



**Pizzeria  
Teigknetmaschinen**

Artikel-Nr. 512001, 512003, 512003, 512004  
(TFM10, TF17, TF22, TF33)

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**Explosionszeichnung / Ersatzteile**

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Parti di ricambio  
impastatrice con testa e  
vasca fissa mod. TFM7 -  
TFM10 - TFM15

Ersatzteile für die  
Teigknetmaschine mit  
geäßigem Kopf und Becken  
mod. TFM7 - TFM10 -  
TFM15

Pièces de rechange pour  
pétrisseuse avec tête et  
cuve fixe mod. TFM7 -  
TFM10 - TFM15

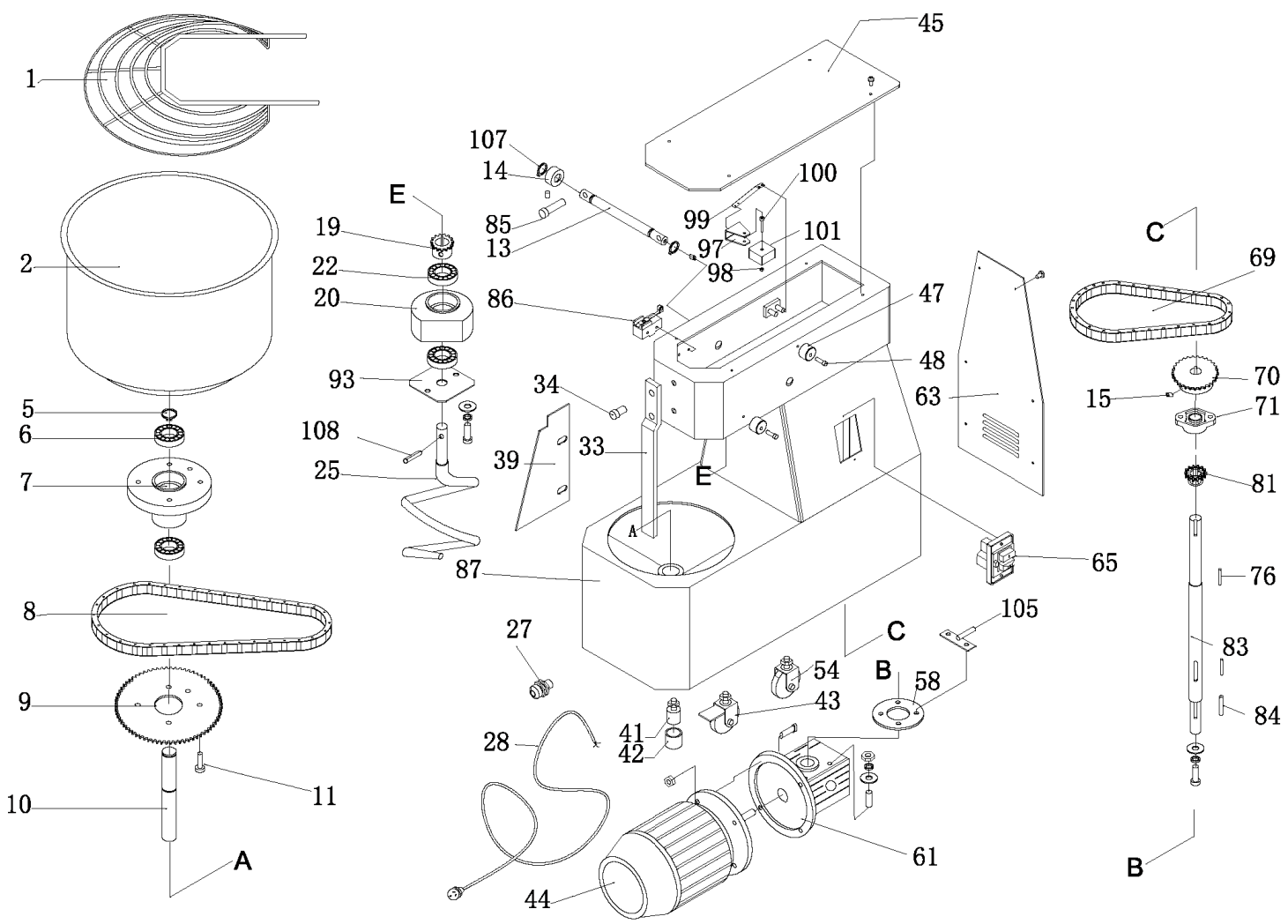
Spare parts for mixer with  
fixed top and bowl mod.  
TFM7 - TFM10 - TFM15

