state relais	
11	3101.1008	Cooling fan	

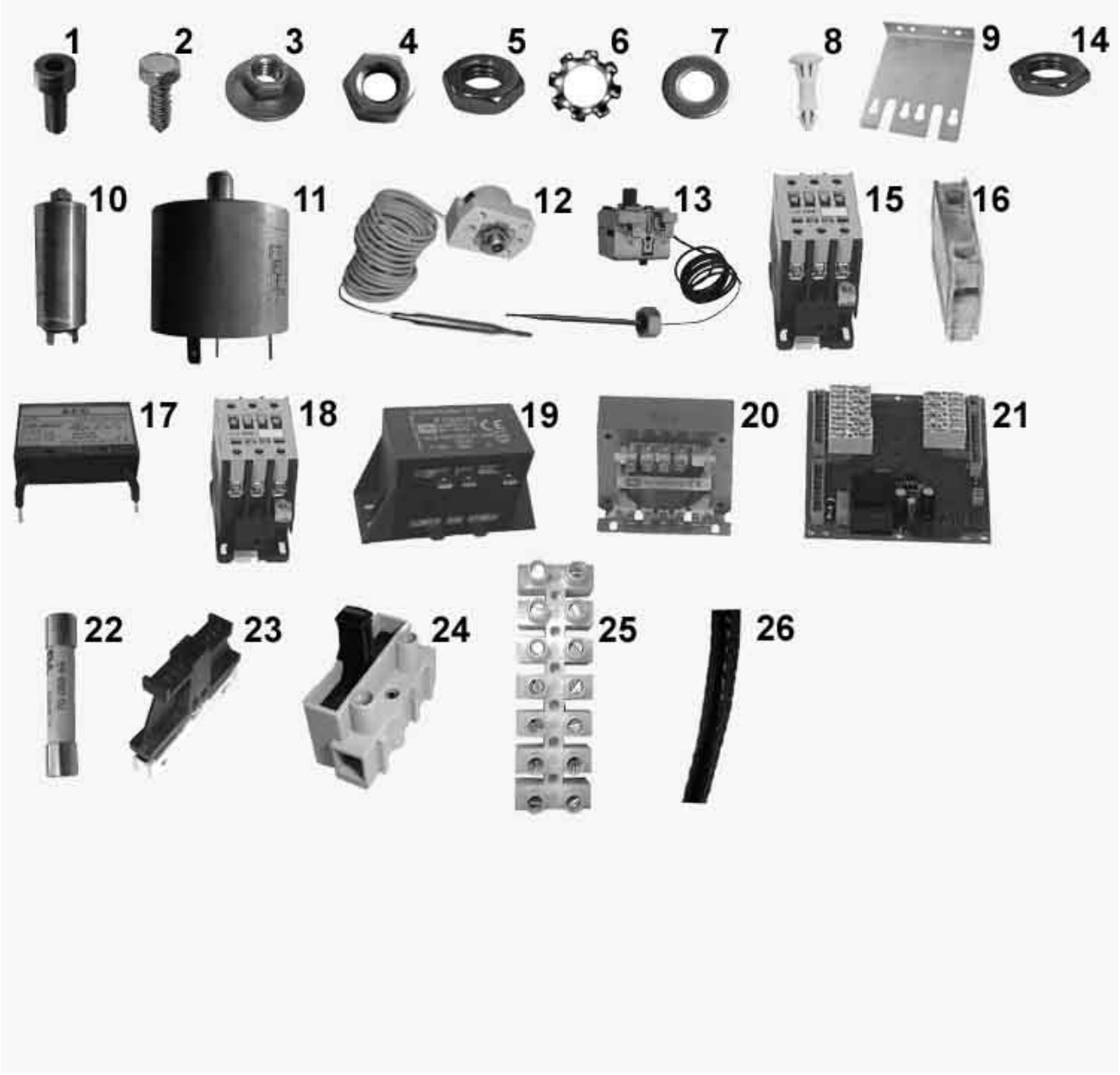
Contactor assembly 219



Contactor assembly 219

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
4	1106.0160	Hex nut M6	
5	1107.0103	Star lock ø3	
6	1206.0120	Tooth lock washer A6,4	
6	1204.0120	Tooth lock washer A4,3	
7	1304.0160	Washer A4,3	
7	1306.0120	Washer A6,4	
7	1306.0222	Washer A6,4x15x1,5	
8	3038.0315	Cover for terminal box	
9	3040.0262	Multipoint connector left 10pin, 3.5	
10	3040.3001	Main pcb	
11	3040.3040	Motor control for fan motor	
A	8801.0250	Power connection box	
B		Contactor assembly 219	
C		SSR assembly	

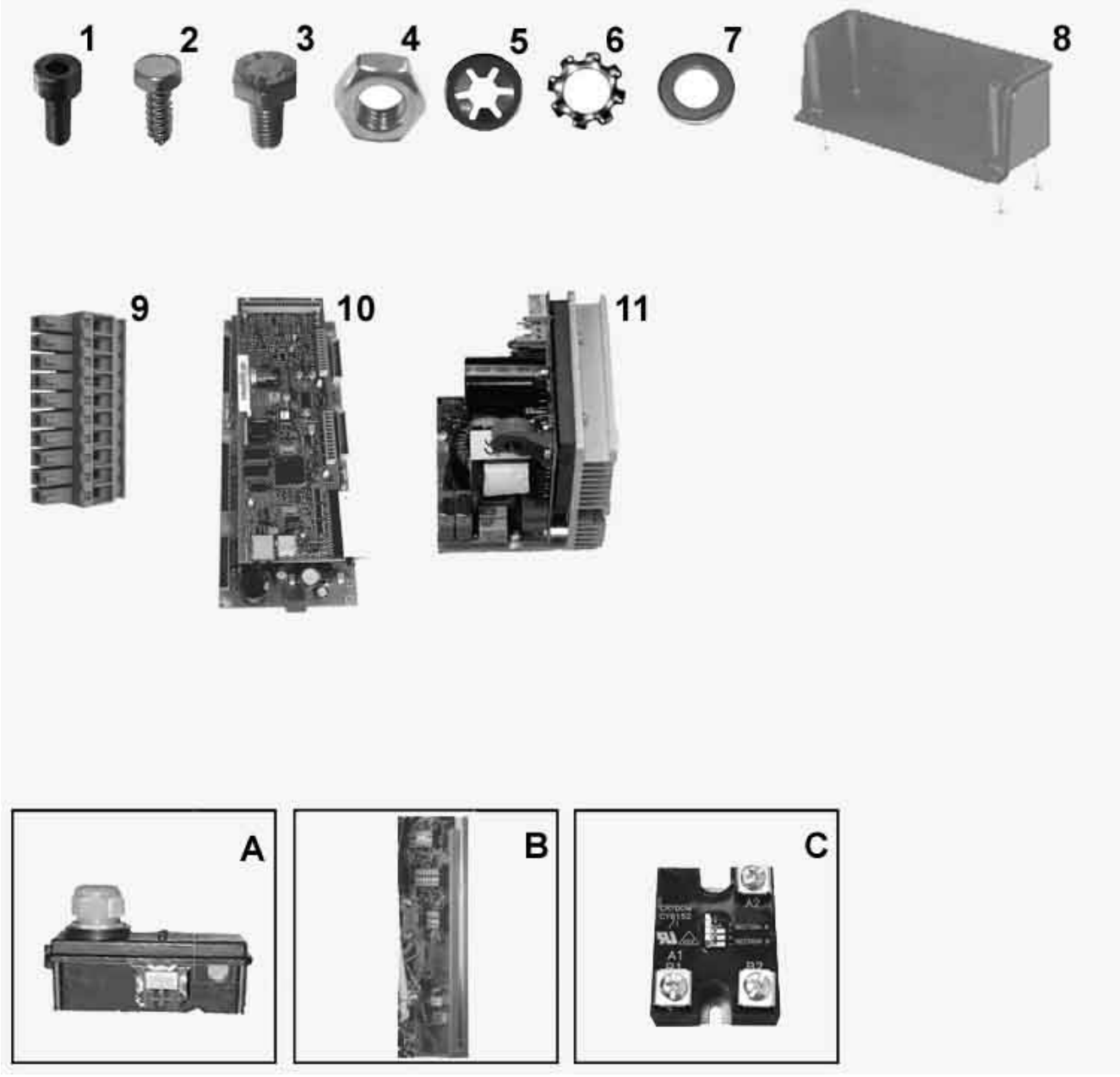
Contactor assembly 219



Contactor assembly 219

Pos.	Part no.	Description	Qty.
2	1004.2161	Hex self tapping screw 4,2x13	
3	1104.0122	Hex combination nut M4 galv	
5	1112.0220	Hex nut M12 flat	
6	1212.0160	Tooth lock washer A12,5	
8	2039.0370	Spacer 12x1,6	
11	3001.0455	Electronic noise filter	
12	3014.0300	Dry up protector 257°F/135°C	
13	3014.0326	Safety temperature limiter 365°C,	
14	3014.0327	Hex nut M10x1,0	
16	3028.0560	Auxilliary contact BCLF10 N/O	
18	3028.0566	Contactor GE CL01A400	
20	3037.0240	Control transformer	
22	4001.0224	Fuse 6.35x32mm	
23	4001.1203	End plate for mounting rail	
24	4001.1295	Fuse holder e 1003Si/1DS	
25	4001.1298	Sicotronic-Terminal 7poles	
26	5013.0100	Edge protection profile	

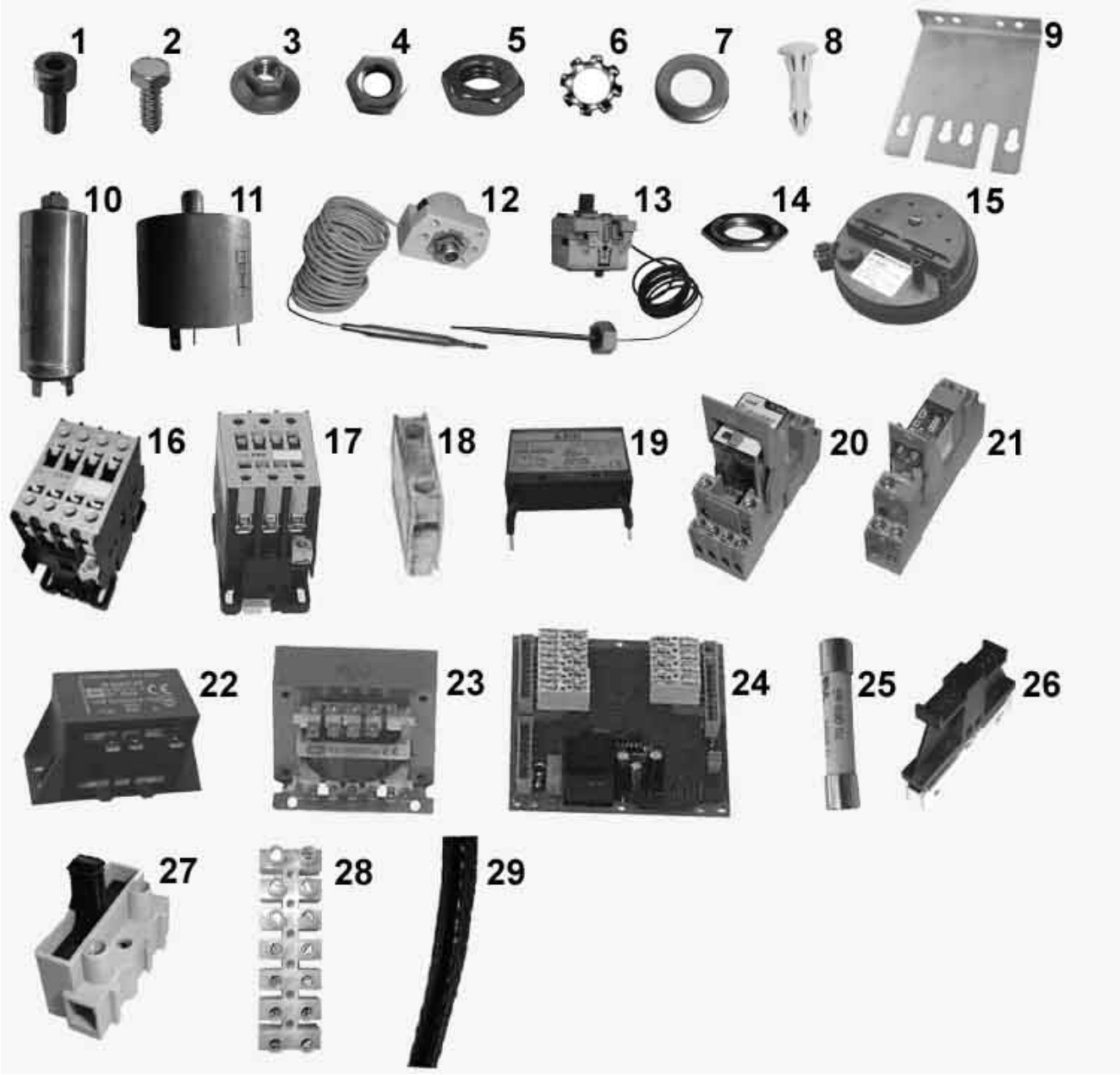
Contactor assembly 214



Contactor assembly 214

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
4	1106.0160	Hex nut M6	
5	1107.0103	Star lock ø3	
6	1204.0120	Tooth lock washer A4,3	
6	1206.0120	Tooth lock washer A6,4	
7	1306.0120	Washer A6,4	
7	1306.0222	Washer A6,4x15x1,5	
7	1304.0160	Washer A4,3	
8	3038.0315	Cover for terminal box	
9	3040.0262	Multipoint connector left 10pin, 3.5	
10	3040.3001	Main pcb	
11	3040.3040	Motor control for fan motor	
A	8801.0250	Power connection box	
B		Contactor assembly 214	
C		SSR assembly	

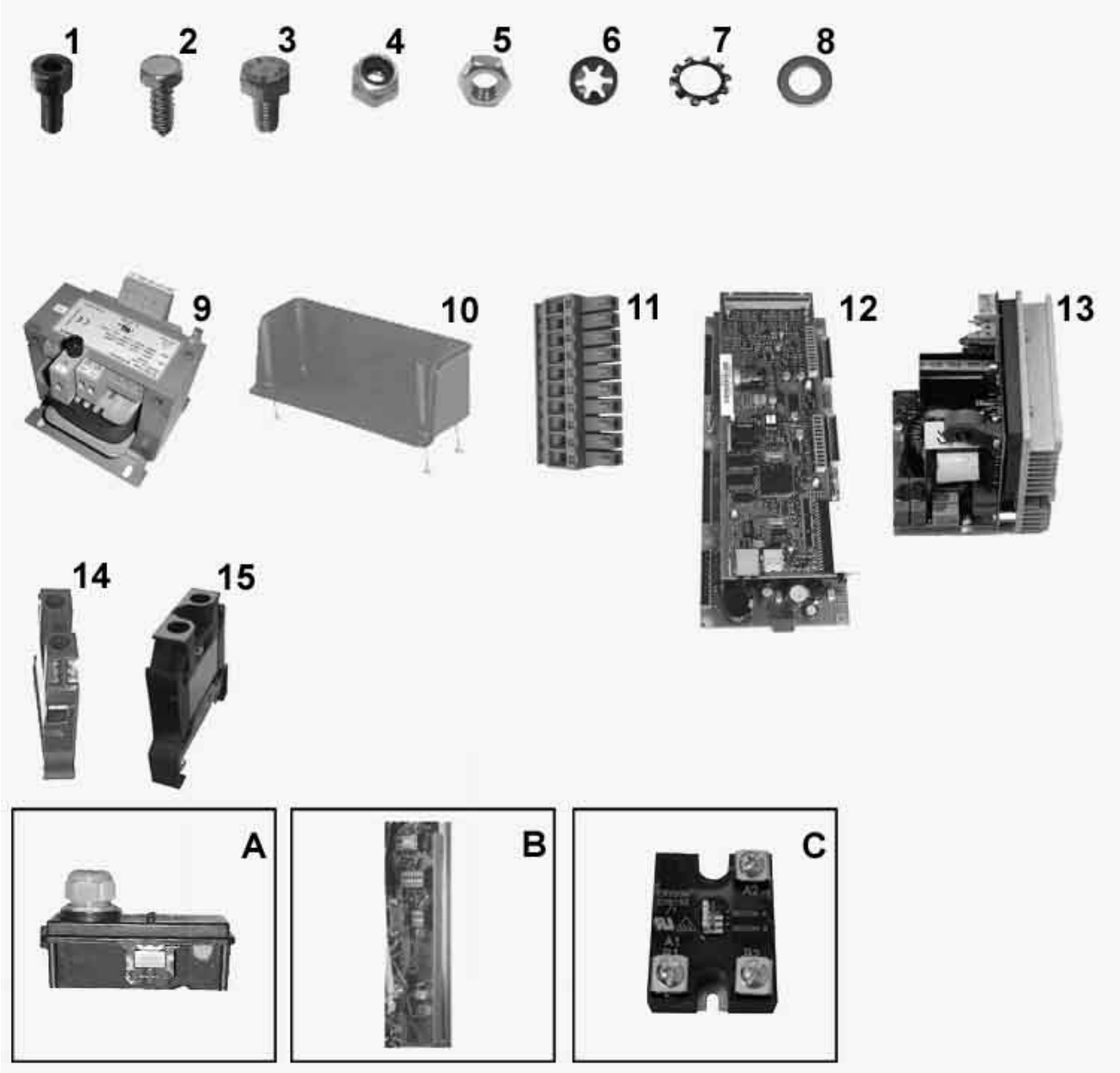
Contactor assembly 214



Contactor assembly 214

Pos.	Part no.	Description	Qty.
2	1004.2161	Hex self tapping screw 4,2x13	
3	1104.0122	Hex combination nut M4 galv	
5	1112.0220	Hex nut M12 flat	
6	1212.0160	Tooth lock washer A12,5	
8	2039.0370	Spacer 12x1,6	
11	3001.0455	Electronic noise filter	
12	3014.0300	Dry up protector 257°F/135°C	
13	3014.0326	Safety temperature limiter 365°C,	
14	3014.0327	Hex nut M10x1,0	
16	3028.0566	Contactor GE CL01A400	
18	3028.0560	Auxilliary contact BCLF10 N/O	
23	3037.0240	Control transformer	
25	4001.0224	Fuse 6.35x32mm	
26	4001.1203	End plate for mounting rail	
27	4001.1295	Fuse holder e 1003Si/1DS	
29	5013.0100	Edge protection profile	

Contactor assembly ship



Contactor assembly ship

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
5	1106.0160	Hex nut M6	
6	1107.0103	Star lock ø3	
7	1206.0120	Tooth lock washer A6,4	
7	1204.0120	Tooth lock washer A4,3	
8	1306.0222	Washer A6,4x15x1,5	
8	1306.0120	Washer A6,4	
8	1304.0160	Washer A4,3	
10	3038.0315	Cover for terminal box	
11	3040.0262	Multipoint connector left 10pin, 3.5	
12	3040.3001	Main pcb	
13	3040.3040	Motor control for fan motor	
A	8801.0250	Power connection box	
B		Contactor assembly ship	
C		SSR assembly	

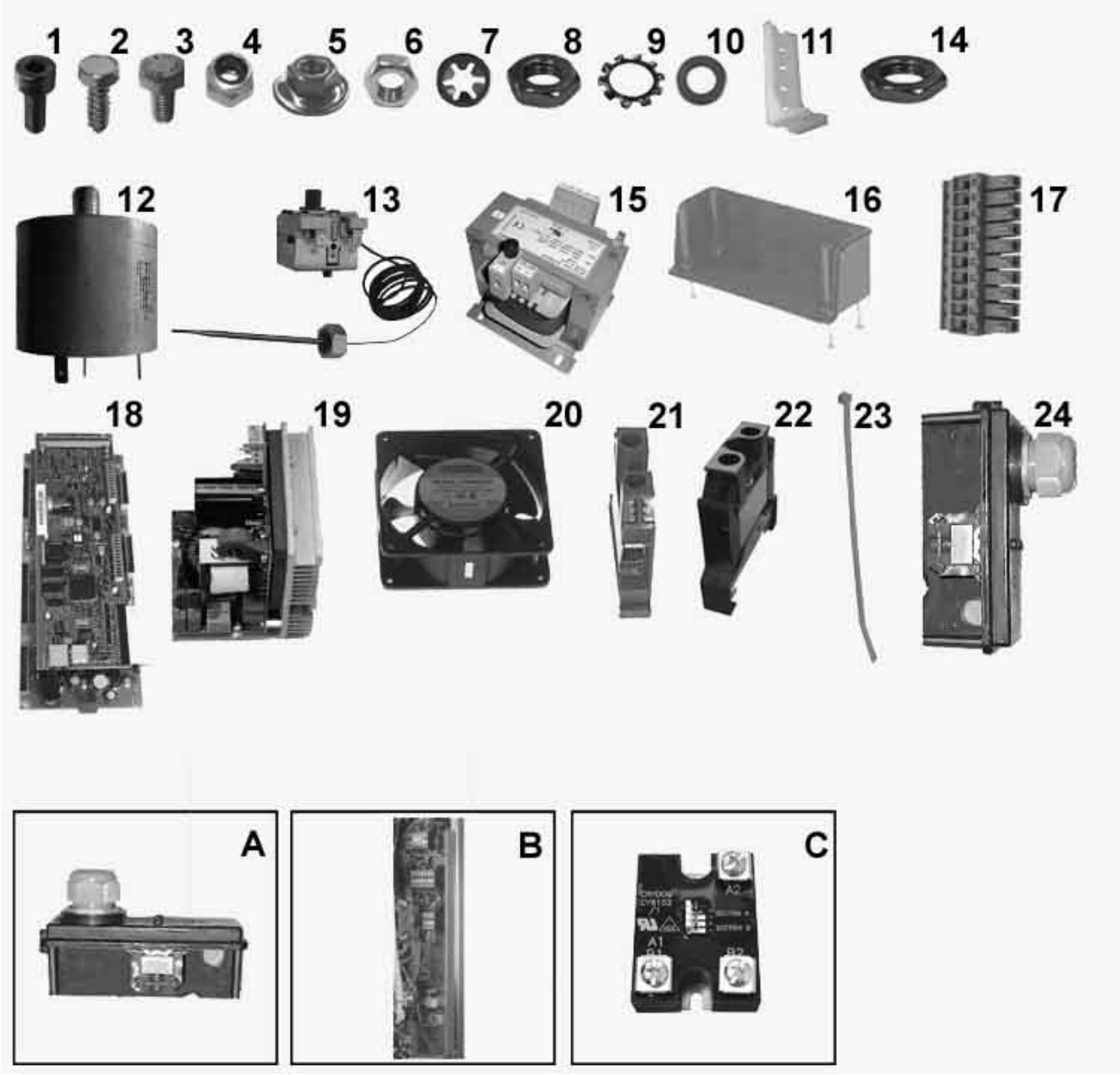
Contactor assembly ship



Contactor assembly ship

Pos.	Part no.	Description	Qty.
1	1004.2161	Hex self tapping screw 4,2x13	
2	1104.0122	Hex combination nut M4 galv	
3	1112.0220	Hex nut M12 flat	
4	1212.0160	Tooth lock washer A12,5	
5	2039.0370	Spacer 12x1,6	
6	3001.0455	Electronic noise filter	
7	3014.0300	Dry up protector 257°F/135°C	
8	3014.0302	Hex nut M10 for dry-up protector	
8	3014.0327	Hex nut M10x1,0	
9	3014.0326	Safety temperature limiter 365°C,	
11	3028.0566	Contactor GE CL01A400	
12	3028.0560	Auxilliary contact BCLF10 N/O	
15	3037.0240	Control transformer	
17	4001.0224	Fuse 6.35x32mm	
18	4001.1203	End plate for mounting rail	
19	4001.1295	Fuse holder e 1003Si/1DS	
21	5013.0100	Edge protection profile	

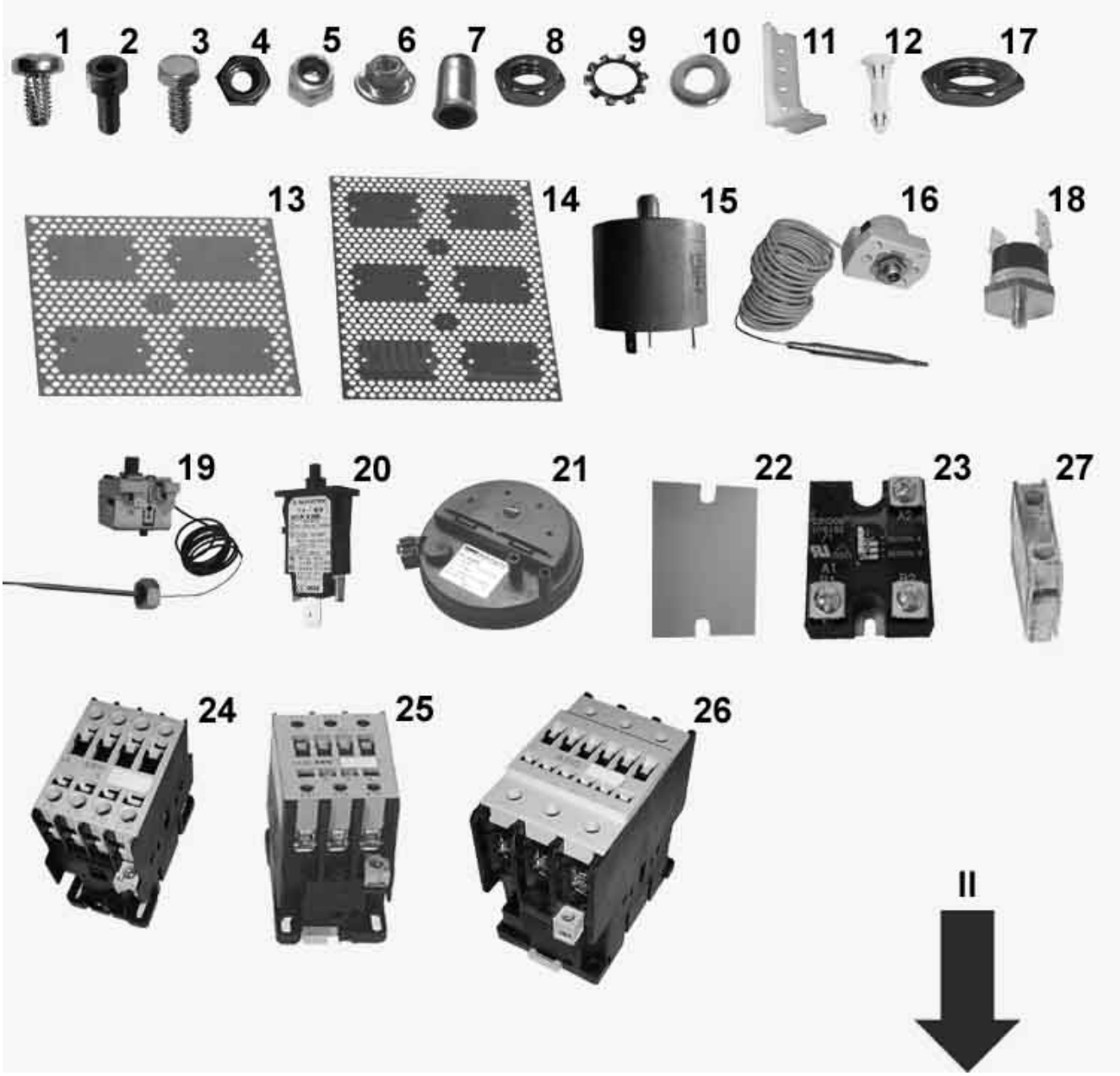
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
1	1004.0660	Allen screw M4x10	
2	1004.2161	Hex self tapping screw 4,2x13	
3	1006.0761	Hex screw M6x12	
6	1106.0160	Hex nut M6	
7	1107.0103	Star lock ø3	
9	1204.0120	Tooth lock washer A4,3	
9	1206.0120	Tooth lock washer A6,4	
10	1306.0222	Washer A6,4x15x1,5	
10	1304.0160	Washer A4,3	
10	1306.0120	Washer A6,4	
16	3038.0315	Cover for terminal box	
17	3040.0262	Multipoint connector left 10pin, 3.5	
18	3040.3001	Main pcb	
19	3040.3040	Motor control for fan motor	
A	8801.0250	Power connection box	
B		Contactor assembly	
C		SSR assembly	