(fig. 17)

(Bild 17)

(fig. 17)

(Pict. 17)



Parti di ricambio di impastatrice con testa e vasca fissa mod. TF

Ersatzteile für die Teigknetmaschine mit geistem Kopf und Becken mod. TF

Pièces de rechange pour pétrisseuse avec tête et cuve fixe mod. TF

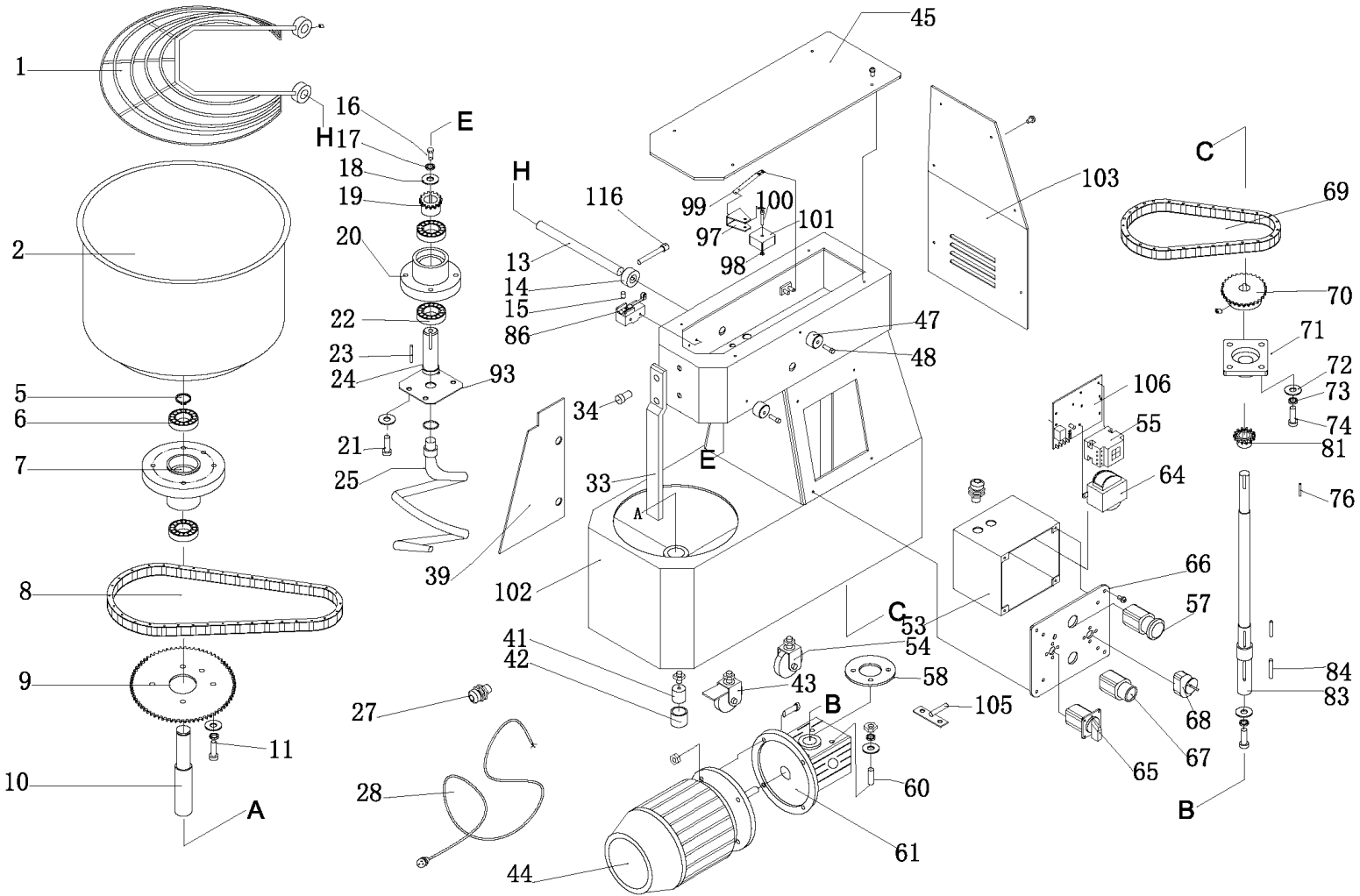
Spare parts for mixer with fixed top and bowl mod. TF