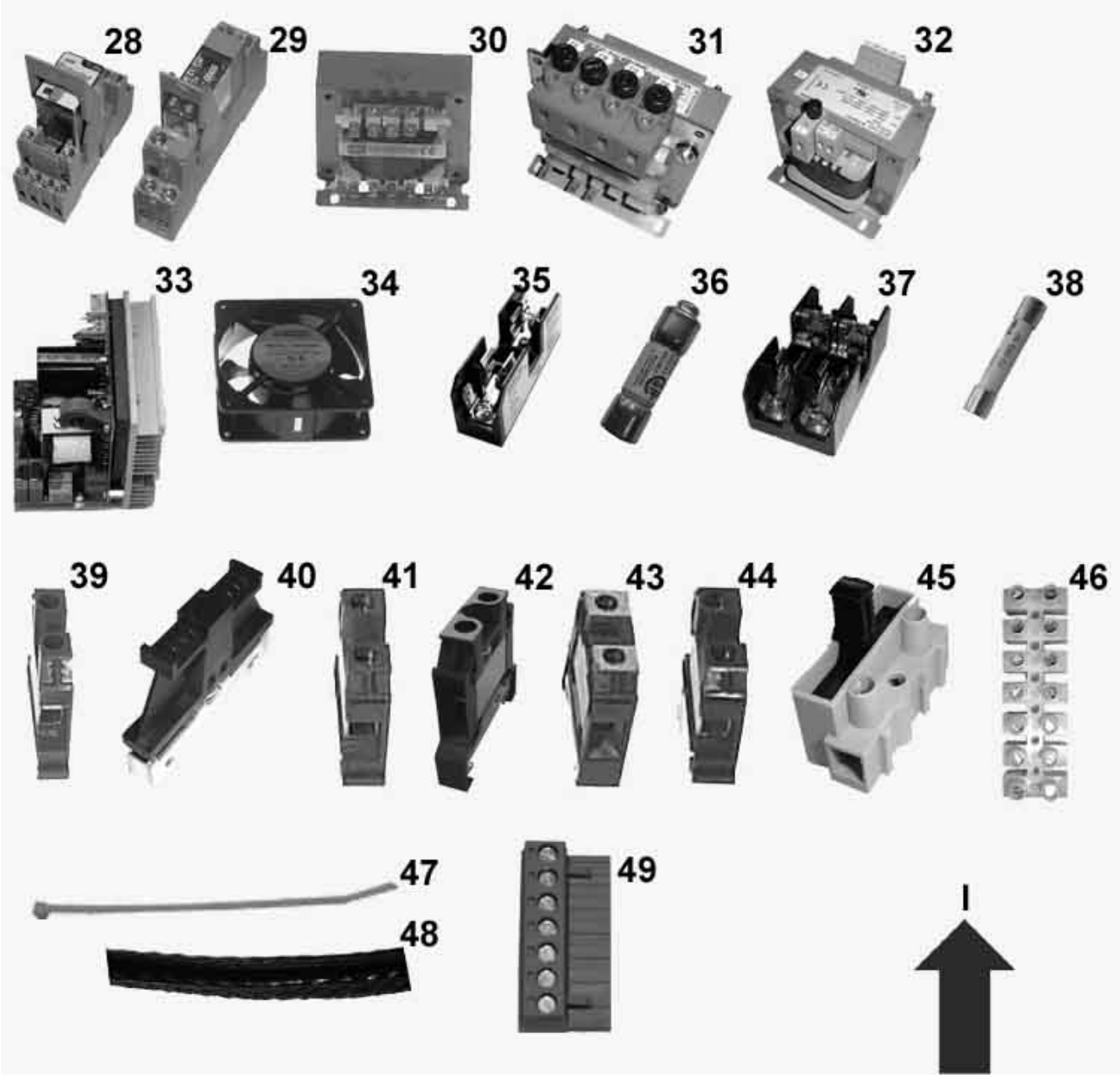
Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
3	1004.2161	Hex self tapping screw 4,2x13	
6	1104.0122	Hex combination nut M4 galv	
8	1112.0220	Hex nut M12 flat	
9	1212.0160	Tooth lock washer A12,5	
12	2039.0370	Spacer 12x1,6	
15	3001.0455	Electronic noise filter	
16	3014.0300	Dry up protector 257°F/135°C	
17	3014.0302	Hex nut M10 for dry-up protector	
17	3014.0327	Hex nut M10x1,0	
19	3014.0326	Safety temperature limiter 365°C,	
24	3028.0566	Contactor GE CL01A400	
27	3028.0560	Auxilliary contact BCLF10 N/O	
30	3037.0240	Control transformer	
38	4001.0224	Fuse 6.35x32mm	
40	4001.1203	End plate for mounting rail	
45	4001.1295	Fuse holder e 1003Si/1DS	
48	5013.0100	Edge protection profile	

Contactor assembly



Contactor assembly

Pos.	Part no.	Description	Qty.
3	1004.2161	Hex self tapping screw 4,2x13	
6	1104.0122	Hex combination nut M4 galv	
8	1112.0220	Hex nut M12 flat	
9	1212.0160	Tooth lock washer A12,5	
12	2039.0370	Spacer 12x1,6	
15	3001.0455	Electronic noise filter	
16	3014.0300	Dry up protector 257°F/135°C	
17	3014.0302	Hex nut M10 for dry-up protector	
17	3014.0327	Hex nut M10x1,0	
19	3014.0326	Safety temperature limiter 365°C,	
24	3028.0566	Contactor GE CL01A400	
27	3028.0560	Auxilliary contact BCLF10 N/O	
30	3037.0240	Control transformer	
38	4001.0224	Fuse 6.35x32mm	
40	4001.1203	End plate for mounting rail	
45	4001.1295	Fuse holder e 1003Si/1DS	
48	5013.0100	Edge protection profile	

Clima Plus



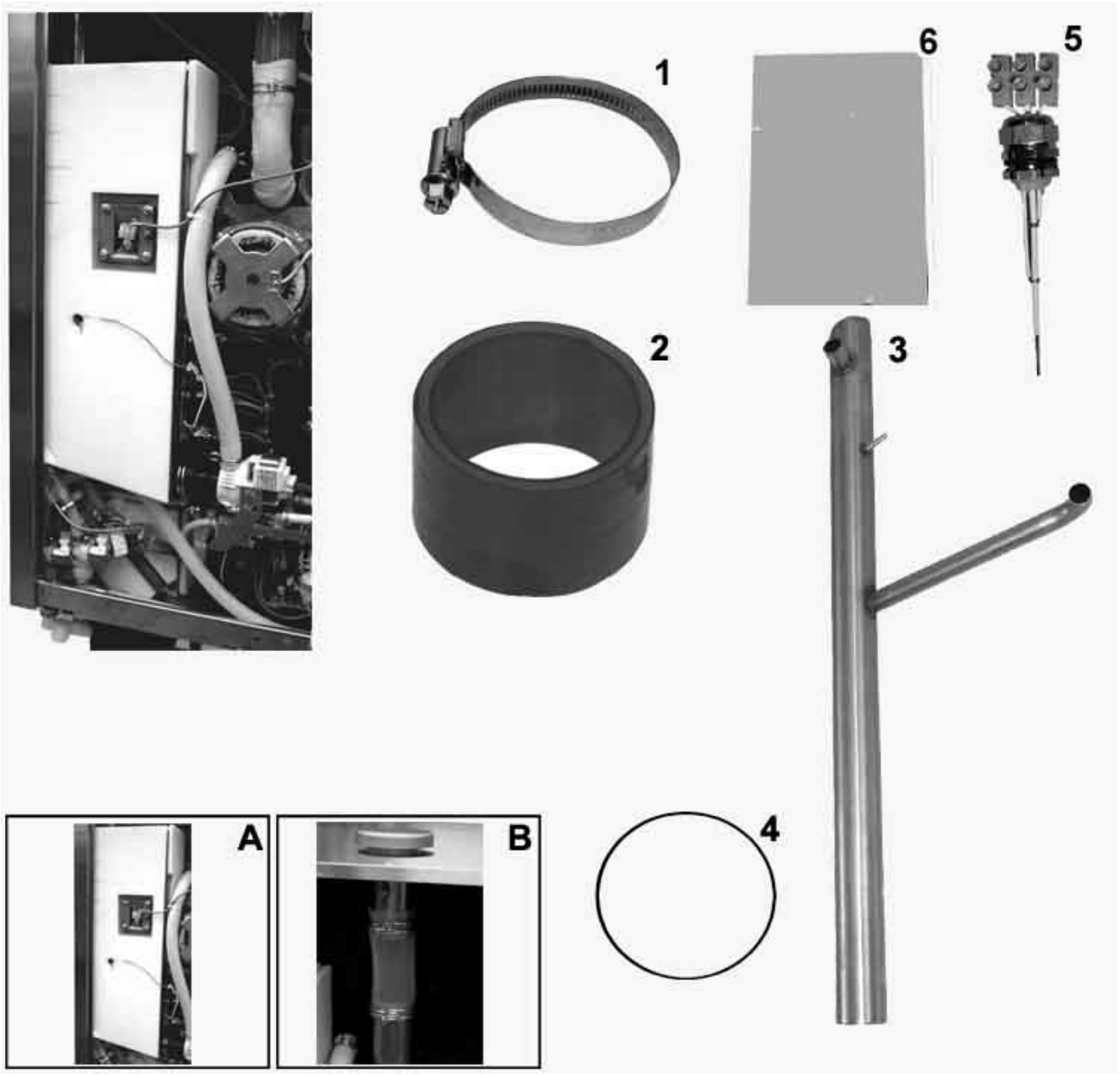




Clima Plus

Pos.	Part no.	Description	Qty.
1	2066.0531	Hose clamp ø56	
4	3014.1016	Thermocouple	
22	8455.1209	Vent cover	

Steam generator, Bypass



Steam generator, Bypass

Pos.	Part no.	Description	Qty.
2	2112.1006	Steam hose Ø50x50mm	
6	5003.0300	Insulation, melamin resin foam	
A		Steam generator	
B		Safety valve	

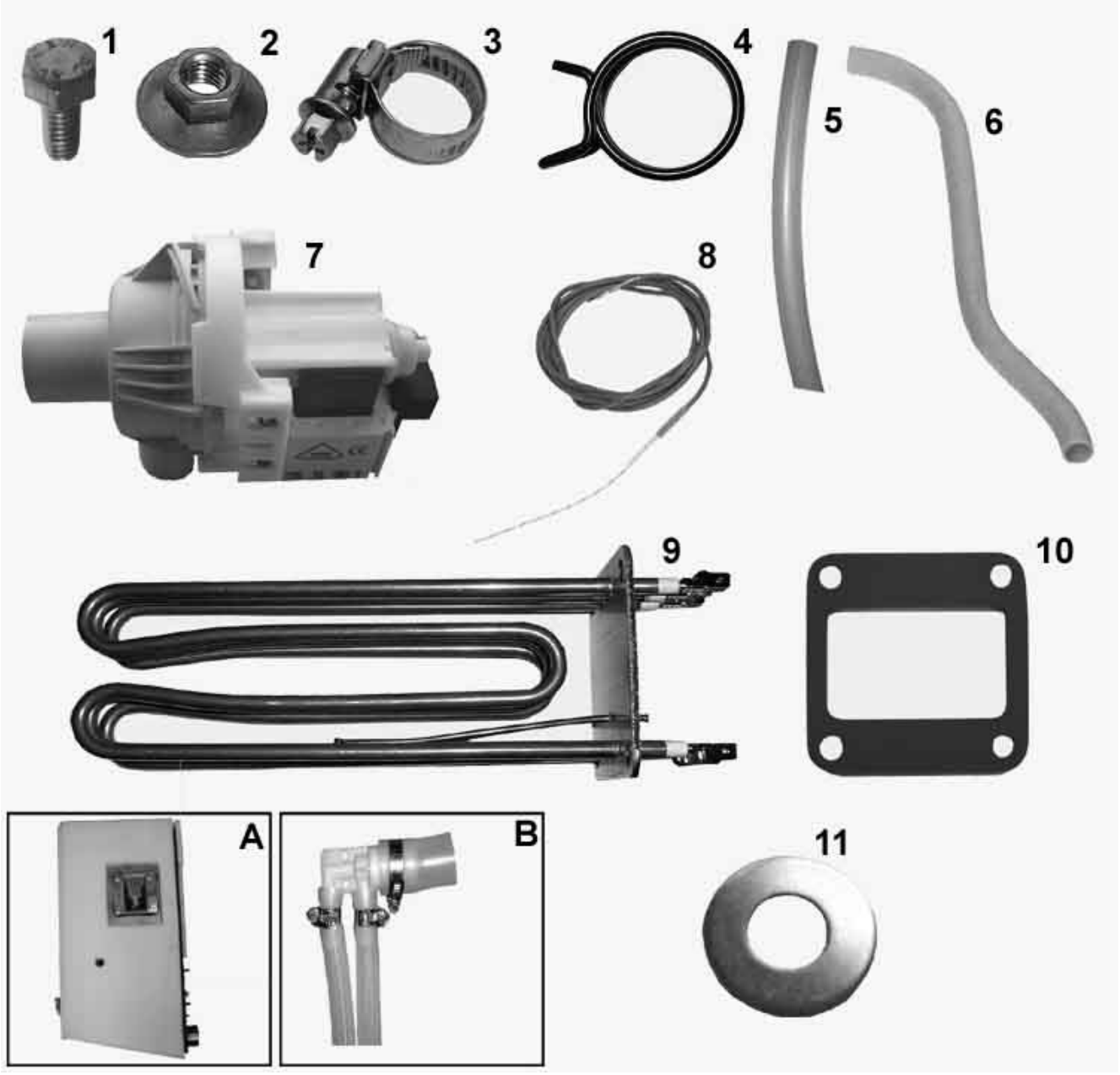
Steam generator



Steam generator

Pos.	Part no.	Description	Qty.
1	1105.0120	Hex nut M5	
2	1205.0120	Tooth lock washer A5,3	
3	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
4	2066.0300	Hose clamp 50-70 mm	
4	2066.0504	Hose clamp 40-60mm	
5	2066.0518	Hose clamp 30mm	
6	2112.1006	Steam hose Ø50x50mm	
7	2740.1040	Fixing plate steam generator thermostat	
8	3014.1011	Thermocouple steam generator	
10	8801.0975	Neutral link 2,5mm² blue	
11	1106.0803	Hex combination nut M6 galv	
A		Steam generator	
B	8354.1309	Venting valve for steam generator	

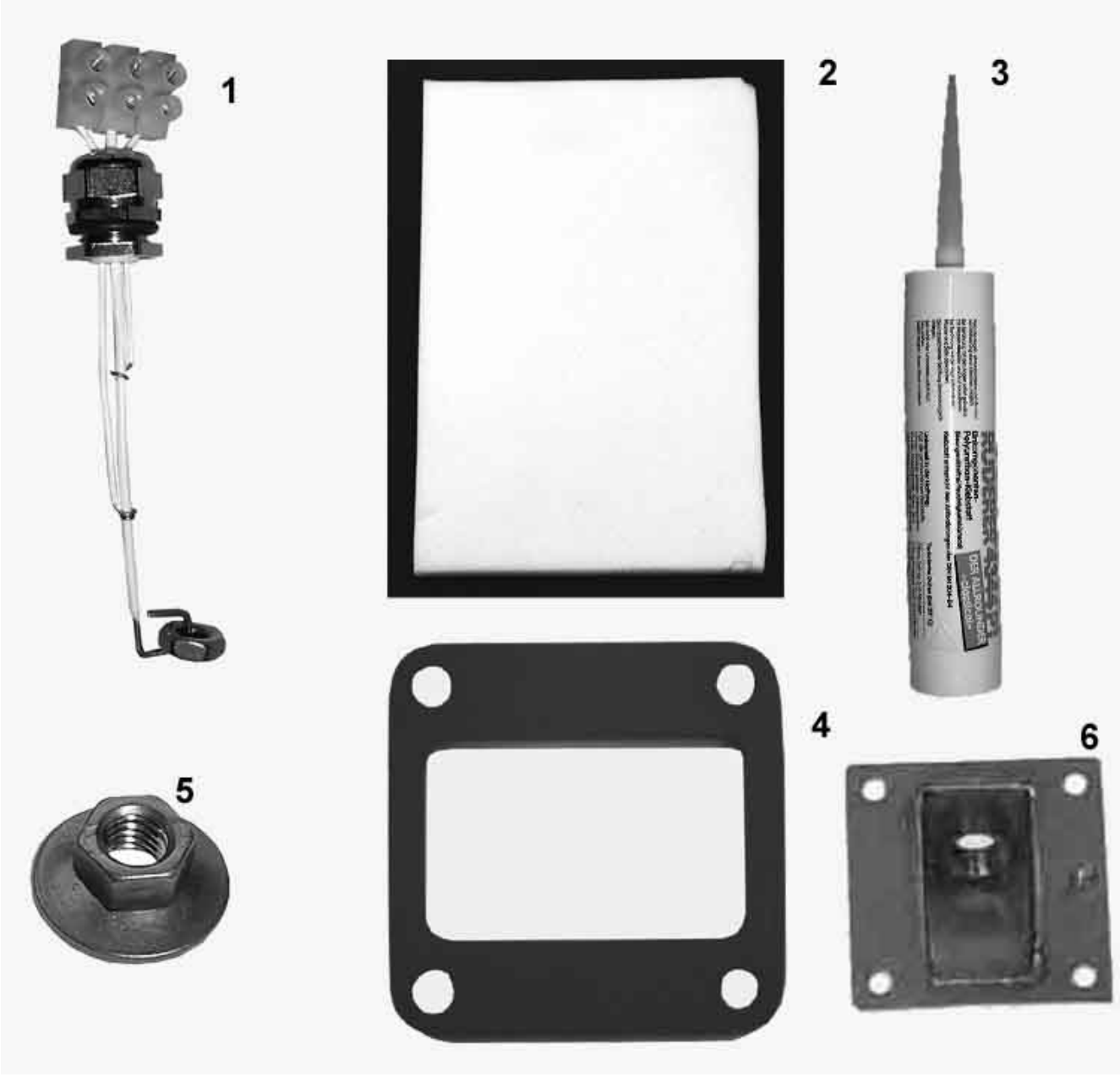
Steam generator



Steam generator

Pos.	Part no.	Description	Qty.
1	1006.0761	Hex screw M6x12	
2	1106.0803	Hex combination nut M6 galv	
3	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
4	2066.0519	Hose clamp Ø35,6mm	
4	2066.0518	Hose clamp 30mm	
4	2066.0526	Hose clamp ø46mm	
6	2112.1302	Emptying hose steam generator	
7	3002.1005	Emptying pump	
7	3002.1000	Emptying pump	
9	3201.1004	Heating element	
10	5110.1003	Gasket for heating element	
11	1306.0222	Washer A6,4x15x1,5	
A	8350.1300	Steam generator insolated	
B		Pump connection	
B	8354.1309	Venting valve for steam generator	

Steam generator insolated



Steam generator insolated

Pos.	Part no.	Description	Qty.
1	3002.0402	Filling level electrode 90 mm	
2	5003.0300	Insulation, melamin resin foam	
3	5006.0500	Polyurethan-Glue for insulation 310ml	
4	5110.1003	Gasket for heating element	
5	1106.0803	Hex combination nut M6 galv	
6	2920.1300	Level elektrode insert	

Venting valve for steam generator



Venting valve for steam generator

Pos.	Part no.	Description	Qty.
1	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
2	2067.0050	Pressure hose d10mm	
A	8354.1304--	Venting valve for steam generation	

Venting valve for steam generation



Venting valve for steam generation

Pos.	Part no.	Description	Qty.
1	2062.0332	Receptacle for ventilation valve SG	
2	2066.0506	Hose clamp 20-32mm	
3	2069.0108	Ventilation valve	
4	2112.1310	Form hose for ventilation of steam generator	

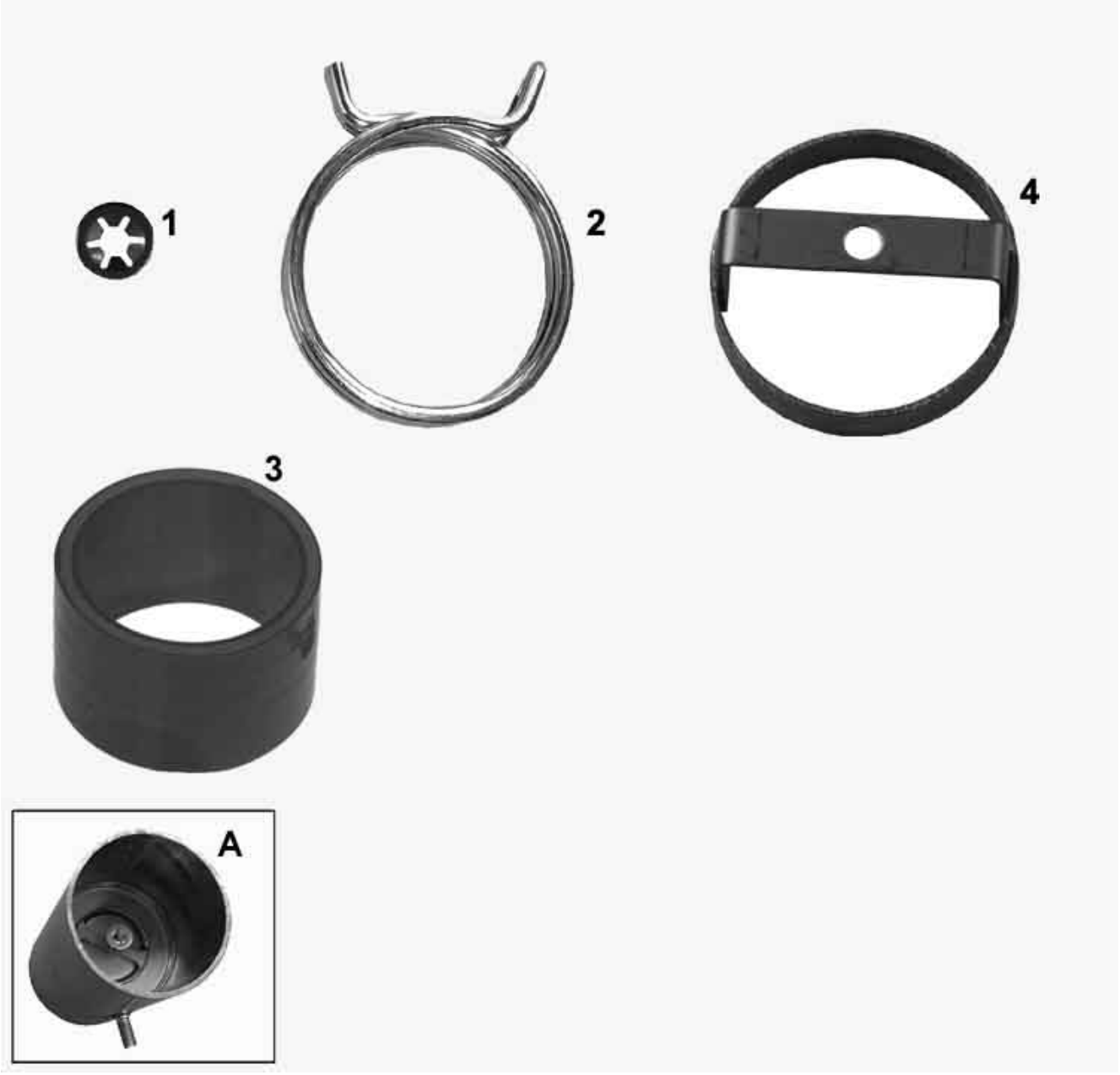
Pump connection



Pump connection

Pos.	Part no.	Description	Qty.
1	2062.0331	Junction pressure hose GS 10	
2	2066.0527	Hose clamp ø14mm	
3	2066.0530	Hose clamp ø16.4mm	
4		Silicon hose	
5	2118.1000	Pump connection spout	
6	2120.1259	Stop plug 10mm	
7	4005.0101	Tie rap 145 mm	