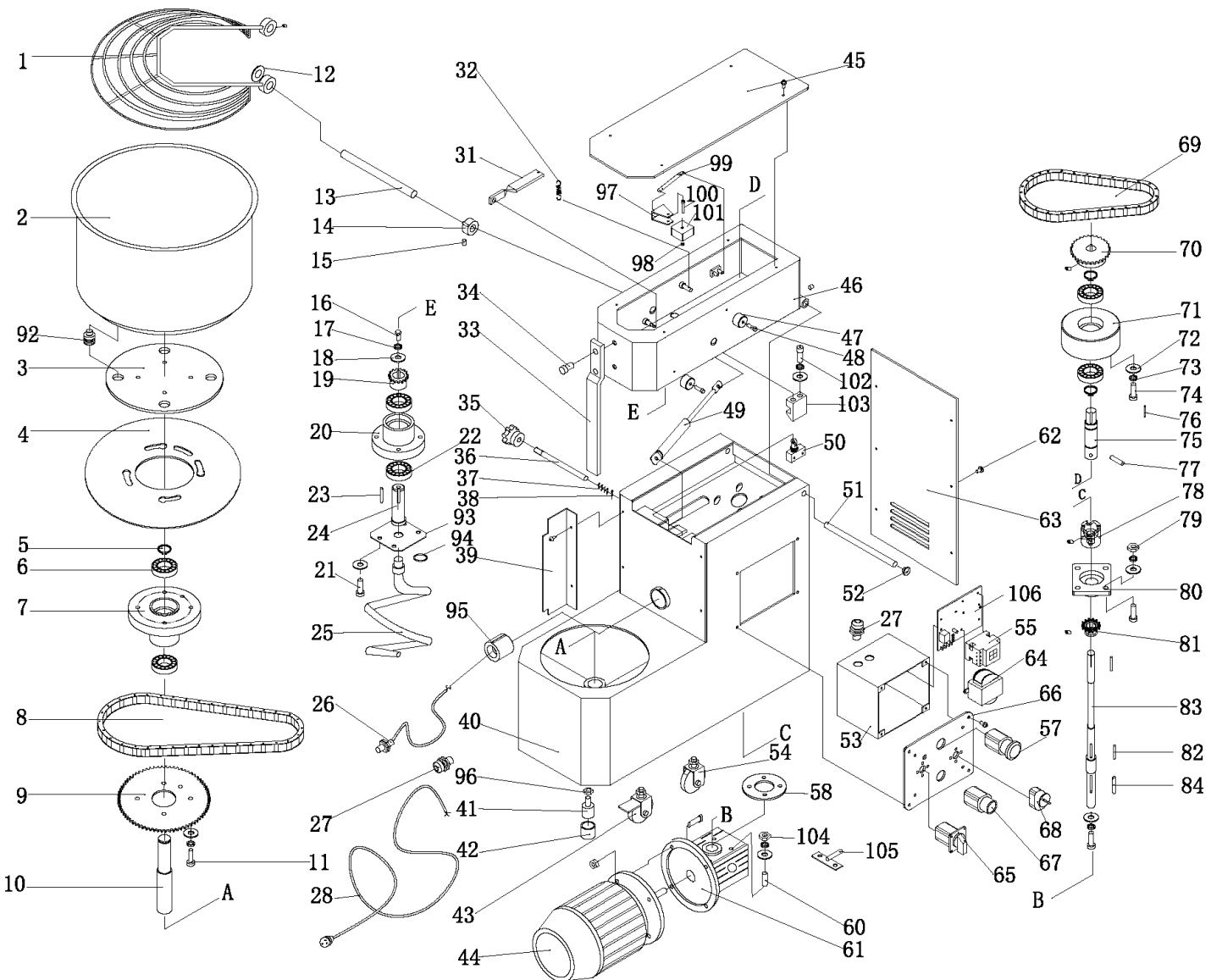
(fig. 18)

(Bild 18)

(fig. 18)

(Pict. 18)





(fig. 19)

(Bild 19)

(fig. 19)

(Pict. 19)

Parti di ricambio  
impastatrice con  
sollevabile e  
estraibile mod. TR

Ersatzteile für  
Teigknetmaschine  
hebbaarem Kopf  
herausziehbarem  
mod. TR Becken

Pièces de rechange pour  
pétrisseuse avec  
soulèveable et  
extractible mod. TR  
cuve tête

Spare parts for mixer with  
raising top and taking-off  
bowl mod. TR

| MOD. | TFM7    | TFM10   | TFM15   | TF17    | TR17    | TF22    | TR22    | TF33    | TR33    | TF42    | TR42    | TF53    | TR53    |
|------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 1    | 8303000 | 8305180 | 8303400 | 8300000 | 8300000 | 8300010 | 8300010 | 8300020 | 8300020 | 8300030 | 8300030 | 8300040 | 8300040 |
| 2    | 8303010 | 8303290 | 8303410 | 8300050 | 8300050 | 8300060 | 8300060 | 8300070 | 8300070 | 8300080 | 8300080 | 8300090 | 8300090 |
| 3    |         |         |         |         | 8300100 |         | 8300100 |         | 8300100 |         | 8300100 |         | 8300100 |
| 4    |         |         |         |         | 8300140 |         | 8301760 |         | 8300150 |         | 8300160 |         | 8300170 |
| 5    | 8303020 | 8303020 | 8303020 | 8300180 | 8300180 | 8300180 | 8300180 | 8300180 | 8300180 | 8300180 | 8300180 | 8300180 | 8300180 |
| 6    | 8303030 | 8303030 | 8303030 | 8300190 | 8300190 | 8300190 | 8300190 | 8300190 | 8300190 | 8300190 | 8300190 | 8300190 | 8300190 |
| 7    | 8308530 | 8308530 | 8308530 | 8300200 | 8300200 | 8300200 | 8300200 | 8300200 | 8300200 | 8300200 | 8300200 | 8300200 | 8300200 |
| 8    | 8303040 | 8303040 | 8303040 | 8300210 | 8300210 | 8300210 | 8300210 | 8300220 | 8300220 | 8300220 | 8300220 | 8300220 | 8300220 |
| 9    | 8303050 | 8303050 | 8303050 | 8300230 | 8300230 | 8300230 | 8300230 | 8300240 | 8300240 | 8300240 | 8300240 | 8300240 | 8300240 |
| 10   | 8303060 | 8303060 | 8303060 | 8300250 | 8300250 | 8300250 | 8300250 | 8300250 | 8300250 | 8300250 | 8300250 | 8300250 | 8300250 |
| 11   | 8300310 | 8300310 | 8300310 | 8300310 | 8301740 | 8300310 | 8301740 | 8300310 | 8301740 | 8300310 | 8301740 | 8300310 | 8301740 |
| 12   |         |         |         |         | 8301280 |         | 8301280 |         | 8301280 |         | 8301280 |         | 8301280 |
| 13   | 8308540 | 8308540 | 8308540 | 8300260 | 8300260 | 8300260 | 8300260 | 8300270 | 8300270 | 8300270 | 8300270 | 8300270 | 8300270 |
| 14   | 8300370 | 8300370 | 8300370 | 8300370 | 8302090 | 8300370 | 8302090 | 8300370 | 8302090 | 8300370 | 8302090 | 8300370 | 8302090 |
| 15   |         |         |         | 8300280 | 8300280 | 8300280 | 8300280 | 8300280 | 8300280 | 8300280 | 8300280 | 8300280 | 8300280 |
| 16   |         |         |         | 8300380 | 8300380 | 8300380 | 8300380 | 8300380 | 8300380 | 8300380 | 8300380 | 8300380 | 8300380 |
| 17   |         |         |         | 8300390 | 8300390 | 8300390 | 8300390 | 8300390 | 8300390 | 8300390 | 8300390 | 8300390 | 8300390 |
| 18   |         |         |         | 8300400 | 8300400 | 8300400 | 8300400 | 8300400 | 8300400 | 8300400 | 8300400 | 8300400 | 8300400 |
| 19   | 8308550 | 8308550 | 8308550 | 8300410 | 8300410 | 8300410 | 8300410 | 8300420 | 8300420 | 8300420 | 8300420 | 8300420 | 8300420 |
| 20   | 8308520 | 8308520 | 8308520 | 8301480 | 8301480 | 8301480 | 8301480 | 8301490 | 8301490 | 8301490 | 8301490 | 8301490 | 8301490 |
| 21   |         |         |         | 8300290 | 8300290 | 8300290 | 8300290 | 8300290 | 8300290 | 8300290 | 8300290 | 8300290 | 8300290 |