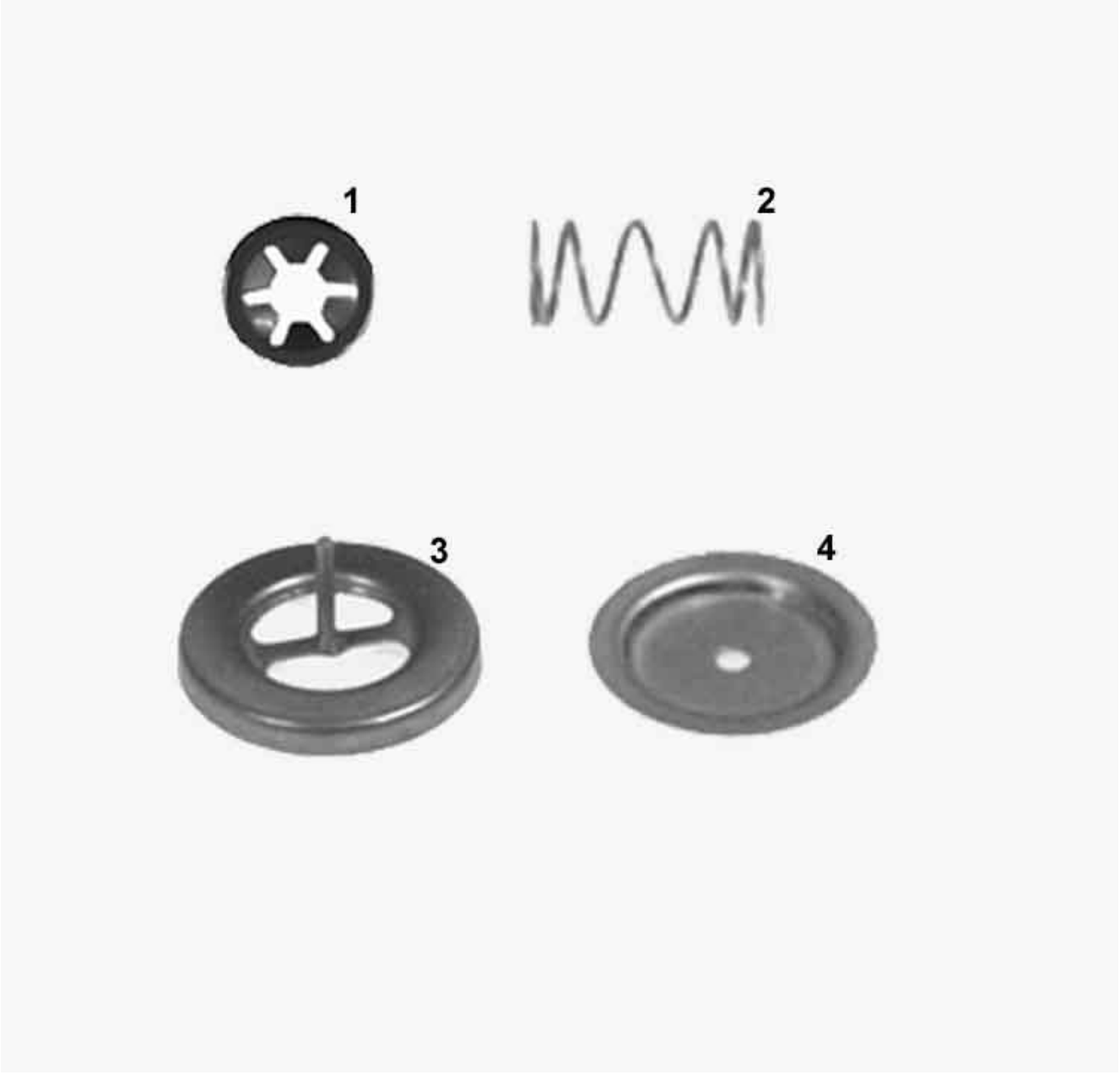
Safety valve



Safety valve

Pos.	Part no.	Description	Qty.
1	1107.0103	Star lock ø3	
2	2066.0531	Hose clamp ø56	
3	2112.1300	Hose 50x3	
4	8450.1310	Spacer ring	
A	8450.1304	Safety valve	

Safety valve



Safety valve

Pos.	Part no.	Description	Qty.
1	1107.0103	Star lock ø3	
2	2001.0117	Compression spring for safety valve	
3		Base for safety valve	
4	2064.1304	Cover for safety valve	

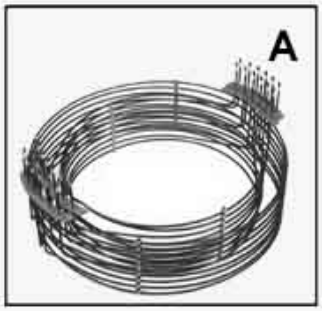
Hot air heating







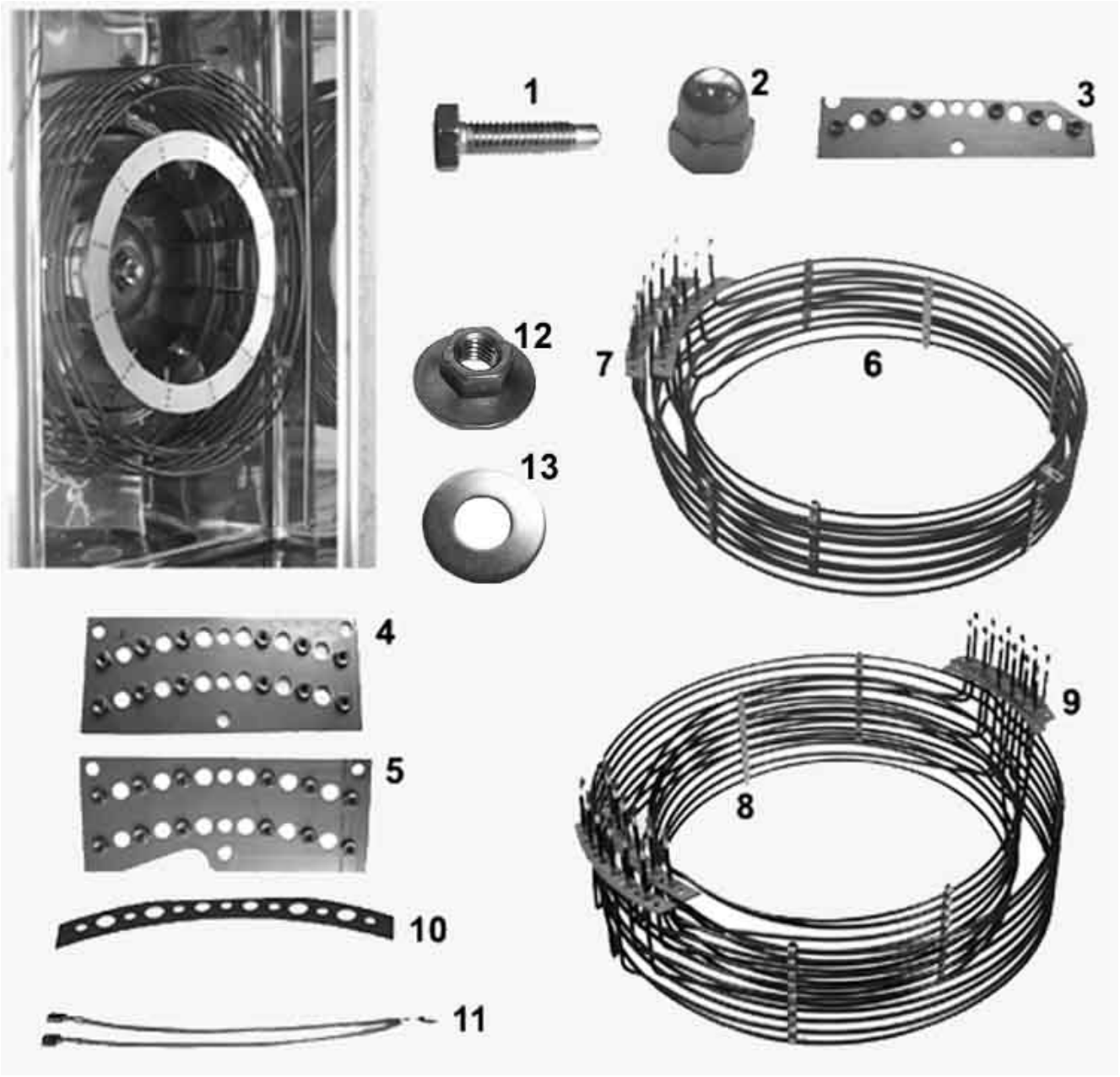




Hot air heating

Pos.	Part no.	Description	Qty.
1	2150.1250	External flange hot air heating element	
A		Heating assy	

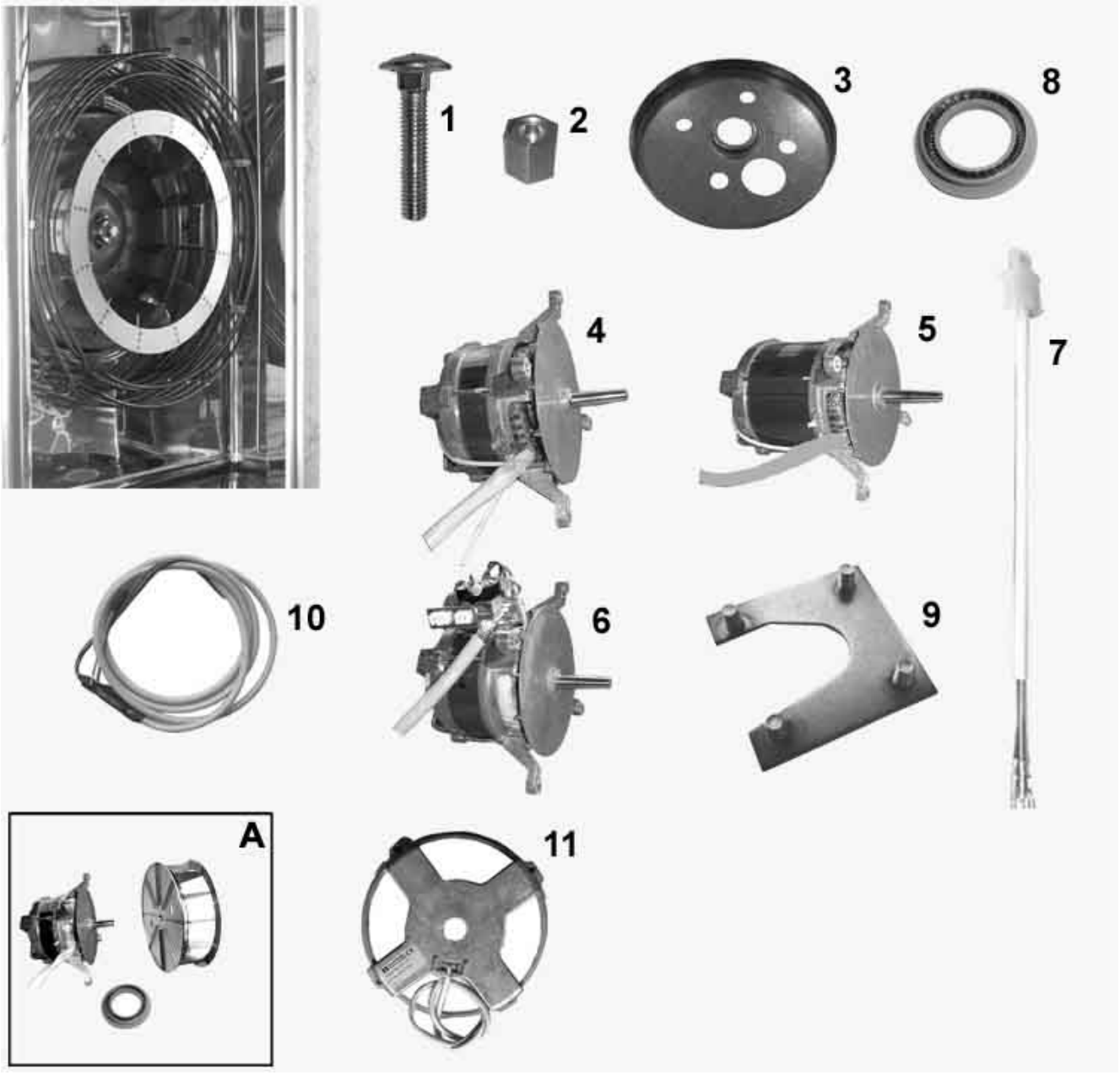
Heating assy



Heating assy

Pos.	Part no.	Description	Qty.
1	1006.0766	Hex screw M6x25	
2	1106.0360	Cap nut M6, high shape	
3	2150.1250	External flange hot air heating element	
6	3200.1000	Inner heating assembly	
10	5110.1009	Seal for heating assembly	
11	8801.0975	Neutral link 2,5mm² blue	
12	1106.0803	Hex combination nut M6 galv	
13	1306.0222	Washer A6,4x15x1,5	

Motor and fan wheel



Motor and fan wheel

Pos.	Part no.	Description	Qty.
1	1008.1005	Square necked mushroom head bolt 8x40	
2	2120.1306	Spacer SW19x17	
3	2920.1301	Inner sealing flange	
6	3100.1083	Fan motor 4pol	
8	5001.0207	Motor shaft gasket	
9	8514.1339	Motor shaft gasket mounting support	
11	8720.1384	Hallsensor cpl	
A		Fan motor assy	
A		Fan motor assy	

Fan motor assy



Fan motor assy

Pos.	Part no.	Description	Qty.
1	1010.0762	Hex screw M10x20	
2	1108.0260	Hex nut M8	
3	1208.0260	Spring washer B8	
4	1328.0102	Safety washer A10,2	
5	2012.0512	Fan wheel	

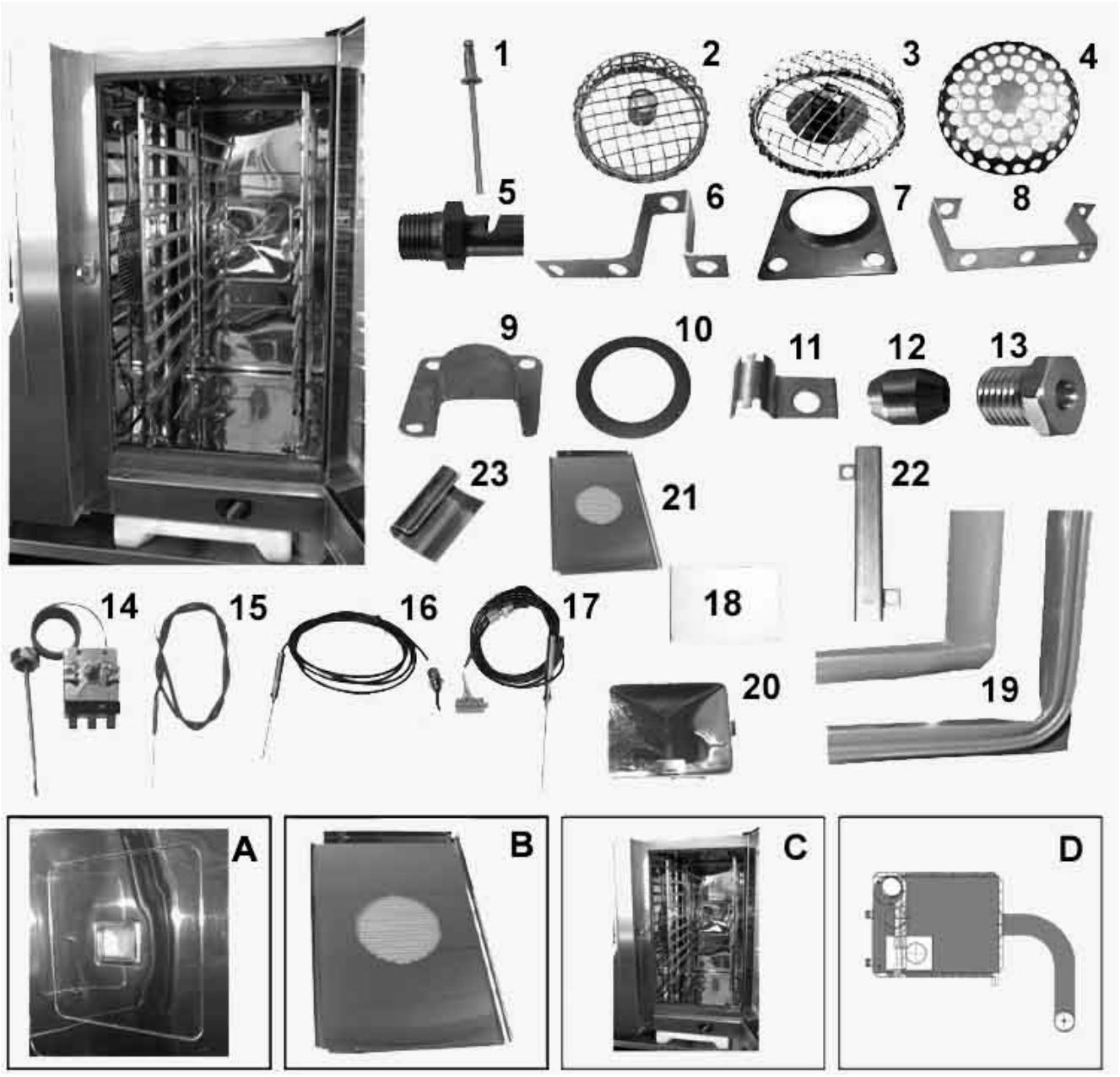
Fan motor assy



Fan motor assy

Pos.	Part no.	Description	Qty.
2	1008.1005	Square necked mushroom head bolt 8x40	
3	1010.0762	Hex screw M10x20	
4	1106.0220	Hex nut M6 flat	
5	1108.0260	Hex nut M8	
6	1208.0260	Spring washer B8	
7	1306.0120	Washer A6,4	
8	1315.0101	Copper washer 6x10	
9	1315.0109	Copper washer 8.5x16x1,2	
10	1328.0102	Safety washer A10,2	
14	2012.0512	Fan wheel	
17	2120.1306	Spacer SW19x17	
18	2920.1301	Inner sealing flange	
21	5001.0207	Motor shaft gasket	
23	8514.1339	Motor shaft gasket mounting support	

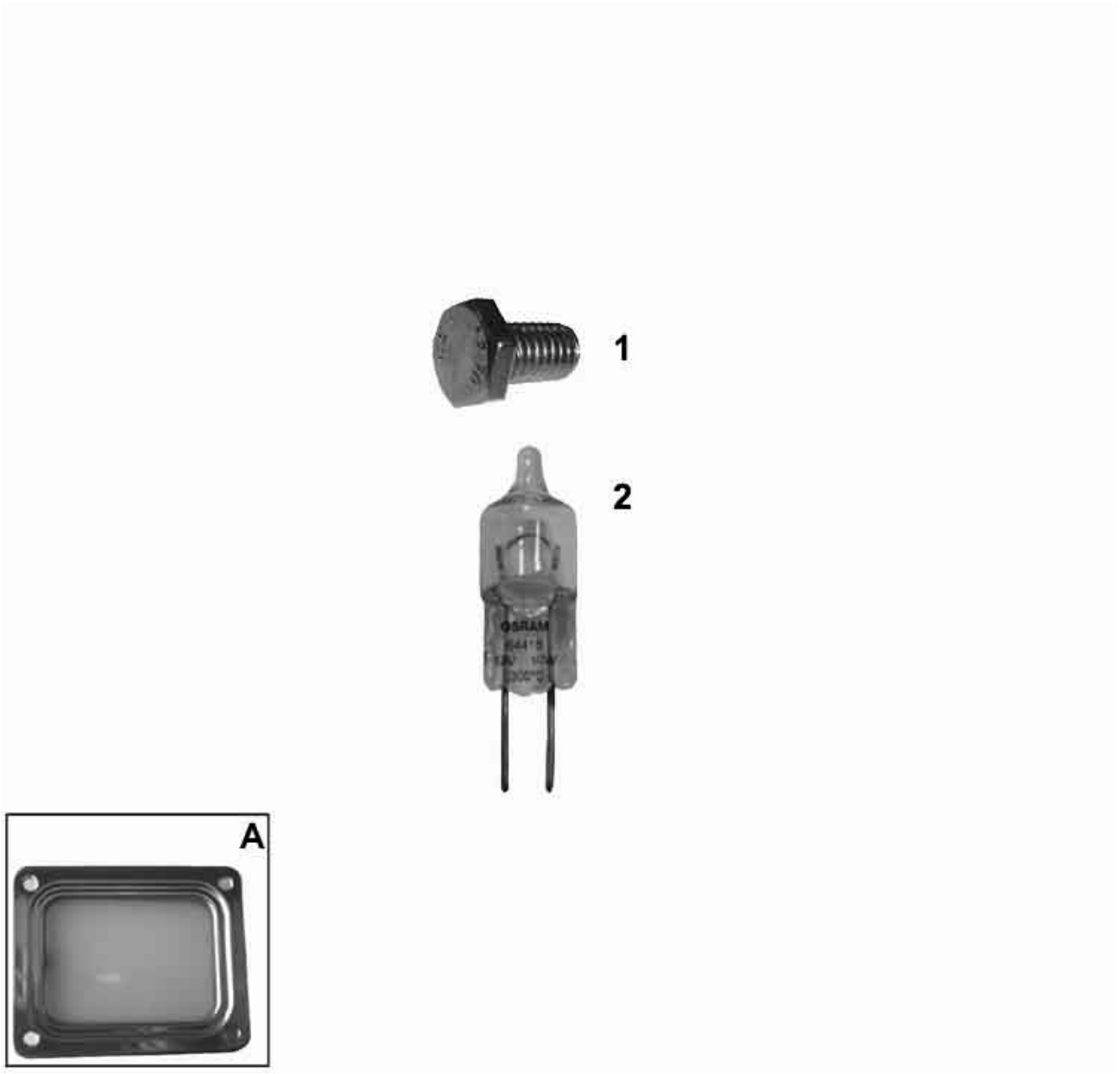
Interior cabinet



Interior cabinet

Pos.	Part no.	Description	Qty.
3	2005.0305	Outlet sieve w. disc	
5	2035.0112	Moistening nozzle	
6	2720.1073	Mounting device for int.cabinet sensor	
7	2720.1337	Cover for steam inlet pipe	
8	2720.1364	Mounting device f. int. cabinet sensors	
9	2720.1417	Cover for steam inlet pipe	
11	2760.1089	Guide bush for core temperatur sensor	
12	3014.0162	Sealing cone for thermocouple	
13	3014.0163	Gasket sleeve with nipple	
15	3014.1000	Thermocouple for interior cabinet	
16	3035.0710	Meat probe sensor	
18	5003.0300	Insulation, melamin resin foam	
19	5105.1020	Door gasket	
20	8514.1018	Reflector for interior light	
22	2720.1375	Bypass-Air flow deflector	
23	2760.1132	Holding bracket core probe tip	
A		Interior light	
B	8516.1355	Air baffle	
D		Quenching box	

Interior light



Interior light

Pos.	Part no.	Description	Qty.
1	1008.0753	Hex screw M5x8	
2	3024.0201	Halogen bulb 300°C	
A	8514.1034	Gasket frame with glass and gaskets	

Gasket frame with glass and gaskets



Gasket frame with glass and gaskets

Pos.	Part no.	Description	Qty.
1	5110.1022	External gasket frame for interior light	
2	5110.1023	Internal gasket frame for interior light	
3	5201.1000	Glass for interior lamp	
4	8514.1017	Gasket frame for interior light	

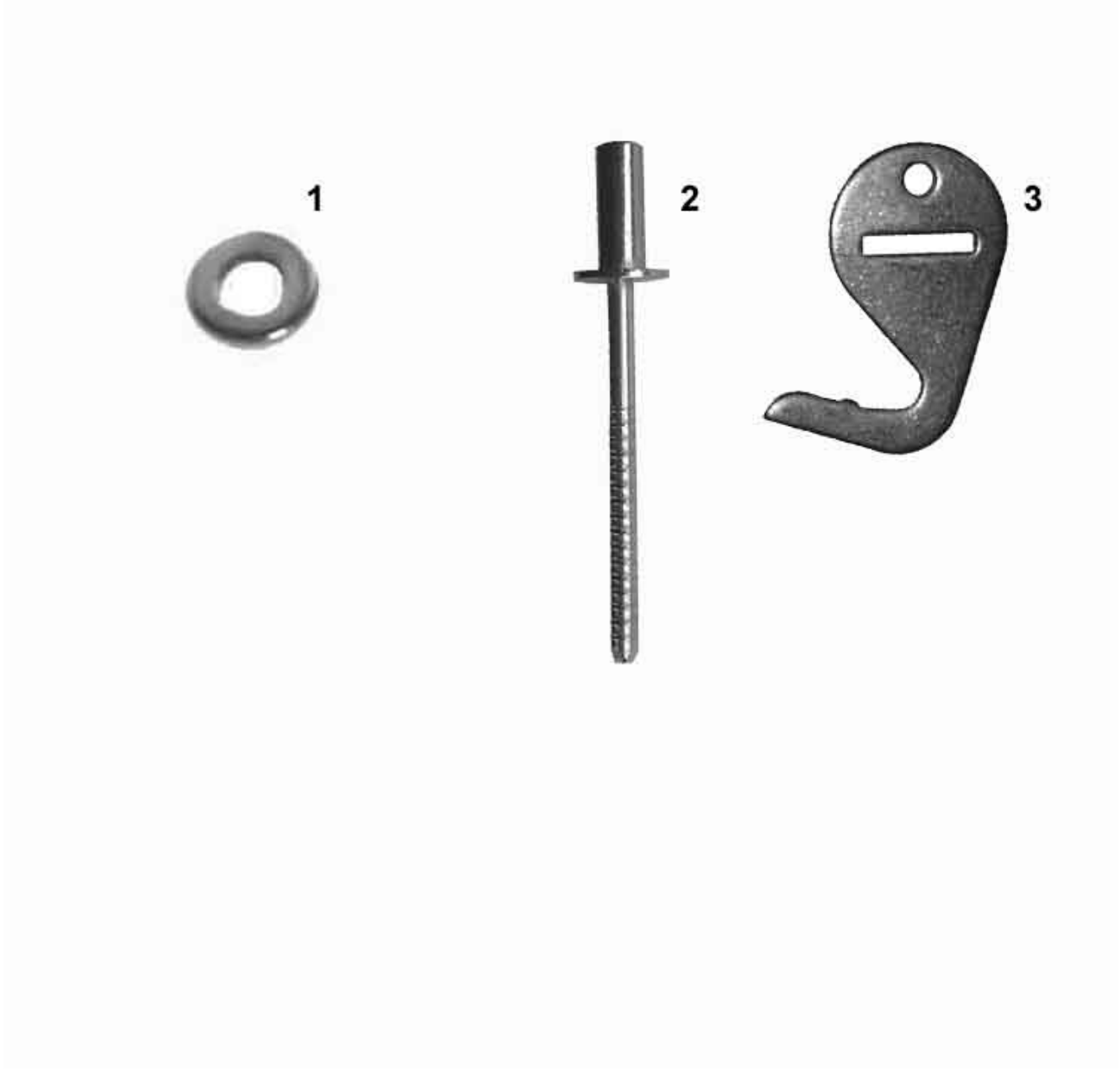
Air baffle



Air baffle

Pos.	Part no.	Description	Qty.
3	1603.0168	Rivet 3,2x8 A4	
3	1603.0166	Rivet 3,2x7,9 CNS closed	
6	8516.1305	Air flow ring for air baffle	
A	8516.1328	Air baffle	

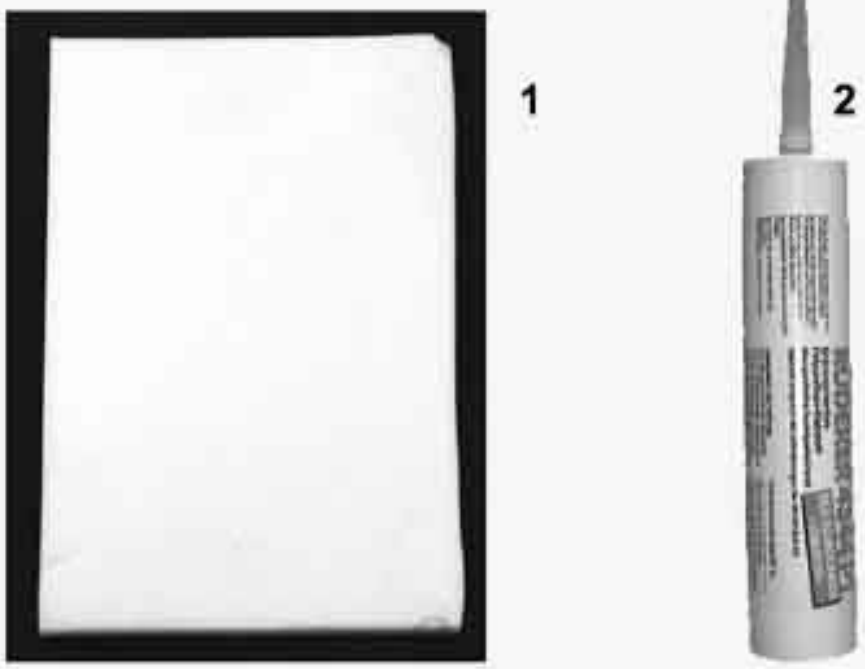
Air baffle



Air baffle

Pos.	Part no.	Description	Qty.
1	1304.0160	Washer A4,3	
2	1604.0167	Rivet 4x10	
2	1604.0165	Rivet 4x9,9	
3	2760.1370	Latch hook for air baffle	