| 22   | 8303070 | 8303070 | 8303070 | 8300190 | 8300190 | 8300190 | 8300190 | 8301550 | 8301550 | 8301550 | 8301550 | 8301550 | 8301550 |
| 23   |         |         |         | 8301530 | 8301530 | 8301530 | 8301530 | 8301540 | 8301540 | 8301540 | 8301540 | 8301540 | 8301540 |
| 24   |         |         |         | 8300460 | 8300460 | 8300460 | 8300460 | 8300470 | 8300470 | 8300470 | 8300470 | 8300470 | 8300470 |
| 25   | 8303100 | 8308500 | 8308500 | 8300480 | 8300480 | 8300480 | 8300480 | 8300490 | 8300490 | 8300490 | 8300490 | 8300490 | 8300490 |
| 26   |         |         |         |         | 8300500 |         | 8300500 |         | 8300500 |         | 8300500 |         | 8300500 |
| 27   | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 | 8300510 |
| 28   | 8301500 | 8301500 | 8301500 | 8300520 | 8300520 | 8300520 | 8300520 | 8300520 | 8300520 | 8300520 | 8300520 | 8300520 | 8300520 |
| 29   |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 30   |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 31   |         |         |         |         | 8300350 |         | 8300350 |         | 8300360 |         | 8300360 |         | 8300360 |
| 32   |         |         |         |         | 8300320 |         | 8300320 |         | 8300320 |         | 8300320 |         | 8300320 |
| 33   | 8303150 | 8303310 | 8303370 | 8301210 | 8301210 | 8302010 | 8302010 | 8301220 | 8301220 | 8301230 | 8301230 | 8301240 | 8301240 |
| 34   | 8303130 | 8303130 | 8303130 | 8300610 | 8300610 | 8300610 | 8300610 | 8300610 | 8300610 | 8300610 | 8300610 | 8300610 | 8300610 |
| 35   |         |         |         |         | 8301160 |         | 8301160 |         | 8301160 |         | 8301160 |         | 8301160 |
| 36   |         |         |         |         | 8301170 |         | 8301170 |         | 8301180 |         | 8301180 |         | 8301180 |
| 37   |         |         |         |         | 8301190 |         | 8301190 |         | 8301190 |         | 8301190 |         | 8301190 |
| 38   |         |         |         |         | 8301200 |         | 8301200 |         | 8301200 |         | 8301200 |         | 8301200 |
| 39   | 8303140 | 8303300 | 8303280 | 8301640 | 8301140 | 8301750 | 8302150 | 8301650 | 8301150 | 8601660 | 8301620 | 8301670 | 8301630 |
| 40   |         |         |         |         | 8301100 |         | 8301100 |         | 8301110 |         | 8301110 |         | 8301110 |
| 41   | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 | 8301560 |
| 42   | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 | 8301340 |
| 43   | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 | 8301570 |
| 44   | 8303170 | 8301800 | 8301800 | 8300530 | 8300530 | 8300530 | 8300530 | 8300530 | 8300530 | 8300540 | 8300540 | 8300540 | 8300540 |
| 45   | 8303180 | 8303180 | 8303180 | 8300900 | 8300900 | 8300900 | 8300900 | 8300910 | 8300910 | 8300910 | 8300910 | 8300910 | 8300910 |
| 46   |         |         |         |         | 8300920 |         | 8300920 |         | 8300930 |         | 8300930 |         | 8300930 |
| 47   | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 | 8301270 |
| 48   | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 | 8301260 |
| 49   |         |         |         |         | 8301250 |         | 8301250 |         | 8301250 |         | 8301250 |         | 8301250 |
| 50   |         |         |         |         | 8301380 |         | 8301380 |         | 8301380 |         | 8301380 |         | 8301380 |
| 51   |         |         |         |         | 8301000 |         | 8301000 |         | 8301010 |         | 8301010 |         | 8301010 |