Quenching box



Quenching box

Pos.	Part no.	Description	Qty.
1	5003.0300	Insulation, melamin resin foam	
2	5006.0500	Polyurethan-Glue for insulation 310ml	

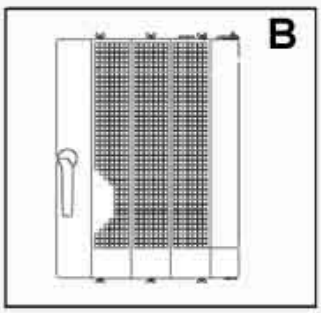
Door









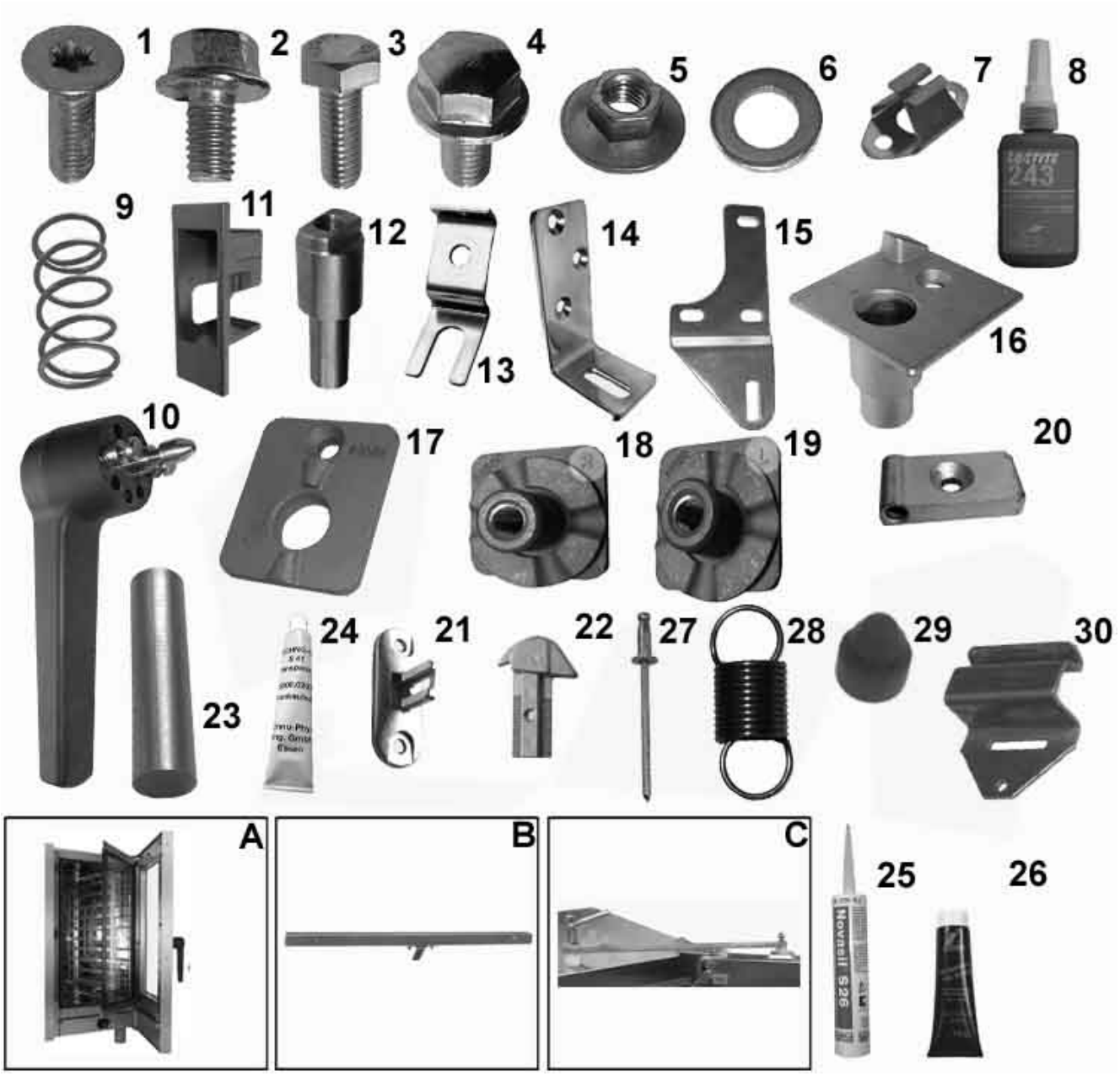




Door

Pos.	Part no.	Description	Qty.
1	8474.1339	Inner glass pane	
1	8474.1336	Inner glass pane	
A		Door ship	
A		Door	
A		Door LH, 2-step safety catch	
A		Door 2-step safety catch	
A	8470.1309	Door cpl.	
A		Door LH, ship	

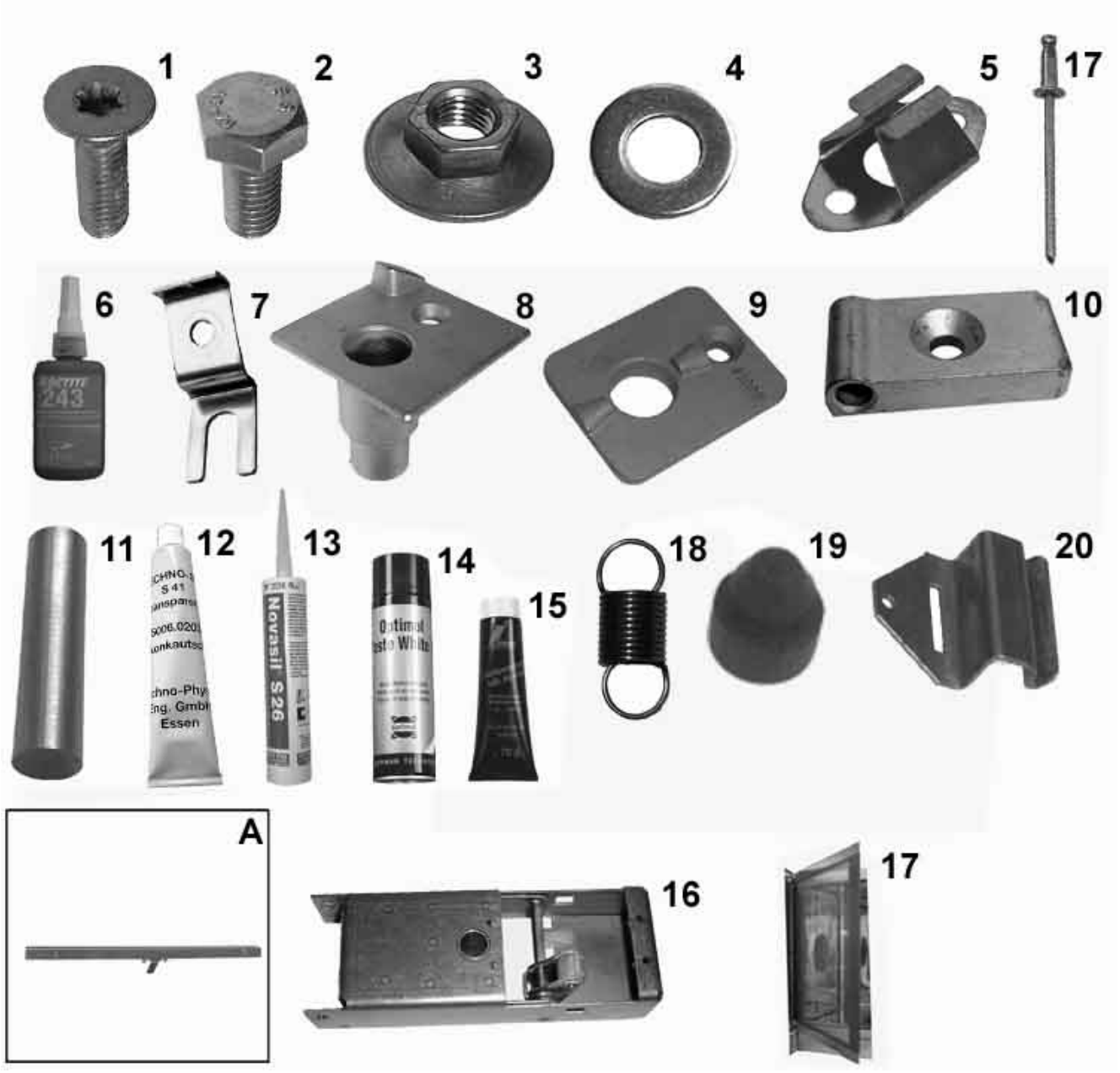
Door LH, ship


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Door LH, ship

Pos.	Part no.	Description	Qty.
2	1005.2000	Interlocking tooth screw M5x8	
3	1008.0766	Hex screw M8x30	
3	1006.0760	Hex screw M6x16	
4	1008.0768	Ornamental screw M8x16	
6	1306.0120	Washer A6,4	
6	1308.0160	Washer A8,4	
6	1308.0162	Washer A8,4	
9	2001.0109	Compression spring	
10	2016.1504	Door handle Rational	
11	2039.0340	Internal lock cover	
12	2120.1254	Door bolt top	
14	2930.1306	Door mounting support bottom	
19	2940.1304	Door setting console 80°	
21	2940.1313	Base for door catch	
22	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1303	Door cpl.	
C	8700.0315--	Door fixing mechanism marine version	

Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
2	1008.0750	Hex screw M5x16	
3	1105.0122	Hex combination nut M5 V2A	
4	1305.0260	Washer A5,3x15mm	
5	1901.0041	Spring clip stainless steel	
6	2001.0040	Loctite 243 50ml	
7	2760.1396	Spring supp. f. int. glass holding bra.	
9	2940.1302	Door setting bolt	
10	2940.1309	Hinge for inner glass	
12	5006.0200	Silicon tube E41 90ml	
13	5006.0212	Silicone tube E127, 310 ml silver	
14	9003.0210	Optimol paste white T400 ml	
15	9003.0211	Klüberpaste HEL 46-450 70g tube	
17	1603.0166	Rivet 3,2x7,9 CNS closed	
17	1603.0161	Rivet 3,2x6	
18	2002.0106	Tension spring for inner window	
19	2039.0402	Spacer for interior door	
20	2760.1395	Fixing bracket for interior glass pane	
A	8474.1377	Door drip collector	

Door drip collector



Door drip collector

Pos.	Part no.	Description	Qty.
1	1103.0122	Hex nut M3 self-locking	
2	2001.0122	Cone compression spring for drip tray	
3	2039.0339	Plastic knop for door drip tray	
4	2120.1308	Distance nut M3 for door drip collector	
5	2760.1540	Opening device for drain door drip colle	

Door fixing mechanism marine version





Door fixing mechanism marine version

Pos.	Part no.	Description	Qty.
1	1108.0320	Cap nut M8	
2	1112.0110	Hex nut M10	
3	2016.1454	Washer A10,5 for door lock	
3	1308.0160	Washer A8,4	
A		Door mounting support	

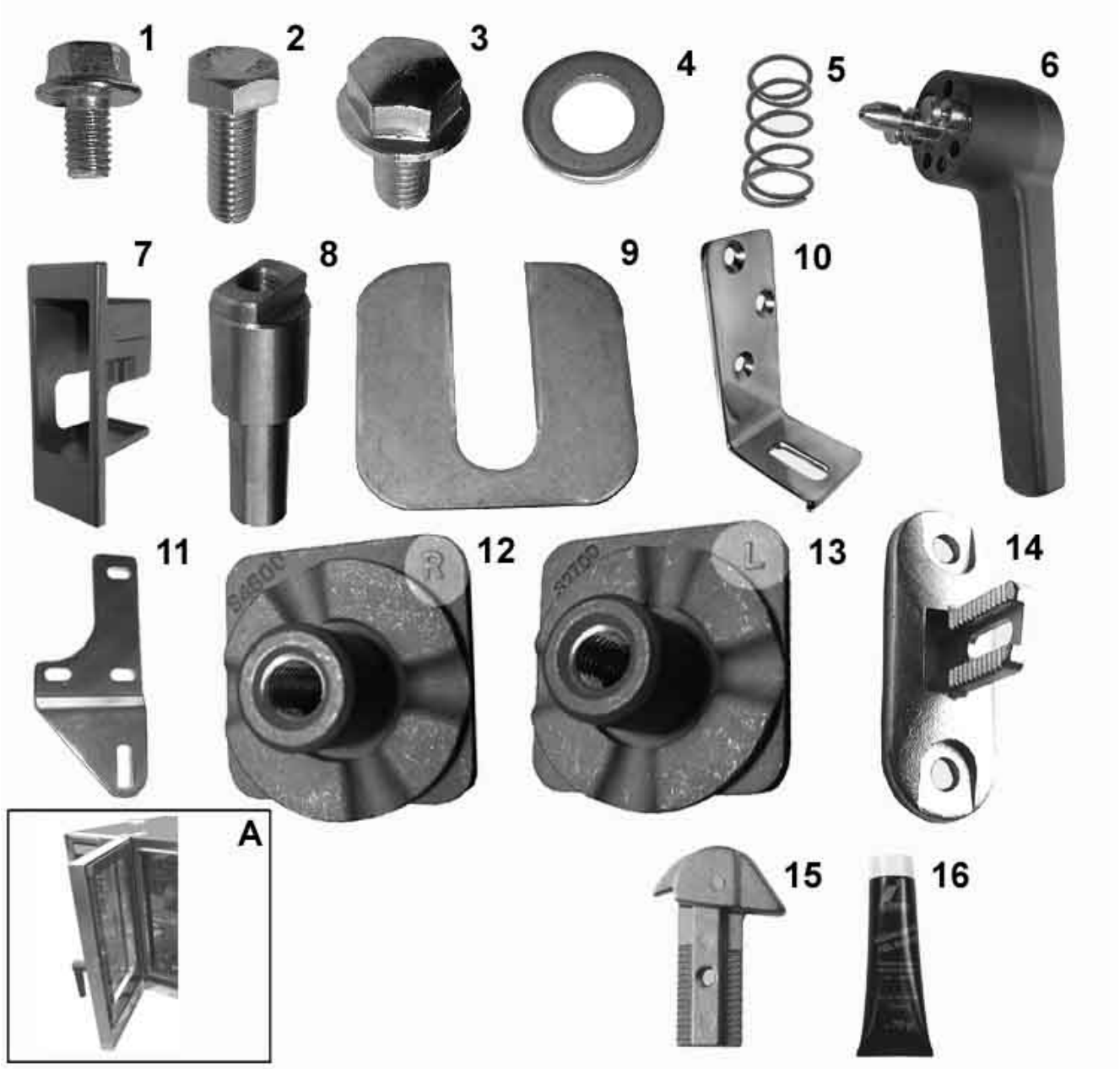
Door mounting support



Door mounting support

Pos.	Part no.	Description	Qty.
1	1106.0360	Cap nut M6, high shape	
2	1206.0261	Spring washer B6	
3	1308.0162	Washer A8,4	
3	1306.0120	Washer A6,4	

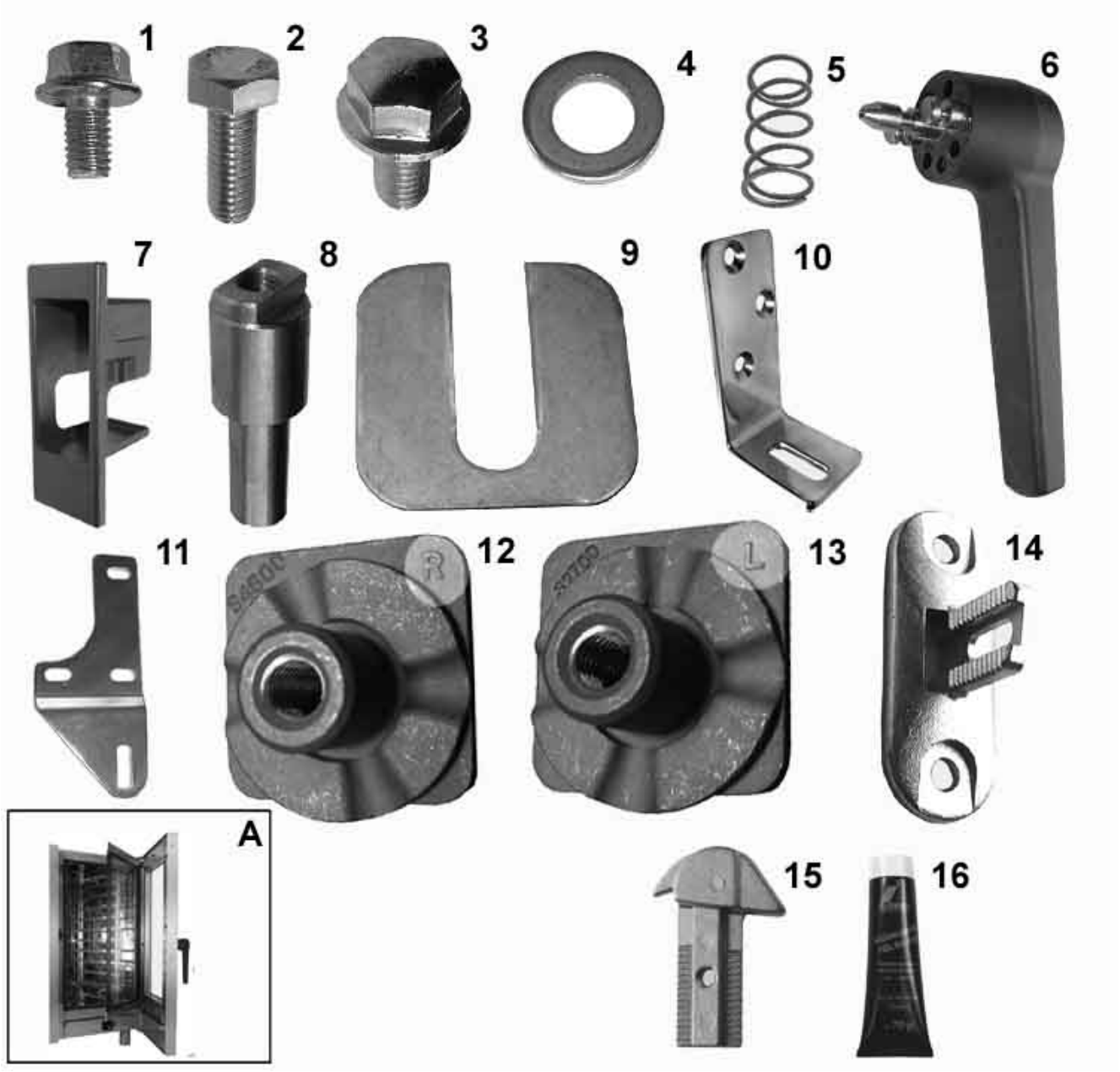
Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1008.0766	Hex screw M8x30	
2	1006.0760	Hex screw M6x16	
3	1008.0768	Ornamental screw M8x16	
4	1308.0162	Washer A8,4	
4	1306.0120	Washer A6,4	
4	1308.0160	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0340	Internal lock cover	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
13	2940.1304	Door setting console 80°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
16	9003.0211	Klüberpaste HEL 46-450 70g tube	
A	8470.1303	Door cpl.	

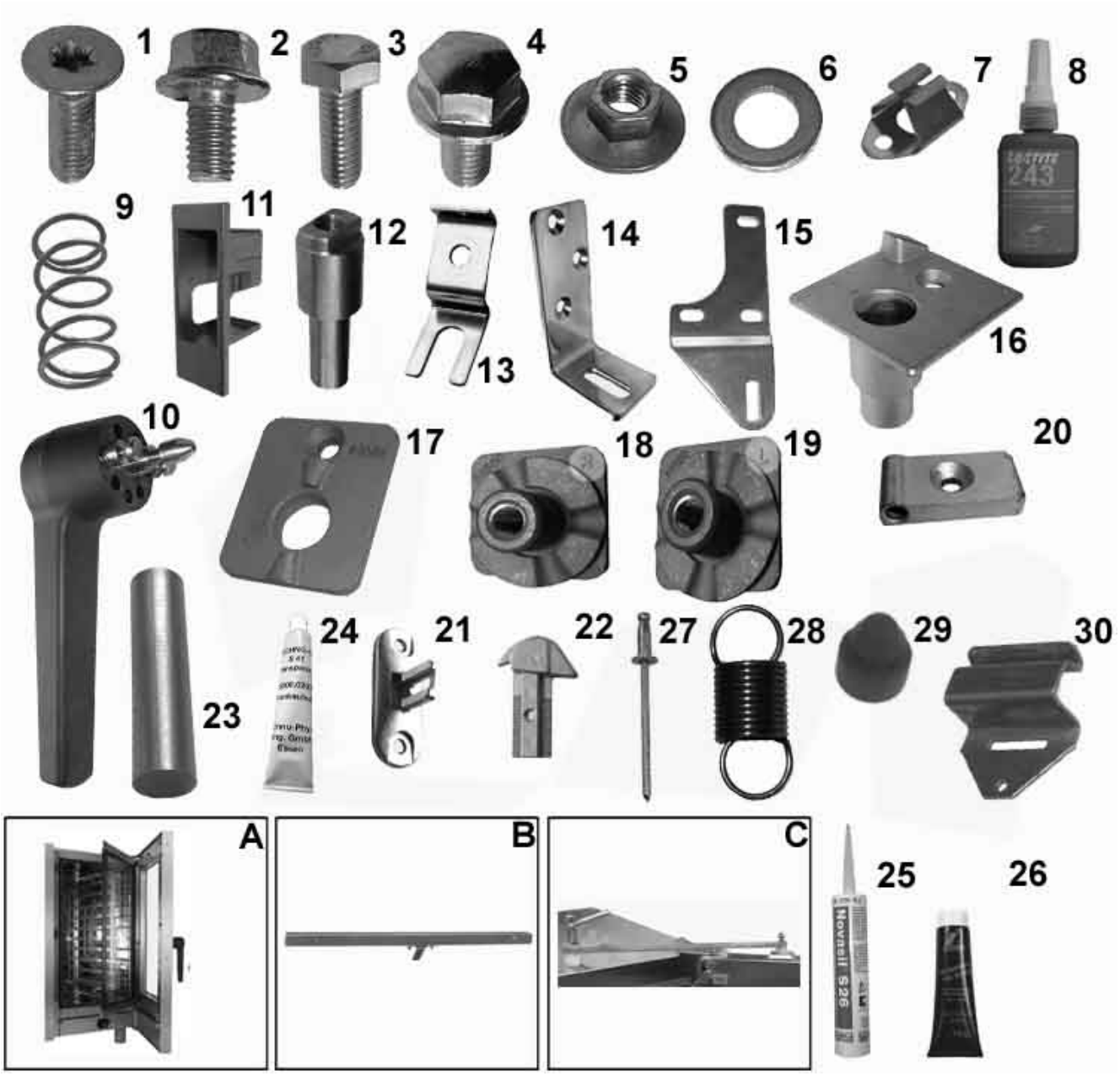
Door 2-step safety catch



Door 2-step safety catch

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1008.0766	Hex screw M8x30	
2	1006.0761	Hex screw M6x12	
3	1008.0768	Ornamental screw M8x16	
4	1308.0162	Washer A8,4	
4	1308.0160	Washer A8,4	
4	1306.0120	Washer A6,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0351	Internal lock cover for safety lock	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
12	2940.1303	Door setting console 110°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1318	Door cpl. with safety lock	

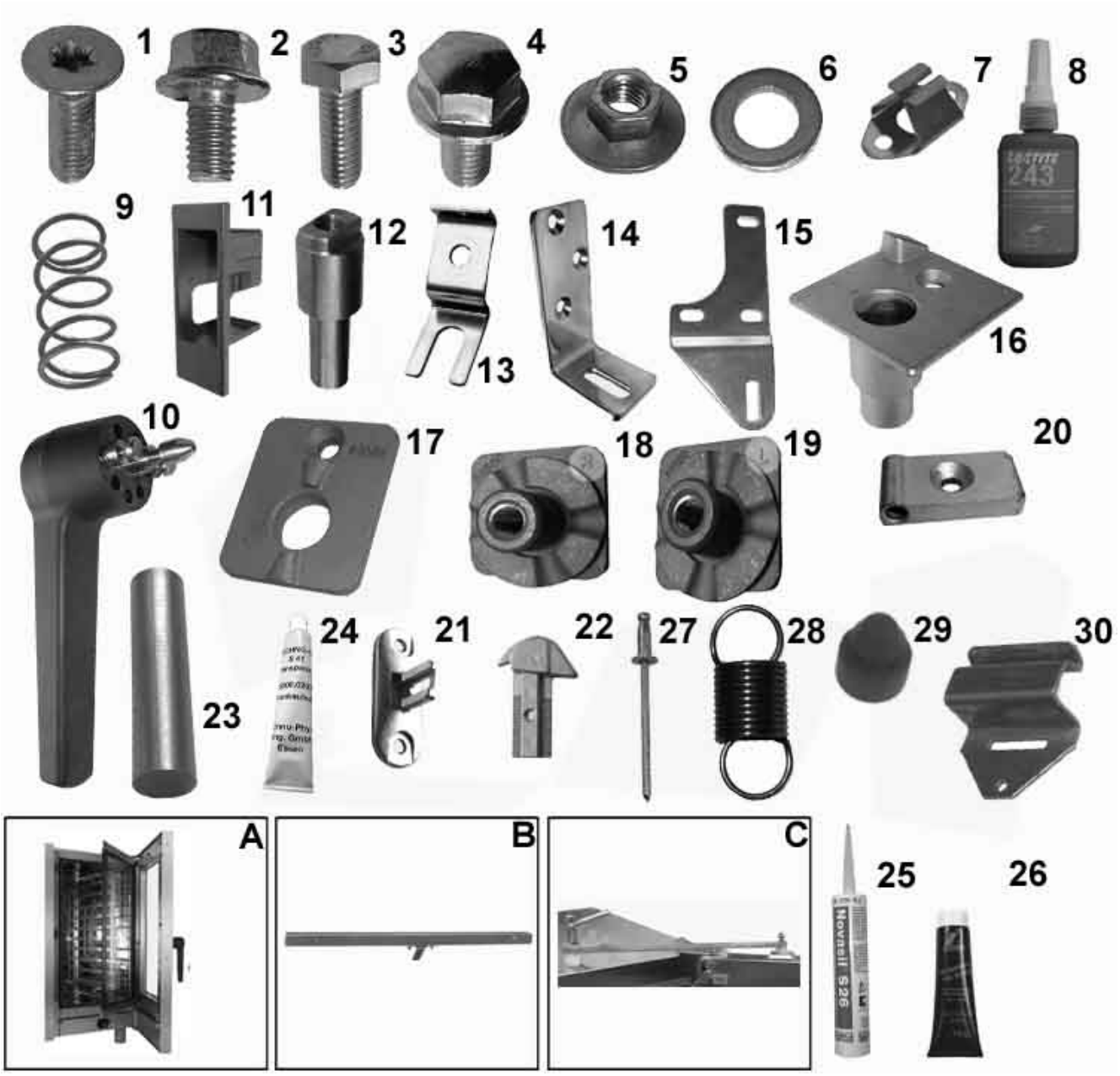
Door cpl. with safety lock



Door cpl. with safety lock

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
5	1105.0122	Hex combination nut M5 V2A	
7	1901.0041	Spring clip stainless steel	
13	2760.1396	Spring supp. f. int. glass holding bra.	
16	2940.1300	Sleeve for door bolt top	
17	2940.1302	Door setting bolt	
20	2940.1309	Hinge for inner glass	
23	3016.1409	Magnet round for door contact d10x40	
24	5006.0200	Silicon tube E41 90ml	
25	5006.0212	Silicone tube E127, 310 ml silver	
26	9003.0211	Klüberpaste HEL 46-450 70g tube	
27	1603.0166	Rivet 3,2x7,9 CNS closed	
28	2002.0106	Tension spring for inner window	
29	2039.0402	Spacer for interior door	
30	2760.1395	Fixing bracket for interior glass pane	
B	8474.1377	Door drip collector	