| 52   |         |         |         |         | 8301020 |         | 8301020 |         | 8301020 |         | 8301020 |         | 8301020 |
| 53   |         |         |         | 8301520 | 8301520 | 8301520 | 8301520 | 8301520 | 8301520 | 8301520 | 8301520 | 8301520 | 8301520 |
| 54   | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 | 8301580 |
| 55   |         |         |         | 8301090 | 8301090 | 8301090 | 8301090 | 8301090 | 8301090 | 8301090 | 8301090 | 8301090 | 8301090 |
| 56   |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 57   |         |         |         | 8301050 | 8301050 | 8301050 | 8301050 | 8301050 | 8301050 | 8301050 | 8301050 | 8301050 | 8301050 |
| 58   | 8303210 | 8303360 | 8303360 | 8301590 | 8301590 | 8301590 | 8301590 | 8301590 | 8301590 | 8301600 | 8301600 | 8301600 | 8301600 |
| 59   |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 60   |         |         |         | 8300340 | 8300340 | 8300340 | 8300340 | 8300340 | 8300340 | 8300340 | 8300340 | 8300340 | 8300340 |
| 61   | 8303220 | 8308570 | 8308570 | 8300590 | 8300590 | 8300590 | 8300590 | 8300590 | 8300590 | 8300600 | 8300600 | 8300600 | 8300600 |
| 62   |         |         |         |         | 8300890 |         | 8300890 |         | 8300890 |         | 8300890 |         | 8300890 |
| 63   | 8303190 | 8303340 | 8303340 |         | 8300940 |         | 9300940 |         | 8300950 |         | 8300950 |         | 8300950 |
| 64   |         |         |         | 8301350 | 8301350 | 8301350 | 8301350 | 8301350 | 8301350 | 8301350 | 8301350 | 8301350 | 8301350 |
| 65   | 8308560 | 8308560 | 8308560 | 8301310 | 8301310 | 8301310 | 8301310 | 8301310 | 8301310 | 8301310 | 8301310 | 8301310 | 8301310 |
| 66   |         |         |         | 8301040 | 8301040 | 8301040 | 8301040 | 8301040 | 8301040 | 8301040 | 8301040 | 8301040 | 8301040 |
| 67   |         |         |         | 8301060 | 8301060 | 8301060 | 8301060 | 8301060 | 8301060 | 8301060 | 8301060 | 8301060 | 8301060 |
| 68   |         |         |         | 8301080 | 8301080 | 8301080 | 8301080 | 8301080 | 8301080 | 8301080 | 8301080 | 8301080 | 8301080 |
| 69   | 8303230 | 8303380 | 8303330 | 8300870 | 8300870 | 8301680 | 8301680 | 8300880 | 8300880 | 8301690 | 8301690 | 8301700 | 8301700 |
| 70   | 8303240 | 8303240 | 8303240 | 8300850 | 8300850 | 8300850 | 8300850 | 8300860 | 8300860 | 8300860 | 8300860 | 8300860 | 8300860 |
| 71   | 8303250 | 8303250 | 8303250 | 8300830 | 8300730 | 8300830 | 8300730 | 8300840 | 8300740 | 8300840 | 8300740 | 8300840 | 8300740 |
| 72   |         |         |         | 8300630 | 8300630 | 8300630 | 8300630 | 8300630 | 8300630 | 8300630 | 8300630 | 8300630 | 8300630 |
| 73   |         |         |         | 8300620 | 8300620 | 8300620 | 8300620 | 8300620 | 8300620 | 8300620 | 8300620 | 8300620 | 8300620 |
| 74   |         |         |         | 8301710 | 8302140 | 8301710 | 8302140 | 8301710 | 8302140 | 8301710 | 8302140 | 8301710 | 8302140 |
| 75   |         |         |         |         | 8300790 |         | 8300790 |         | 8300800 |         | 8300800 |         | 8300800 |
| 76   | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 | 8300450 |
| 77   |         |         |         |         | 8300660 |         | 8300660 |         | 8300660 |         | 8300660 |         | 8300660 |
| 78   |         |         |         |         | 8300770 |         | 8300770 |         | 8300780 |         | 8300780 |         | 8300780 |
| 79   |         |         |         |         | 8300640 |         | 8300640 |         | 8300640 |         | 8300640 |         | 8300640 |