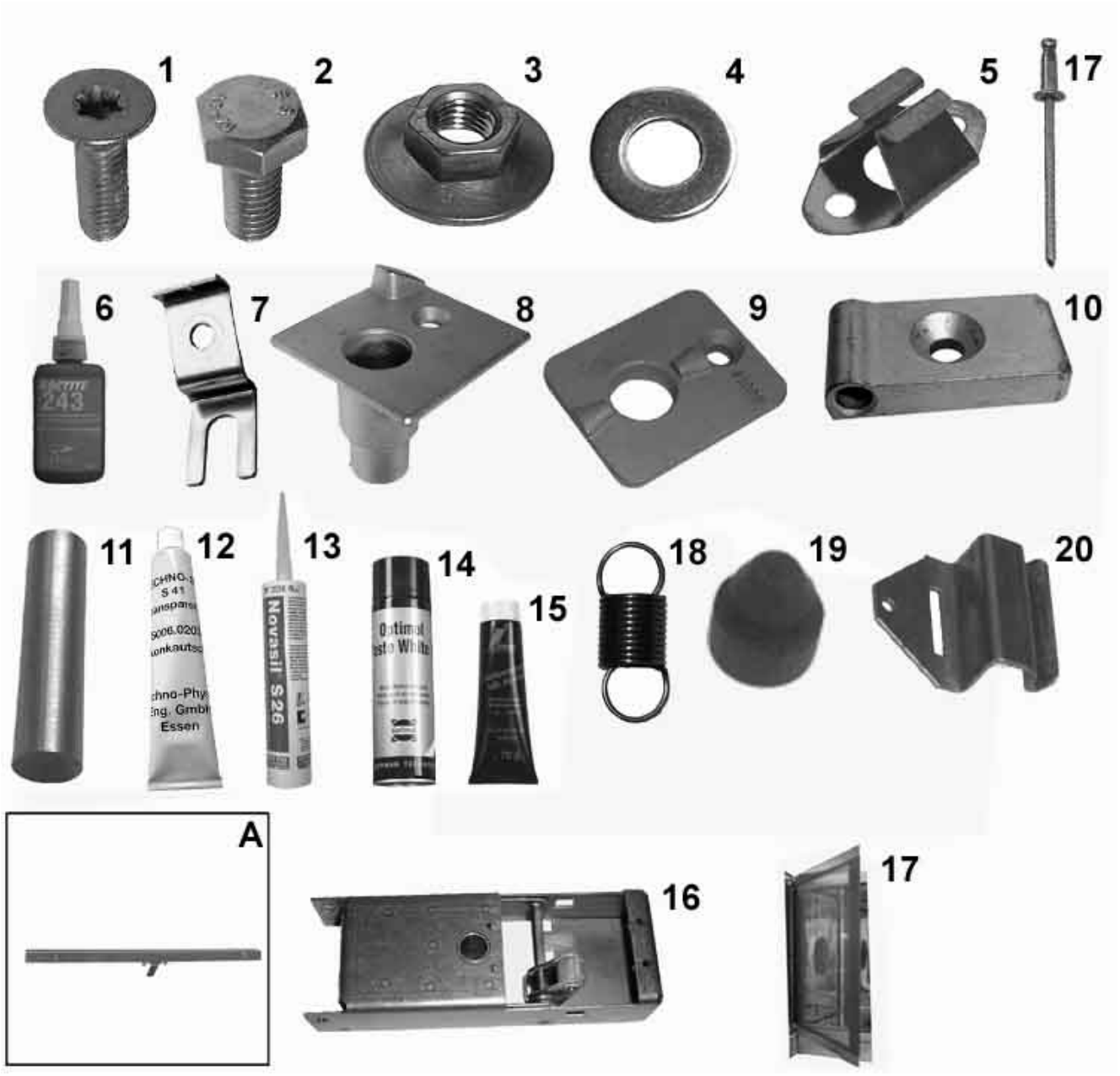
Door ship


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Door ship

Pos.	Part no.	Description	Qty.
2	1005.2000	Interlocking tooth screw M5x8	
3	1008.0766	Hex screw M8x30	
3	1006.0761	Hex screw M6x12	
4	1008.0768	Ornamental screw M8x16	
6	1306.0120	Washer A6,4	
6	1308.0162	Washer A8,4	
6	1308.0160	Washer A8,4	
9	2001.0109	Compression spring	
10	2016.1504	Door handle Rational	
12	2120.1254	Door bolt top	
14	2930.1306	Door mounting support bottom	
15	2930.1307	Door mounting support top	
18	2940.1303	Door setting console 110°	
21	2940.1313	Base for door catch	
22	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1300	Door cpl.	
C	8700.0315--	Door fixing mechanism marine version	

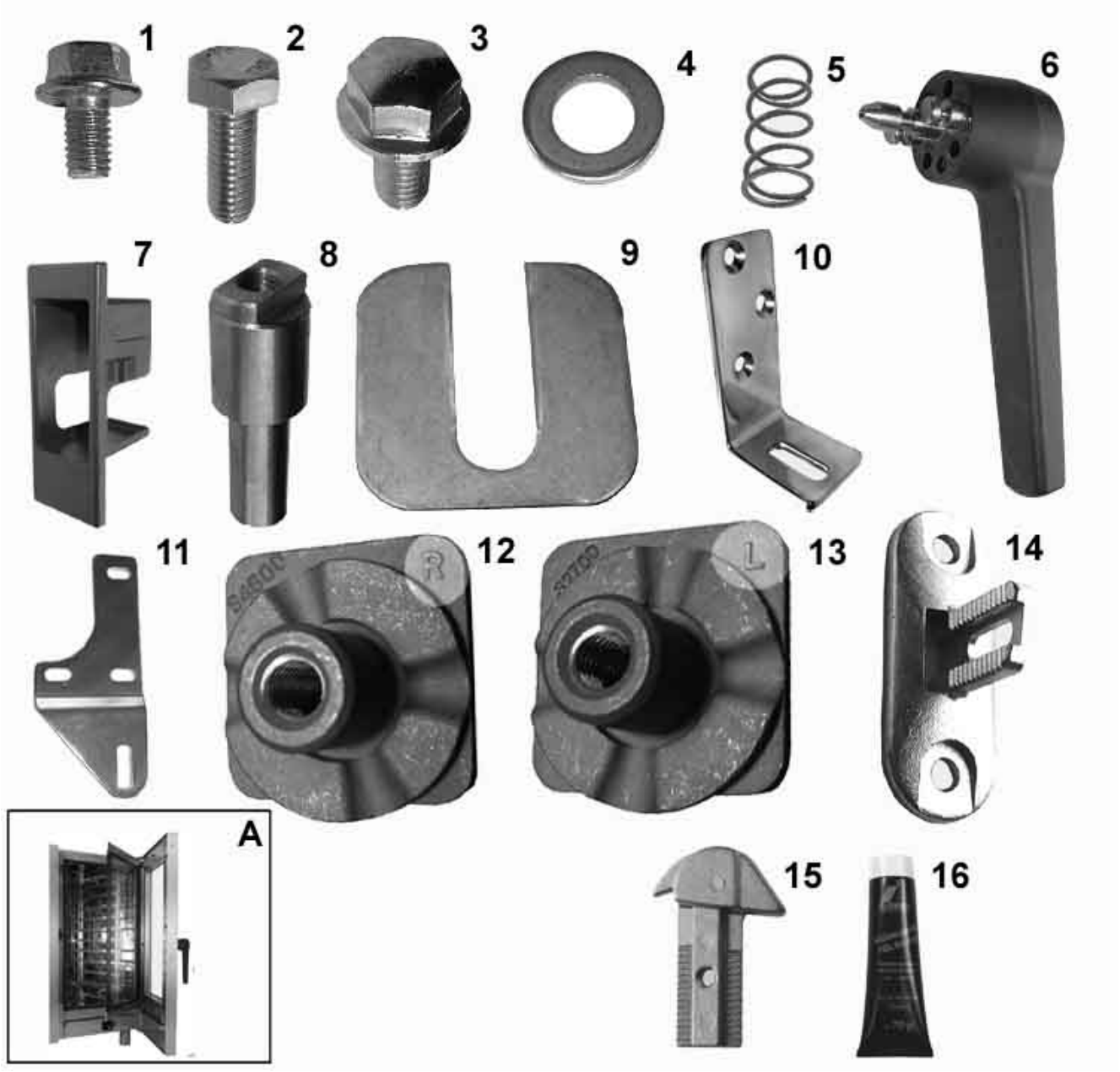
Door cpl.



Door cpl.

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
3	1105.0122	Hex combination nut M5 V2A	
5	1901.0041	Spring clip stainless steel	
7	2760.1396	Spring supp. f. int. glass holding bra.	
8	2940.1300	Sleeve for door bolt top	
9	2940.1302	Door setting bolt	
10	2940.1309	Hinge for inner glass	
11	3016.1409	Magnet round for door contact d10x40	
12	5006.0200	Silicon tube E41 90ml	
13	5006.0212	Silicone tube E127, 310 ml silver	
14	9003.0210	Optimol paste white T400 ml	
15	9003.0211	Klüberpaste HEL 46-450 70g tube	
16	8474.1300	Door lock	
17	1603.0166	Rivet 3,2x7,9 CNS closed	
18	2002.0106	Tension spring for inner window	
19	2039.0402	Spacer for interior door	
20	2760.1395	Fixing bracket for interior glass pane	
A	8474.1377	Door drip collector	

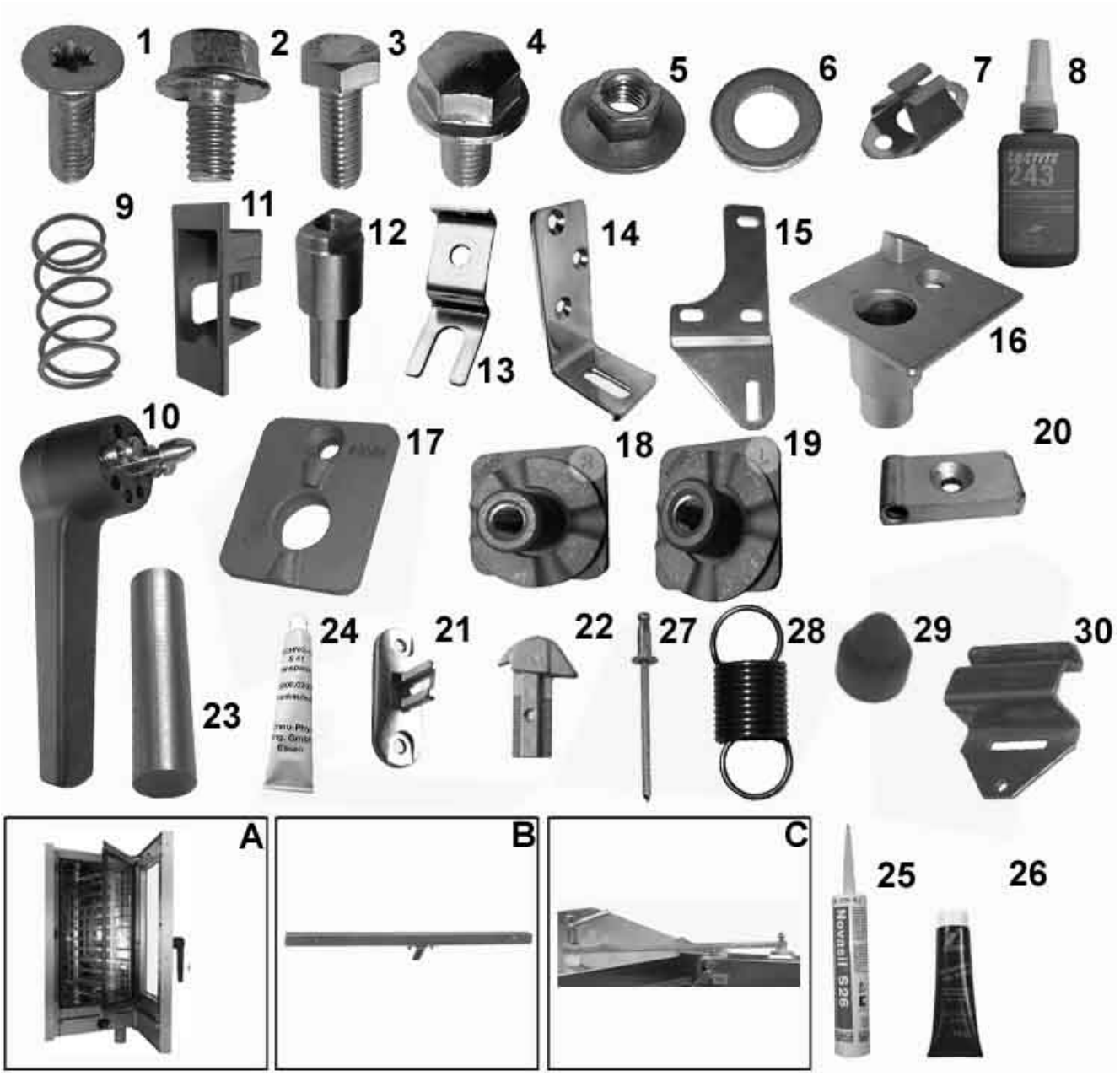
Door LH, 2-step safety catch



Door LH, 2-step safety catch

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0760	Hex screw M6x16	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1306.0120	Washer A6,4	
4	1308.0162	Washer A8,4	
4	1308.0160	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0351	Internal lock cover for safety lock	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
13	2940.1304	Door setting console 80°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
16	9003.0211	Klüberpaste HEL 46-450 70g tube	
A		Door LH	

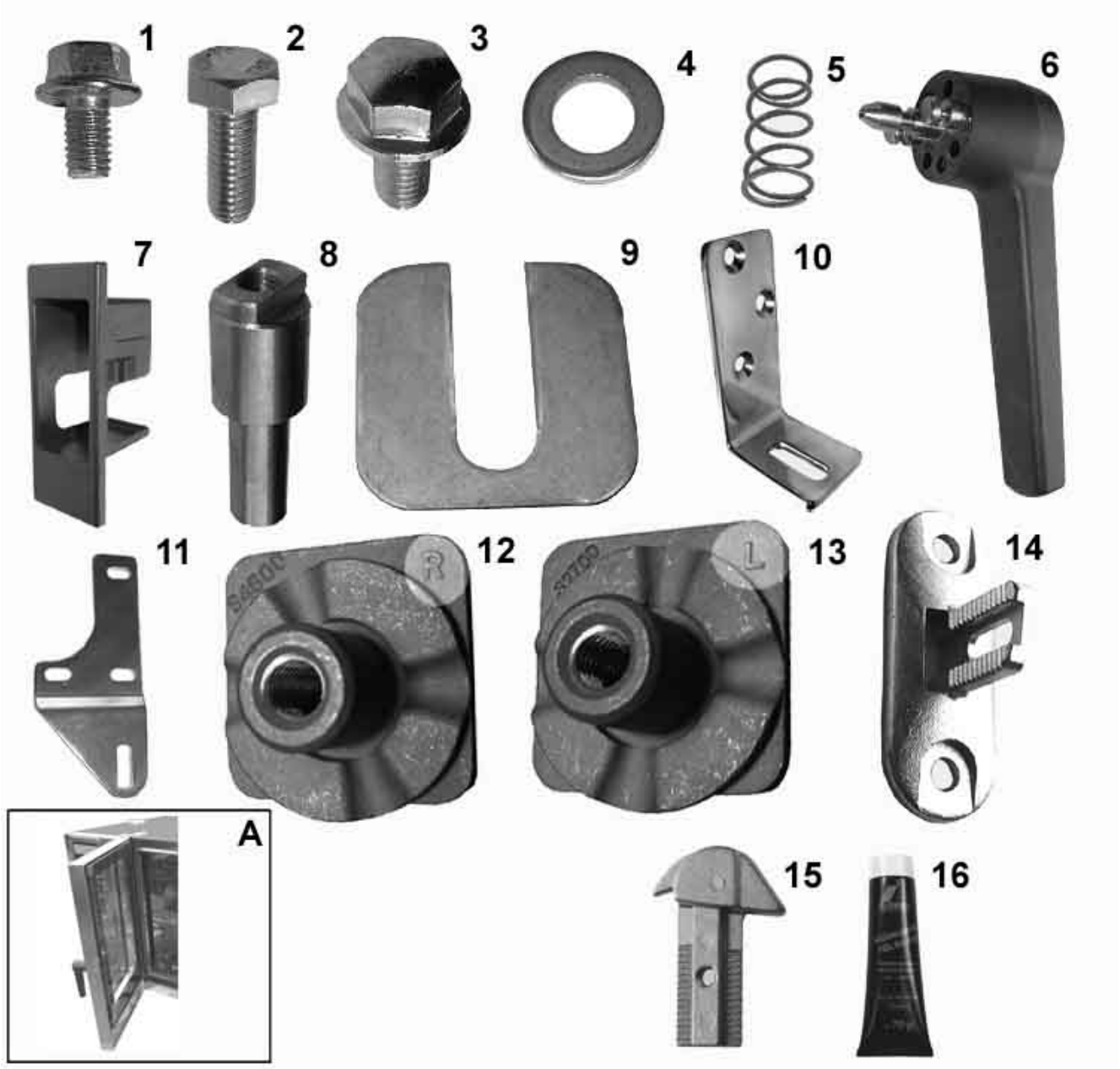
Door LH


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Door LH

Pos.	Part no.	Description	Qty.
1	1005.1966	Countersunk screw Torx M5x16	
3	1008.0750	Hex screw M5x16	
5	1105.0122	Hex combination nut M5 V2A	
6	1305.0260	Washer A5,3x15mm	
7	1901.0041	Spring clip stainless steel	
8	2001.0040	Loctite 243 50ml	
13	2760.1396	Spring supp. f. int. glass holding bra.	
17	2940.1302	Door setting bolt	
20	2940.1309	Hinge for inner glass	
24	5006.0200	Silicon tube E41 90ml	
25	5006.0212	Silicone tube E127, 310 ml silver	
26	9003.0211	Klüberpaste HEL 46-450 70g tube	
27	1603.0166	Rivet 3,2x7,9 CNS closed	
27	1603.0161	Rivet 3,2x6	
28	2002.0106	Tension spring for inner window	
29	2039.0402	Spacer for interior door	
30	2760.1395	Fixing bracket for interior glass pane	
B	8474.1377	Door drip collector	

Door



Door

Pos.	Part no.	Description	Qty.
1	1005.2000	Interlocking tooth screw M5x8	
2	1006.0761	Hex screw M6x12	
2	1008.0766	Hex screw M8x30	
3	1008.0768	Ornamental screw M8x16	
4	1308.0162	Washer A8,4	
4	1306.0120	Washer A6,4	
4	1308.0160	Washer A8,4	
5	2001.0109	Compression spring	
6	2016.1504	Door handle Rational	
7	2039.0340	Internal lock cover	
8	2120.1254	Door bolt top	
10	2930.1306	Door mounting support bottom	
11	2930.1307	Door mounting support top	
12	2940.1303	Door setting console 110°	
14	2940.1313	Base for door catch	
15	2940.1314	Door catch for 1- and 2-step lock	
A	8470.1300	Door cpl.	

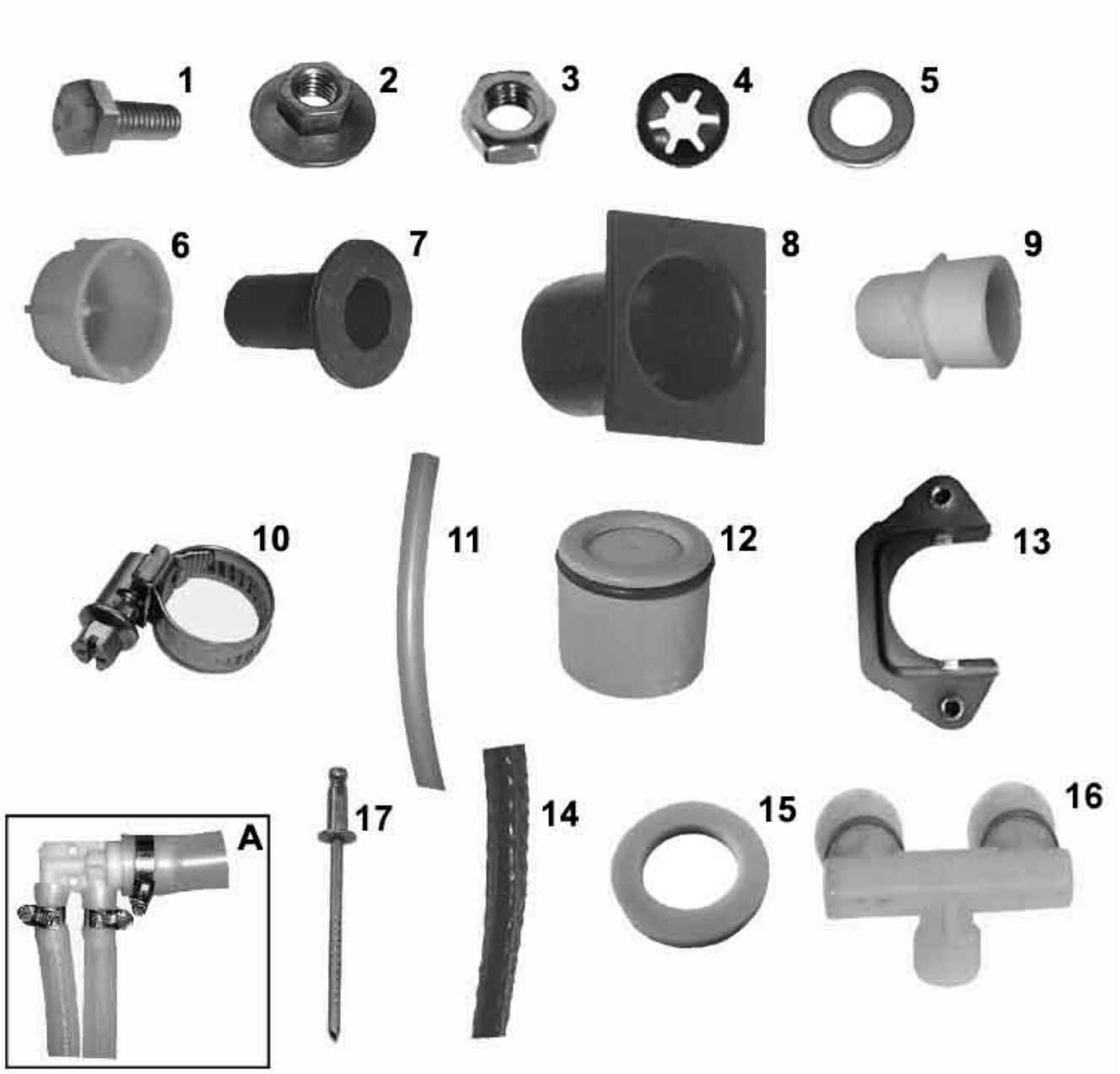
Water supply, quenching box



Water supply, quenching box

Pos.	Part no.	Description	Qty.
2	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
3	2066.0504	Hose clamp 40-60mm	
4	2067.0050	Pressure hose d10mm	
6	2118.1250	Rubber form piece venting pipe	
7	3002.0330	Double solenoid valve	
8	3002.0331	Single solenoid valve	
13	2066.0525	Hose clamp ø22,1 mm	
B		Water connection	
C		Quenching box	

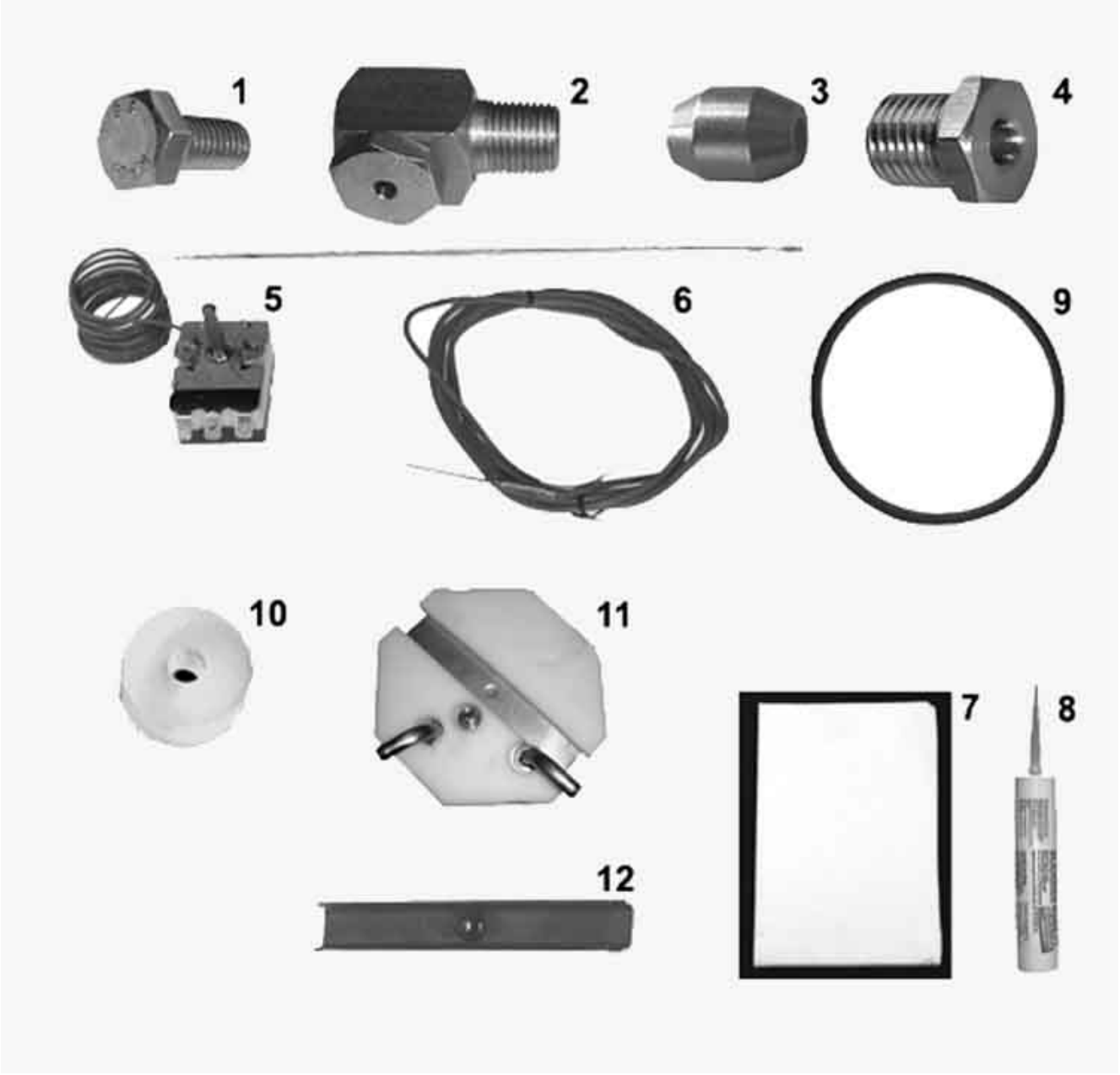
Water connection



Water connection

Pos.	Part no.	Description	Qty.
1	1004.0666	Hex screw M4x10	
2	1105.0122	Hex combination nut M5 V2A	
6	1900.0202	Water filter	
9	2062.0333	Housing for non returne valve	
10	2066.0205	Hose clamp 8-16x9 mm SW 7mm	
11	2067.0050	Pressure hose d10mm	
11		Pressure hose	
11		Pressure hose	
12	2069.0108	Ventilation valve	
13	3002.0339	Fixing bracket for solenoid valve	
15	5110.1024	Gasket for G3/4" threaded joint	
16	8664.1301	T-fitting water connection	
17	1603.0166	Rivet 3,2x7,9 CNS closed	

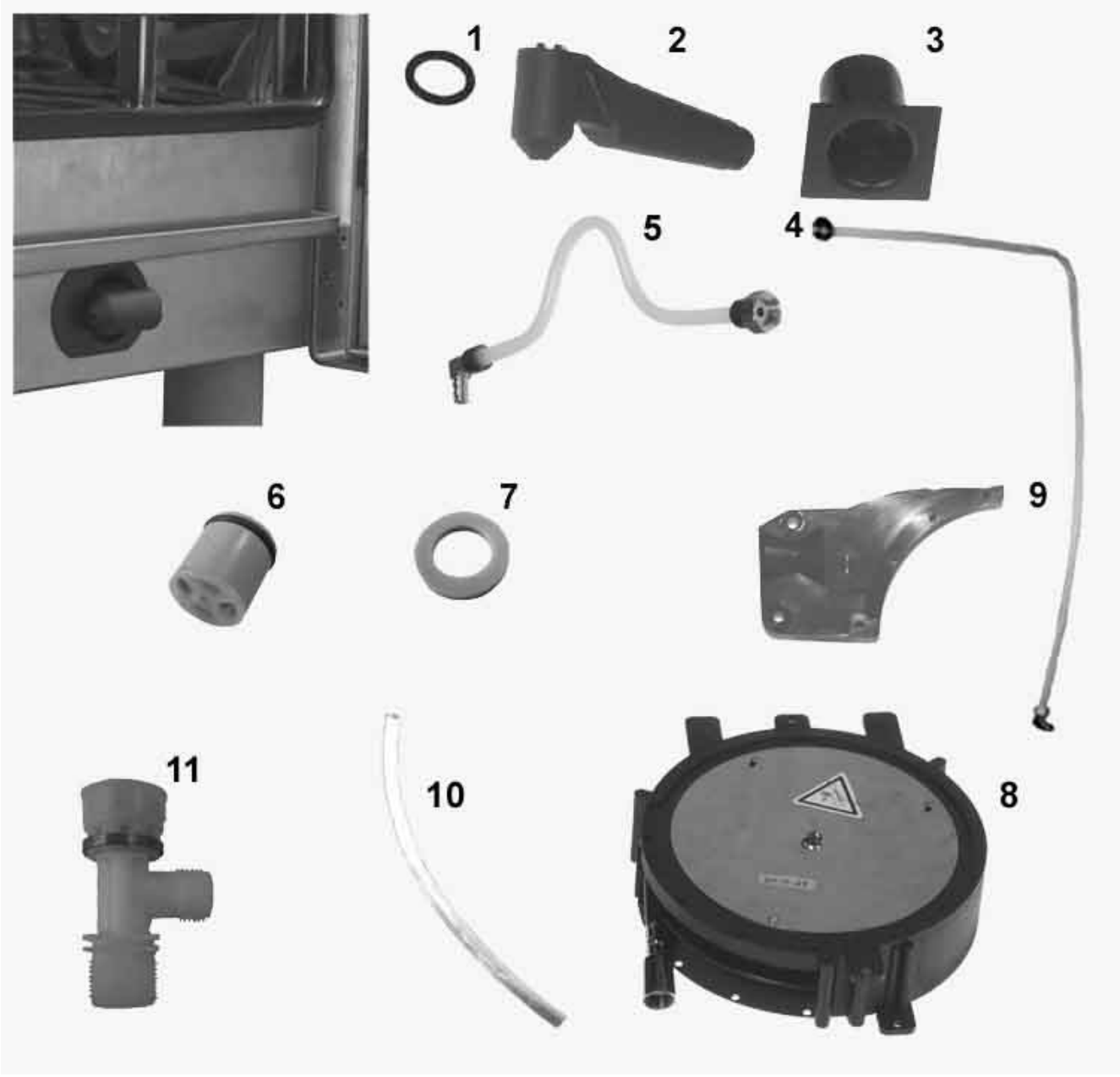
Quenching box



Quenching box

Pos.	Part no.	Description	Qty.
1	1008.0750	Hex screw M5x16	
2	2016.0915	Quenching nozzle top	
3	3014.0162	Sealing cone for thermocouple	
4	3014.0163	Gasket sleeve with nipple	
7	5003.0300	Insulation, melamin resin foam	
8	5006.0500	Polyurethan-Glue for insulation 310ml	
9	5012.0566	Gasket f. inspection lid	
11	8666.1318	Flange quenching chamber	
12	8666.1325	Cross bar for flange quenching chamber	

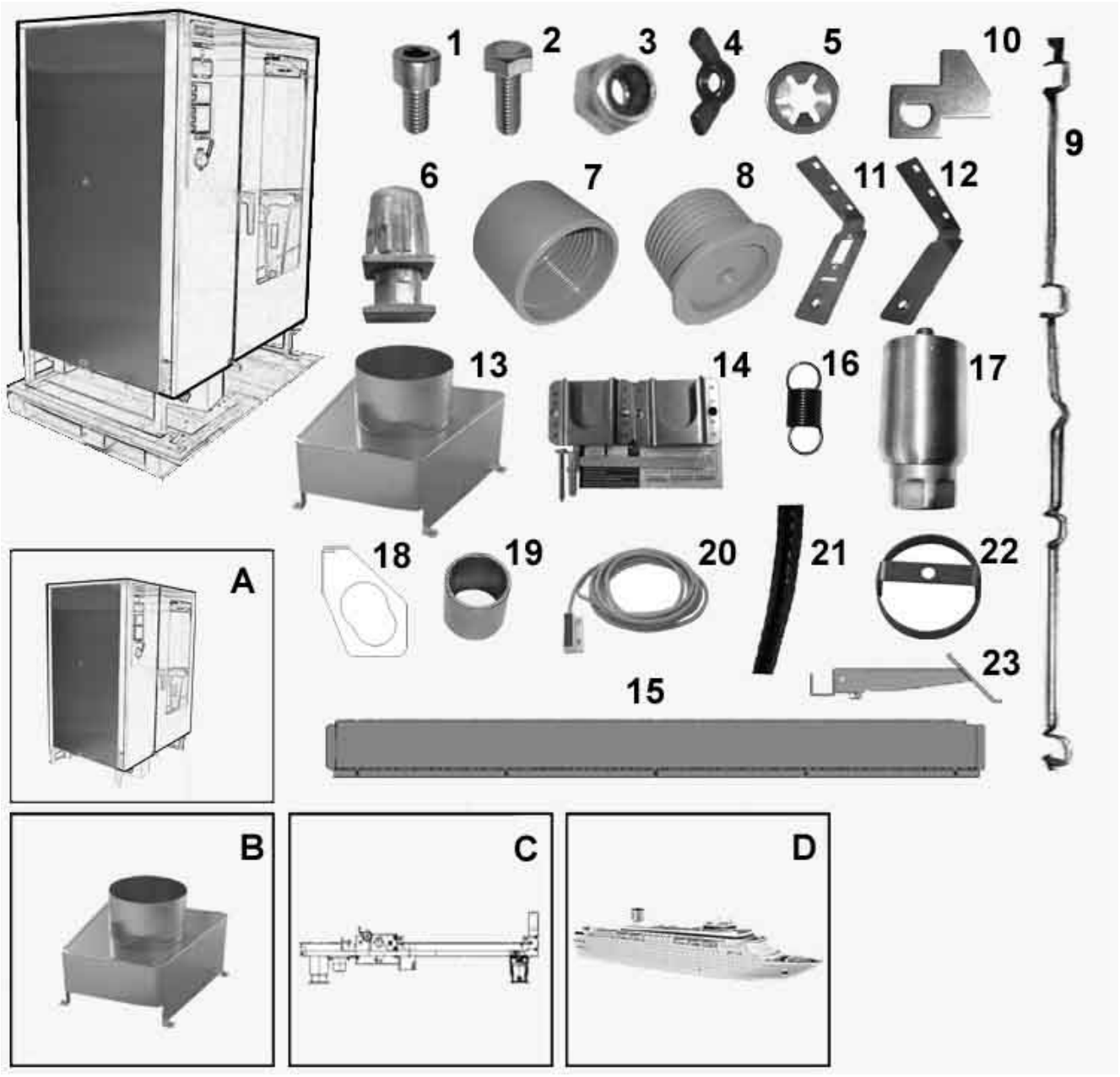
Hand shower



Hand shower

Pos.	Part no.	Description	Qty.
1	2060.0228	O-ring for shower hose	
2	2060.1006	Hand shower	
3	2060.1210	Tulip for handshower	
4	2062.0327	Connecting pipe for hand shower	
6	2069.0106	Non return valve DN 10 Handshower	
7	5110.1024	Gasket for G3/4" threaded joint	
8	8655.2021	Hand shower roll guide	
10	2110.1002	Silicone hose d15x3	
11	8664.1300	T-fitting handshower connection	

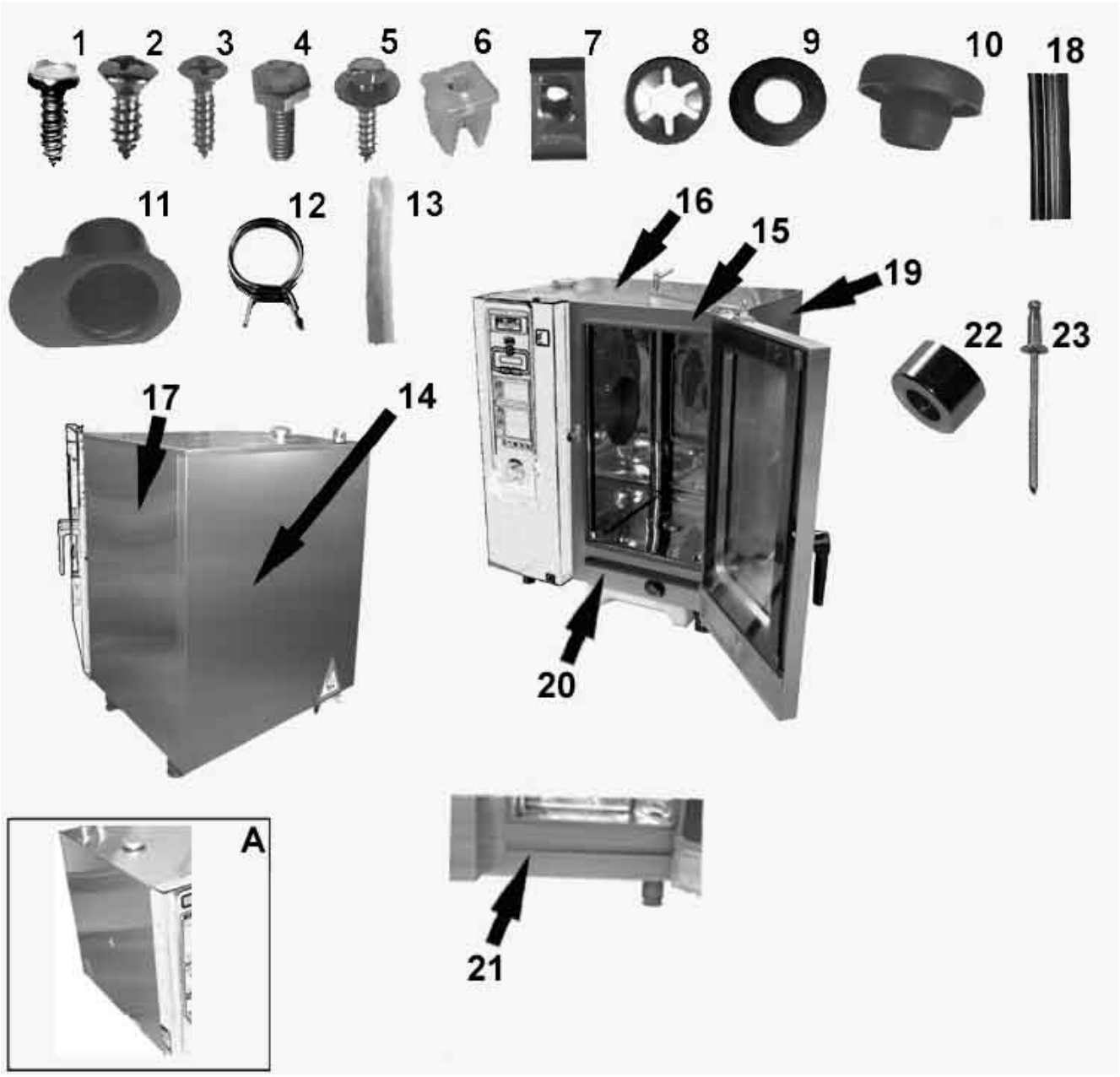
Exterior cabinet



Exterior cabinet

Pos.	Part no.	Description	Qty.
7	2039.0122	Upper part of pedestal, 70mm, black grey	
8	2039.0123	Lower part of pedestal, black grey	
10	2510.530746	Stop for potentiometer hot air	
11	2710.1324	Bracket for door contact switch	
12	2710.1325	Bracket for door contact switch	
19	2812.1304	Spacer for vent cover	
20	3016.1415	Door switch	
22	8450.1310	Spacer ring	
22	8455.1209	Vent cover	
A		Exterior cabinet LH w. hd. shower	
A		Exterior cabinet ship	
A		Exterior cabinet	
A		Exterior cabinet LH ship	
C		Base frame	
C		Base frame	
C		Base frame	
D	8700.0318	Floor fixing set	

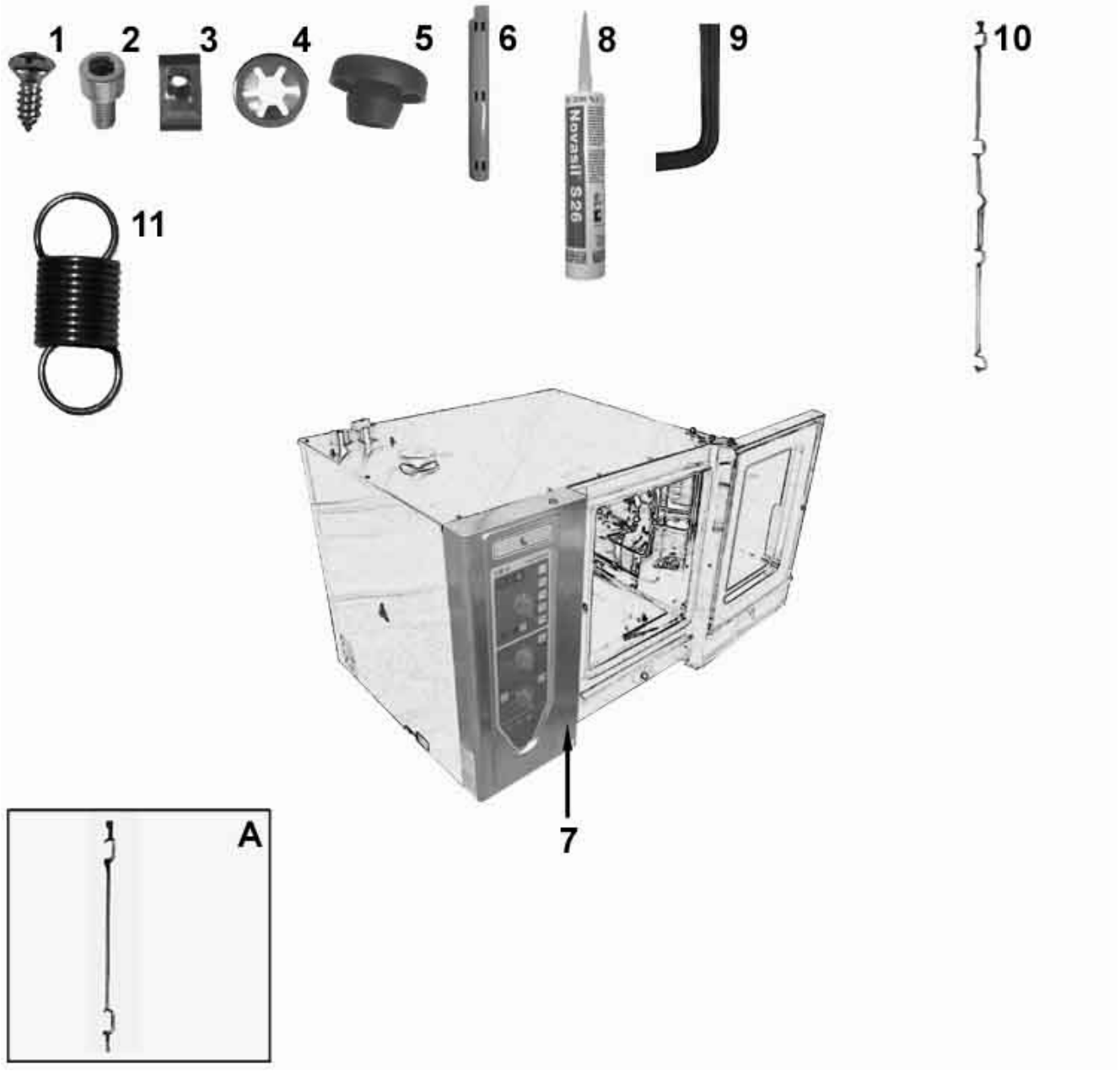
Exterior cabinet LH ship



Exterior cabinet LH ship

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1308	Back panel	
14	2710.1450	Back panel	
17	2710.1447	Side panel right	
18	5100.1012	Gasket venting pipe-top cover	
20		Drip collector	
20	8455.1465	Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
A	8455.1382	Side panel left	
A		Front panel	

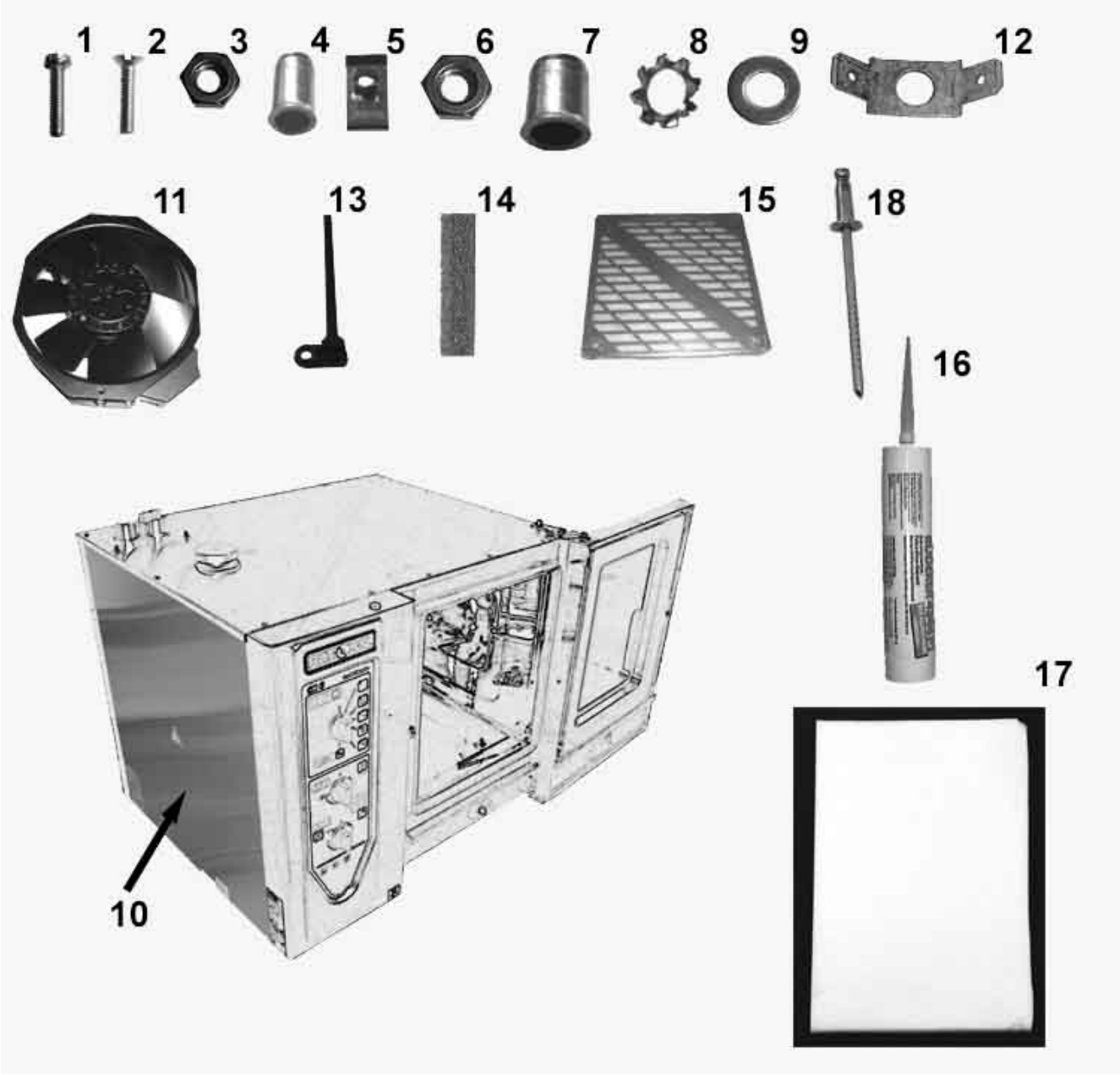
Front panel



Front panel

Pos.	Part no.	Description	Qty.
1	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1104.0820	Snap nut 4,2mm	
4	1107.0104	Star lock ø6	
8	5006.0212	Silicone tube E127, 310 ml silver	
10	8464.1307	Opening mechanism for panel insert	
11	2002.0107	Tension spring for front panel	

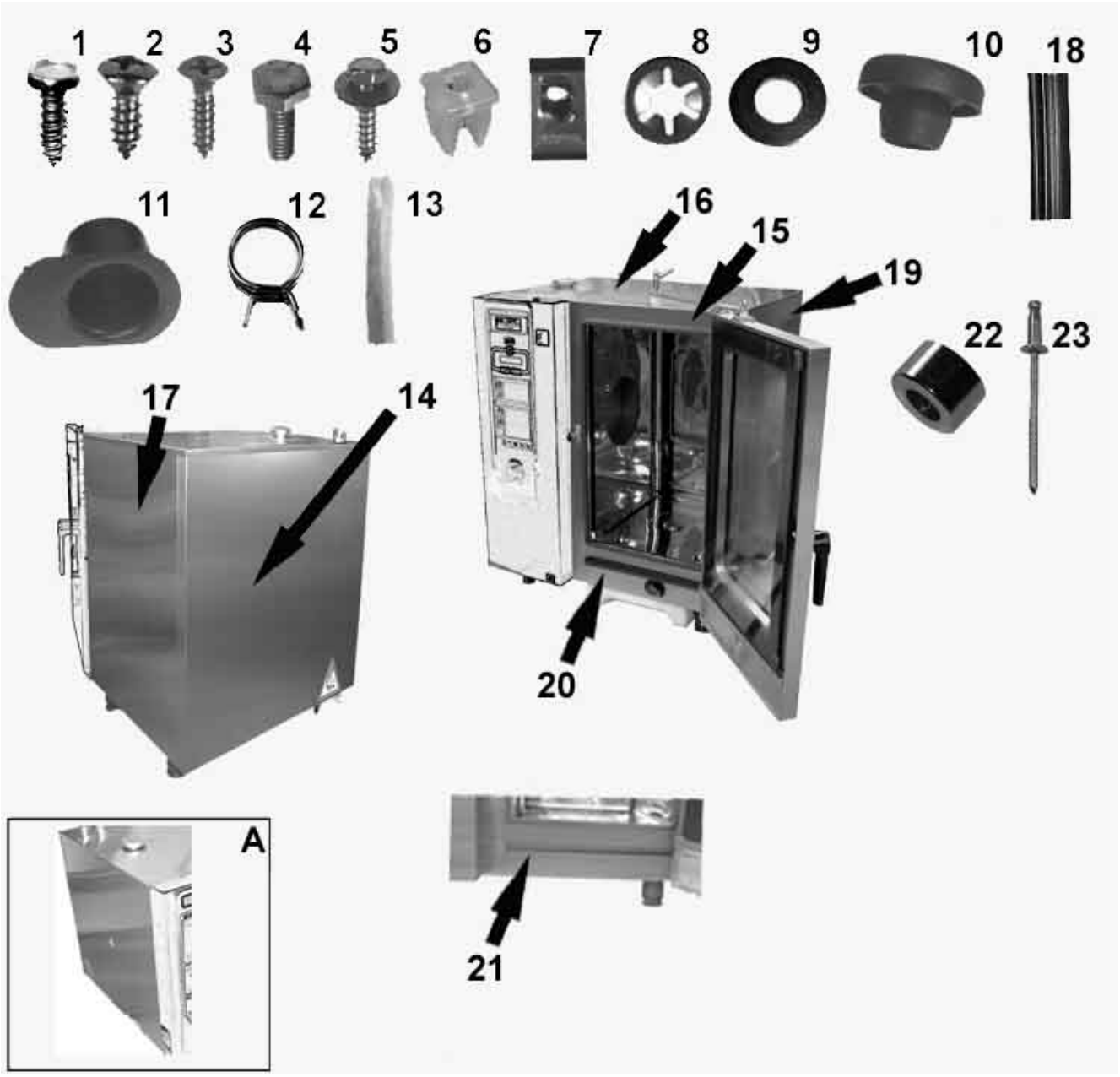
Side panel left



Side panel left

Pos.	Part no.	Description	Qty.
5	1104.0820	Snap nut 4,2mm	
10	2710.1313	Side panel left	
14	5100.1002	Insulating tape 8x6mm	
16	5006.0500	Polyurethan-Glue for insulation 310ml	
17	5003.0300	Insulation, melamin resin foam	