|     |         |         |         |         |         |         |         |         |         |         |         |         |         |
|-----|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 80  |         |         |         |         | 8300830 |         | 8300830 |         | 8300840 |         | 8300840 |         | 8300840 |
| 81  | 8300710 | 8300710 | 8300710 | 8300710 | 8300710 | 8300710 | 8300710 | 8300720 | 8300720 | 8300720 | 8300720 | 8300720 | 8300720 |
| 82  |         |         |         |         | 8300450 |         | 8300450 |         | 8300450 |         | 8300450 |         | 8300450 |
| 83  | 8303260 | 8303390 | 8303390 | 8301900 | 8300670 | 8301900 | 8300670 | 8301910 | 8300680 | 8301920 | 8302170 | 8301920 | 8302170 |
| 84  | 8303270 | 8303270 | 8303270 | 8300650 | 8300650 | 8300650 | 8300650 | 8300650 | 8300650 | 8300650 | 8300650 | 8300650 | 8300650 |
| 85  | 8303120 | 8303120 | 8303120 |         |         |         |         |         |         |         |         |         |         |
| 86  | 8300990 | 8300990 | 8300990 | 8300990 |         | 8300990 |         | 8300990 |         | 8300990 |         | 8300990 |         |
| 87  | 8303160 | 8303320 | 8303320 |         |         |         |         |         |         |         |         |         |         |
| 88  |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 89  |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 90  |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 91  |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 92  |         |         |         |         | 8302070 |         | 8302070 |         | 8302070 |         | 8302070 |         | 8302070 |
| 93  | 8303080 | 8303080 | 8303080 | 8301980 | 8301980 | 8301980 | 8301980 | 8302030 | 8302030 | 8302030 | 8302030 | 8302030 | 8302030 |
| 94  |         |         |         |         | 8302080 |         | 8302080 |         | 8302080 |         | 8302080 |         | 8302080 |
| 95  |         |         |         |         | 8302100 |         | 8302100 |         | 8302160 |         | 8302160 |         | 8302160 |
| 96  |         |         |         |         | 8302110 |         | 8302110 |         | 8302110 |         | 8302110 |         | 8302110 |
| 97  | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 | 8301940 |
| 98  | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 | 8301990 |
| 99  | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 | 8301930 |
| 100 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 | 8302000 |
| 101 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 | 8301950 |
| 102 |         |         |         | 8301120 | 8302120 | 8301120 | 8302120 | 8301130 | 8302120 | 8302040 | 8302120 | 8302040 | 8302120 |
| 103 |         |         |         | 8300960 | 8302130 | 8300960 | 8302130 | 8300970 | 8302130 | 8300970 | 8302130 | 8300970 | 8302130 |
| 104 |         |         |         |         | 8300300 |         | 8300300 |         | 8300300 |         | 8300300 |         | 8300300 |
| 105 | 8303200 | 8303350 | 8303350 | 8301970 | 8301970 | 8301970 | 8301970 | 8301970 | 8301970 | 8302050 | 8302050 | 8302050 | 8302050 |
| 106 |         |         |         | 8301960 | 8301960 | 8301960 | 8301960 | 8301960 | 8301960 | 8301960 | 8301960 | 8301960 | 8301960 |
| 107 | 8303110 | 8303110 | 8303110 |         |         |         |         |         |         |         |         |         |         |
| 108 | 8303090 | 8303090 | 8303090 |         |         |         |         |         |         |         |         |         |         |
| 109 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 110 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 111 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 112 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 113 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 114 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 115 |         |         |         |         |         |         |         |         |         |         |         |         |         |
| 116 |         |         |         | 8300330 |         | 8300330 |         | 8300330 |         | 8300330 |         | 8300330 |         |