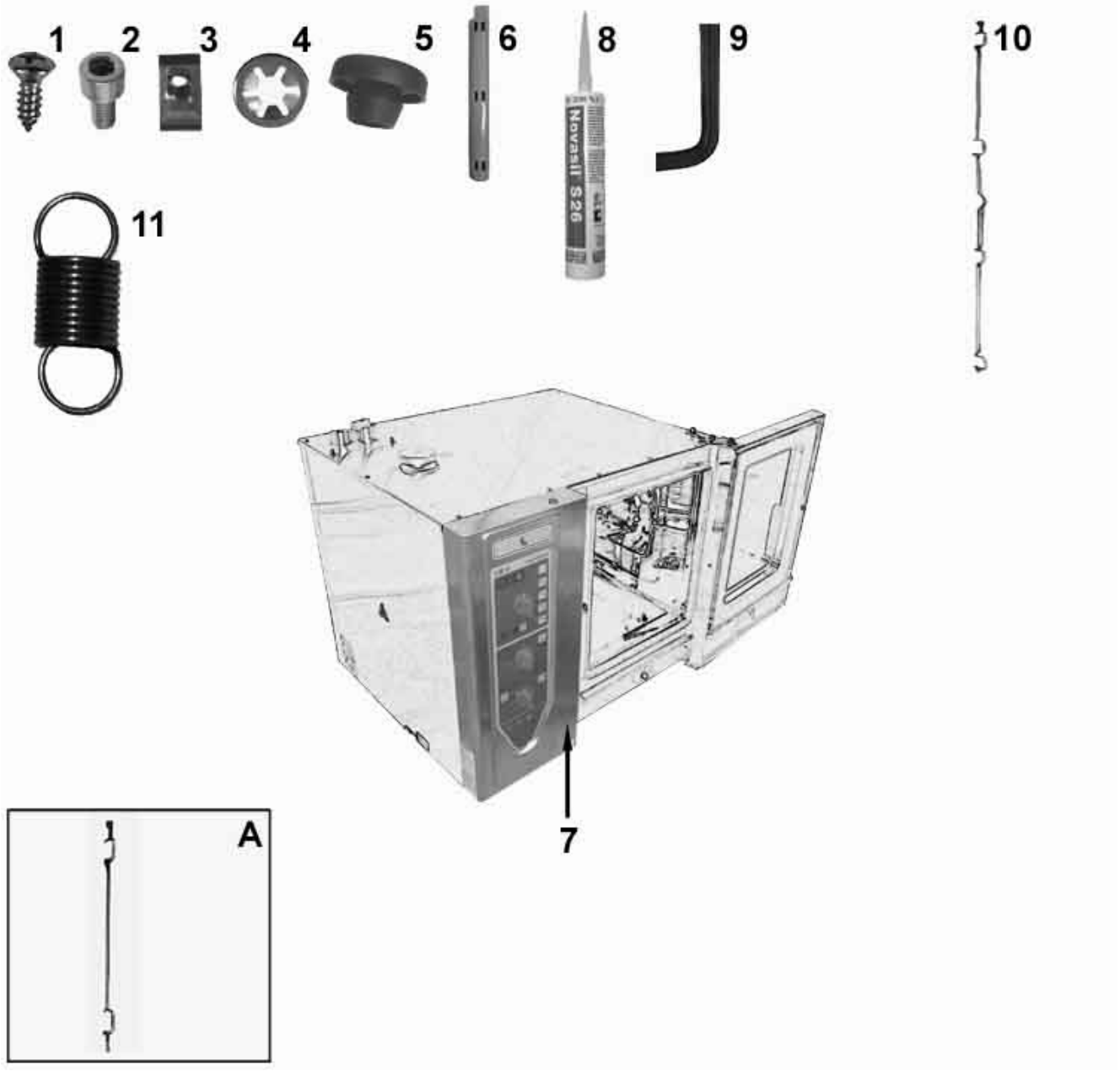
Exterior cabinet ship



Exterior cabinet ship

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1308	Back panel	
14	2710.1450	Back panel	
15	2710.1316	Crossbar top	
16	2710.1361	Top cover	
17	2710.1446	Side panel right	
17	2710.1418	Side panel right	
18	5100.1012	Gasket venting pipe-top cover	
20		Drip collector	
20	8455.1465	Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
A	8455.1453	Front panel	
A	8455.1382	Side panel left	

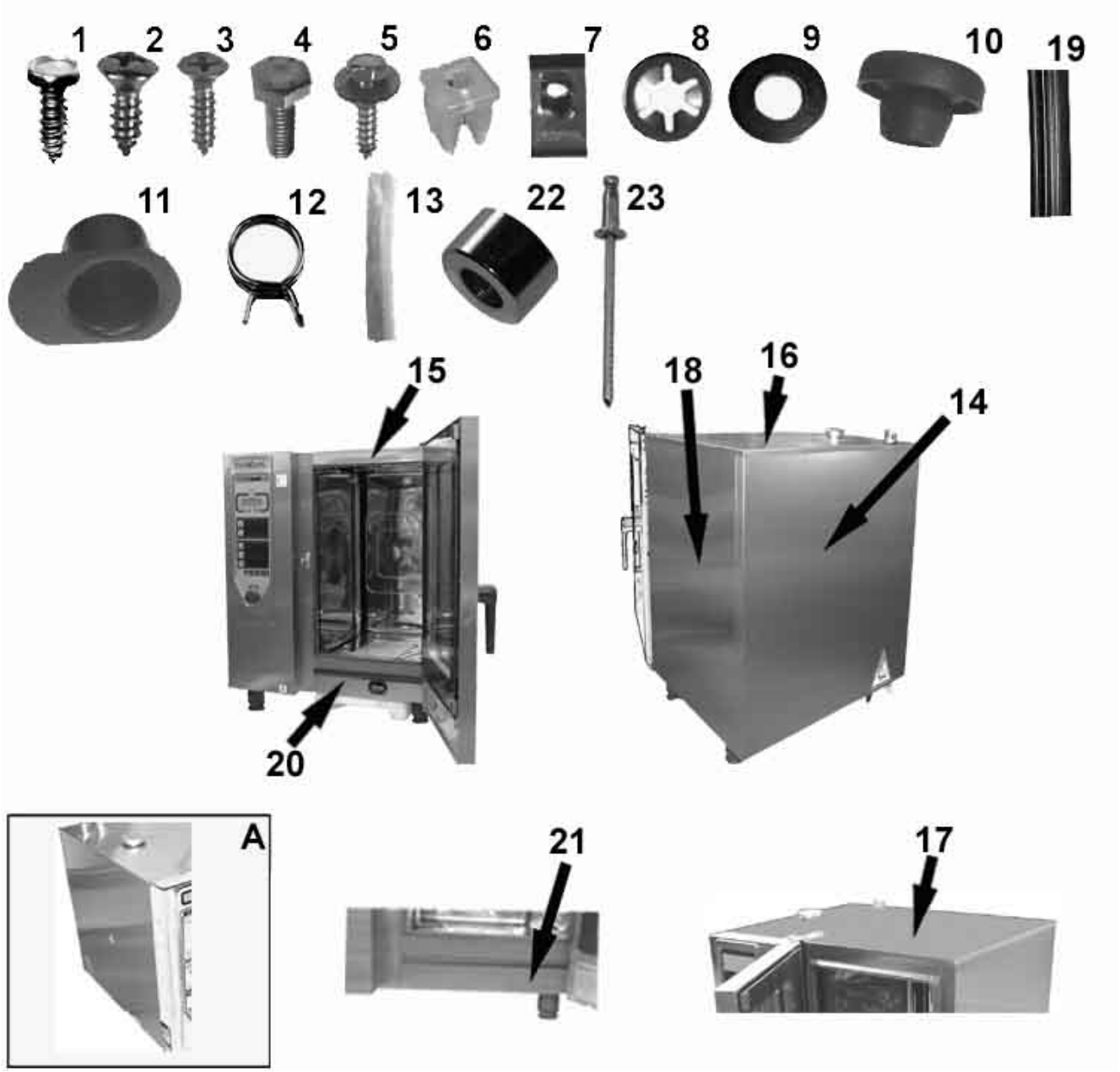
Front panel



Front panel

Pos.	Part no.	Description	Qty.
1	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1104.0820	Snap nut 4,2mm	
4	1107.0104	Star lock ø6	
8	5006.0212	Silicone tube E127, 310 ml silver	
10	8464.1307	Opening mechanism for panel insert	
11	2002.0107	Tension spring for front panel	

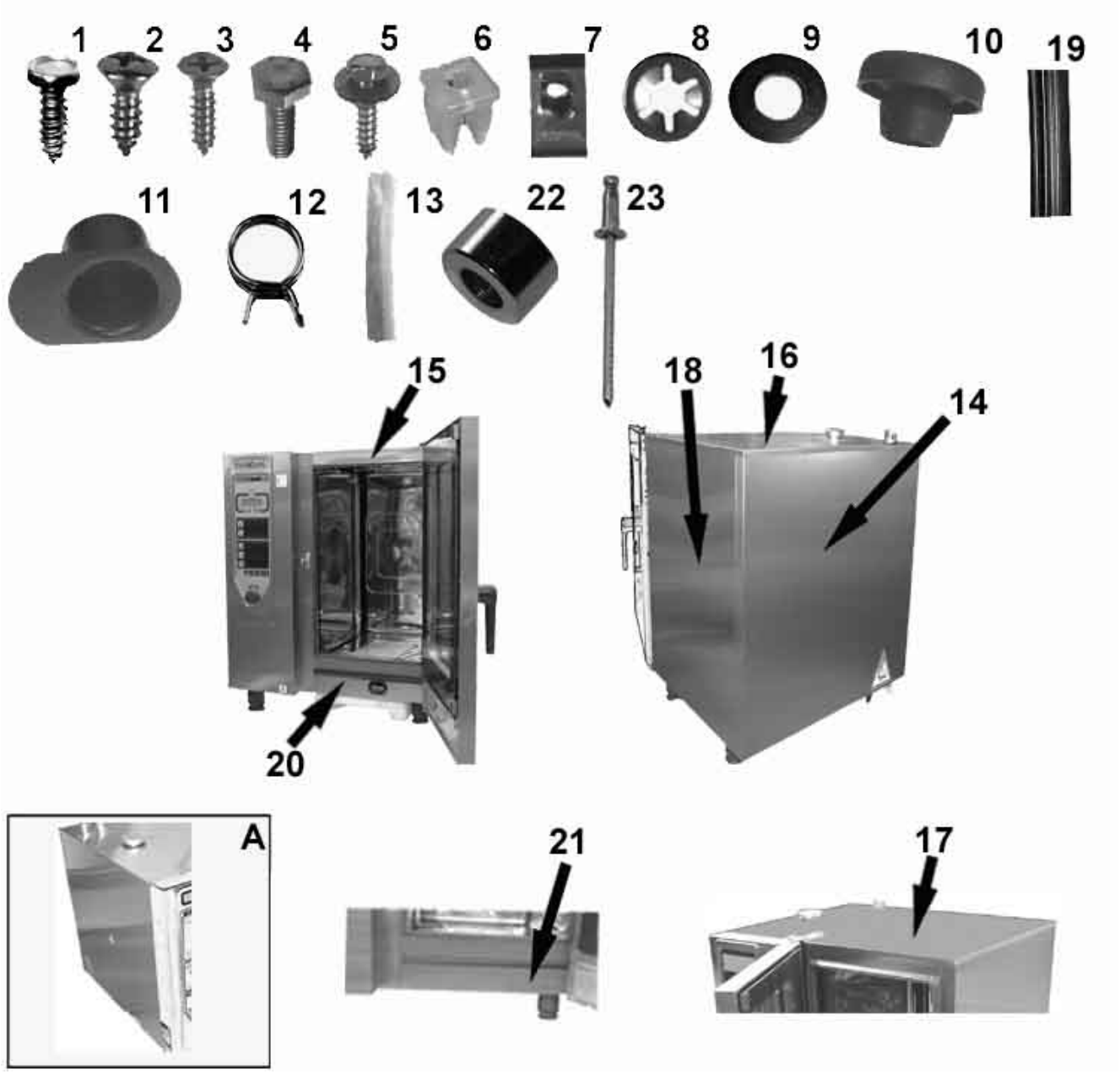
Exterior cabinet



Exterior cabinet

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1450	Back panel	
14	2710.1308	Back panel	
15	2710.1316	Crossbar top	
16	2710.1327	Top cover	
18	2710.1446	Side panel right	
18	2710.1418	Side panel right	
19	5100.1012	Gasket venting pipe-top cover	
20	8455.1465	Drip collector	
20		Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
A	8455.1382	Side panel left	
A	8455.1453	Front panel	

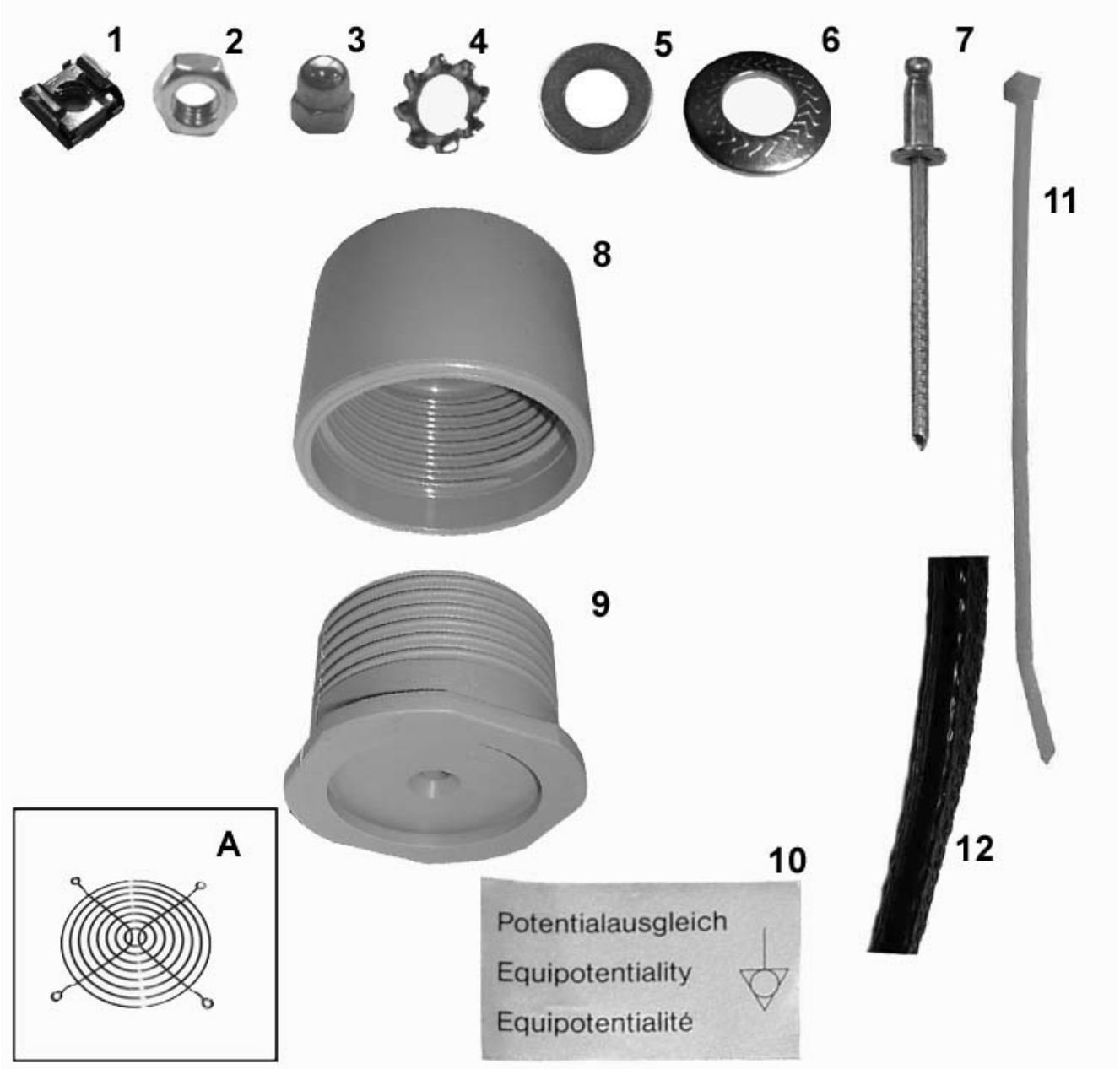
Exterior cabinet LH w. hd. shower



Exterior cabinet LH w. hd. shower

Pos.	Part no.	Description	Qty.
1	1003.2160	Hex self tapping screw 2,9x9,5	
2	1003.2261	Raised counters. head self tapp. screw 4,2x13	
3	1003.2265	Countersunk self tapping screw 4,2x16	
4	1004.0666	Hex screw M4x10	
5	1004.2160	Hex self tapping screw 4,2x16	
6	1103.0600	PVC plug in nut for metal screw 2.9mm	
7	1104.0820	Snap nut 4,2mm	
8	1107.0100	Star lock ø4	
9	1304.0150	Washer A3,2	
10	2039.0331	Cap for service door	
11	2060.1210	Tulip for handshower	
12	2066.0525	Hose clamp ø22,1 mm	
13	2110.1002	Silicone hose d15x3	
14	2710.1450	Back panel	
14	2710.1308	Back panel	
17	2710.1328	Top cover	
18	2710.1447	Side panel right	
19	5100.1012	Gasket venting pipe-top cover	
20		Drip collector	
20	8455.1465	Drip collector	
21	2039.0371	Drip collector plastic	
22	1304.0166	Spicer D4.3/8.0 L5.0	
23	1603.0166	Rivet 3,2x7,9 CNS closed	
A		Front panel	
A	8455.1382	Side panel left	

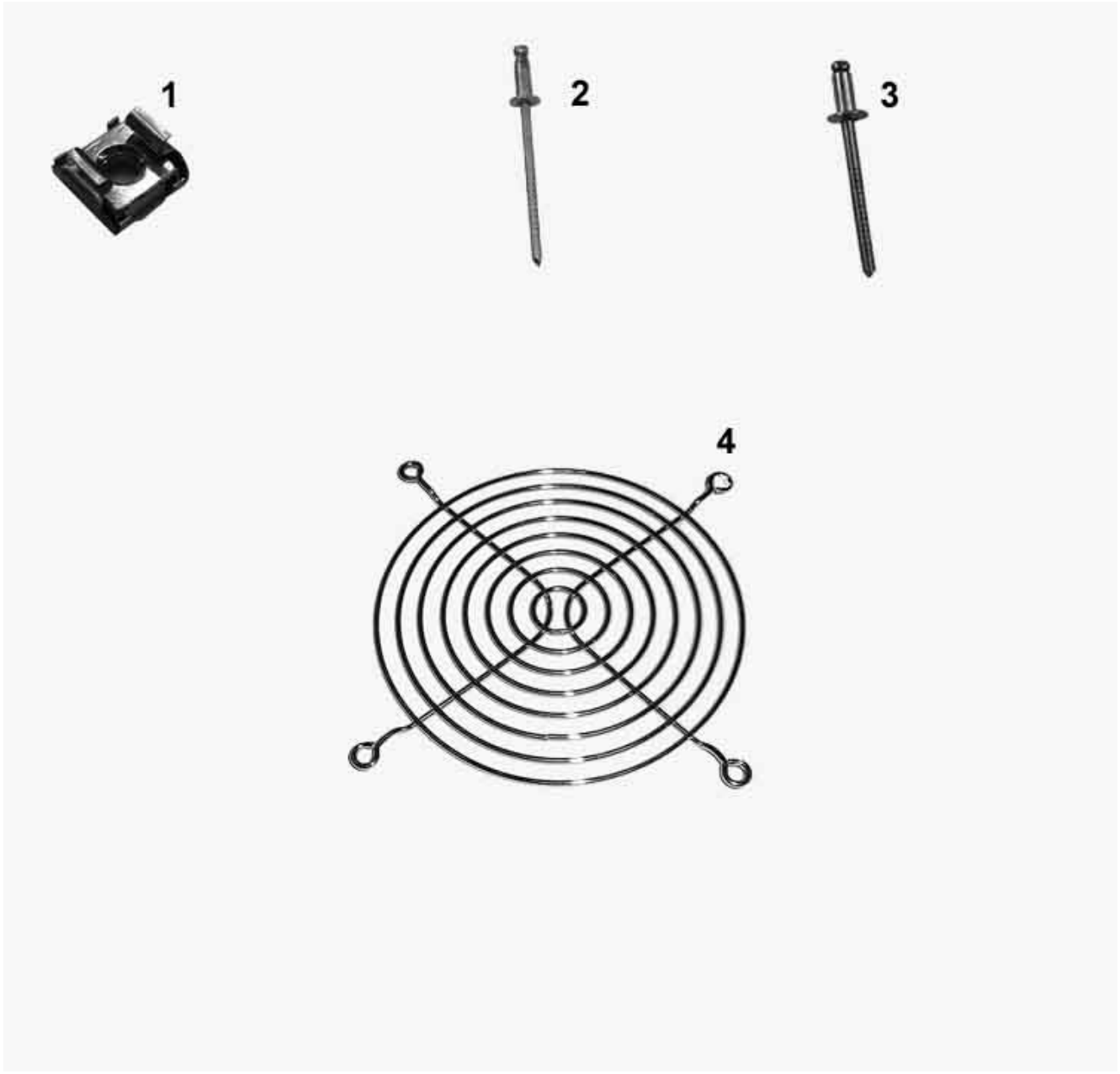
Base frame


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Base frame

Pos.	Part no.	Description	Qty.
1	1110.0800	Cage nut M10	
1	1104.0800	Cage nut M4	
2	1106.0160	Hex nut M6	
3	1106.0360	Cap nut M6, high shape	
4	1206.0120	Tooth lock washer A6,4	
7	1604.0162	Rivet 4x9, CNS closed	
7	1603.0163	Rivet 3,2x8 CNS	
10	2049.0817	Sticker, Equipotential bonding	
A		Base frame	

Base frame



Base frame

Pos.	Part no.	Description	Qty.
2	1603.0163	Rivet 3,2x8 CNS	
3	1604.0162	Rivet 4x9, CNS closed	
4	2005.0106	Protective grid for cooling fan	

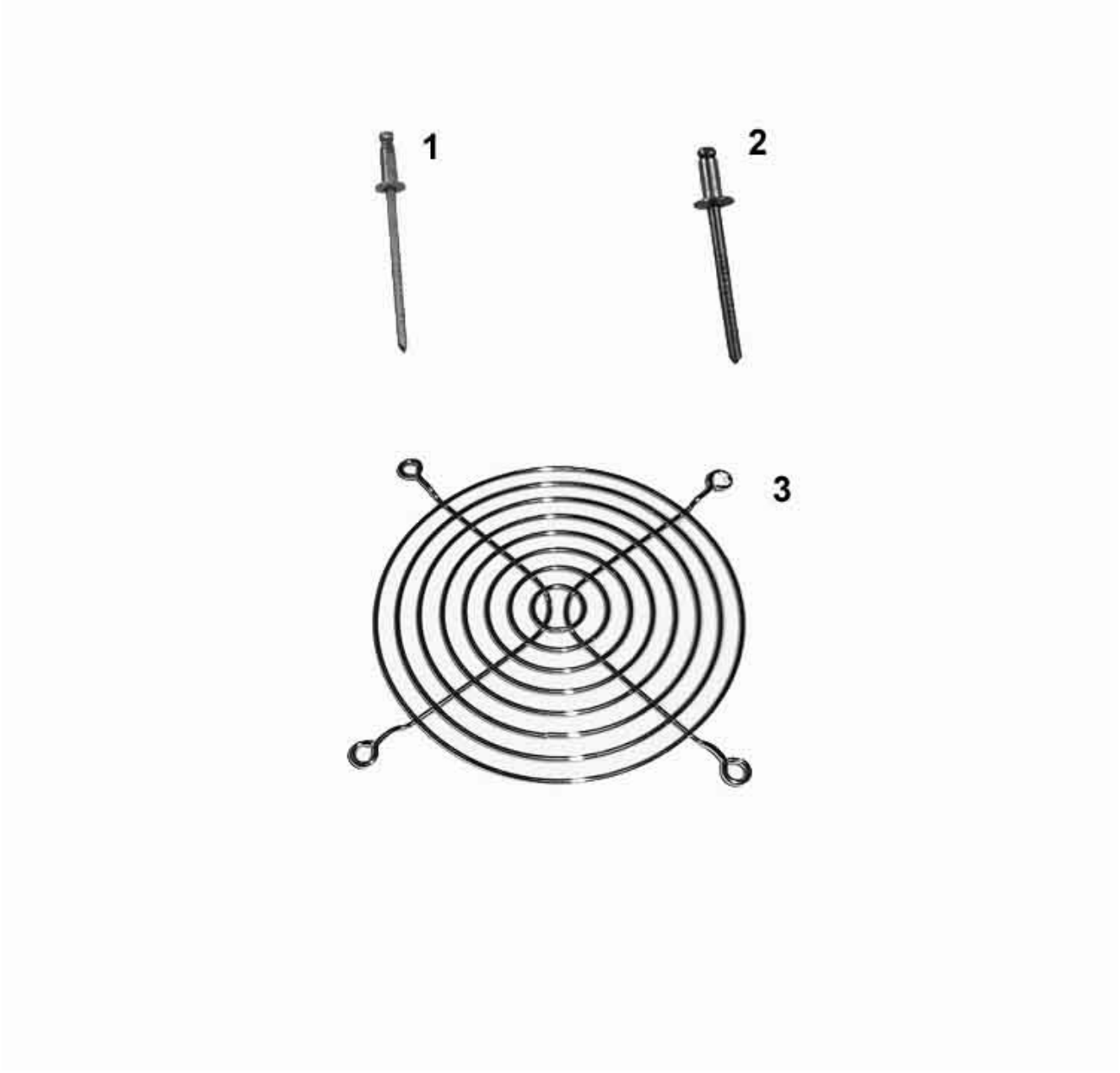
Base frame


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Base frame

Pos.	Part no.	Description	Qty.
1	1008.0750	Hex screw M5x16	
2	1104.0800	Cage nut M4	
2	1110.0800	Cage nut M10	
3	1105.0122	Hex combination nut M5 V2A	
4	1106.0160	Hex nut M6	
5	1106.0360	Cap nut M6, high shape	
6	1206.0120	Tooth lock washer A6,4	
7	1310.0160	Washer A10,5	
8	1328.0102	Safety washer A10,2	
9	1603.0163	Rivet 3,2x8 CNS	
9	1604.0162	Rivet 4x9, CNS closed	
10	2039.0122	Upper part of pedestal, 70mm, black grey	
11	2039.0123	Lower part of pedestal, black grey	
12	2049.0817	Sticker, Equipotential bonding	
13	4005.0104	Tie rap 140mm *Heat resisting*	
A		Base frame	

Base frame



Base frame

Pos.	Part no.	Description	Qty.
1	1603.0163	Rivet 3,2x8 CNS	
2	1604.0162	Rivet 4x9, CNS closed	
3	2005.0106	Protective grid for cooling fan	

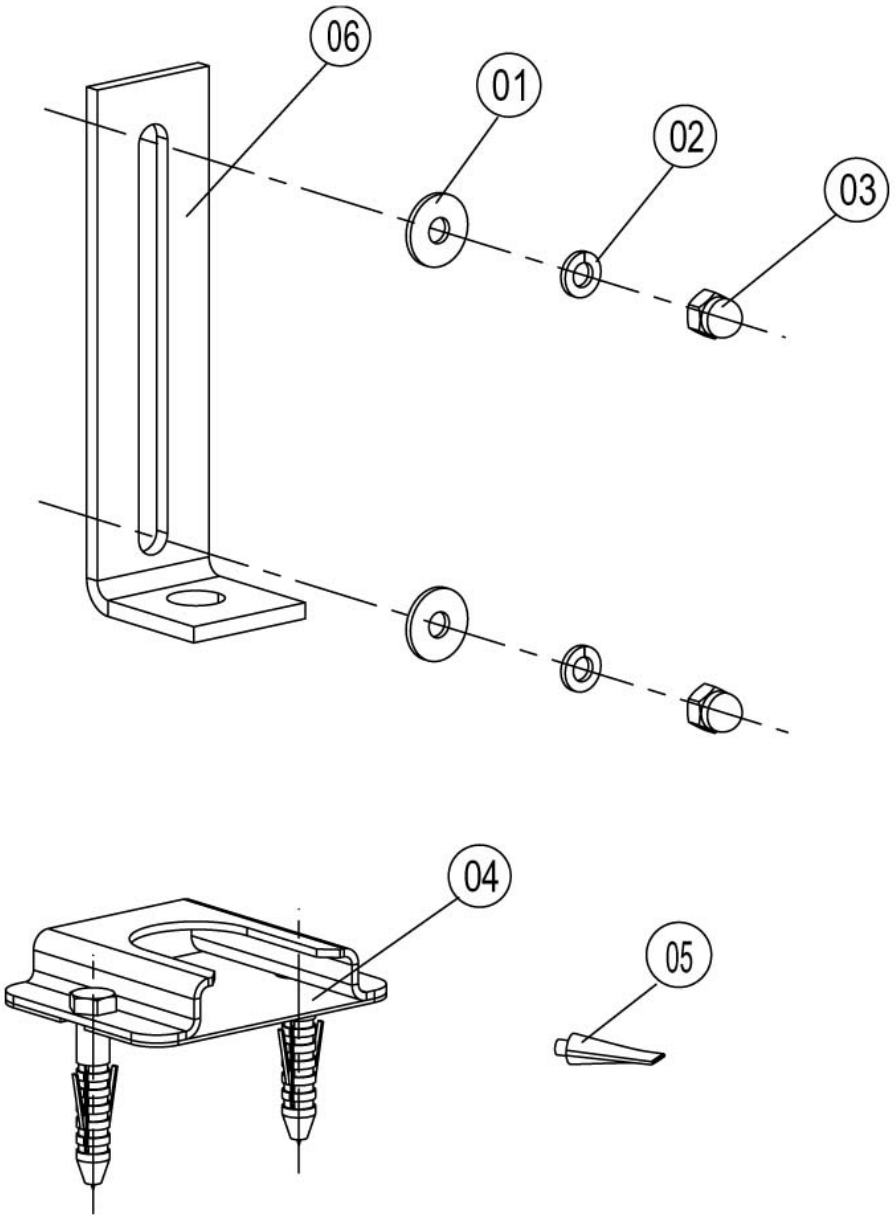
Base frame


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Base frame

Pos.	Part no.	Description	Qty.
1	1008.0750	Hex screw M5x16	
2	1110.0800	Cage nut M10	
2	1104.0800	Cage nut M4	
3	1105.0122	Hex combination nut M5 V2A	
4	1106.0160	Hex nut M6	
5	1106.0360	Cap nut M6, high shape	
6	1206.0120	Tooth lock washer A6,4	
7	1310.0160	Washer A10,5	
8	1328.0102	Safety washer A10,2	
9	1604.0162	Rivet 4x9, CNS closed	
9	1603.0163	Rivet 3,2x8 CNS	
10	2039.0122	Upper part of pedestal, 70mm, black grey	
11	2039.0123	Lower part of pedestal, black grey	
12	2049.0817	Sticker, Equipotential bonding	
13	4005.0104	Tie rap 140mm *Heat resisting*	
A		Base frame	

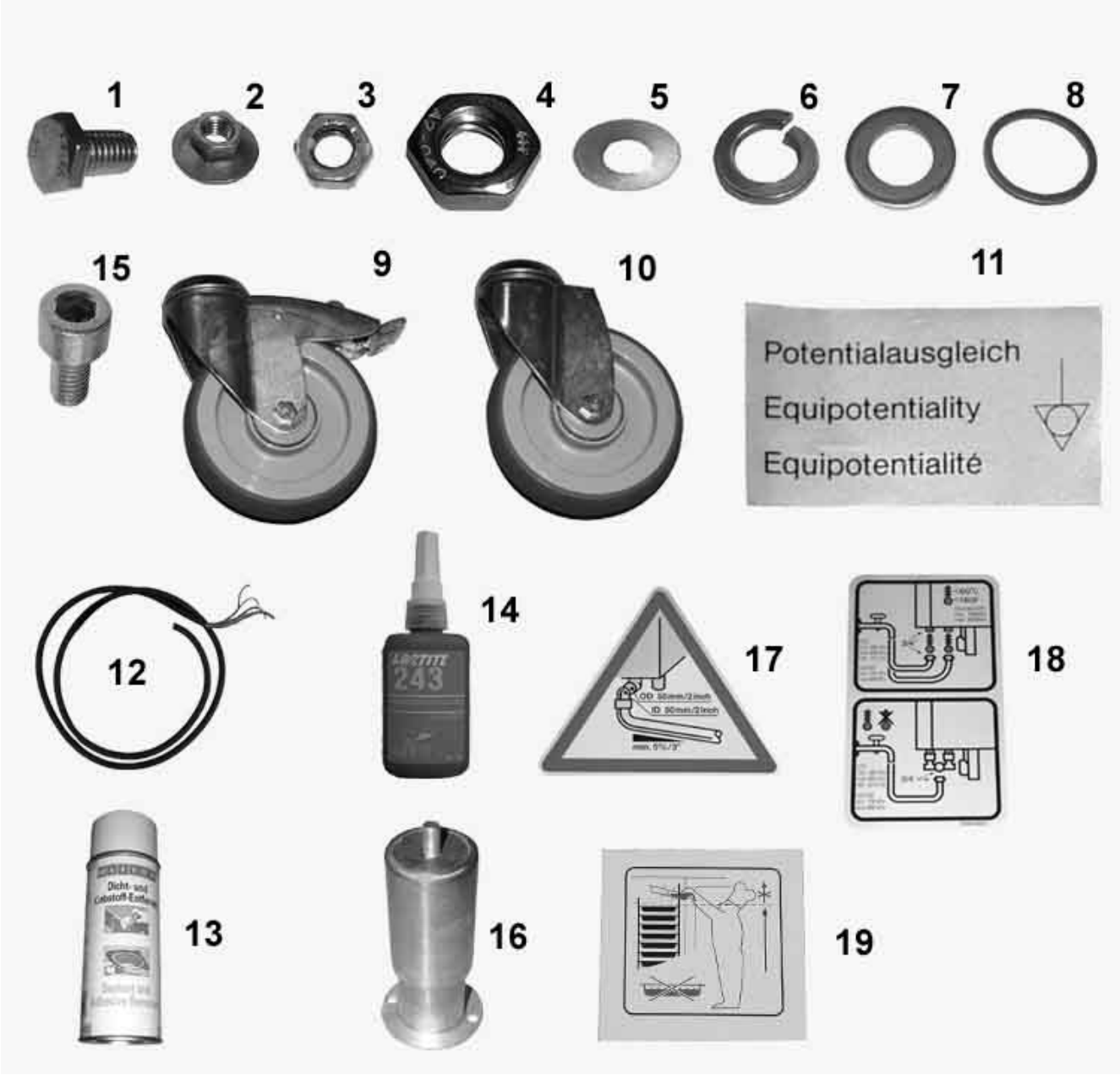
Floor fixing set



Floor fixing set

Pos.	Part no.	Description	Qty.
1	1106.0360	Cap nut M6, high shape	
2	1206.0261	Spring washer B6	
3	1306.0120	Washer A6,4	

Miscellaneous



Miscellaneous

Pos.	Part no.	Description	Qty.
1	1008.0753	Hex screw M5x8	
5	1205.0362	Disk spring ø12x5,2x0,6	
8	1315.0105	Copper washer 10x16x1,5	
13	9006.0800	Adhesive solvent "Weicon"	
17	2049.0433	Sticker Drain connection DN 50	
18	2049.0452	Sticker water supply G3/4"	
19	2049.0484	Sticker "Loading heights"	

Index

Part no.	Description	Page
9006.0800	Adhesive solvent "Weicon"	147
8516.1355	Air baffle	71
8516.1328	Air baffle	77
8516.1305	Air flow ring for air baffle	77
8455.1377	Air inlet filter	5
1004.0660	Allen screw M4x10	15, 23, 27, 31, 35
1004.0662	Allen screw M4x25	21
3028.0560	Auxilliary contact BCLF10 N/O	19, 25, 29, 33, 37, 39
2710.1308	Back panel	121, 127, 131, 133
2710.1450	Back panel	121, 127, 131, 133
2940.1313	Base for door catch	85, 95, 97, 101, 105, 109
3014.0325	Bimetall switch 110°,SSR	21
2710.1324	Bracket for door contact switch	119
2710.1325	Bracket for door contact switch	119
8720.1300	Bus cable CPU - operator pcb	9
3006.0107	Buzzer	9
2720.1375	Bypass-Air flow deflector	71
1104.0800	Cage nut M4	135, 139, 143
1110.0800	Cage nut M10	135, 139, 143
2039.0331	Cap for service door	121, 127, 131, 133
1106.0360	Cap nut M6, high shape	63, 93, 135, 139, 143, 145
1108.0320	Cap nut M8	91
2001.0109	Compression spring	85, 95, 97, 101, 105, 109
2001.0117	Compression spring for safety valve	59
2001.0122	Cone compression spring for drip tray	89
2062.0327	Connecting pipe for hand shower	117
3028.0566	Contactor GE CL01A400	19, 25, 29, 33, 37, 39
8720.1327	Control panel insert with overlay	5
3037.0240	Control transformer	19, 25, 29, 33, 37, 39
3101.1008	Cooling fan	21
2930.1302	Cooling plate solid state relay	21

Index

Part no.	Description	Page
1315.0101	Copper washer 6x10	11, 69
1315.0109	Copper washer 8.5x16x1,2	69
1315.0105	Copper washer 10x16x1,5	147
1005.1966	Countersunk screw Torx M5x16	87, 99, 103, 107
1003.2265	Countersunk self tapping screw 4,2x16	121, 127, 131, 133
2064.1304	Cover for safety valve	59
2720.1337	Cover for steam inlet pipe	71
2720.1417	Cover for steam inlet pipe	71
3038.0315	Cover for terminal box	15, 23, 27, 31, 35
8666.1325	Cross bar for flange quenching chamber	115
2710.1316	Crossbar top	127, 131
3013.0344	Dial blue,	9
1205.0362	Disk spring ø12x5,2x0,6	147
2120.1308	Distance nut M3 for door drip collector	89
5110.1027	Distance plate for front panel	9
2120.1254	Door bolt top	85, 95, 97, 101, 105, 109
2940.1314	Door catch for 1- and 2-step lock	85, 95, 97, 101, 105, 109
8470.1309	Door cpl.	83
8470.1303	Door cpl.	85, 95
8470.1300	Door cpl.	101, 109
8470.1318	Door cpl. with safety lock	97
8474.1377	Door drip collector	87, 99, 103, 107
8700.0315--	Door fixing mechanism marine version	85, 101
5105.1020	Door gasket	71
2016.1504	Door handle Rational	85, 95, 97, 101, 105, 109
8474.1300	Door lock	103
2930.1306	Door mounting support bottom	85, 95, 97, 101, 105, 109
2930.1307	Door mounting support top	95, 97, 101, 105, 109
2940.1302	Door setting bolt	87, 99, 103, 107
2940.1304	Door setting console 80°	85, 95, 105
2940.1303	Door setting console 110°	97, 101, 109

Index

Part no.	Description	Page
3016.1415	Door switch	119
3002.0330	Double solenoid valve	111
8455.1465	Drip collector	121, 127, 131, 133
2039.0371	Drip collector plastic	121, 127, 131, 133
3014.0300	Dry up protector 257°F/135°C	19, 25, 29, 33, 37, 39
3040.0316	E-Prom C5.02	13
4001.1210	Earth terminal 16mm² yellow/green	17
5013.0100	Edge protection profile	19, 25, 29, 33, 37, 39
3001.0455	Electronic noise filter	19, 25, 29, 33, 37, 39
2112.1302	Emptying hose steam generator	47
3002.1005	Emptying pump	47
3002.1000	Emptying pump	47
4001.1203	End plate for mounting rail	19, 25, 29, 33, 37, 39
2150.1250	External flange hot air heating element	61, 63
5110.1022	External gasket frame for interior light	75
3100.1083	Fan motor 4pol	65
2012.0512	Fan wheel	67, 69
3002.0402	Filling level electrode 90 mm	49
2760.1395	Fixing bracket for interior glass pane	87, 99, 103, 107
3002.0339	Fixing bracket for solenoid valve	113
2740.1040	Fixing plate steam generator thermostat	45
8666.1318	Flange quenching chamber	115
8700.0318	Floor fixing set	119
2112.1310	Form hose for ventilation of steam generator	53
8455.1453	Front panel	127, 131
4001.0224	Fuse 6.35x32mm	19, 25, 29, 33, 37, 39
4001.1295	Fuse holder e 1003Si/1DS	19, 25, 29, 33, 37, 39
5100.1011	Gasket	9
5012.0566	Gasket f. inspection lid	115
5110.1024	Gasket for G3/4" threaded joint	113, 117
5110.1003	Gasket for heating element	47, 49
8514.1017	Gasket frame for interior light	75

Index

Part no.	Description	Page
8514.1034	Gasket frame with glass and gaskets	73
5110.1029	Gasket mode switch	11
5110.1028	Gasket poti hot air, core temperature	9
3014.0163	Gasket sleeve with nipple	71, 115
5100.1012	Gasket venting pipe-top cover	121, 127, 131, 133
5201.1000	Glass for interior lamp	75
2760.1089	Guide bush for core temperatur sensor	71
8720.1384	Hallsensor cpl	65
3024.0201	Halogen bulb 300°C	73
2060.1006	Hand shower	117
8655.2021	Hand shower roll guide	117
3201.1004	Heating element	47
1104.0122	Hex combination nut M4 galv	13, 19, 21, 25, 29, 33, 37, 39
1105.0122	Hex combination nut M5 V2A	87, 99, 103, 107, 113, 139, 143
1106.0803	Hex combination nut M6 galv	45, 47, 49, 63
1103.0120	Hex nut M3	9
1103.0122	Hex nut M3 self-locking	89
1104.0120	Hex nut M4	21
1104.0121	Hex nut M4 self locking	9
1105.0120	Hex nut M5	45
1106.0160	Hex nut M6	7, 15, 23, 27, 31, 35, 135, 139, 143
1106.0220	Hex nut M6 flat	69
1108.0260	Hex nut M8	67, 69
1112.0110	Hex nut M10	91
3014.0302	Hex nut M10 for dry-up protector	33, 37, 39
3014.0327	Hex nut M10x1,0	19, 25, 29, 33, 37, 39
1112.0220	Hex nut M12 flat	19, 25, 29, 33, 37, 39
1004.0666	Hex screw M4x10	113, 121, 127, 131, 133
1008.0753	Hex screw M5x8	73, 147
1008.0750	Hex screw M5x16	87, 107, 115, 139, 143
1006.0761	Hex screw M6x12	15, 23, 27, 31, 35, 47, 97, 101, 109

Index

Part no.	Description	Page
1006.0760	Hex screw M6x16	85, 95, 105
1006.0766	Hex screw M6x25	63
1008.0766	Hex screw M8x30	85, 95, 97, 101, 105, 109
1010.0762	Hex screw M10x20	67, 69
1003.2160	Hex self tapping screw 2,9x9,5	121, 127, 131, 133
1004.2161	Hex self tapping screw 4,2x13	15, 19, 23, 25, 27, 29, 31, 33, 35, 37, 39
1004.2160	Hex self tapping screw 4,2x16	121, 127, 131, 133
2940.1309	Hinge for inner glass	87, 99, 103, 107
2760.1132	Holding bracket core probe tip	71
2112.1300	Hose 50x3	57
2066.0205	Hose clamp 8-16x9 mm SW 7mm	45, 47, 51, 111, 113
2066.0506	Hose clamp 20-32mm	53
2066.0518	Hose clamp 30mm	45, 47
2066.0504	Hose clamp 40-60mm	45, 111
2066.0300	Hose clamp 50-70 mm	45
2066.0527	Hose clamp ø14mm	55
2066.0530	Hose clamp ø16.4mm	55
2066.0525	Hose clamp ø22,1 mm	111, 121, 127, 131, 133
2066.0519	Hose clamp Ø35,6mm	47
2066.0526	Hose clamp ø46mm	47
2066.0531	Hose clamp ø56	41, 57
2062.0333	Housing for non returne valve	113
8474.1339	Inner glass pane	83
8474.1336	Inner glass pane	83
3200.1000	Inner heating assembly	63
2920.1301	Inner sealing flange	65, 69
5100.1002	Insulating tape 8x6mm	125
5003.0300	Insulation, melamin resin foam	43, 49, 71, 81, 115, 125
8817.1040	Interface cable for RS232	5
1005.2000	Interlocking tooth screw M5x8	85, 95, 97, 101, 105, 109
5110.1023	Internal gasket frame for interior light	75

Index

Part no.	Description	Page
2039.0340	Internal lock cover	85, 95, 109
2039.0351	Internal lock cover for safety lock	97, 105
2062.0331	Junction pressure hose GS 10	55
9003.0211	Klüberpaste HEL 46-450 70g tube	87, 95, 99, 103, 105, 107
2760.1370	Latch hook for air baffle	79
2920.1300	Level elektrode insert	49
3040.0309	Locking screw for D-SUB	5
2001.0040	Loctite 243 50ml	87, 107
2039.0123	Lower part of pedestal, black grey	119, 139, 143
3016.1409	Magnet round for door contact d10x40	99, 103
3040.3001	Main pcb	15, 23, 27, 31, 35
3035.0710	Meat probe sensor	71
2035.0112	Moistening nozzle	71
3040.3040	Motor control for fan motor	15, 23, 27, 31, 35
5001.0207	Motor shaft gasket	65, 69
8514.1339	Motor shaft gasket mounting support	65, 69
2720.1364	Mounting device f. int. cabinet sensors	71
2720.1073	Mounting device for int.cabinet sensor	71
3040.0262	Multipoint connector left 10pin, 3.5	15, 23, 27, 31, 35
8801.0975	Neutral link 2,5mm² blue	45, 63
2069.0106	Non return valve DN 10 Handshower	117
2060.0228	O-ring for shower hose	117
5012.0565	O-ring inlet filter	5
2760.1540	Opening device for drain door drip colle	89
8464.1307	Opening mechanism for panel insert	123, 129
3040.3010	Operator pcb Electrical	9
9003.0210	Optimol paste white T400 ml	87, 103
1008.0768	Ornamental screw M8x16	85, 95, 97, 101, 105, 109
2005.0305	Outlet sieve w. disc	71
2039.0339	Plastic knop for door drip tray	89
5006.0500	Polyurethan-Glue for insulation 310ml	49, 81, 115, 125

Index

Part no.	Description	Page
8801.0250	Power connection box	15, 23, 27, 31, 35
8720.1302	Power supply cable for operator pcb	9
2067.0050	Pressure hose d10mm	51, 111, 113
3040.0304	Protection cover for RS232 connection	5
2750.1334	Protective grating plastic for filter	5
2005.0106	Protective grid for cooling fan	137, 141
2118.1000	Pump connection spout	55
1103.0600	PVC plug in nut for metal screw 2.9mm	121, 127, 131, 133
2016.0915	Quenching nozzle top	115
1003.2261	Raised counters. head self tapp. screw 4,2x13	121, 123, 127, 129, 131, 133
1004.0500	Raised countersunk metal screw M4x8 oval head	21
2062.0332	Receptacle for ventilation valve SG	53
8514.1018	Reflector for interior light	71
1603.0161	Rivet 3,2x6	87, 107
1603.0166	Rivet 3,2x7,9 CNS closed	9, 77, 87, 99, 103, 107, 113, 121, 127, 131, 133
1603.0168	Rivet 3,2x8 A4	77
1603.0163	Rivet 3,2x8 CNS	135, 137, 139, 141, 143
1604.0162	Rivet 4x9, CNS closed	135, 137, 139, 141, 143
1604.0165	Rivet 4x9,9	79
1604.0167	Rivet 4x10	79
2118.1250	Rubber form piece venting pipe	111
3014.0326	Safety temperature limiter 365°C,	19, 25, 29, 33, 37, 39
8450.1304	Safety valve	57
1328.0102	Safety washer A10,2	67, 69, 139, 143
5110.1009	Seal for heating assembly	63
3014.0162	Sealing cone for thermocouple	71, 115
4001.1298	Sicotronic-Terminal 7poles	19, 25
8455.1382	Side panel left	121, 127, 131, 133
2710.1313	Side panel left	125
2710.1447	Side panel right	121, 133

Index

Part no.	Description	Page
2710.1446	Side panel right	127, 131
2710.1418	Side panel right	127, 131
5006.0200	Silicon tube E41 90ml	87, 99, 103, 107
2022.0100	Silicone gasket red, for PG 9 15x4mm	11
2110.1002	Silicone hose d15x3	117, 121, 127, 131, 133
5006.0212	Silicone tube E127, 310 ml silver	87, 99, 103, 107, 123, 129
3002.0331	Single solenoid valve	111
2940.1300	Sleeve for door bolt top	99, 103
1104.0820	Snap nut 4,2mm	121, 123, 125, 127, 129, 131, 133
3028.0533	Solid state relais	21
2039.0370	Spacer 12x1,6	19, 25, 29, 33, 37, 39
2039.0402	Spacer for interior door	87, 99, 103, 107
2039.0326	Spacer for pcb	9
2812.1304	Spacer for vent cover	119
8450.1310	Spacer ring	57, 119
3040.0308	Spacer sleeve for connector Sub-D	5
2120.1306	Spacer SW19x17	65, 69
1304.0166	Spicer D4.3/8.0 L5.0	121, 127, 131, 133
1901.0041	Spring clip stainless steel	87, 99, 103, 107
2760.1396	Spring supp. f. int. glass holding bra.	87, 99, 103, 107
1206.0261	Spring washer B6	93, 145
1208.0260	Spring washer B8	67, 69
1008.1005	Square necked mushroom head bolt 8x40	65, 69
1107.0103	Star lock ø3	15, 23, 27, 31, 35, 57, 59
1107.0100	Star lock ø4	121, 127, 131, 133
1107.0104	Star lock ø6	123, 129
8350.1300	Steam generator insolated	47
2112.1006	Steam hose Ø50x50mm	43, 45
2049.0484	Sticker "Loading heights"	147
2049.0433	Sticker Drain connection DN 50	147
2052.1180	Sticker name trade sign Rational	9

Index

Part no.	Description	Page
2049.0452	Sticker water supply G3/4"	147
2049.0817	Sticker, Equipotential bonding	135, 139, 143
2760.1129	Stop for mode switch	11
2510.530746	Stop for potentiometer hot air	119
2760.1100	Stop for Poti-Core temperature	11
2120.1259	Stop plug 10mm	55
8664.1300	T-fitting handshower connection	117
8664.1301	T-fitting water connection	113
2002.0107	Tension spring for front panel	123, 129
2002.0106	Tension spring for inner window	87, 99, 103, 107
4001.1250	Terminal block 16mm² blue	17
4001.1202	Terminal block 16mm² grey	17
3038.0313	Terminal box M32 without cover	17
3014.1016	Thermocouple	41
3014.1000	Thermocouple for interior cabinet	71
3014.1011	Thermocouple steam generator	45
4005.0104	Tie rap 140mm *Heat resisting*	139, 143
4005.0101	Tie rap 145 mm	9, 55
4005.0103	Tie rap black	9
1204.0120	Tooth lock washer A4,3	15, 21, 23, 27, 31, 35
1205.0120	Tooth lock washer A5,3	45
1206.0120	Tooth lock washer A6,4	7, 15, 23, 27, 31, 35, 135, 139, 143
1212.0160	Tooth lock washer A12,5	19, 25, 29, 33, 37, 39
2710.1361	Top cover	127
2710.1327	Top cover	131
2710.1328	Top cover	133
2060.1210	Tulip for handshower	117, 121, 127, 131, 133
2039.0122	Upper part of pedestal, 70mm, black grey	119, 139, 143
8455.1209	Vent cover	41, 119
2069.0108	Ventilation valve	53, 113
8354.1304--	Venting valve for steam generation	51

Index

Part no.	Description	Page
8354.1309	Venting valve for steam generator	45, 47
1304.0150	Washer A3,2	121, 127, 131, 133
1304.0160	Washer A4,3	9, 15, 23, 27, 31, 35, 79
1306.0218	Washer A4,3	9, 21
1305.0260	Washer A5,3x15mm	87, 107
1306.0120	Washer A6,4	15, 23, 27, 31, 35, 69, 85, 93, 95, 97, 101, 105, 109, 145
1306.0222	Washer A6,4x15x1,5	15, 23, 27, 31, 35, 47, 63
1308.0160	Washer A8,4	85, 91, 95, 97, 101, 105, 109
1308.0162	Washer A8,4	85, 93, 95, 97, 101, 105, 109
1310.0160	Washer A10,5	139, 143
2016.1454	Washer A10,5 for door lock	91
1900.0202	Water filter	113
4004.0114	Wire end sleeve 0,75 mm² blue insulated	13