**TFM ÷ TRM**

| POS. |  |  |  | TFM17   | TRM17   | TFM22   | TRM22   | TFM33   | TRM33   | TFM42   | TRM42   | TFM53   | TRM53   |
|------|--|--|--|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 28   |  |  |  | 8301500 | 8301500 | 8301500 | 8301500 | 8301500 | 8301500 | 8301500 | 8301500 | 8301500 | 8301500 |
| 44   |  |  |  | 8300550 | 8300550 | 8300550 | 8300550 | 8300550 | 8300550 | 8300560 | 8300560 | 8300560 | 8300560 |
| 55   |  |  |  | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 |
| 64   |  |  |  | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 |
| 65   |  |  |  | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 |
| 106  |  |  |  | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 |

**TFM ÷ TRM UK**

| POS. |  |  |  | TFM17   | TRM17   | TFM22   | TRM22   | TFM33   | TRM33   | TFM42   | TRM42   | TFM53   | TRM53   |
|------|--|--|--|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 28   |  |  |  | 8301510 | 8301510 | 8301510 | 8301510 | 8301510 | 8301510 | 8301510 | 8301510 | 8301510 | 8301510 |
| 44   |  |  |  | 8300550 | 8300550 | 8300550 | 8300550 | 8300550 | 8300550 | 8300560 | 8300560 | 8300560 | 8300560 |
| 55   |  |  |  | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 | 8301095 |
| 64   |  |  |  | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 | 8301360 |
| 65   |  |  |  | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 | 8301390 |
| 106  |  |  |  | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 | 8302060 |

**TF 2V ÷ TR 2V**

| POS. |  |  |  | TF17 2V | TR17 2V | TF22 2V | TR22 2V | TF33 2V | TR33 2V | TF42 2V | TR42 2V | TF53 2V | TR53 2V |
|------|--|--|--|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 44   |  |  |  | 8300570 | 8300570 | 8300570 | 8300570 | 8300570 | 8300570 | 8300580 | 8300580 | 8300580 | 8300580 |
| 65   |  |  |  | 8301320 | 8301320 | 8301320 | 8301320 | 8301320 | 8301320 | 8301320 | 8301320 | 8301320 | 8301320 |